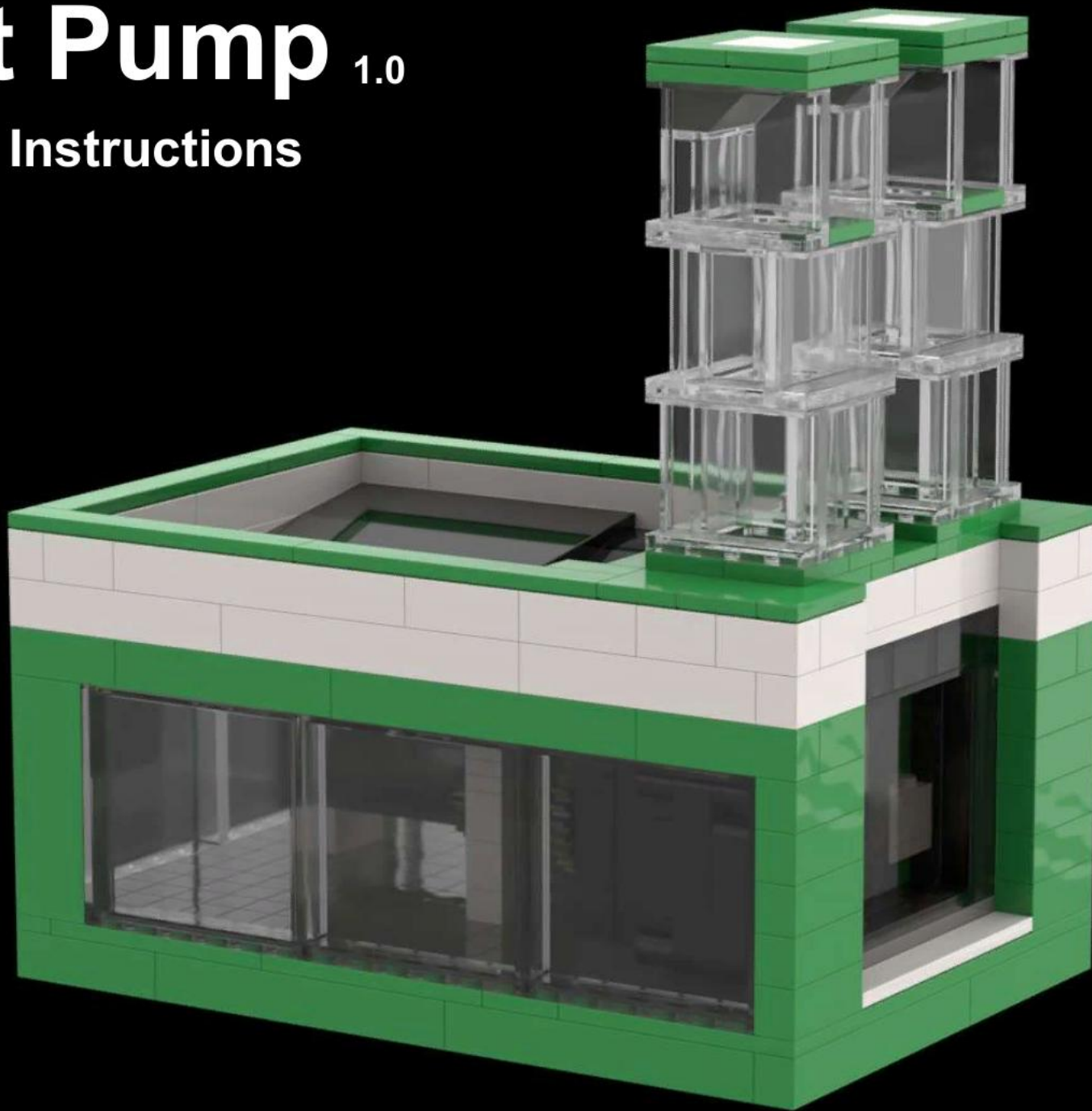


# Split Pump 1.0

## Building Instructions



original design

05/2021 by mickthebricker

**This module was originally designed 05/2021 by mickthebricker.**

## **Split Pump 1.0**

**The Split Pump 1.0 originally designed 2021 by mickthebricker is a reversion of his Double Pump 2.0 module. It uses the same innovative mechanism with one input and two outputs. The pure architectural design with ribbon window elements provide a clear view of both the mechanism and the ball flow inside the pump.**

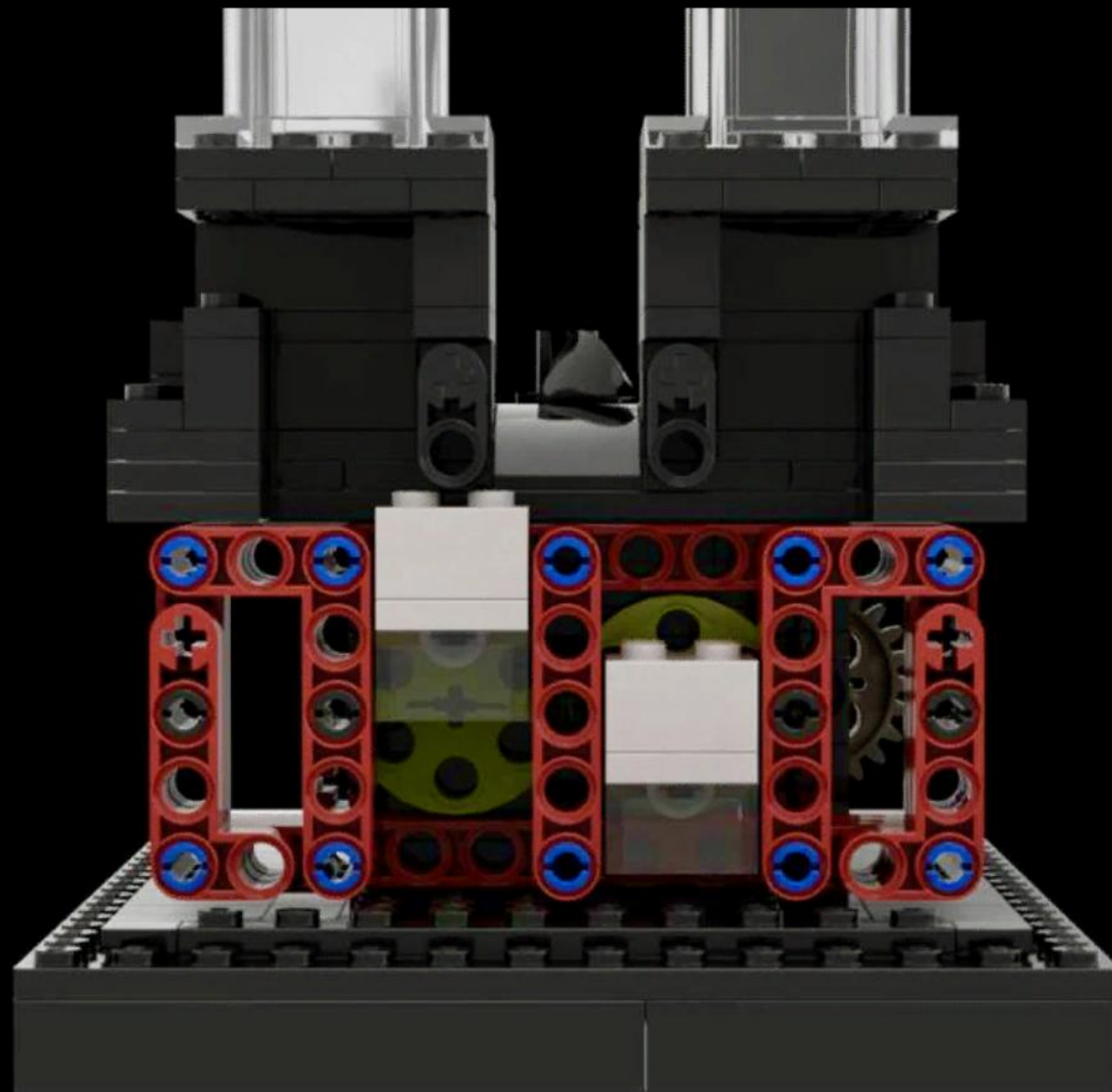
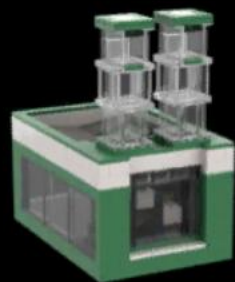
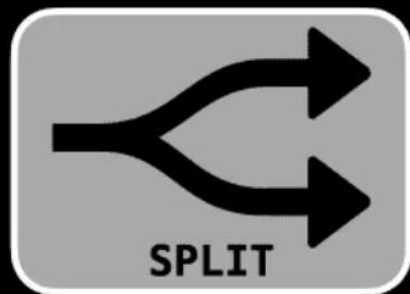
**Most splitting mechanisms use gravitiy to split flows in a downward movement of the balls (balls fall or roll down, e.g. on a seesaw or switch). This approach to reverse the Double Pump 2.0 mechanism makes it possible to split ball flows in an upward (!) movement at full GBC requirements - processed within the pump mechanism - a sensational innovation and a huge benefit to manage flows for further modules.**

**The new, compact Split Pump 1.0 is particularly suitable to split flows in an upward movement and can be used as a single module as well as an integrated mechanism. A forward-looking innovation!**

-----				
Unit	stud	inch	cm	
-----				
Width	21,0	6,6	16,8	
Length	14,0	4,4	11,2	
Height	23,6	7,4	18,9	
-----				
Total Number of Parts:			436	
-----				

**This building instructions ist not for commercial but private use only. It is not for sale. You can use it for free to rebuild. If you publish or show your rebuilt and/or improved module, please be so nice to refer to me like: "Originally designed 05/2021 by mickthebricker". Thanks!**

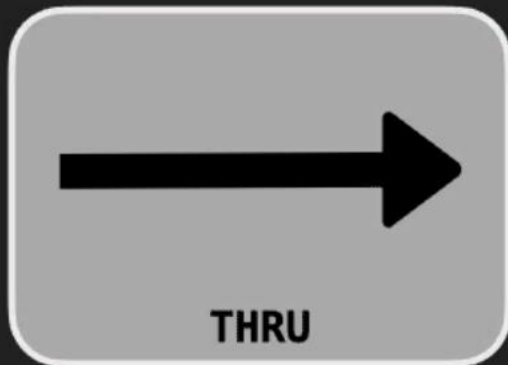
# Split Pump Mechanism



idea & original design 2020/2021 by [mickthebricker](#) (based on single pump mechanism)

## Single Pump

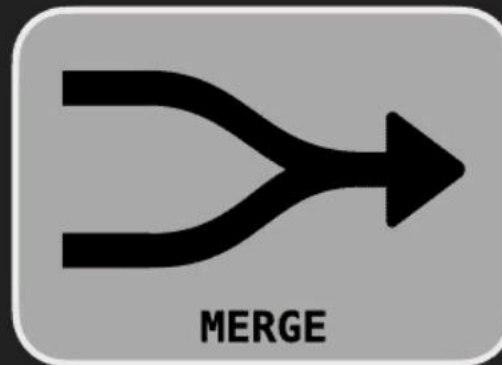
- in line with other modules
- upward movement
- very **reliable**



## Double Pump

by mickthebricker

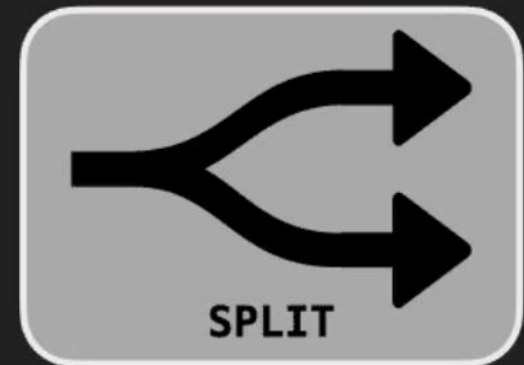
- mechanism has **nearly the same size** as the single pump mechanism
- **capacity doubled** at one travel
- manages **high loads**
- useful to **merge ball flows**



## Split Pump

by mickthebricker

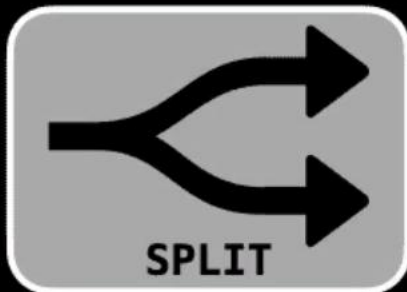
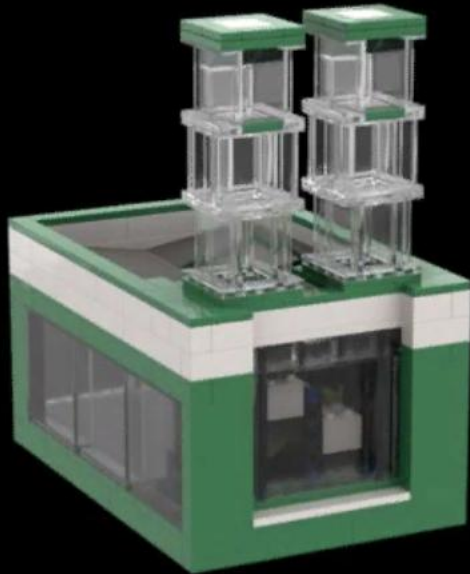
- same **size & capacity** as **double pump**
- useful to **split ball flows**
- in an **upward movement**
- into **submodules** or
- **divergent directions**



idea & original design 2020/2021 by mickthebricker (based on single pump mechanism)



# Split Pump 1.0

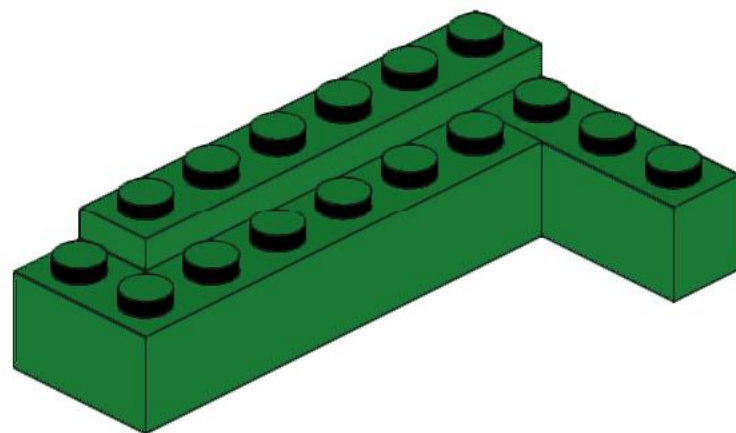
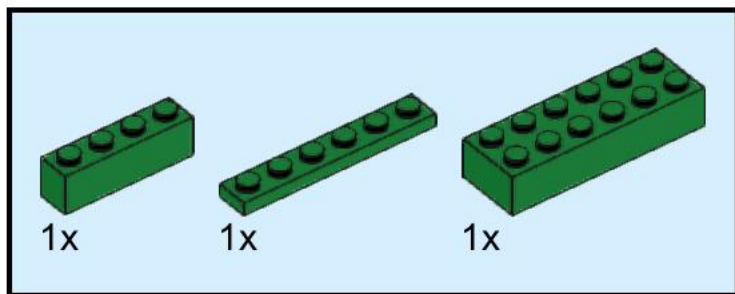


- reverses the **double pump mechanism** originally designed by mickthebricker
- one input and two outputs
- **two pistons**
- same **capacity** as the **double pump**
- useful to **split ball flows** into submodules
- or into **divergent directions**
- can create **lower ball density** (output flows)

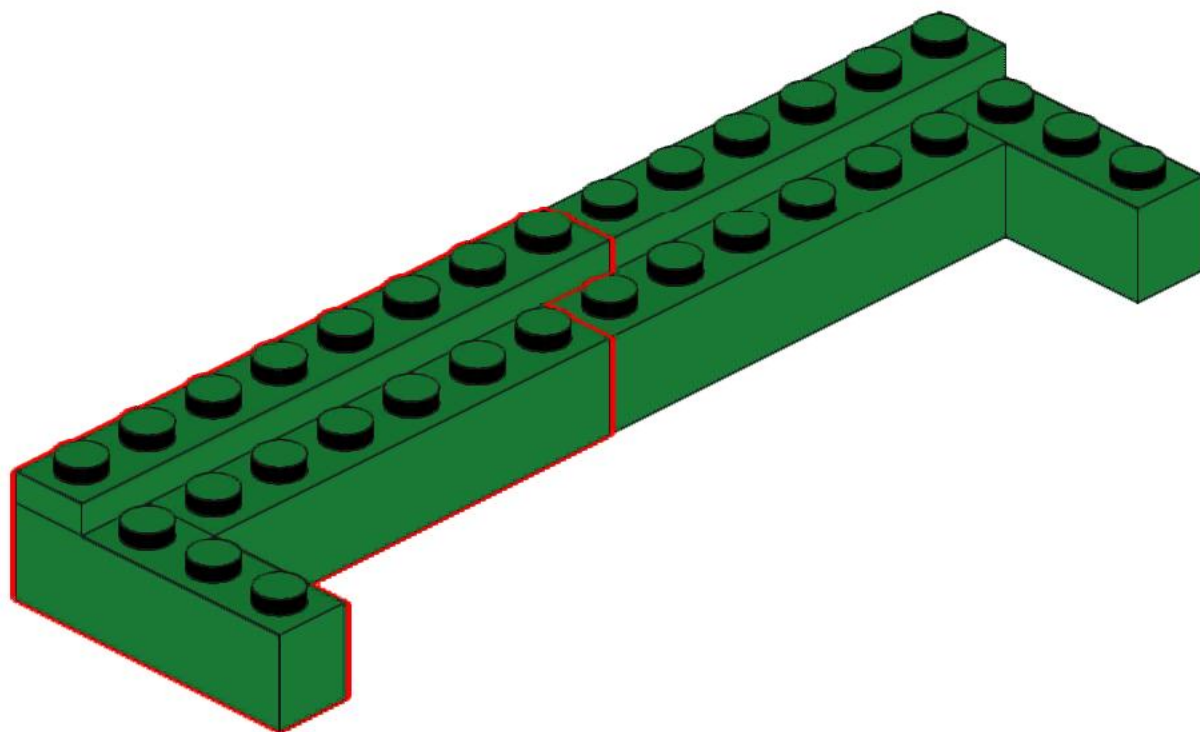
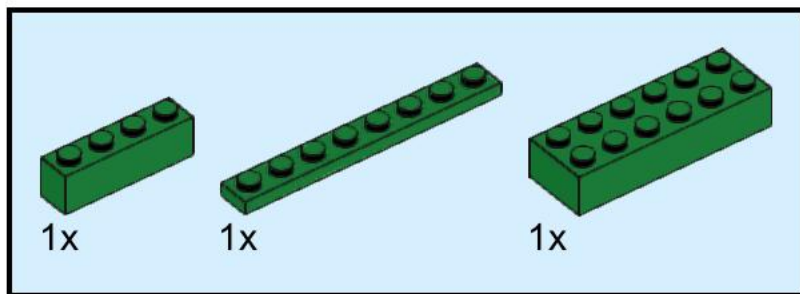
- most splitting mechanisms use **gravity** to split ball flows in a **downward movement**
- balls fall or roll down e.g. on a **seasaw** or **switch**, **tilt** mechanism or **pusher**
- **this approach to reverse the double pump mechanism** makes it possible to **split ball flows** in an **upward movement**
- **processed directly within the ball pump**

idea & original design 2020/2021 by mickthebricker (based on single pump mechanism)

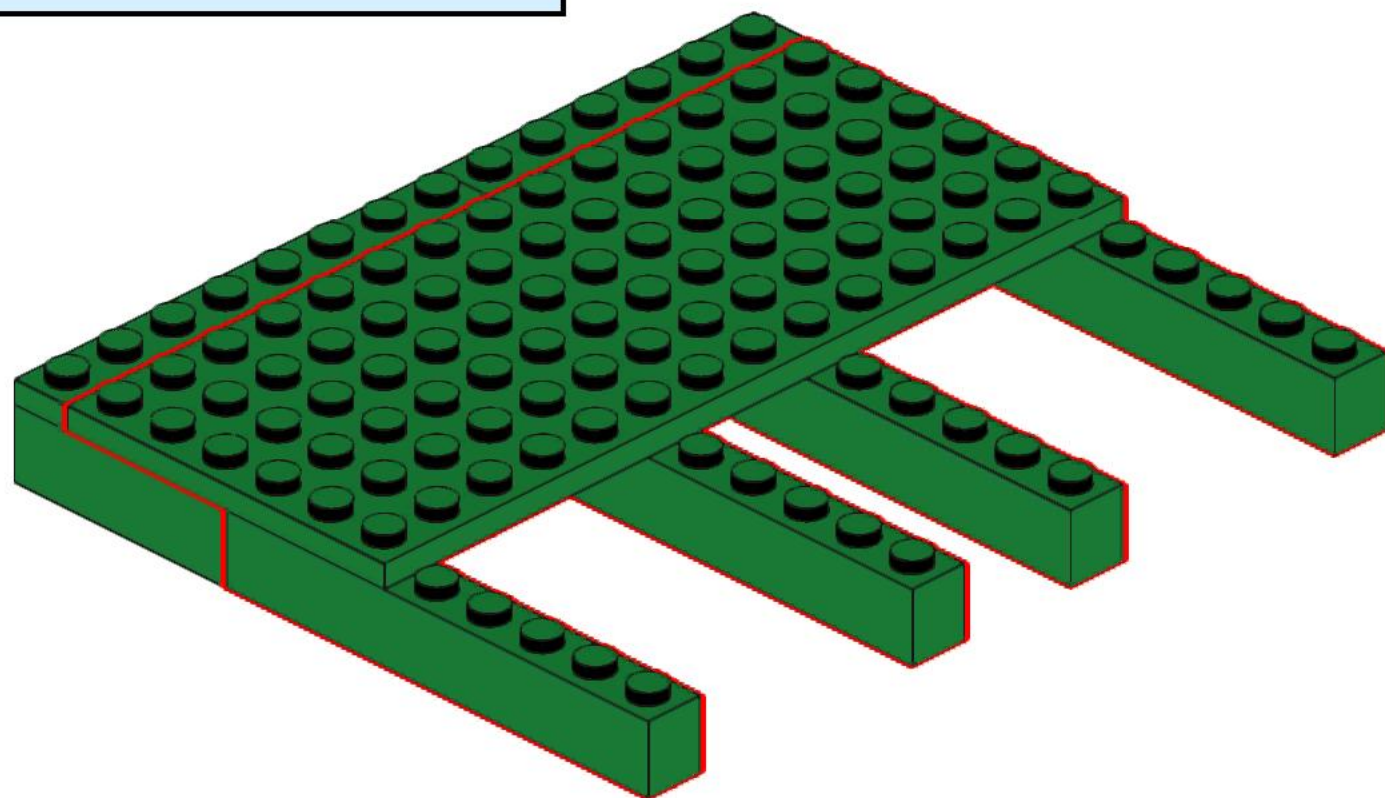
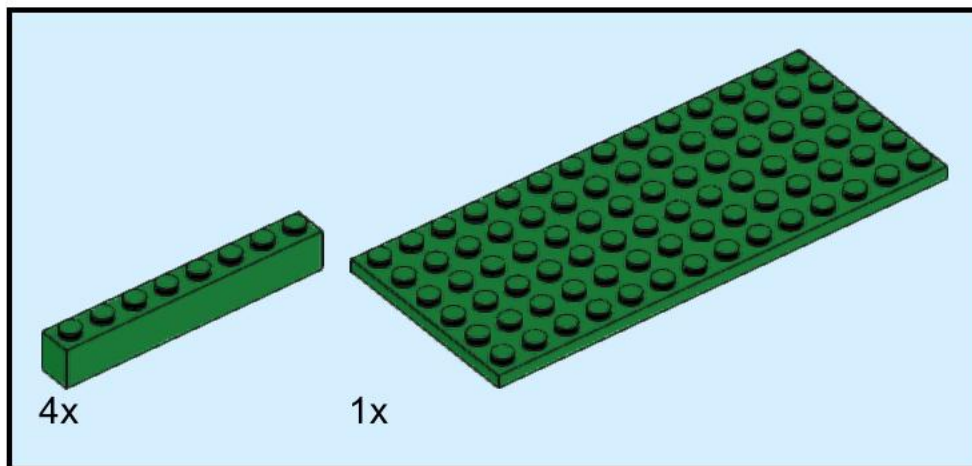
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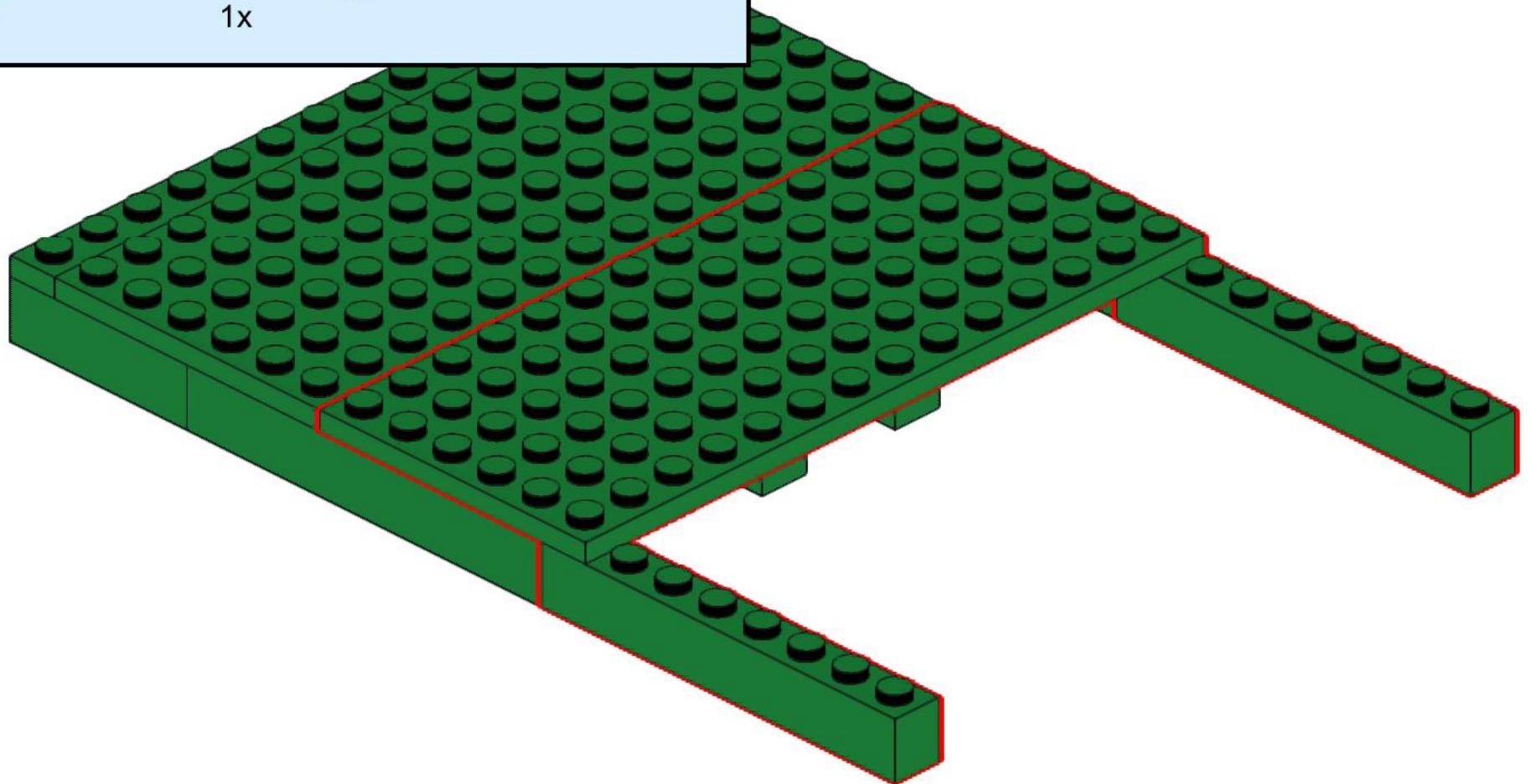
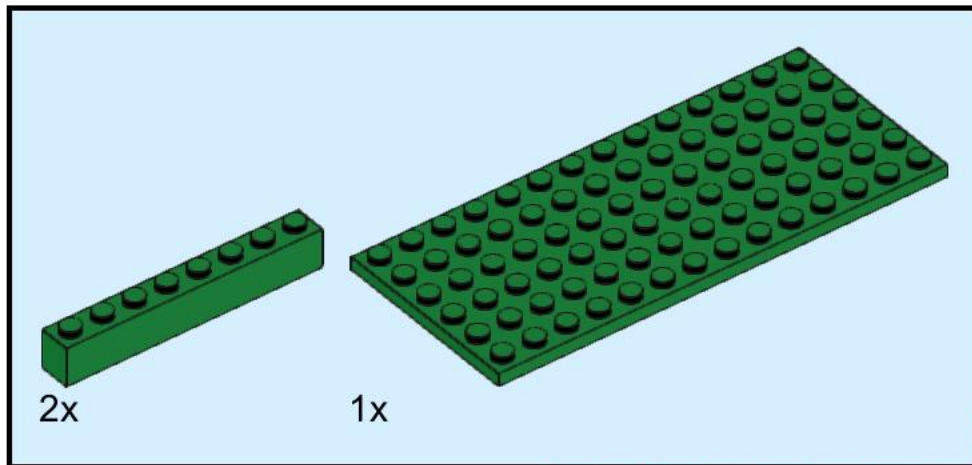


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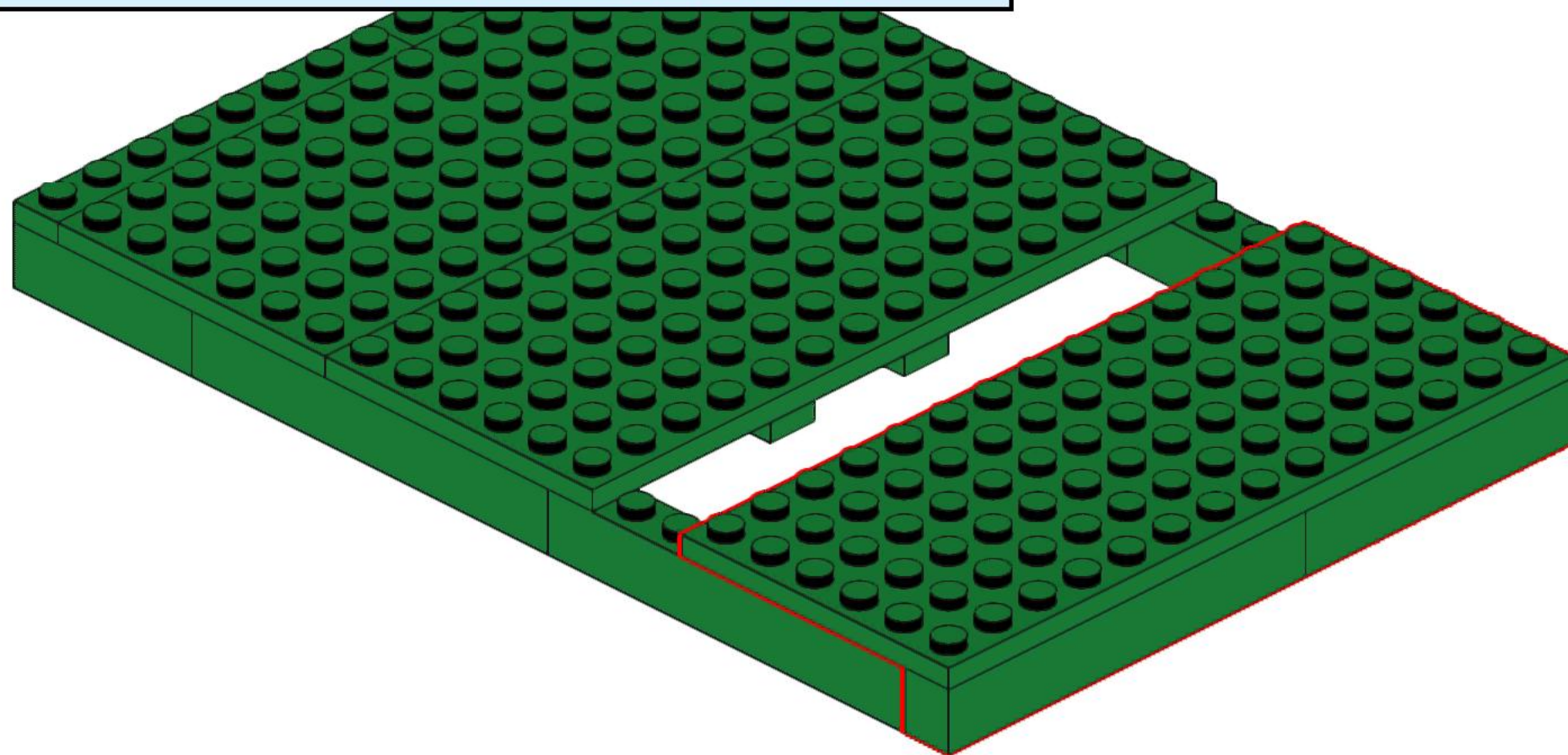
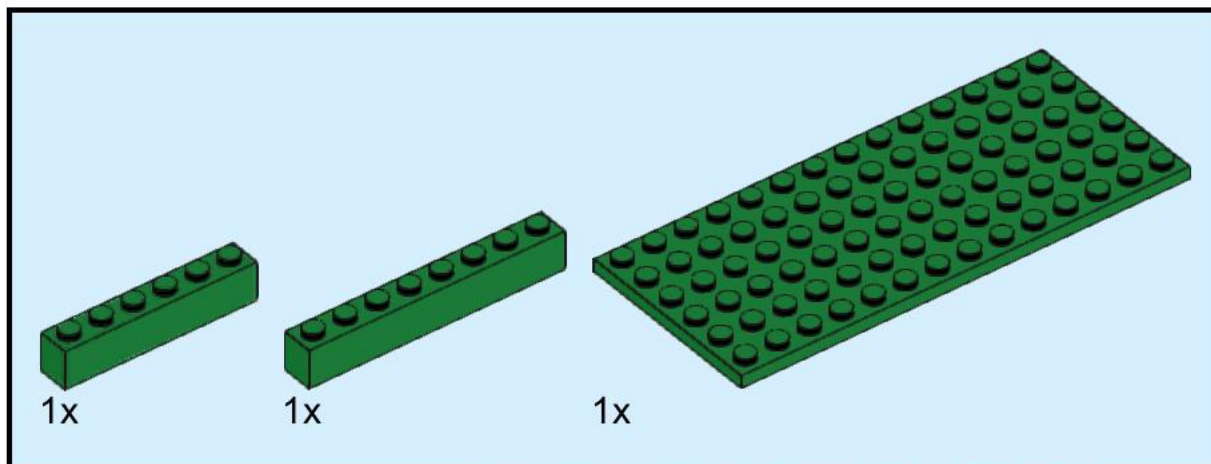




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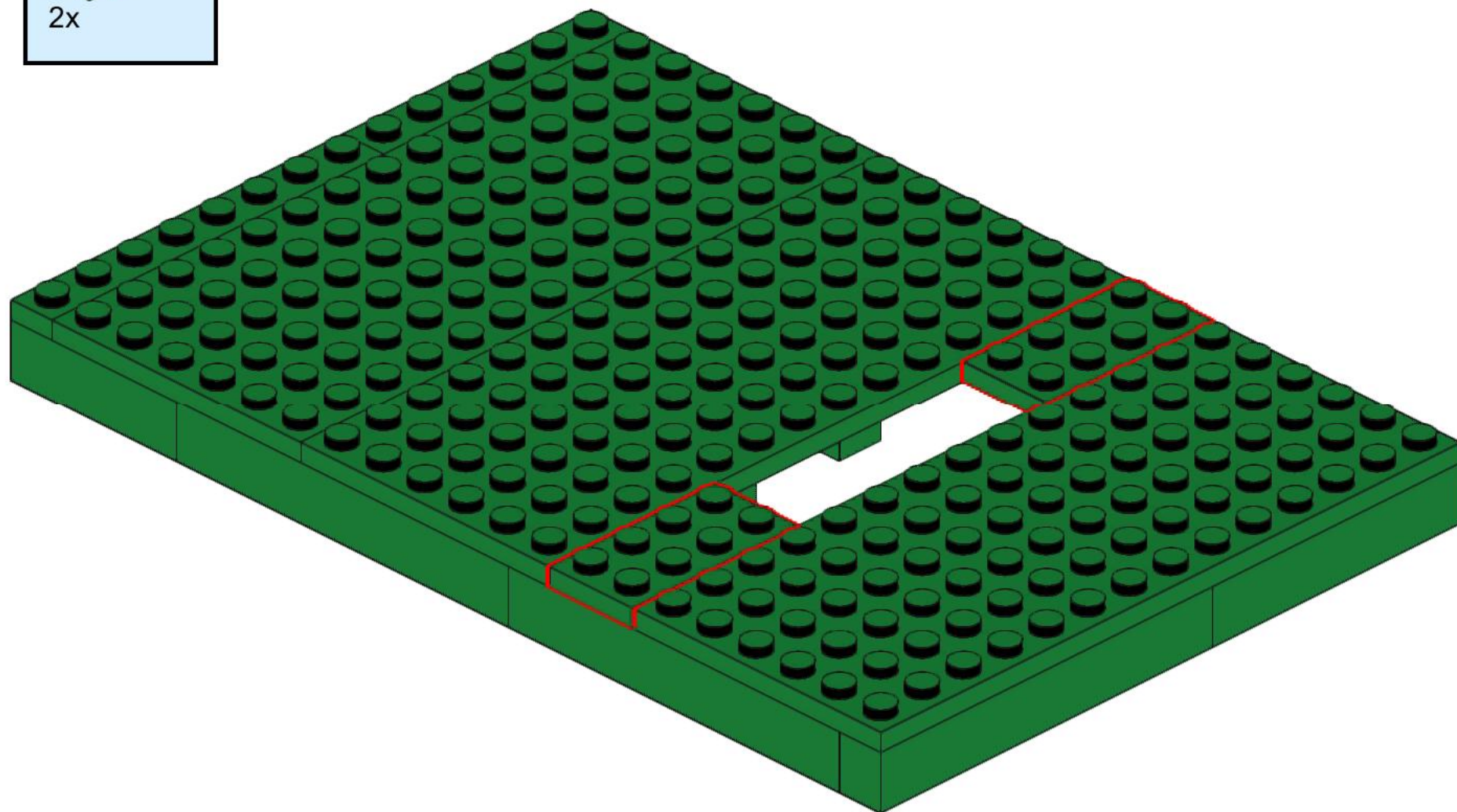
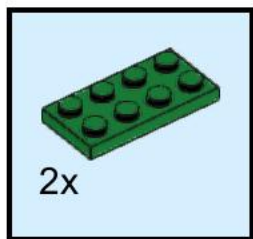


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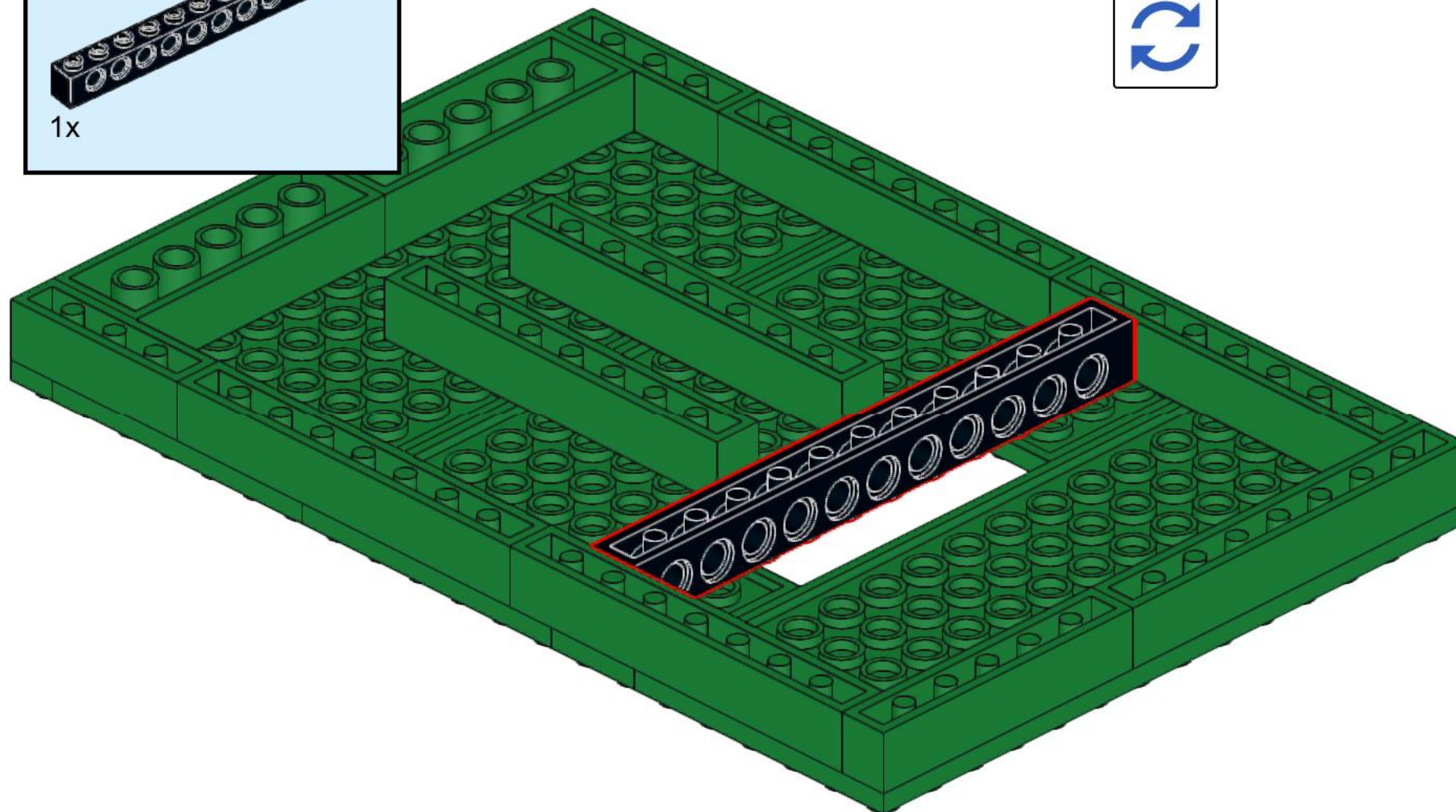
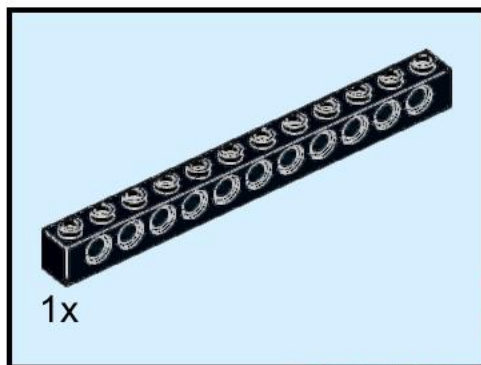




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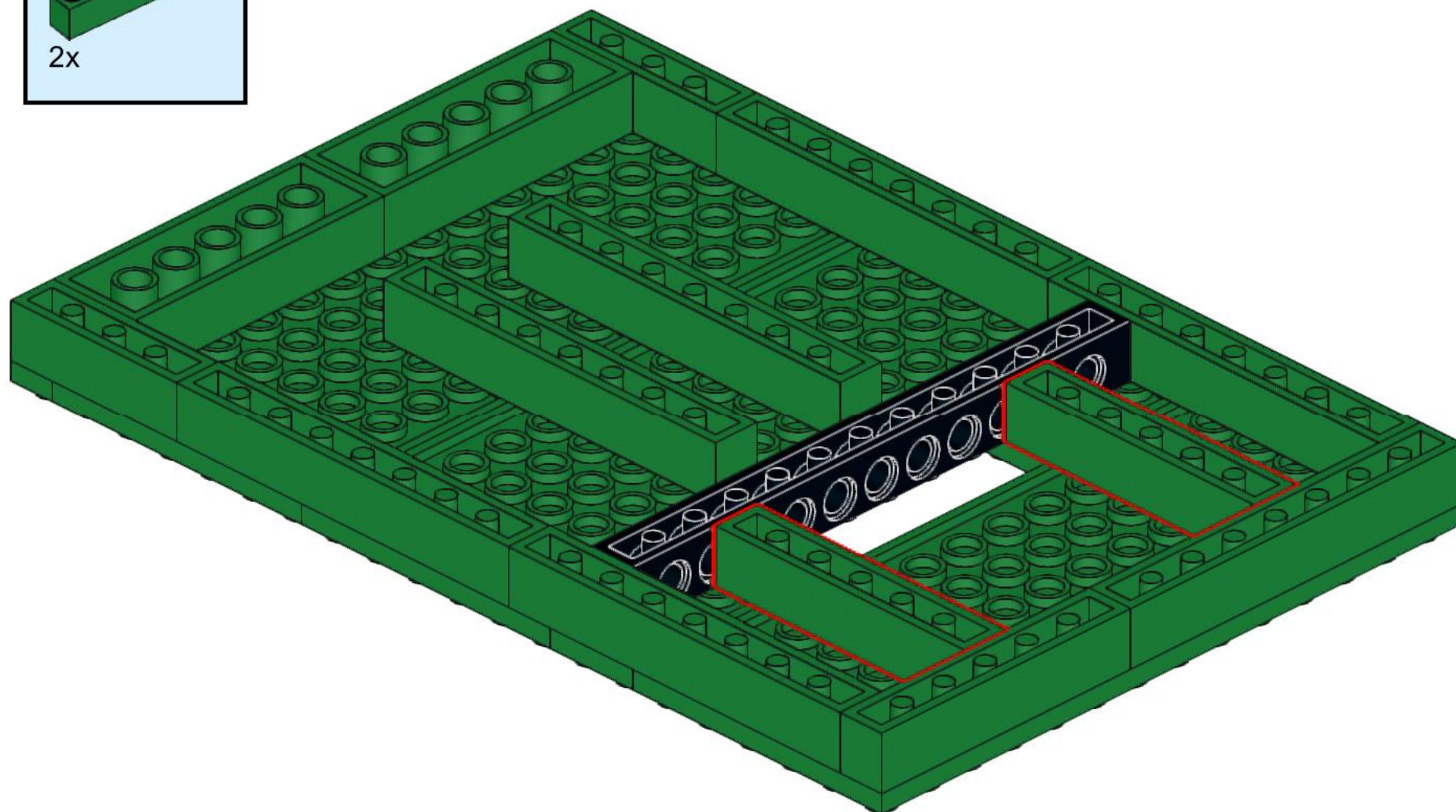
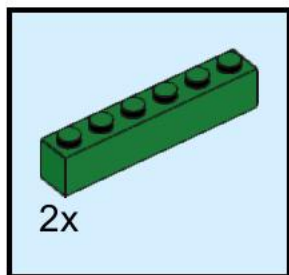


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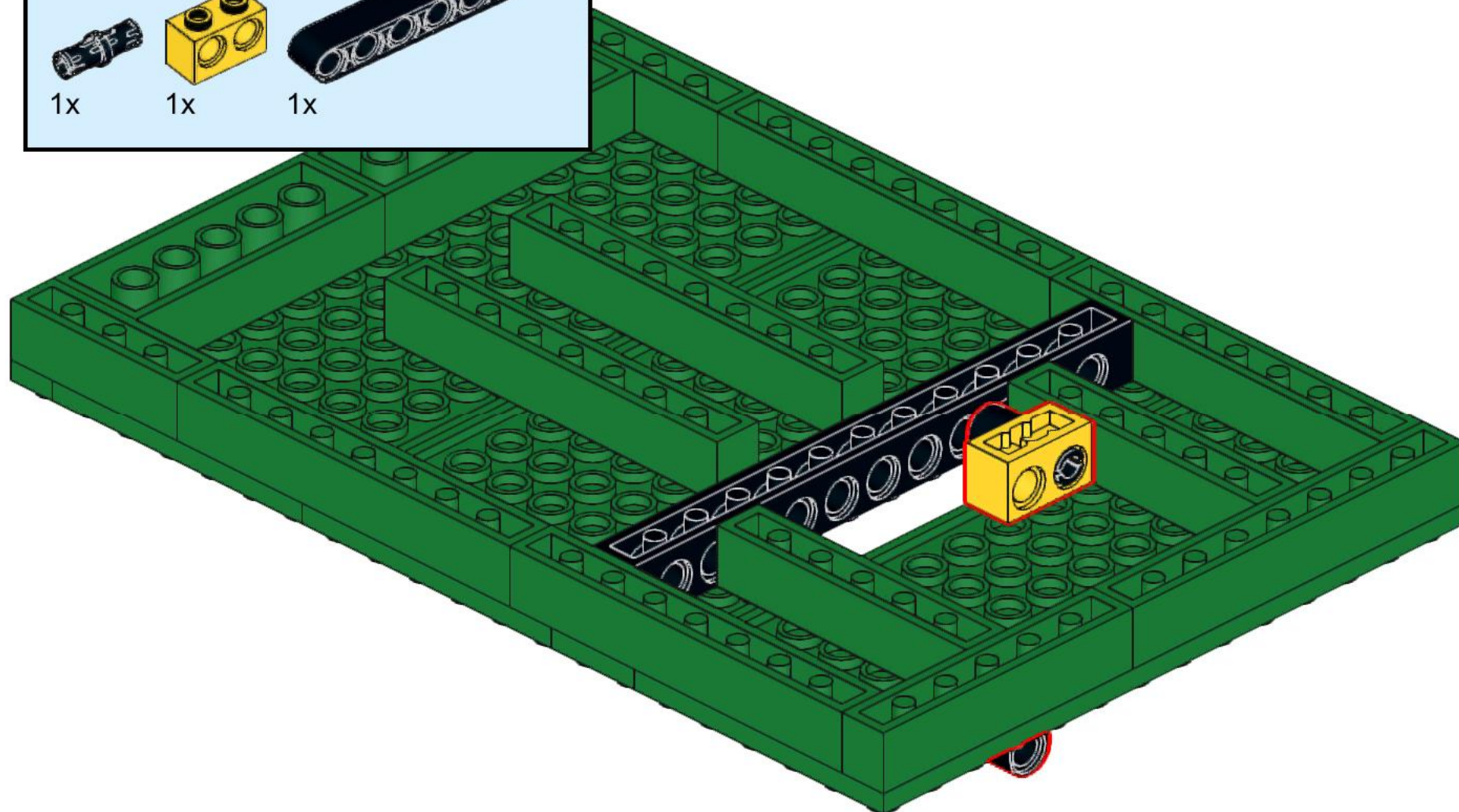
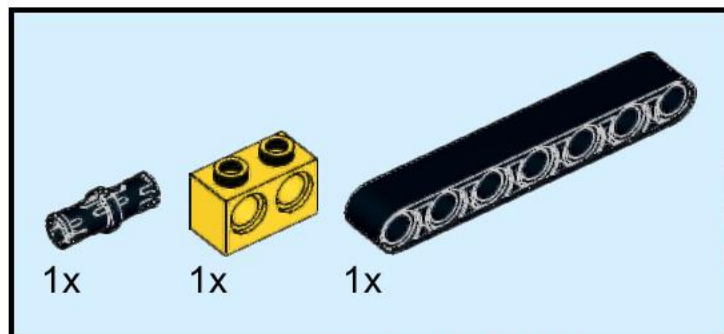




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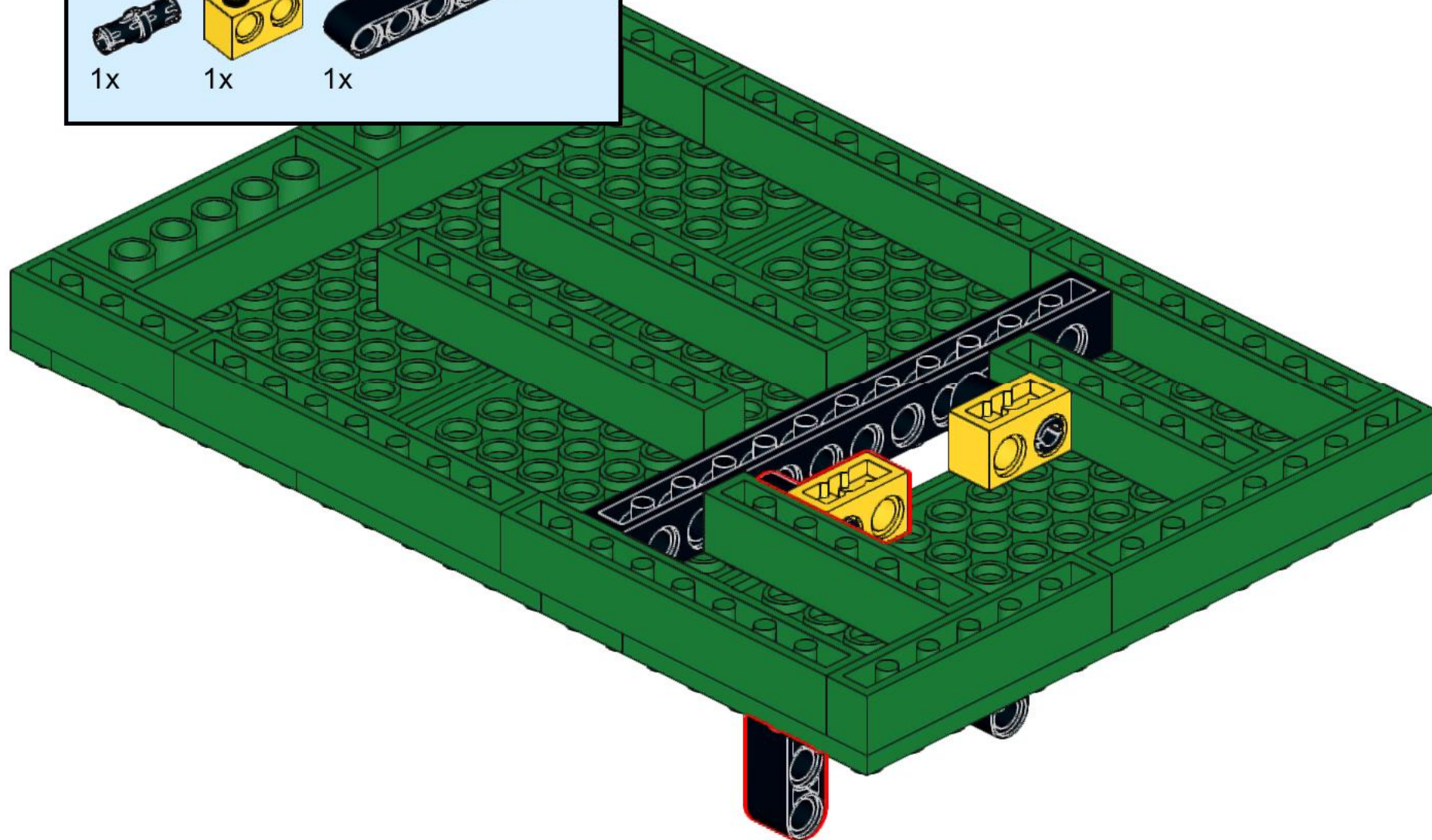
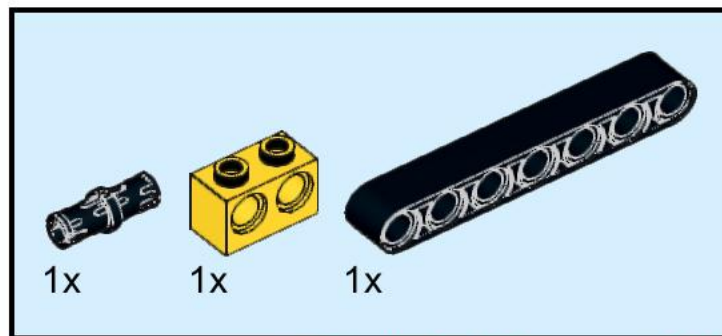


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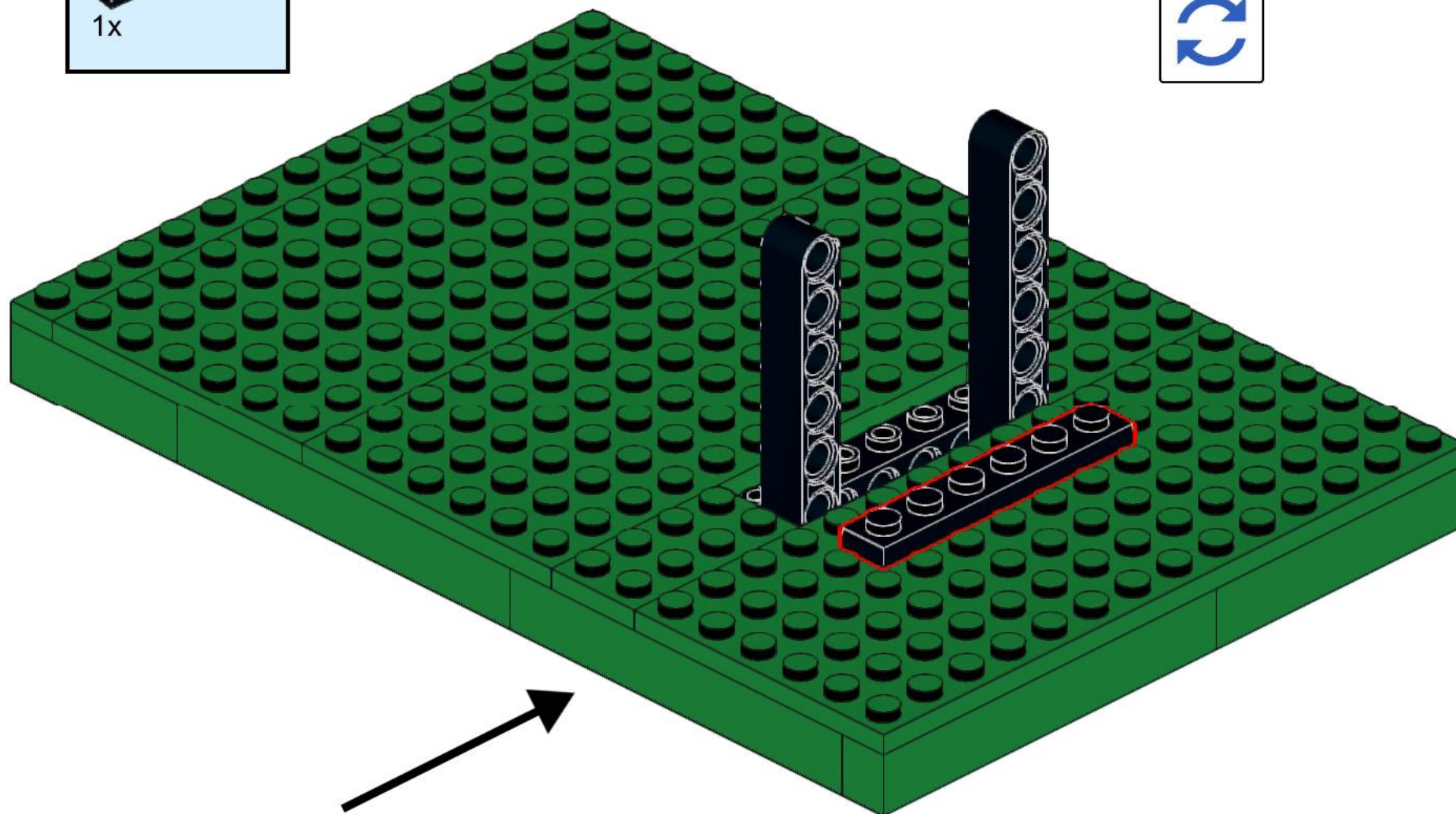
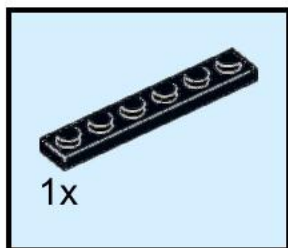




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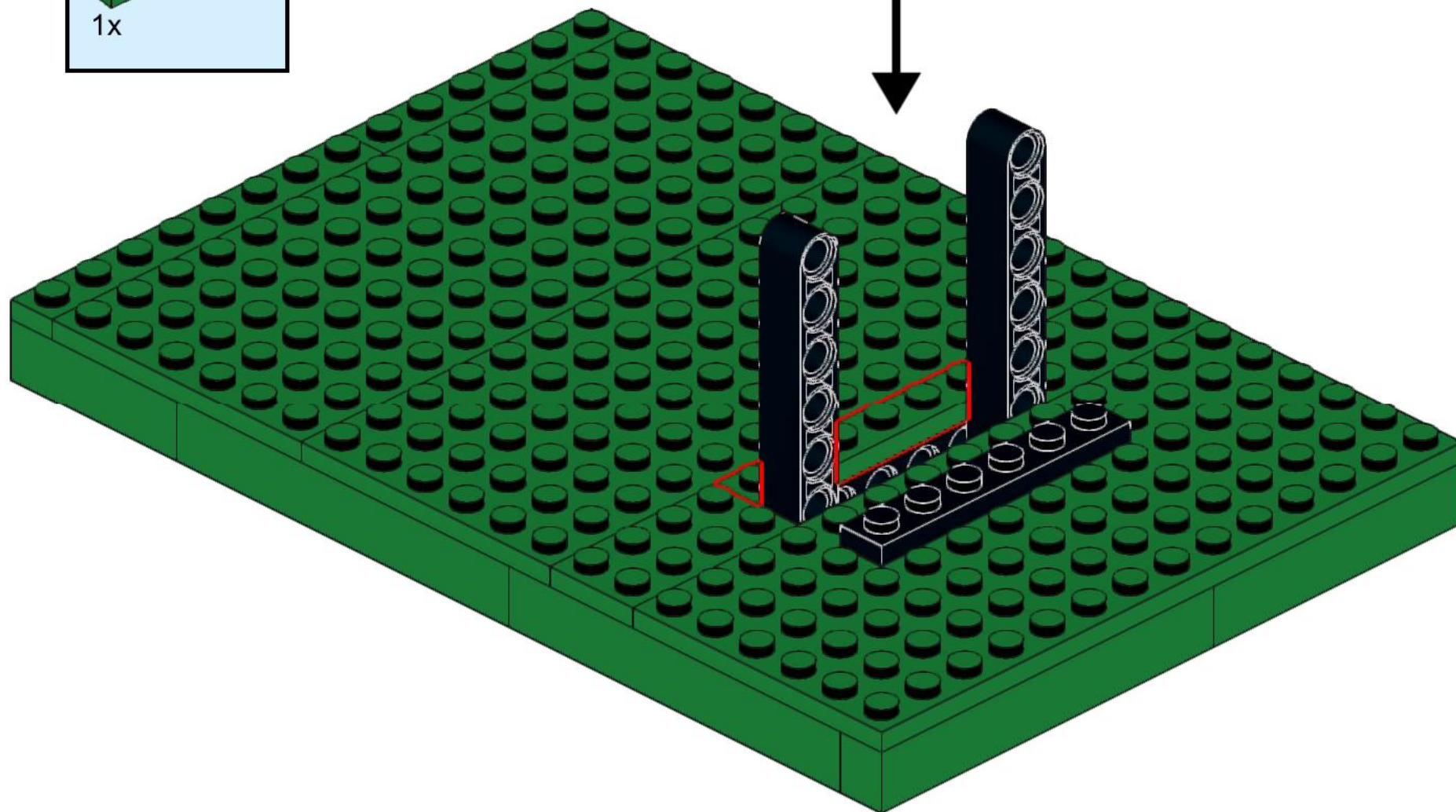
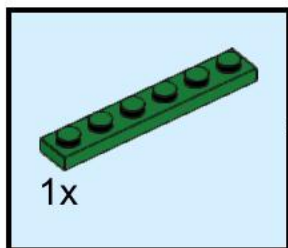


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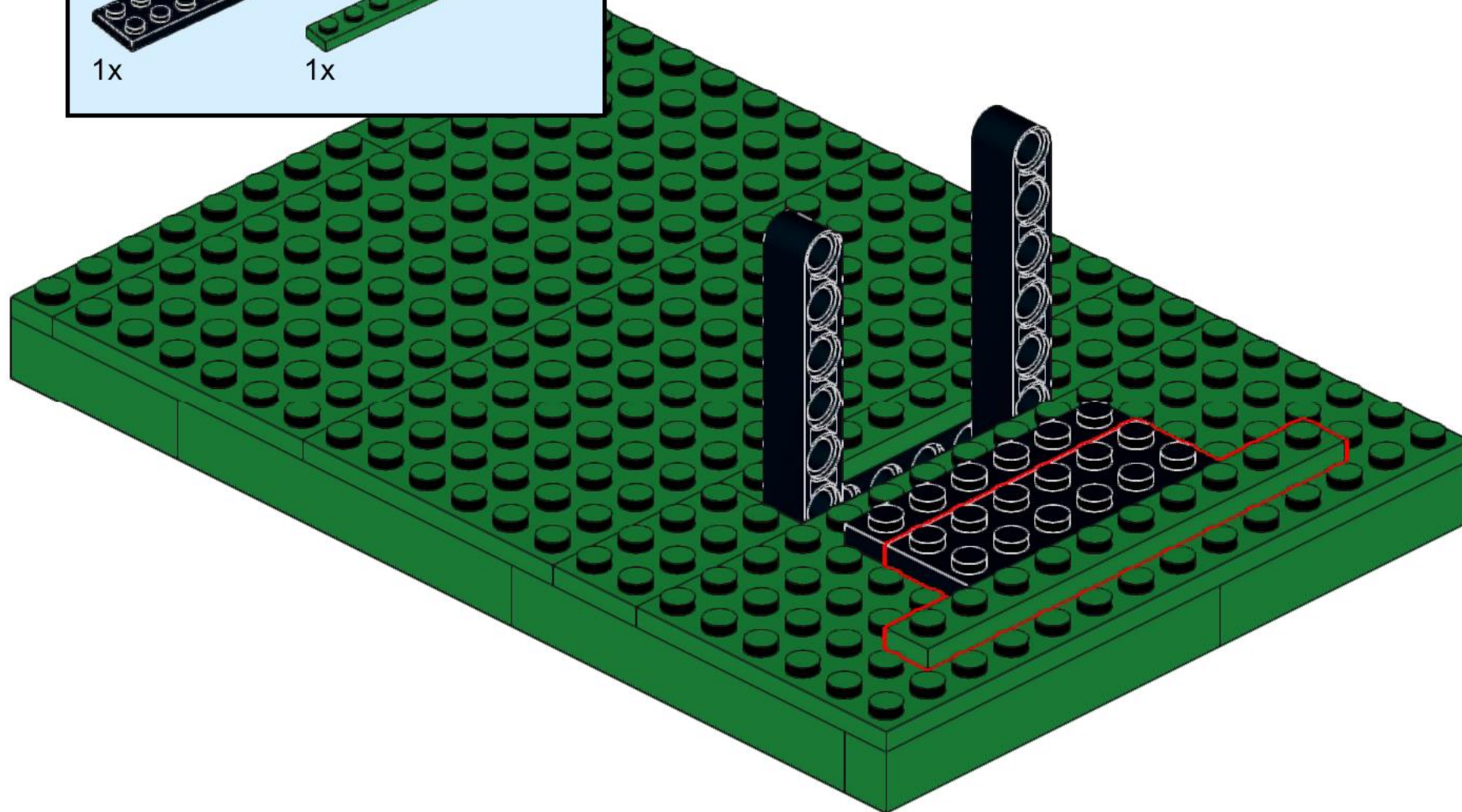
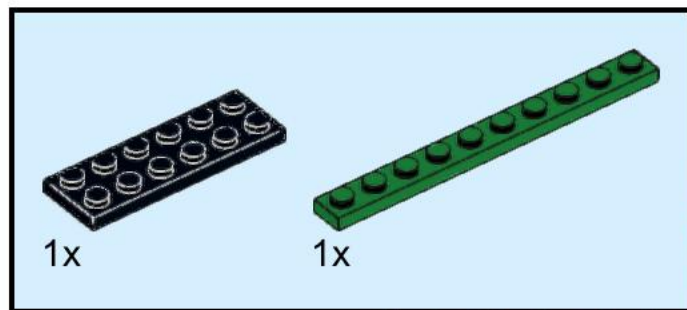




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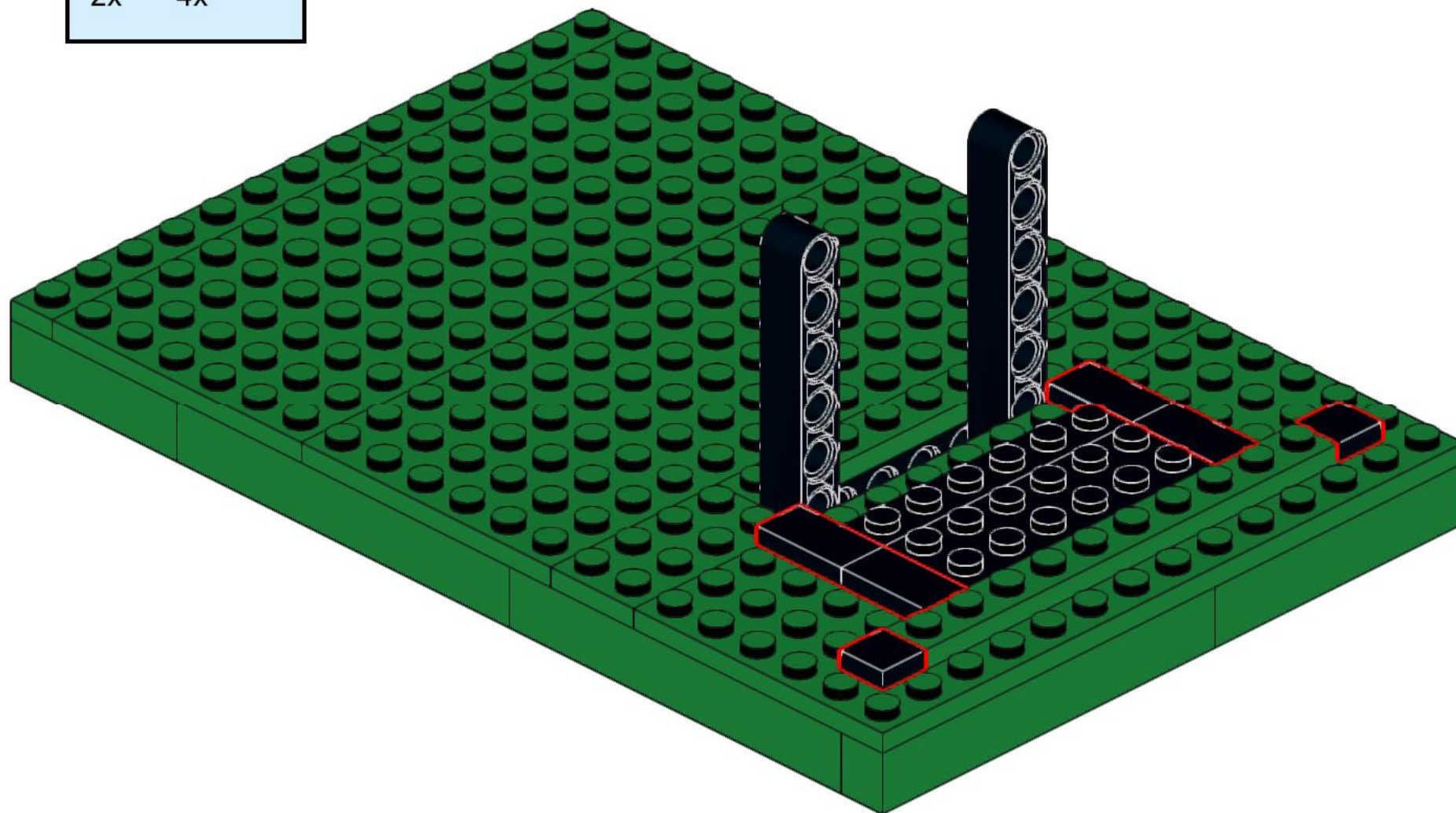
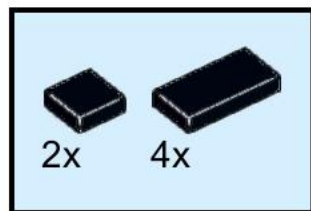


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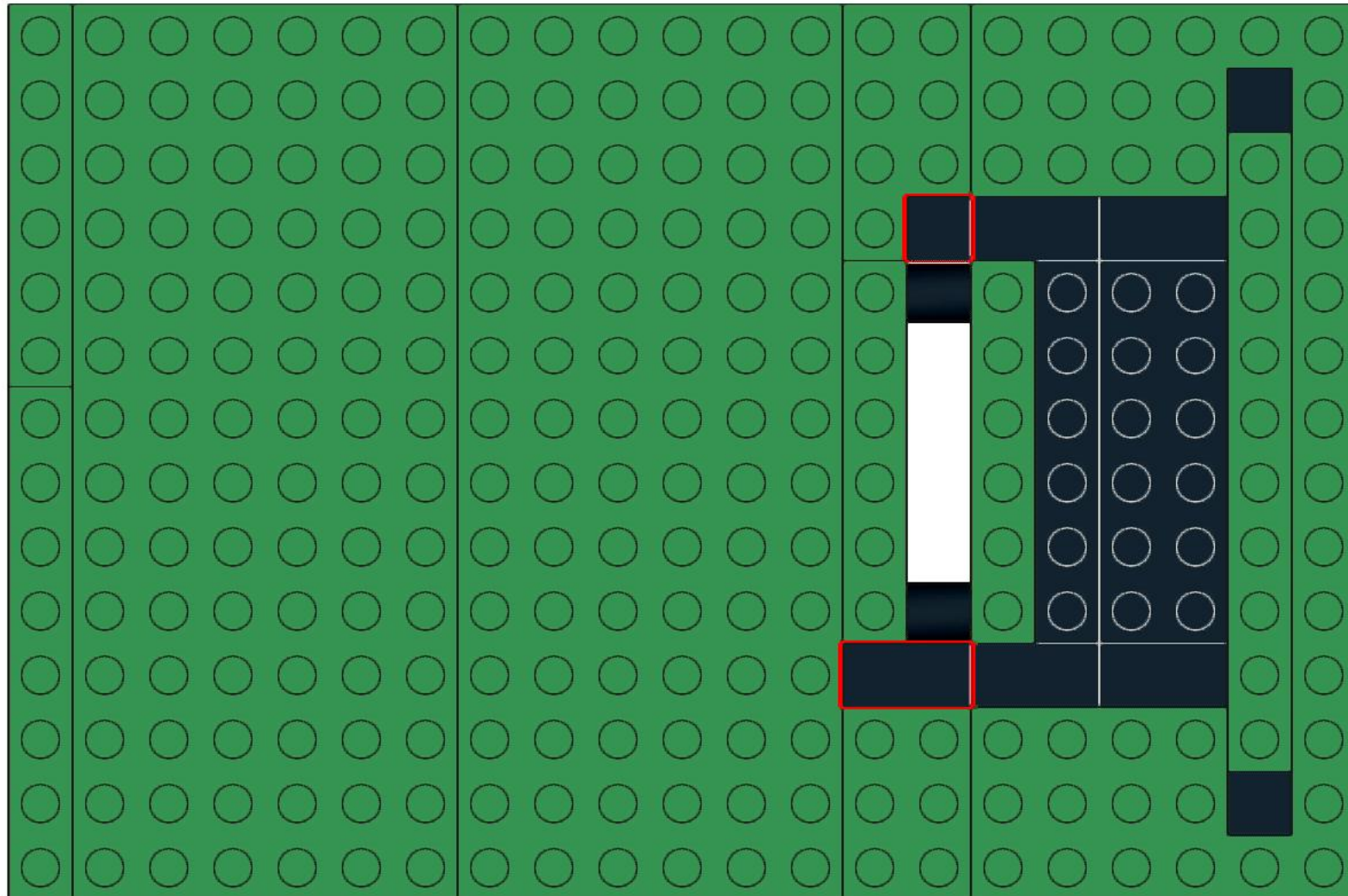
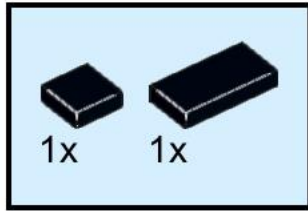




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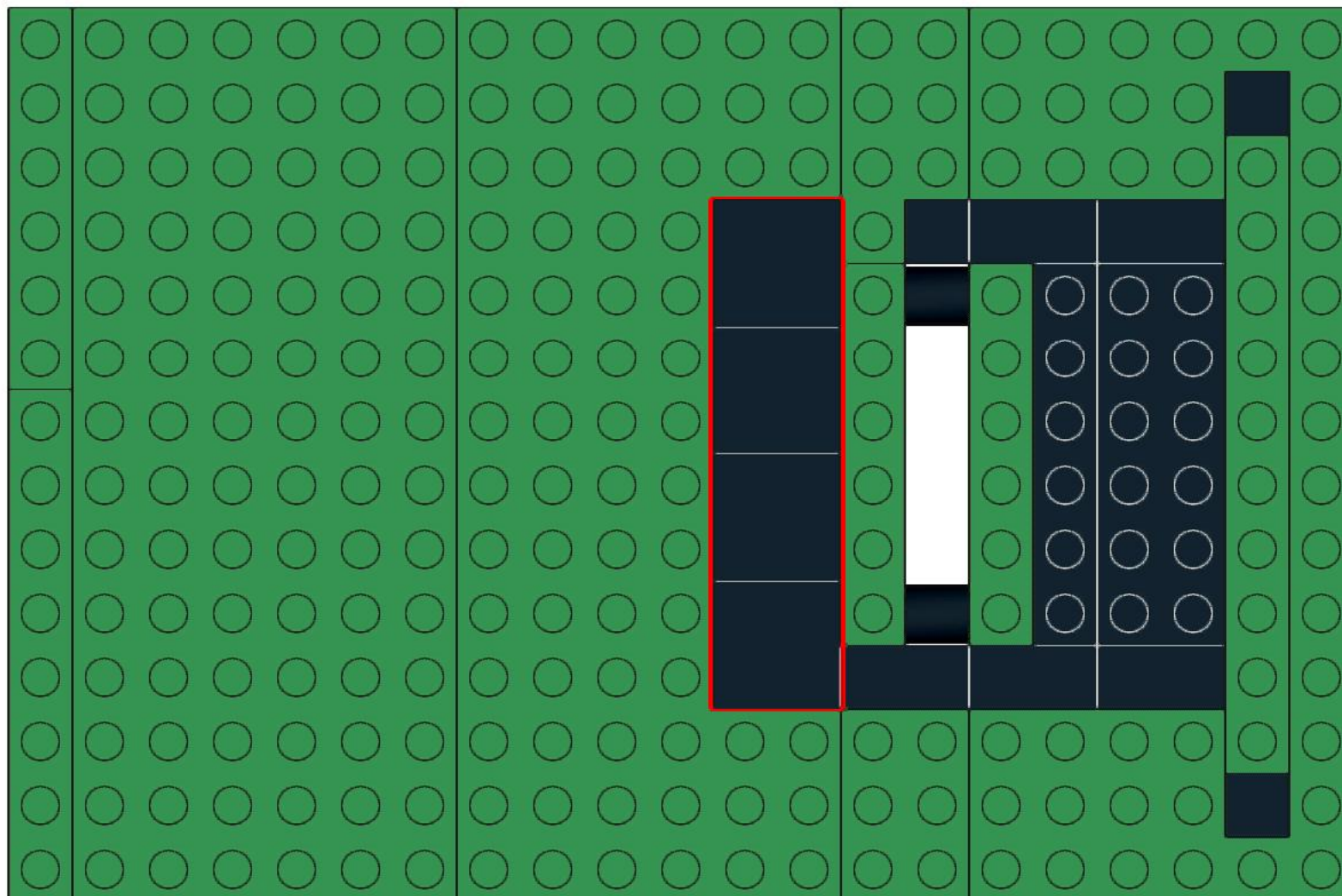
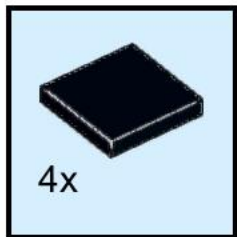


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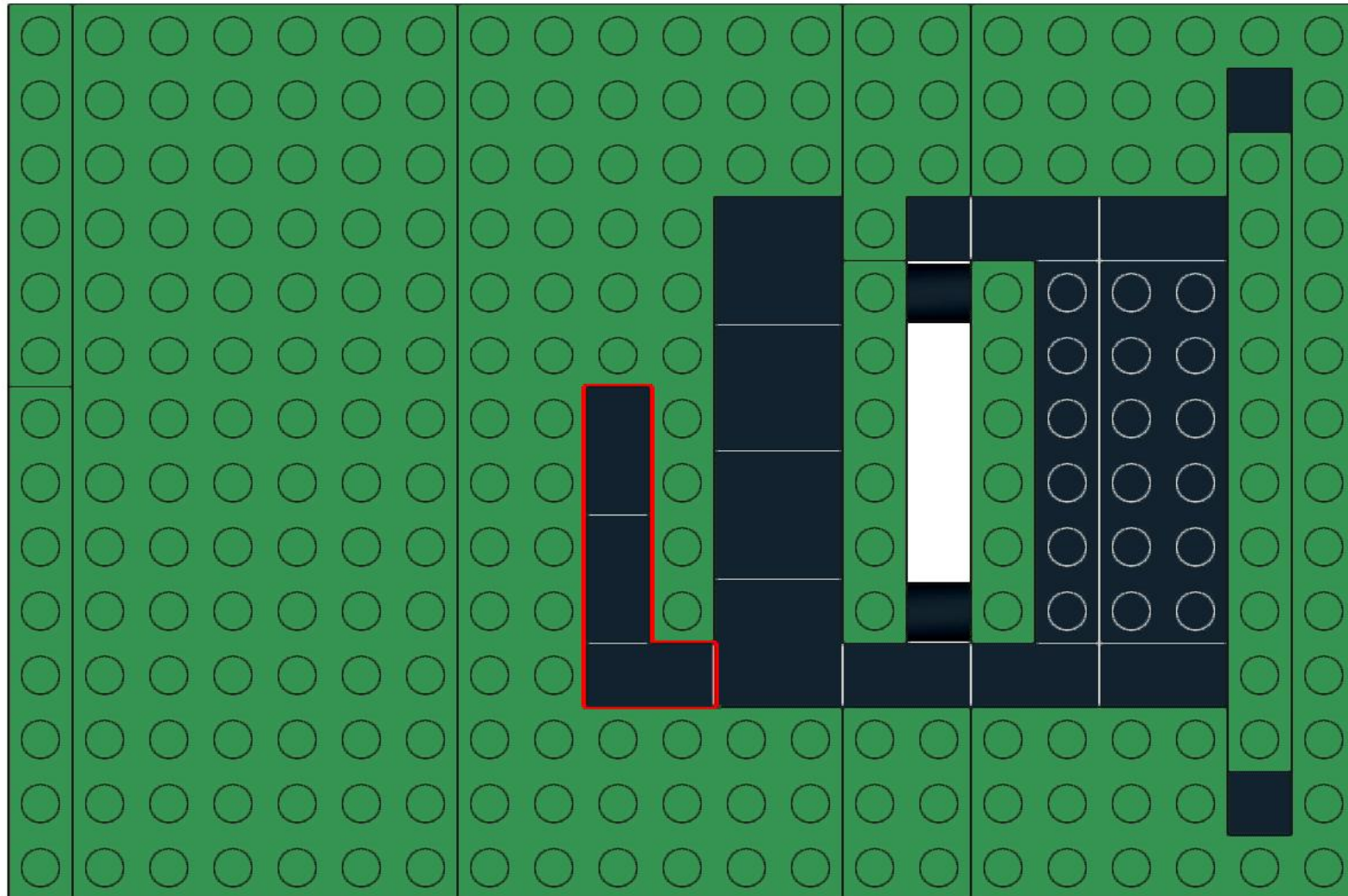
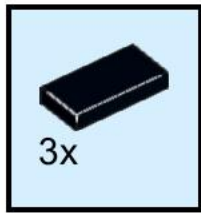




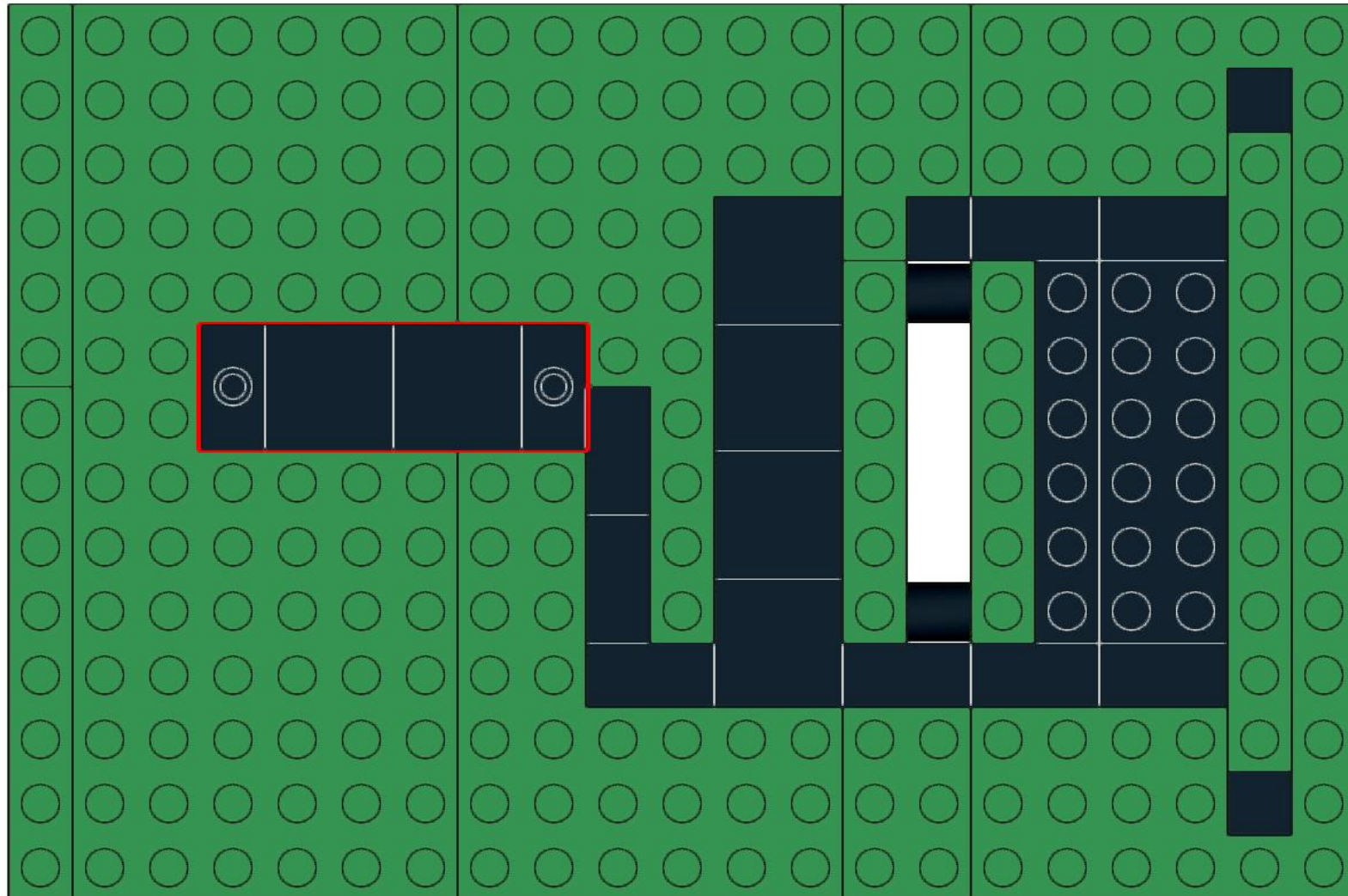
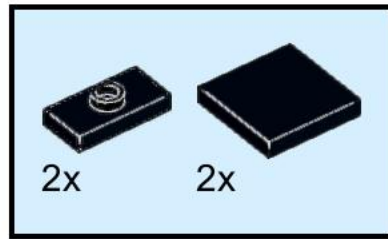
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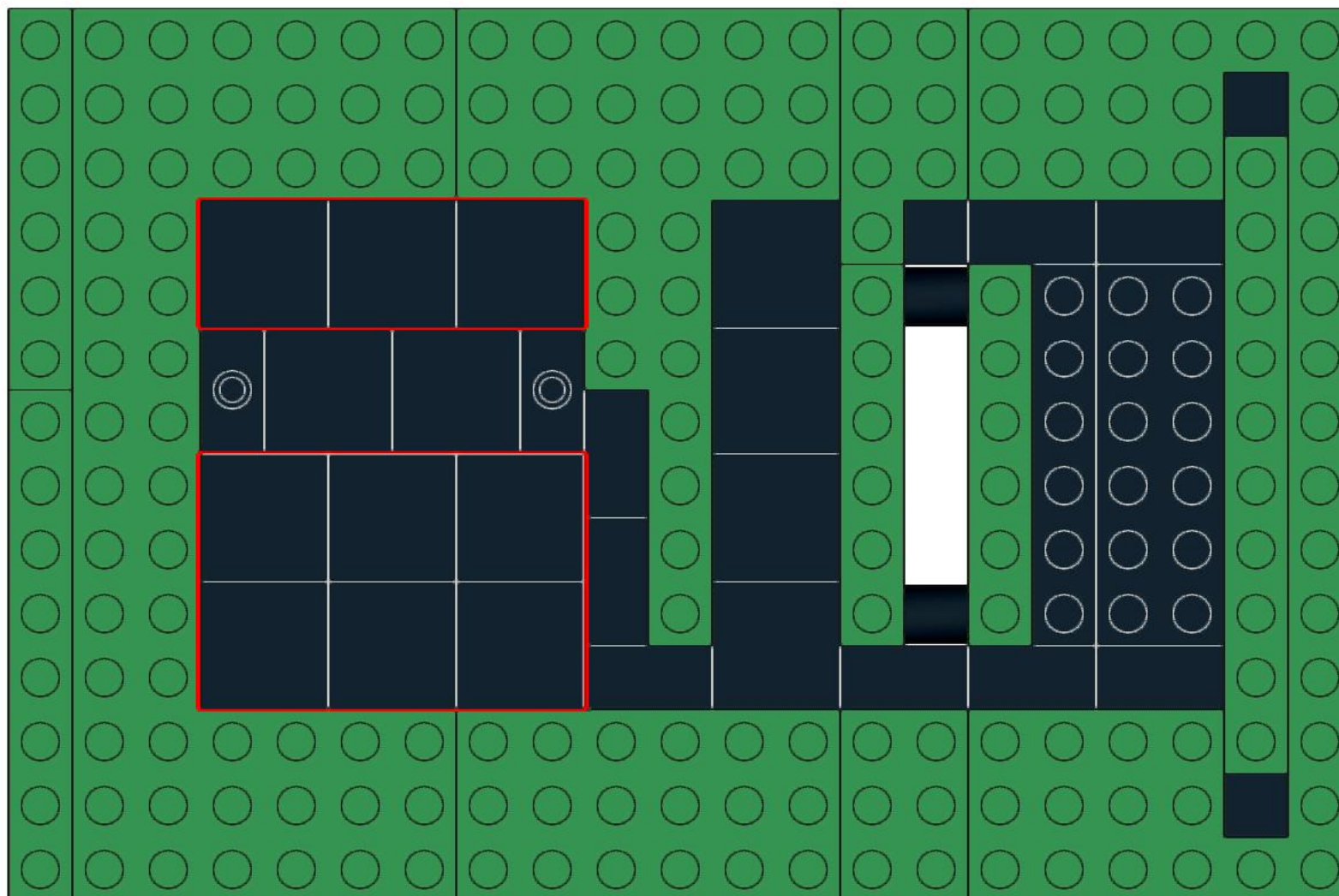
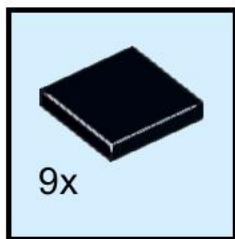


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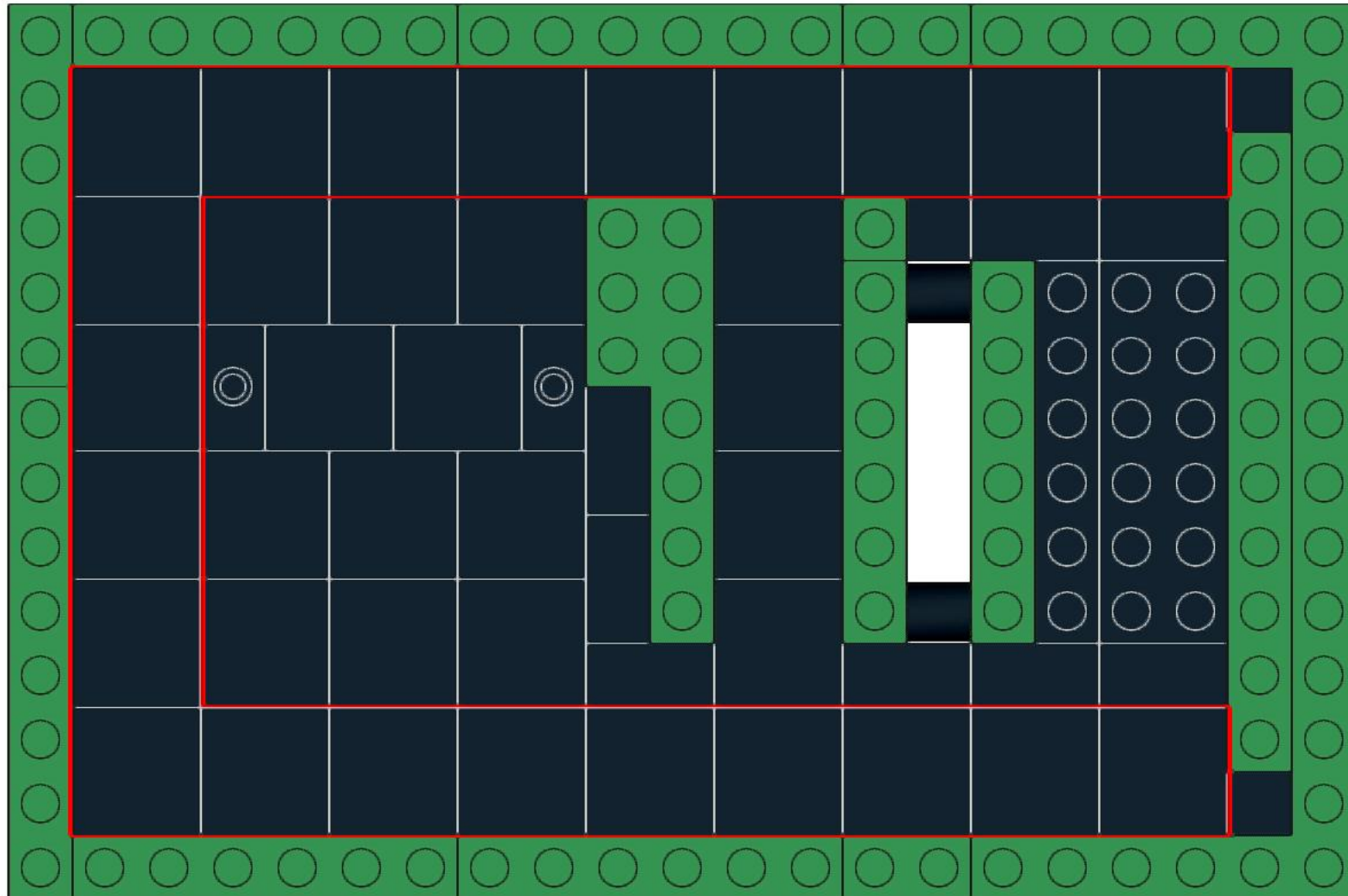
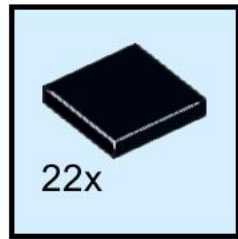




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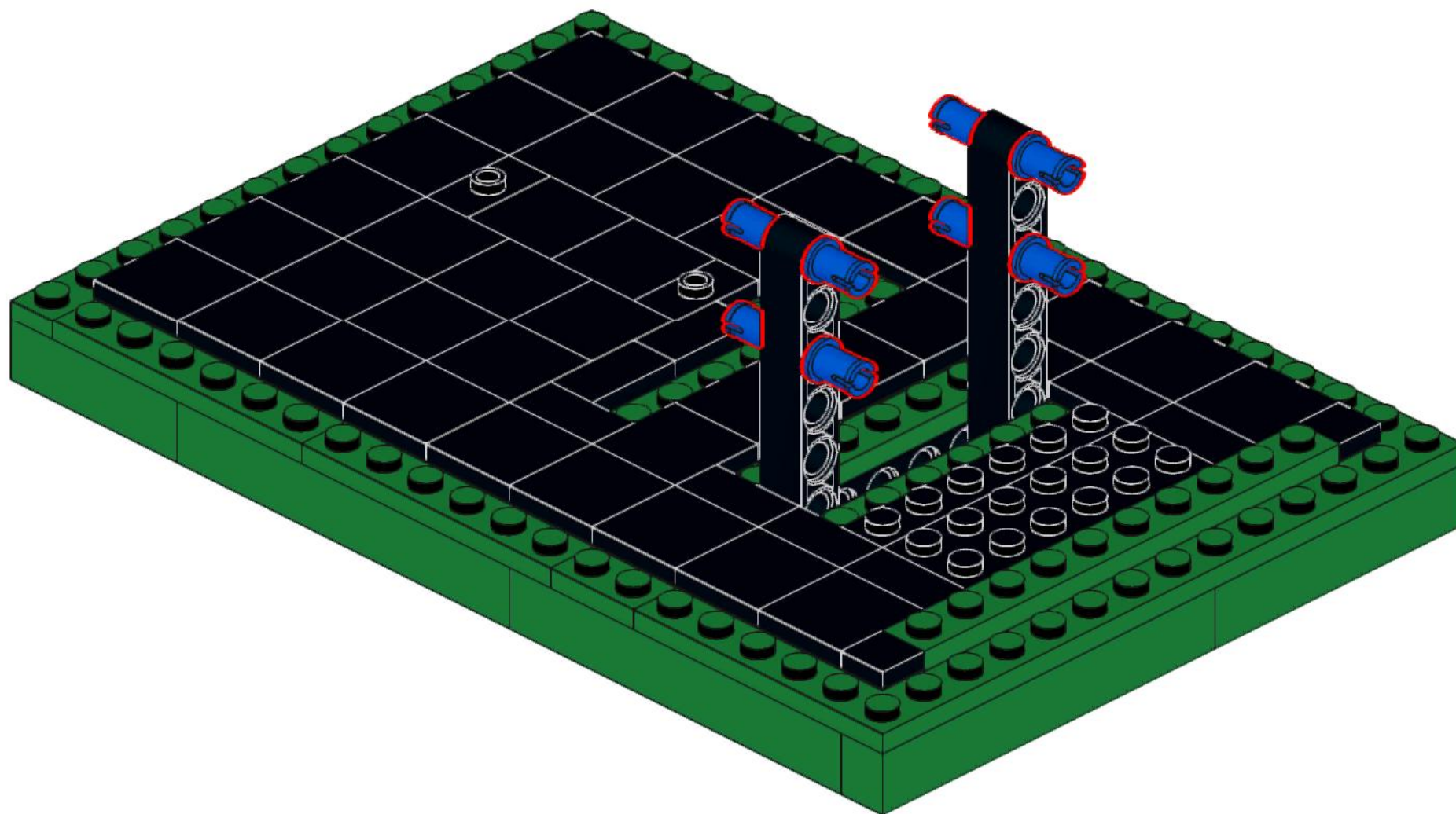


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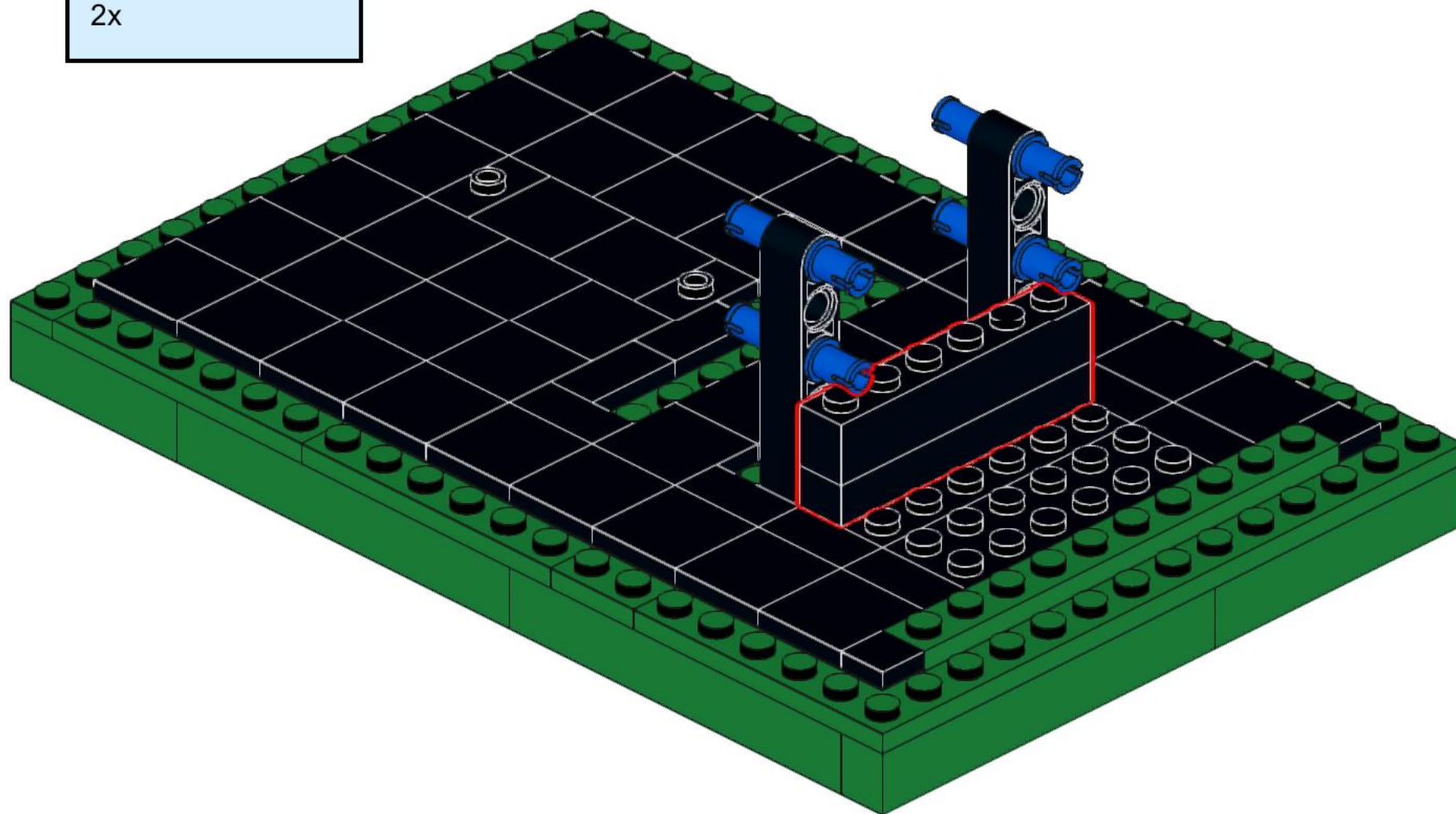
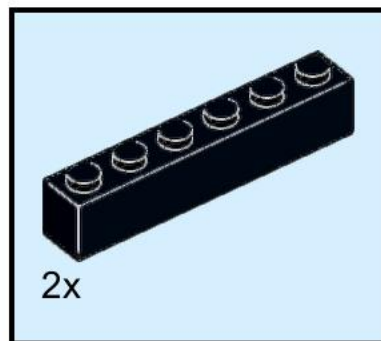




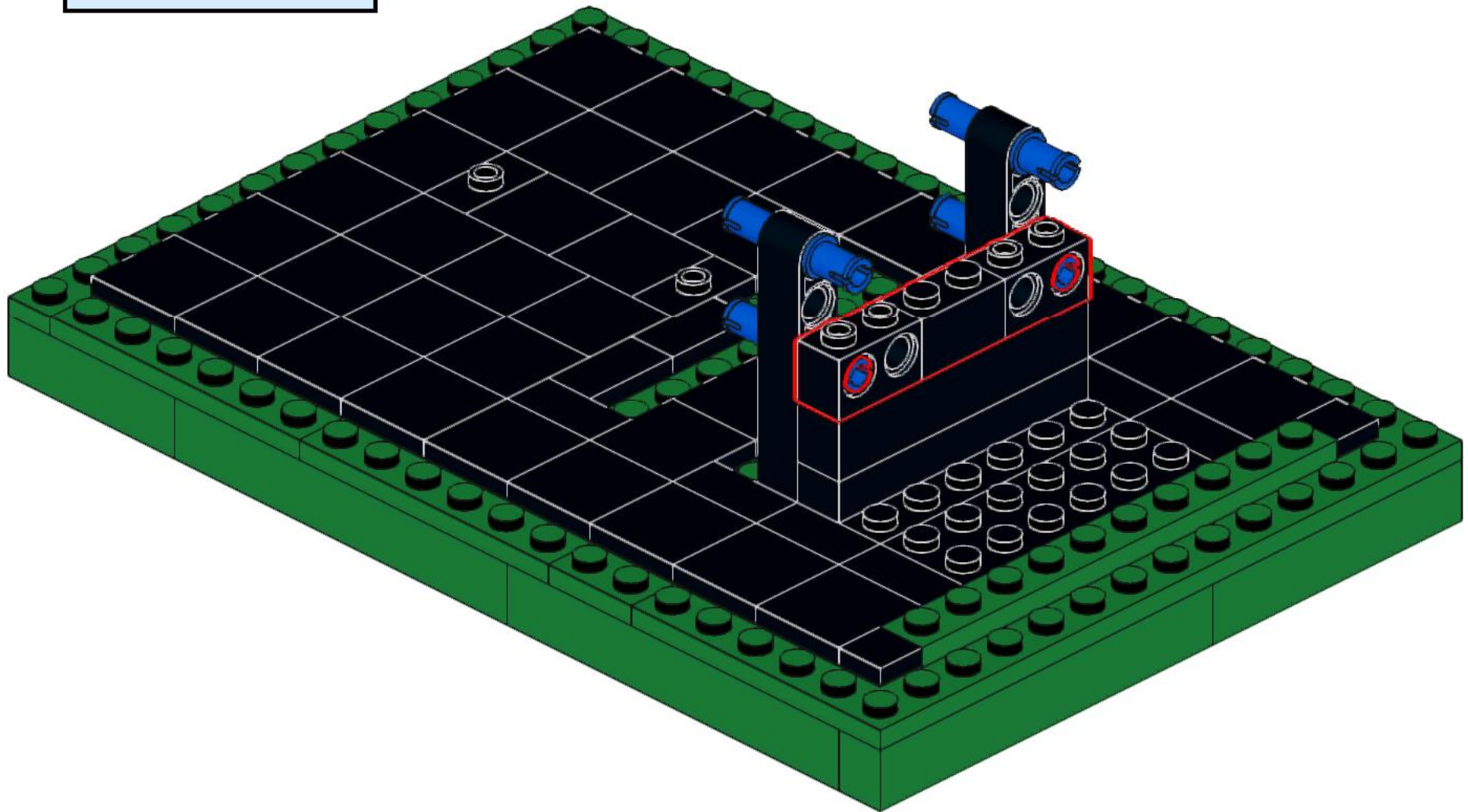
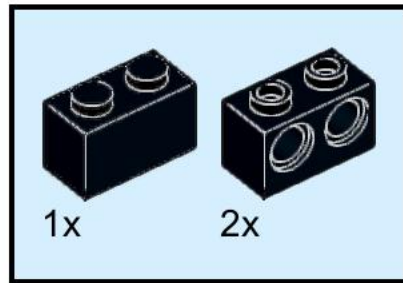
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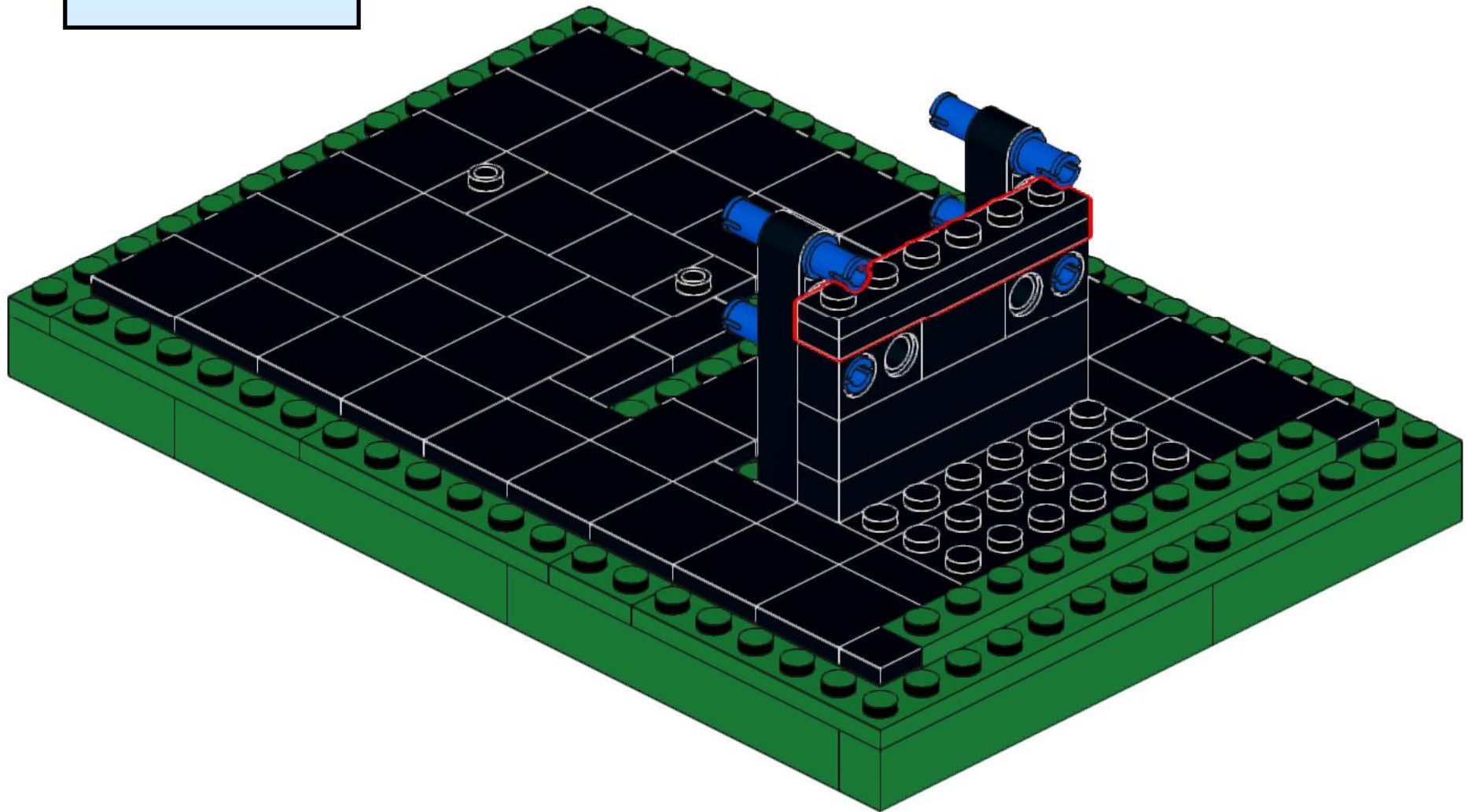
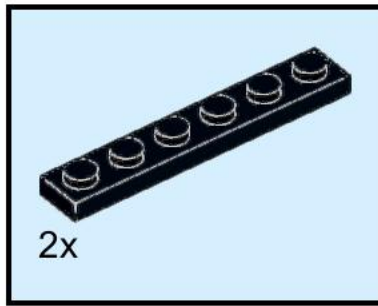


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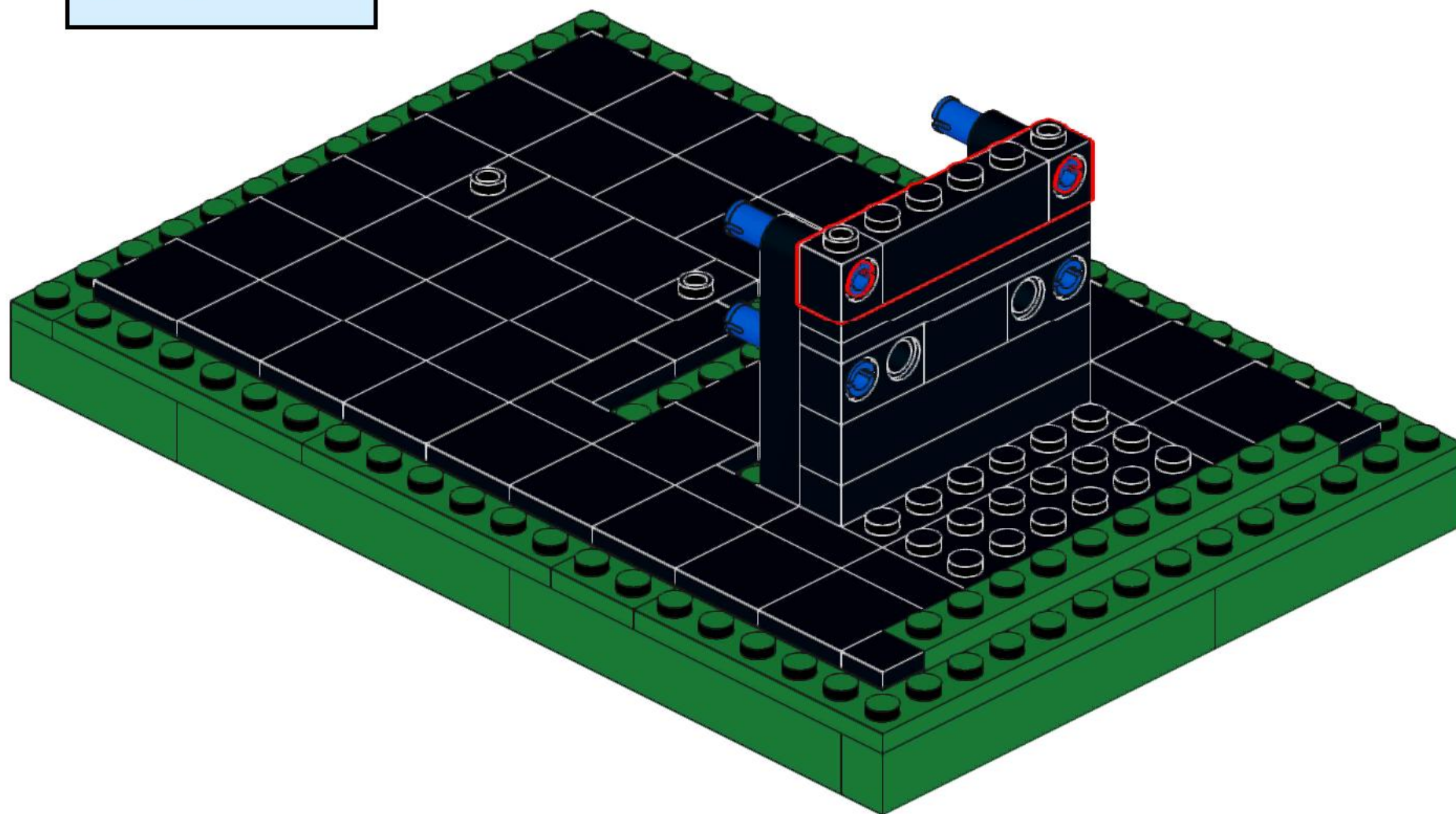
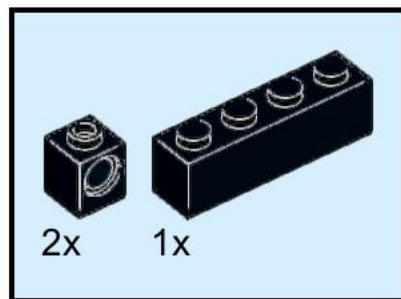




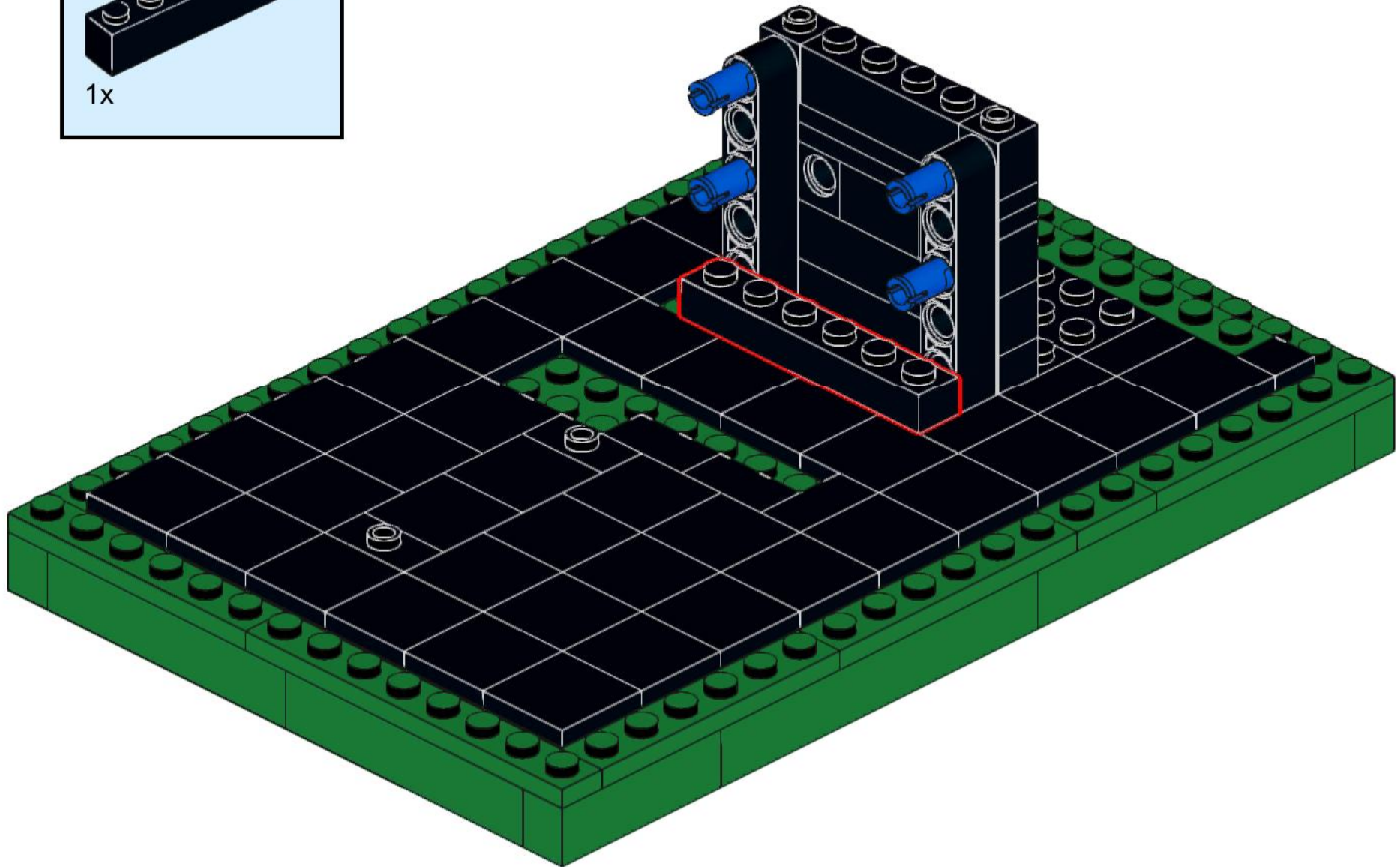
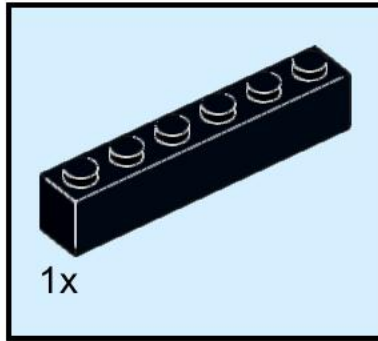
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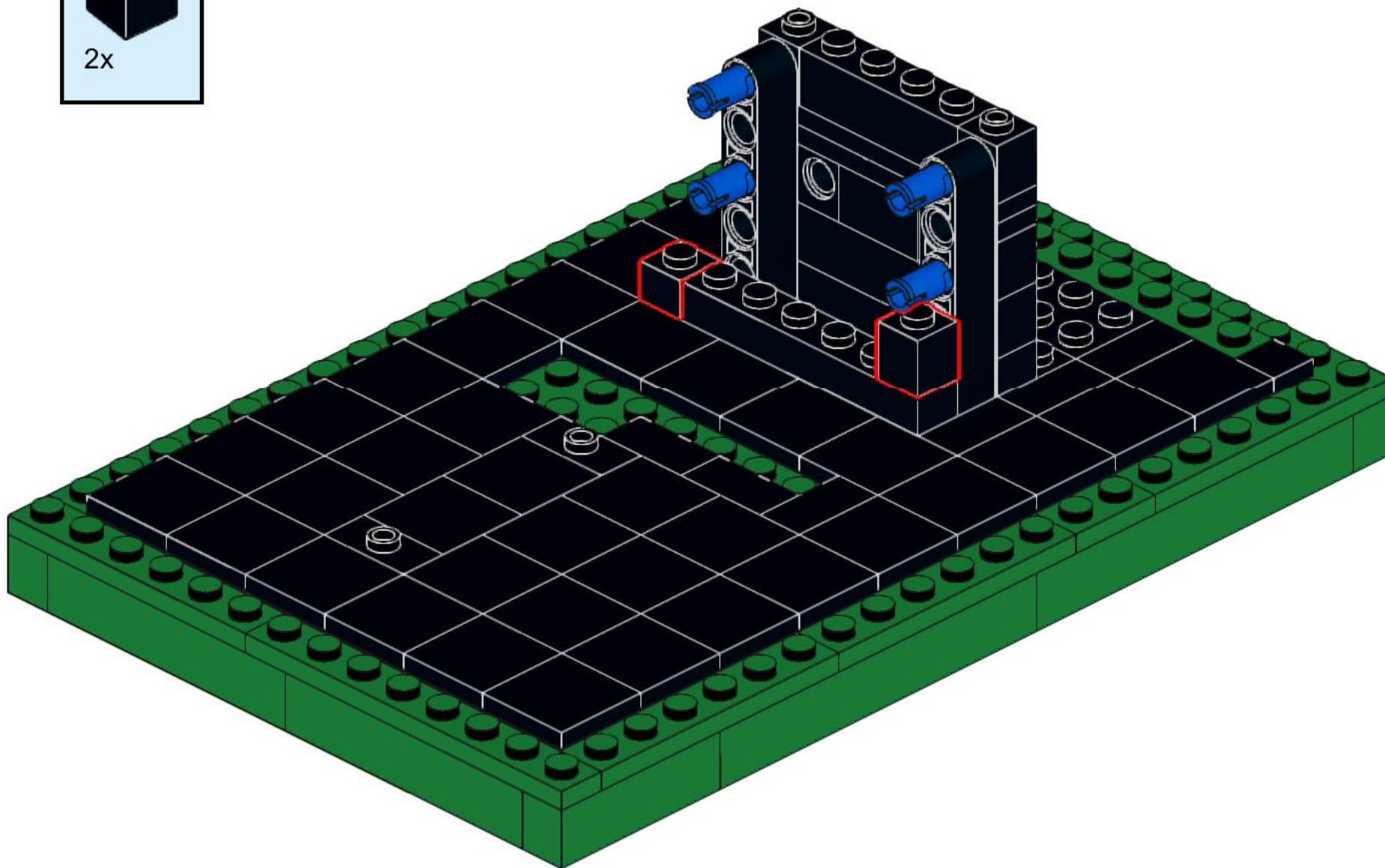
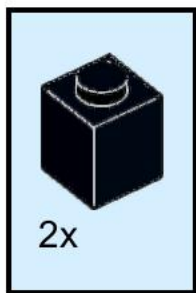


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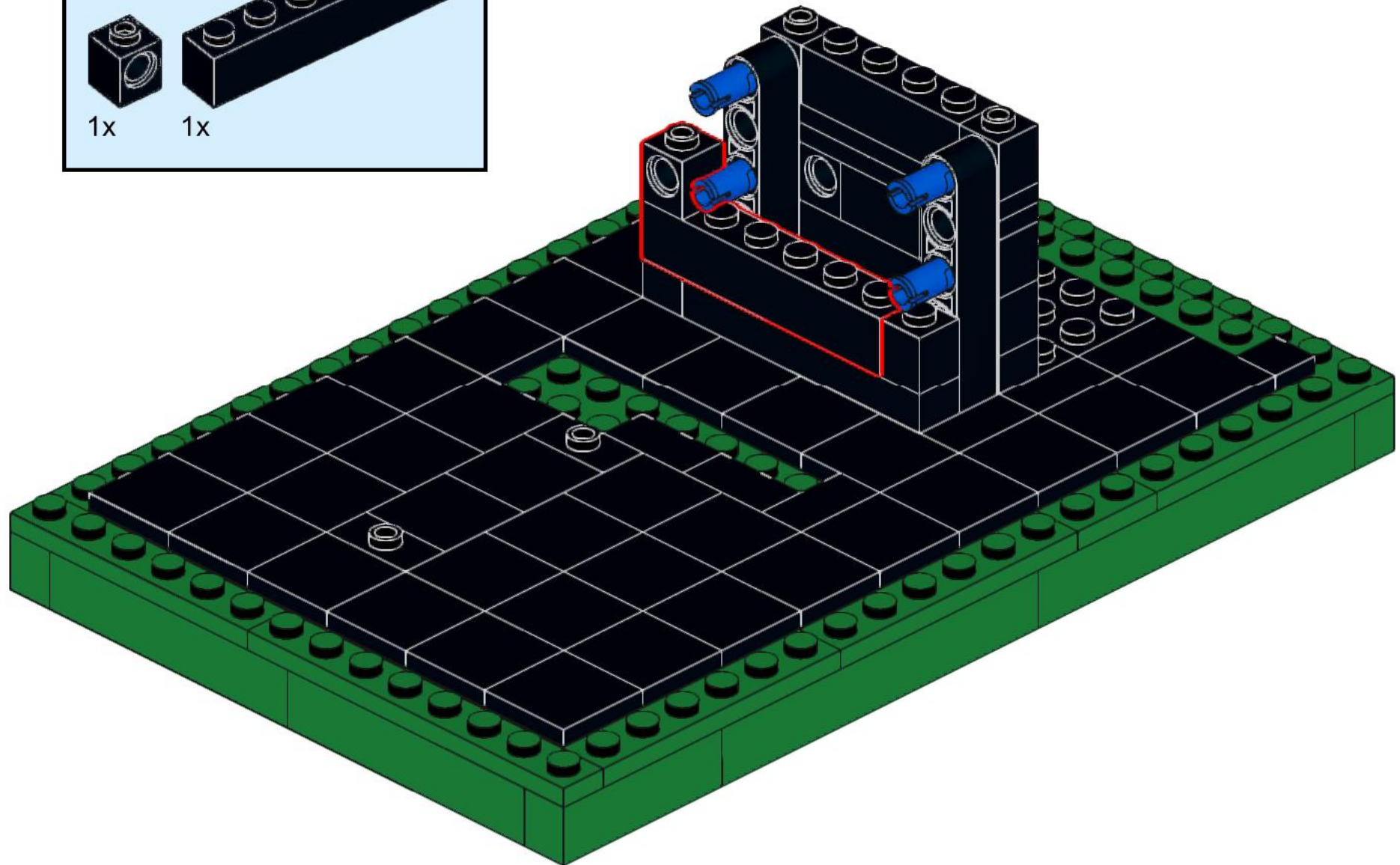
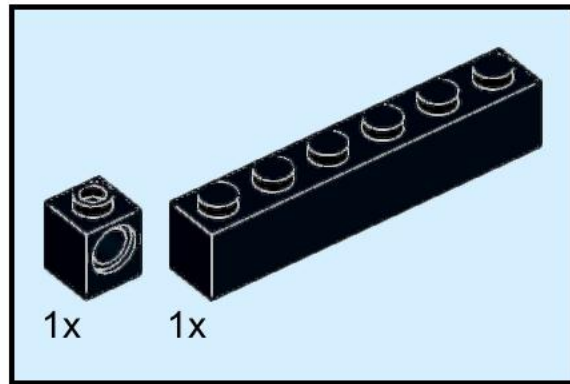




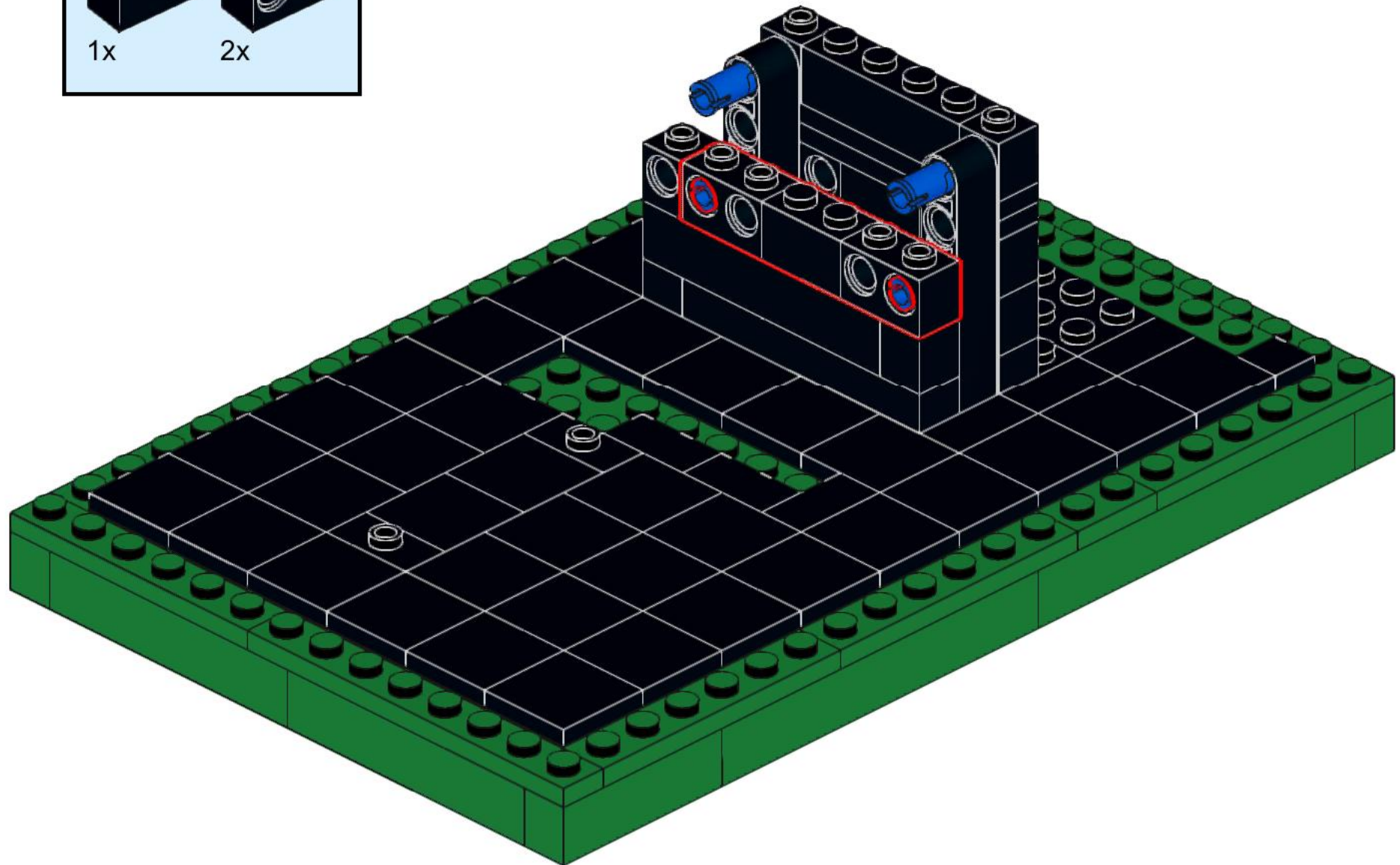
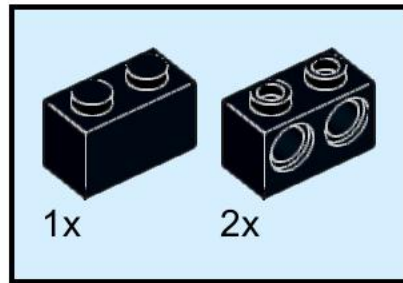
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28

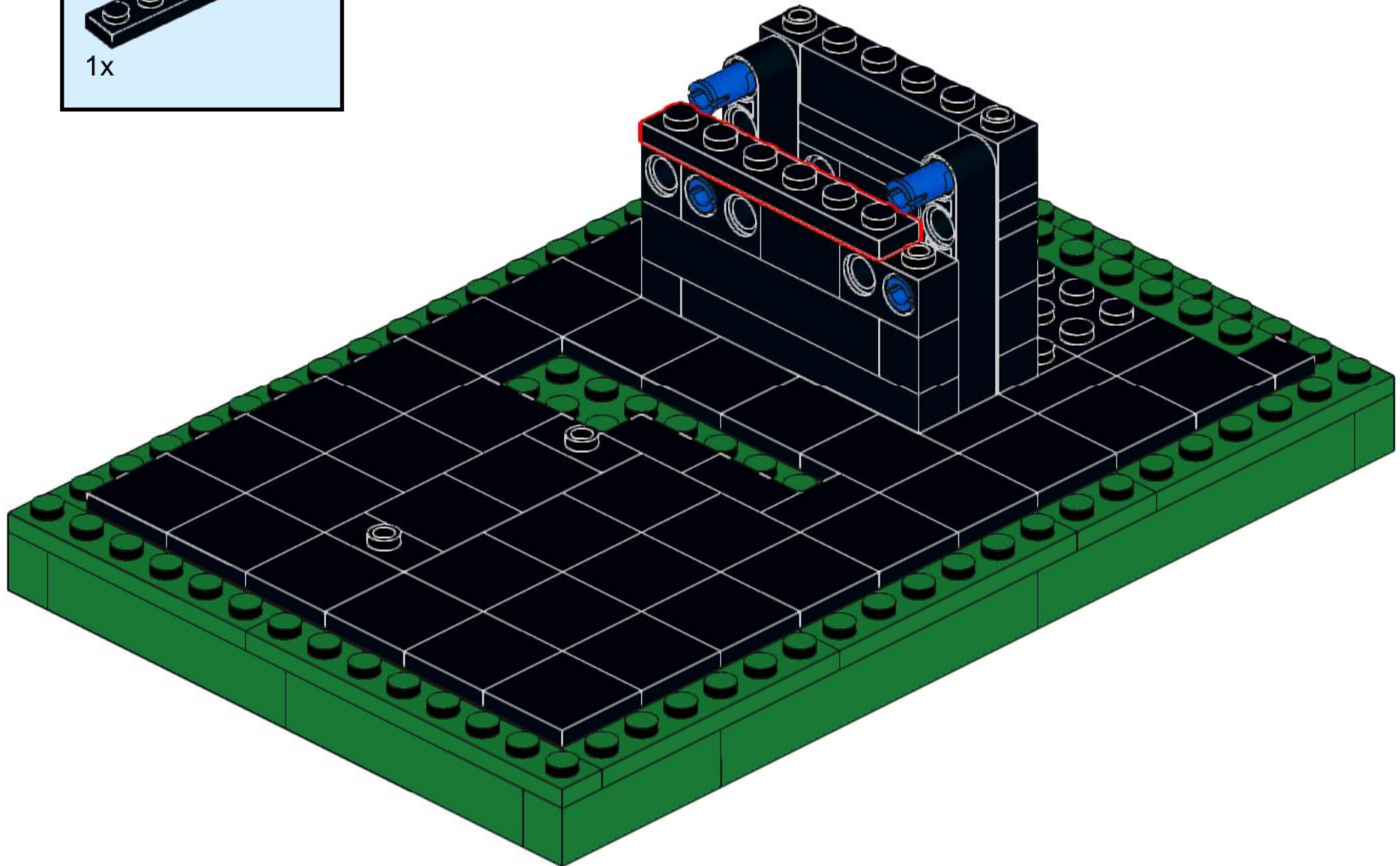
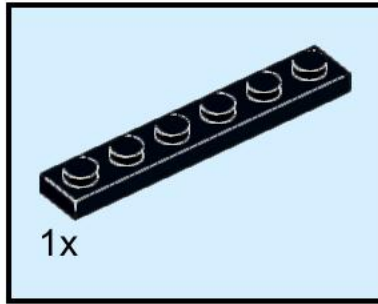


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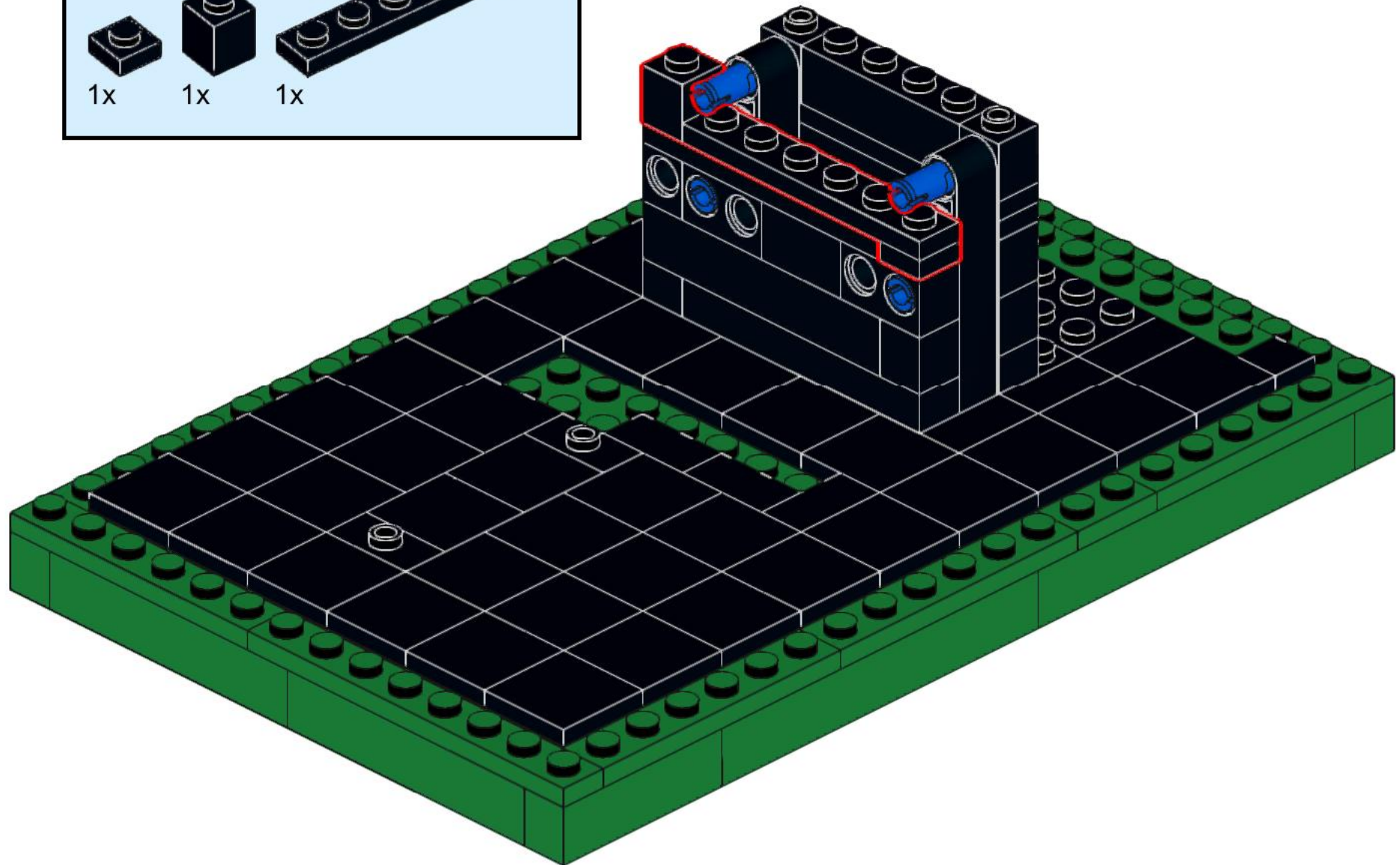
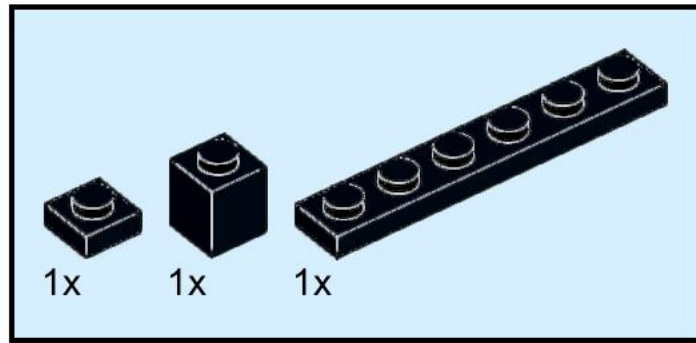




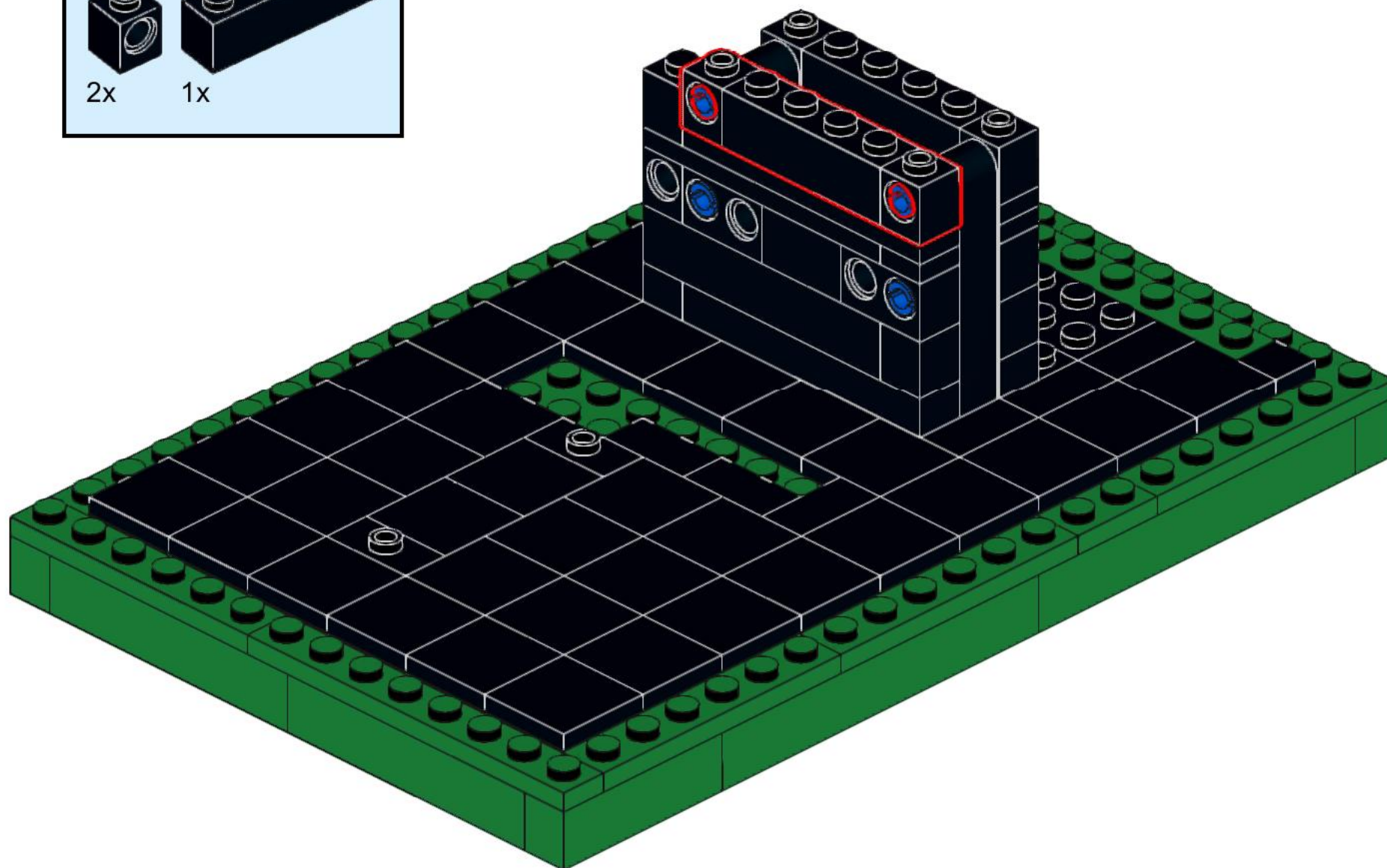
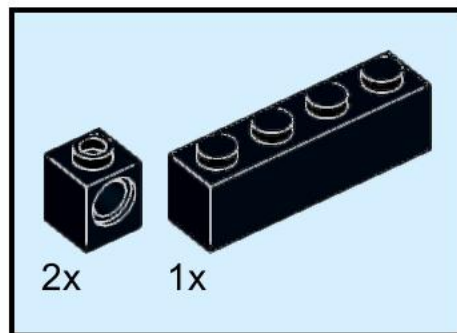
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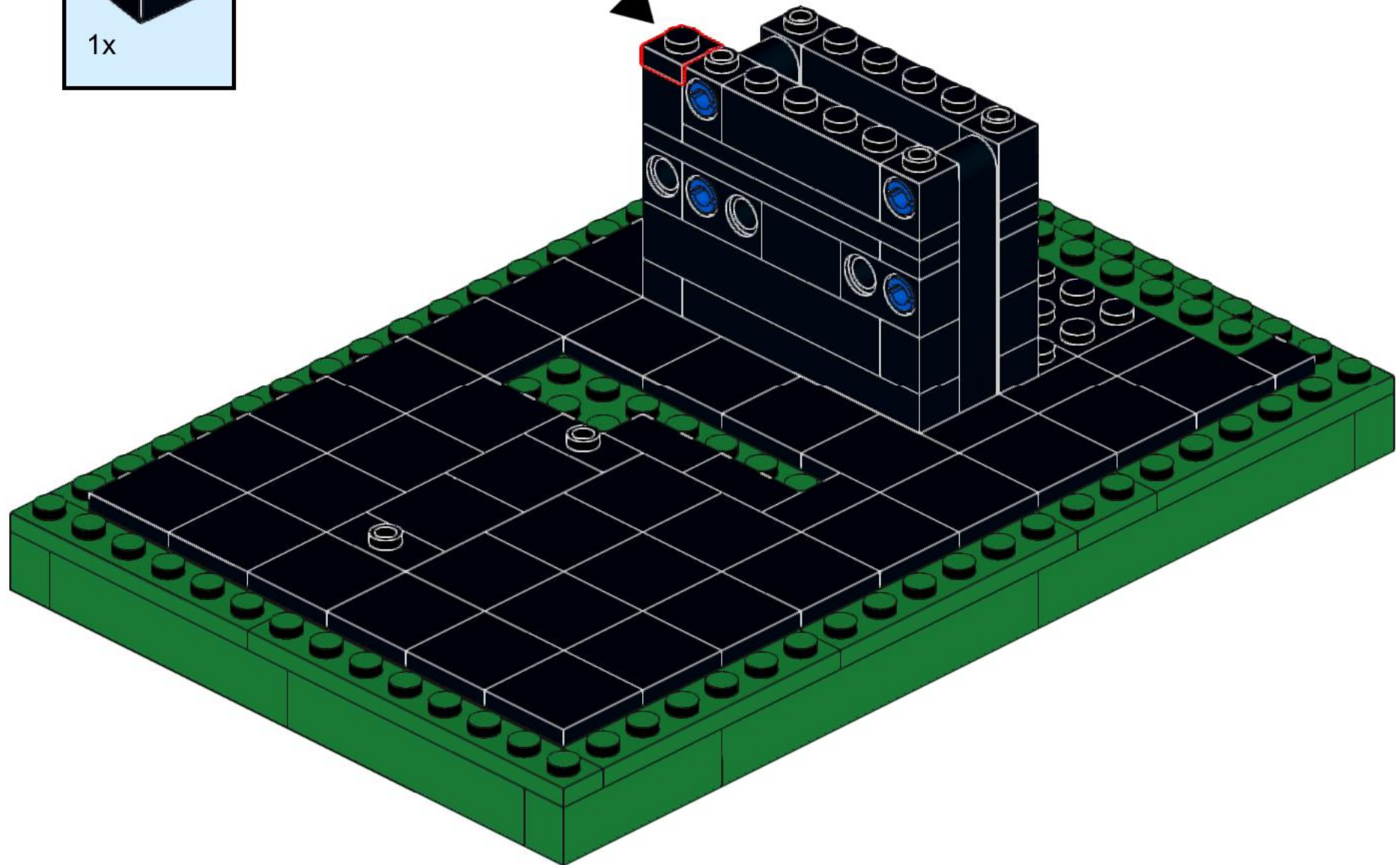
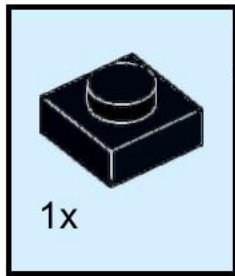


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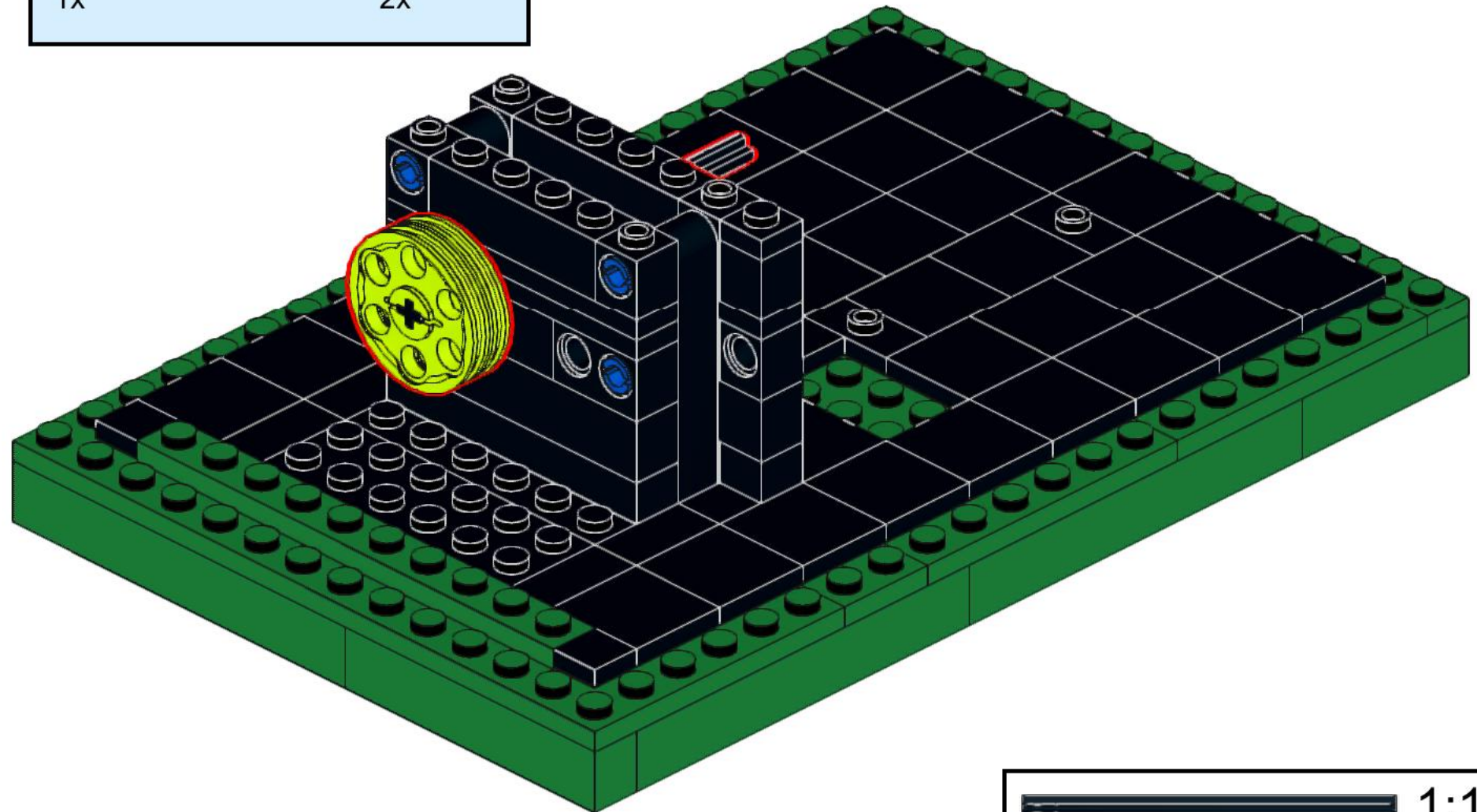
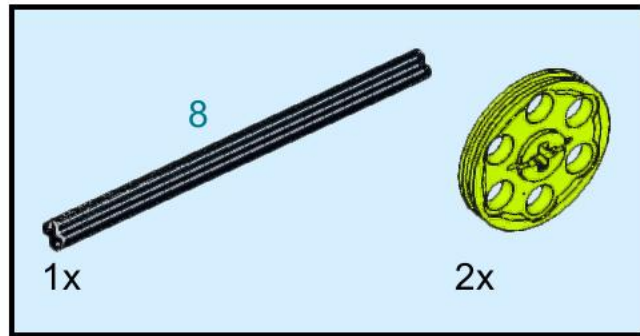




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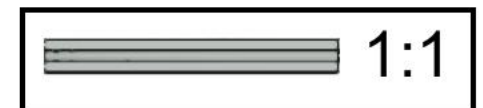
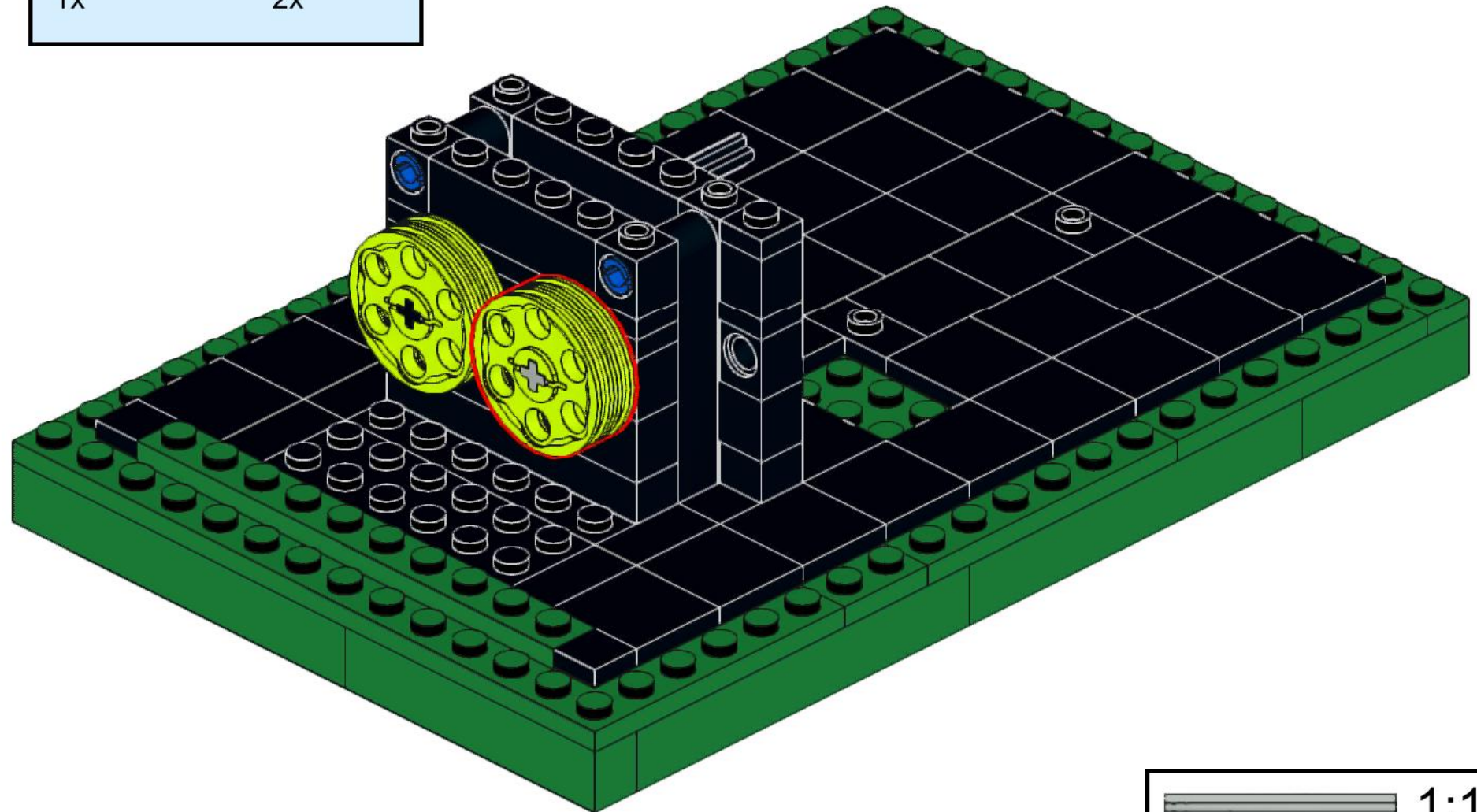
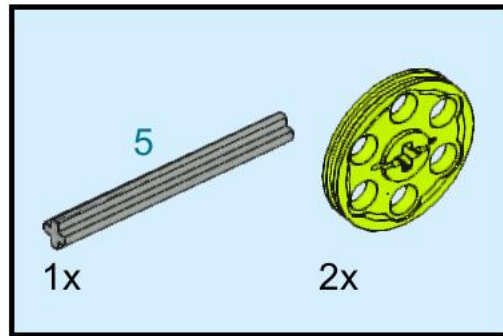


# 34



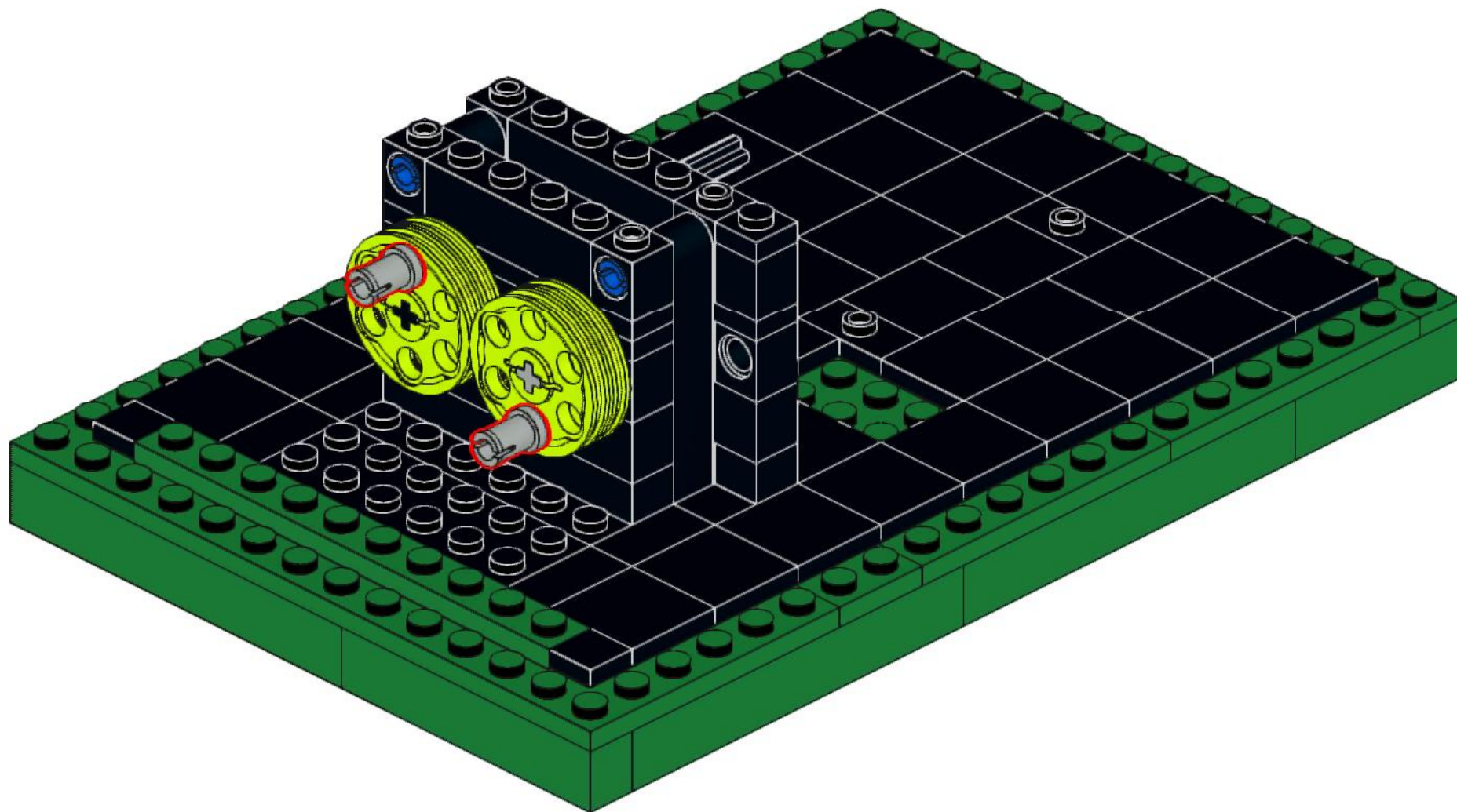
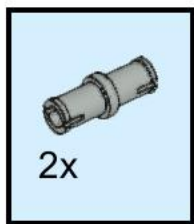


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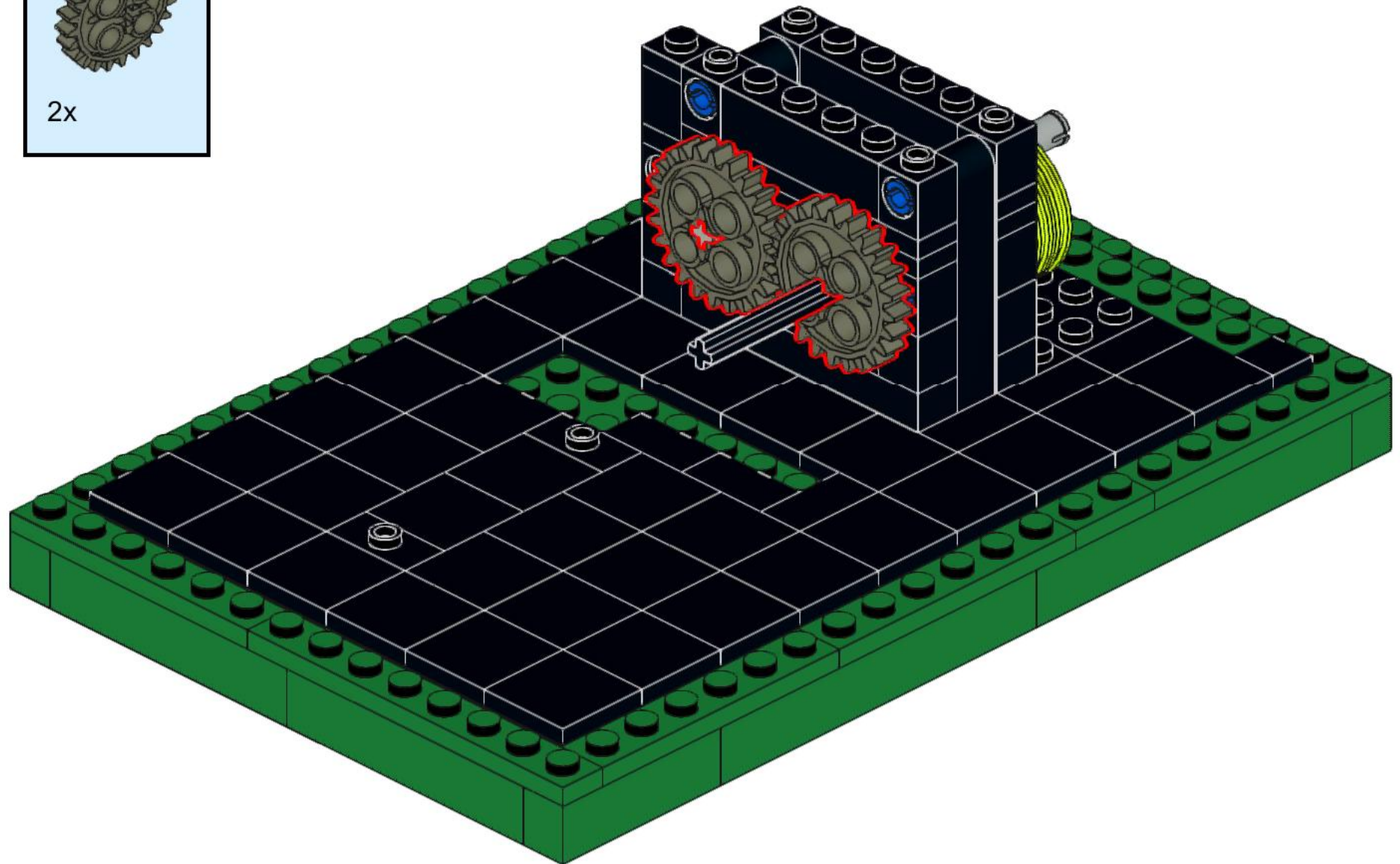
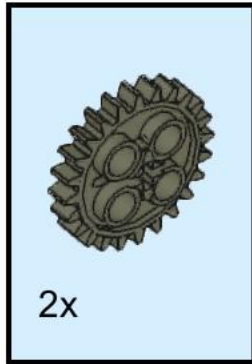




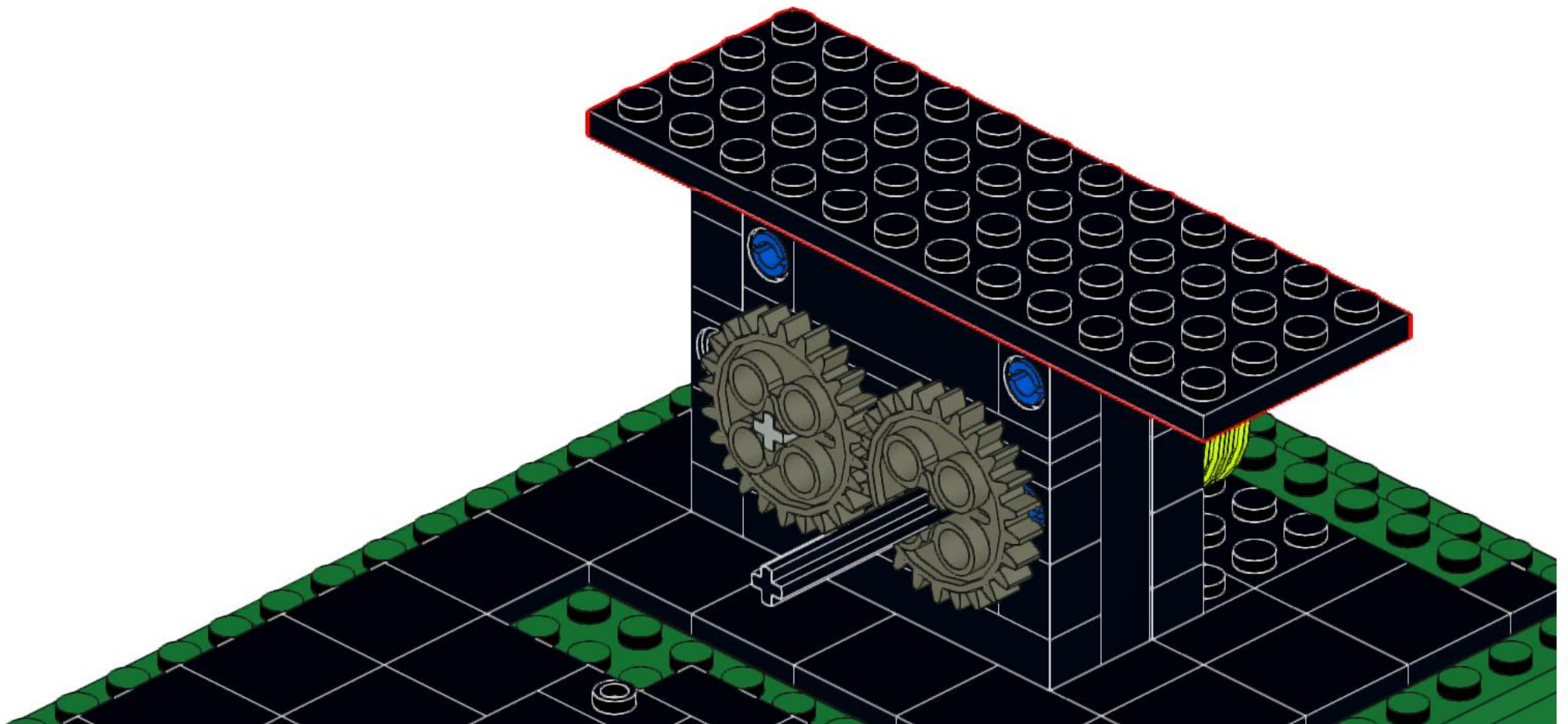
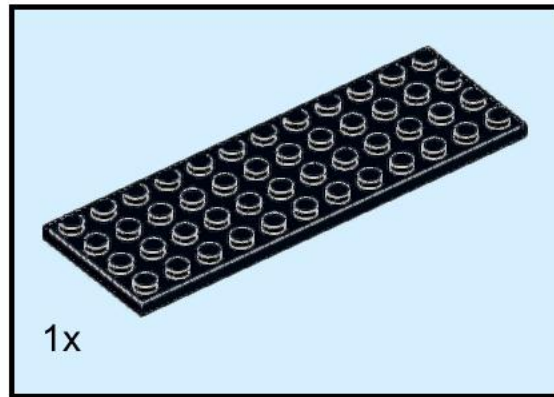
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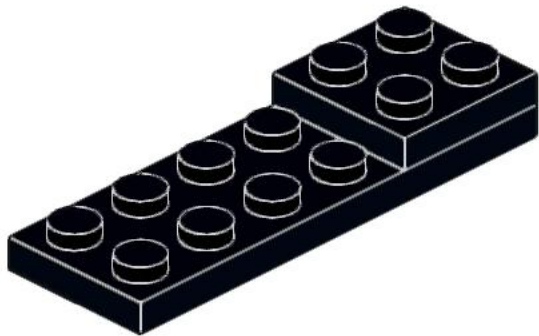
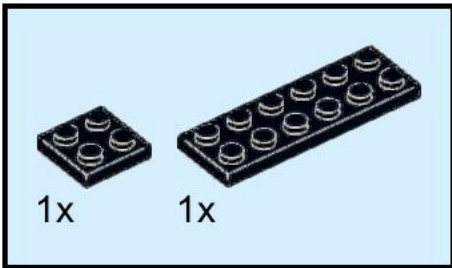
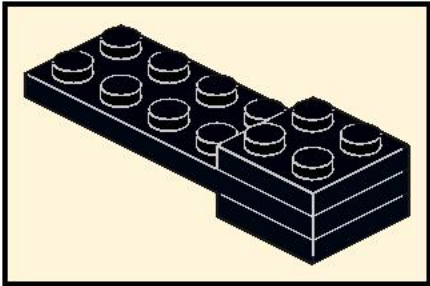


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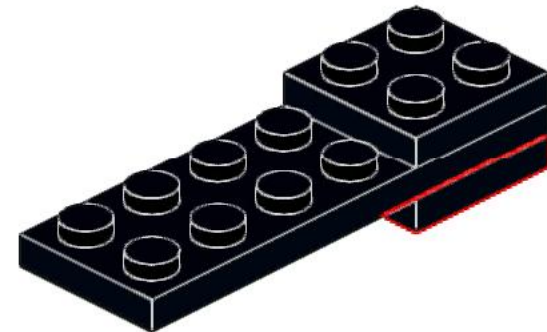
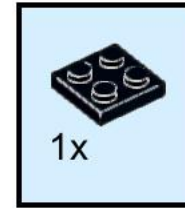




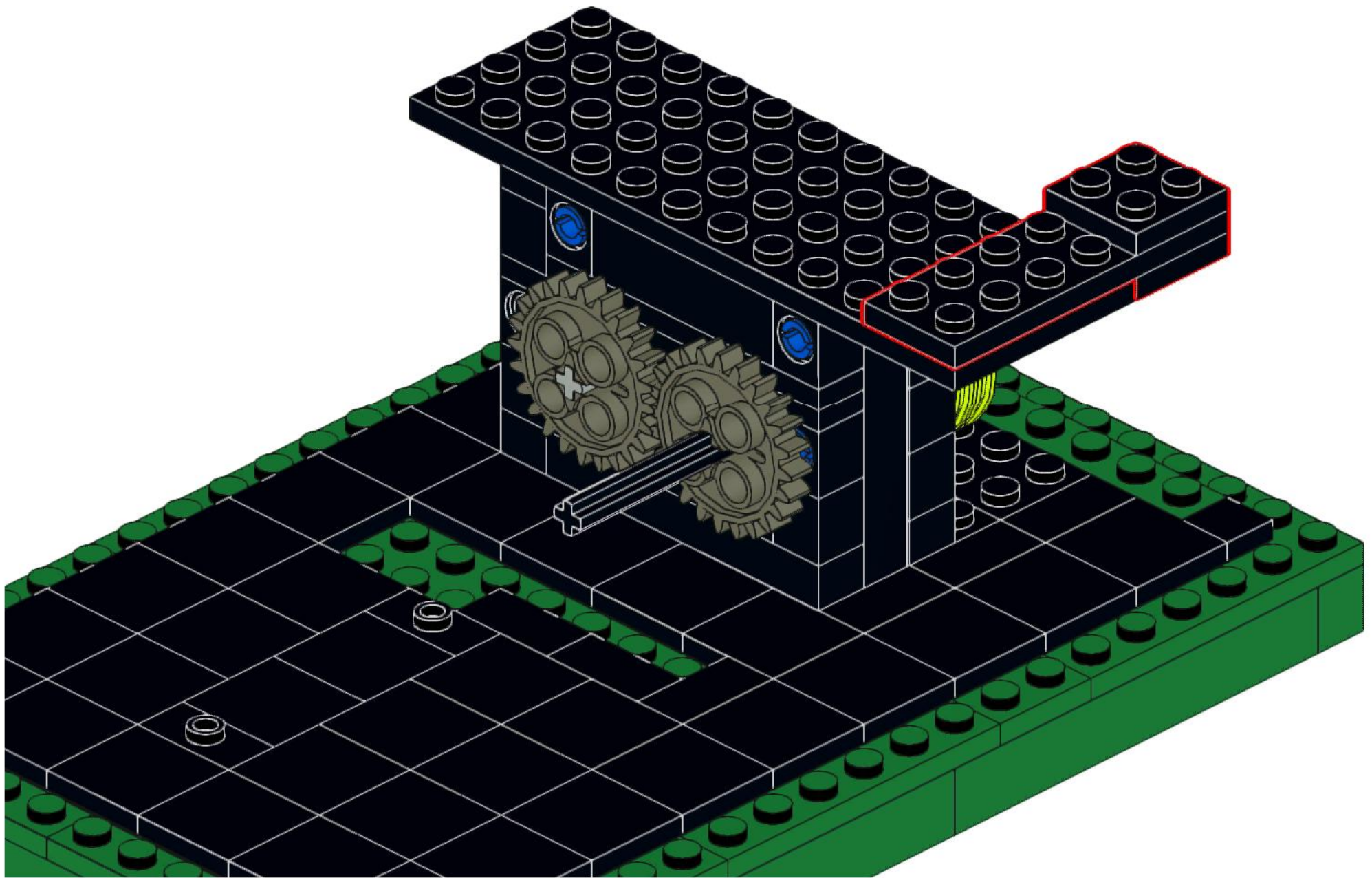
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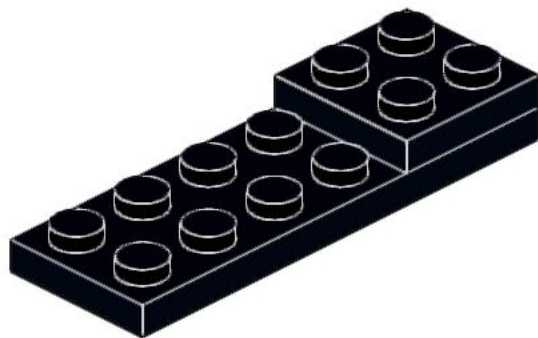
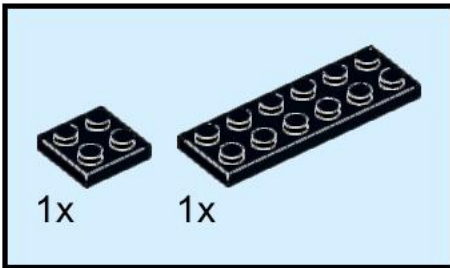
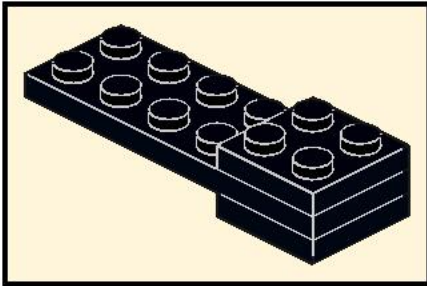
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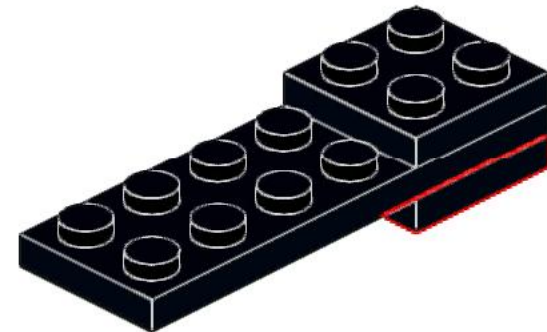
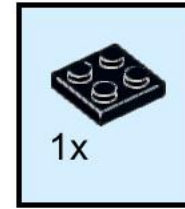
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42

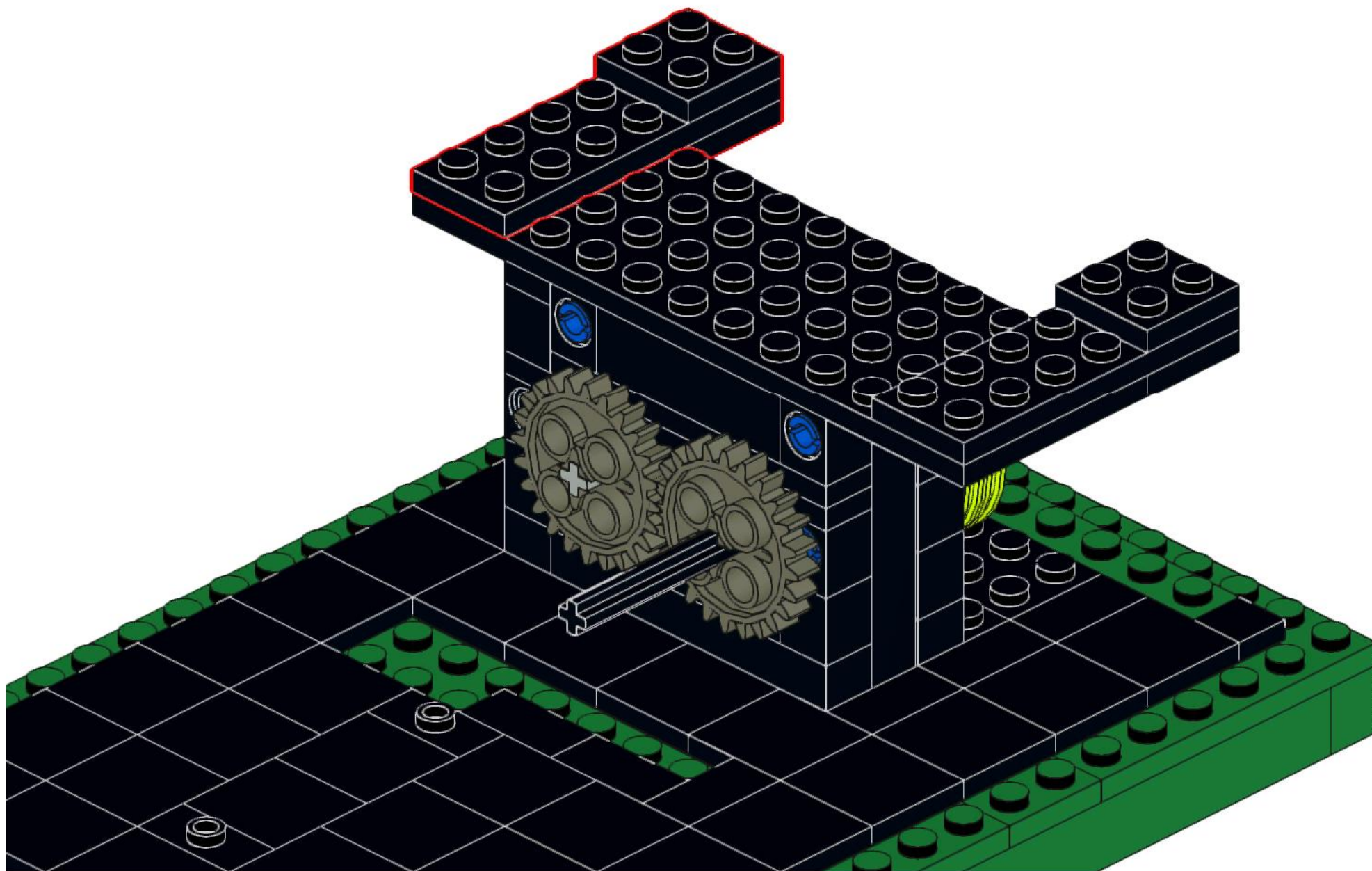


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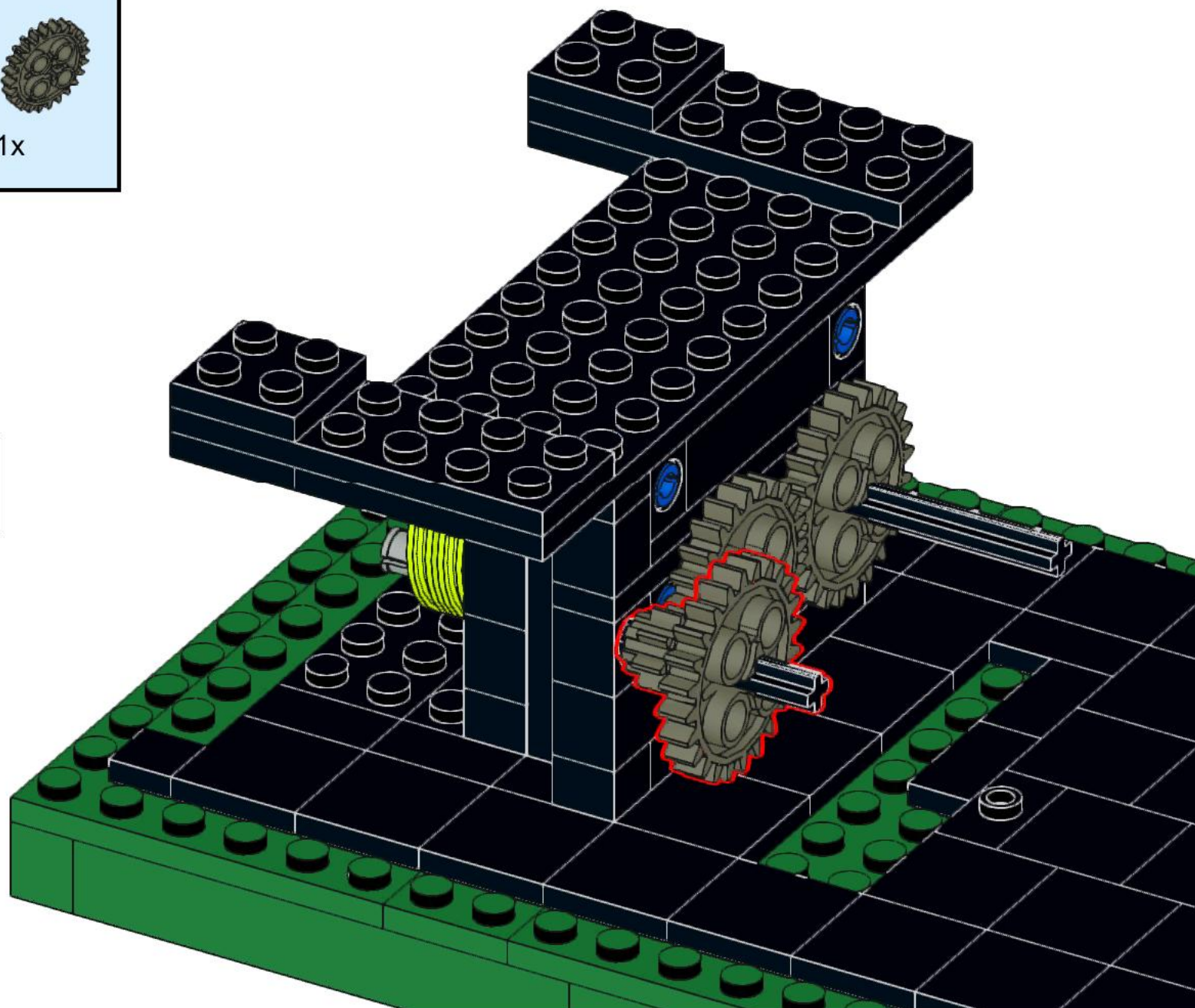
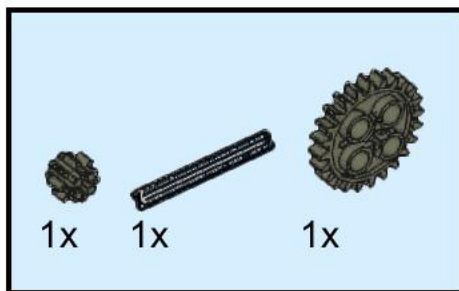




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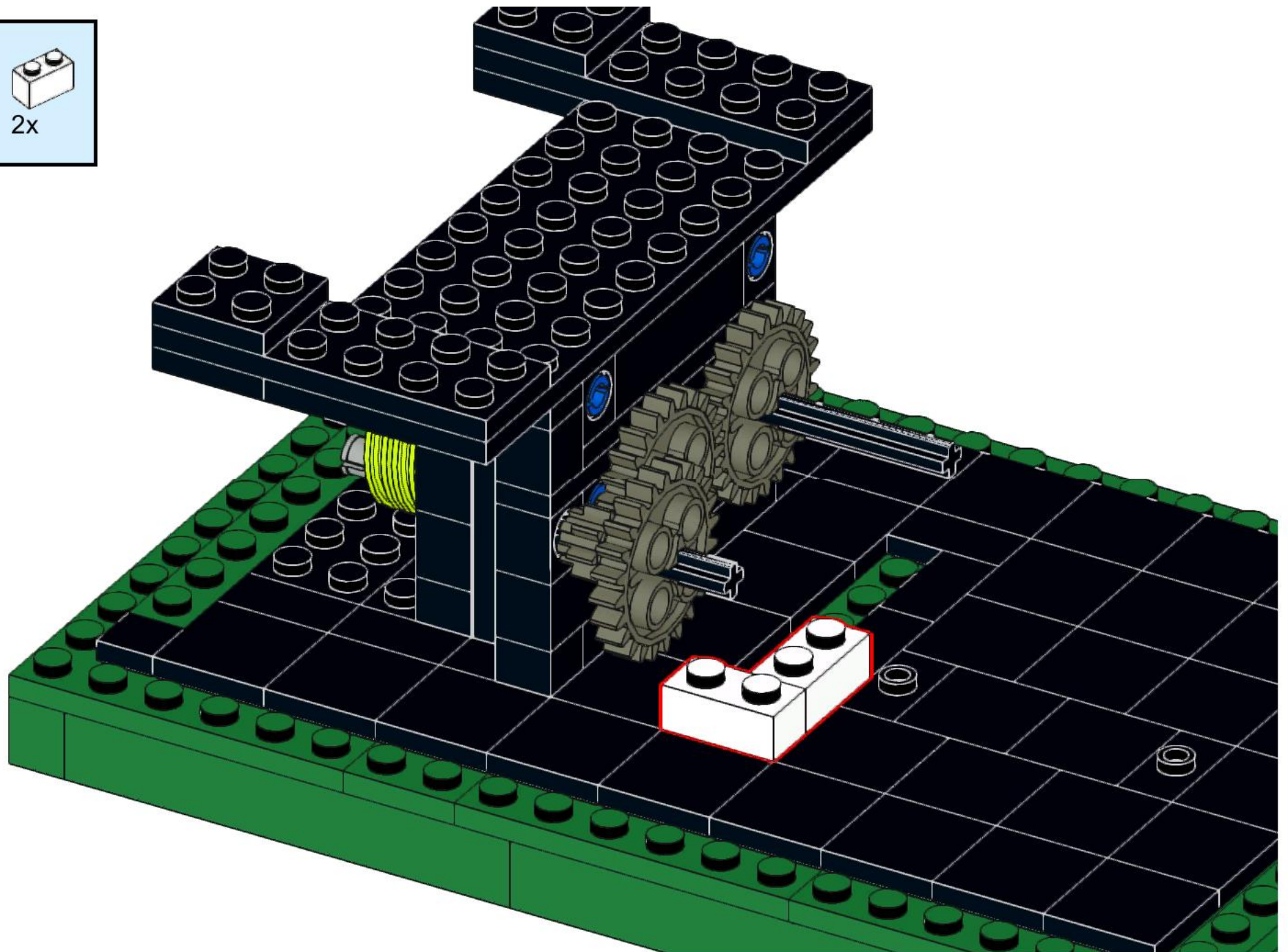
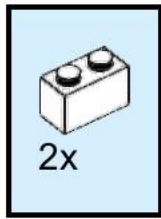


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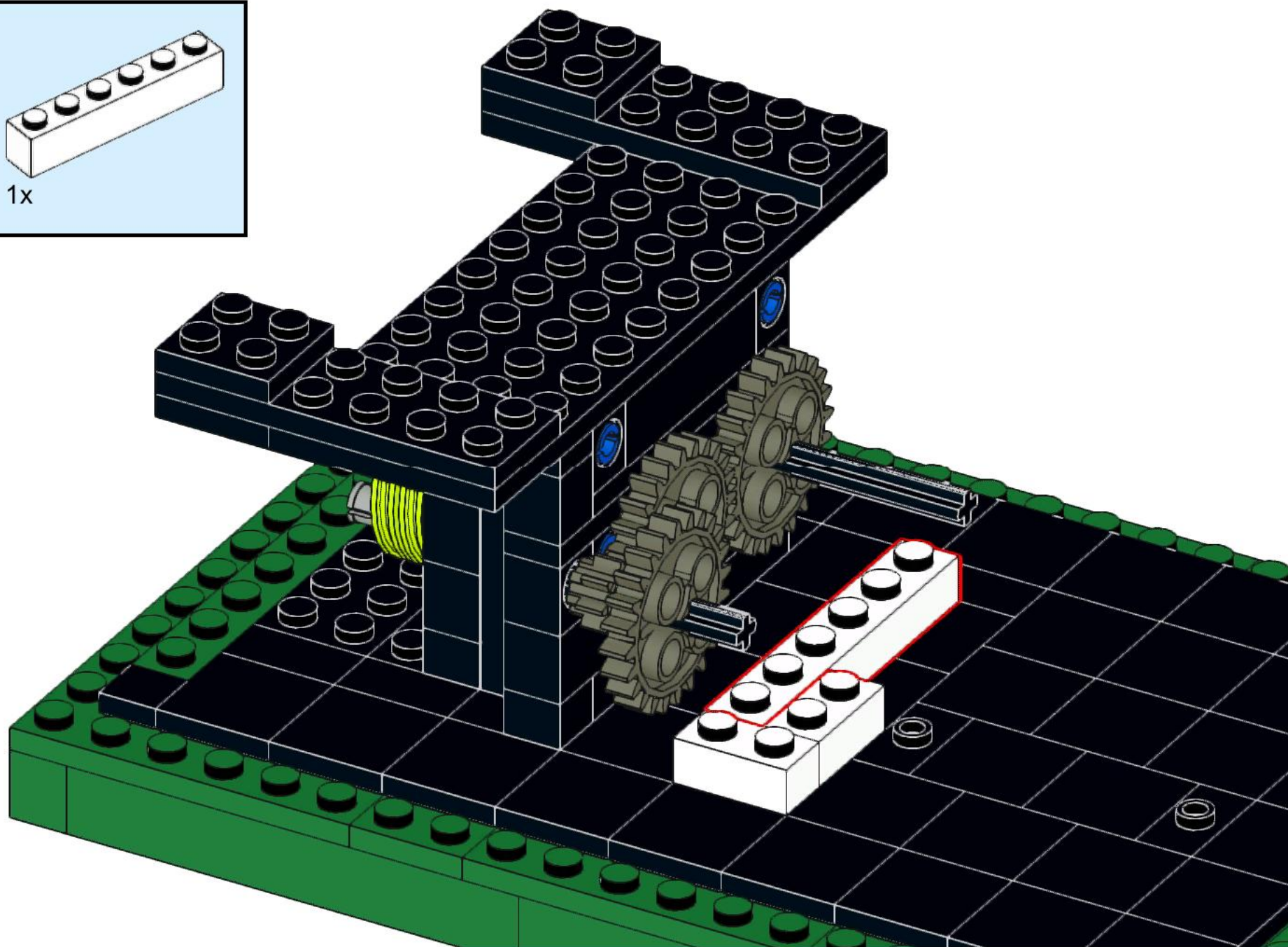
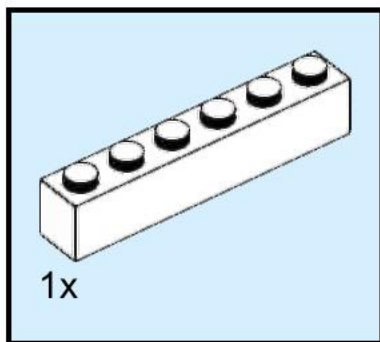


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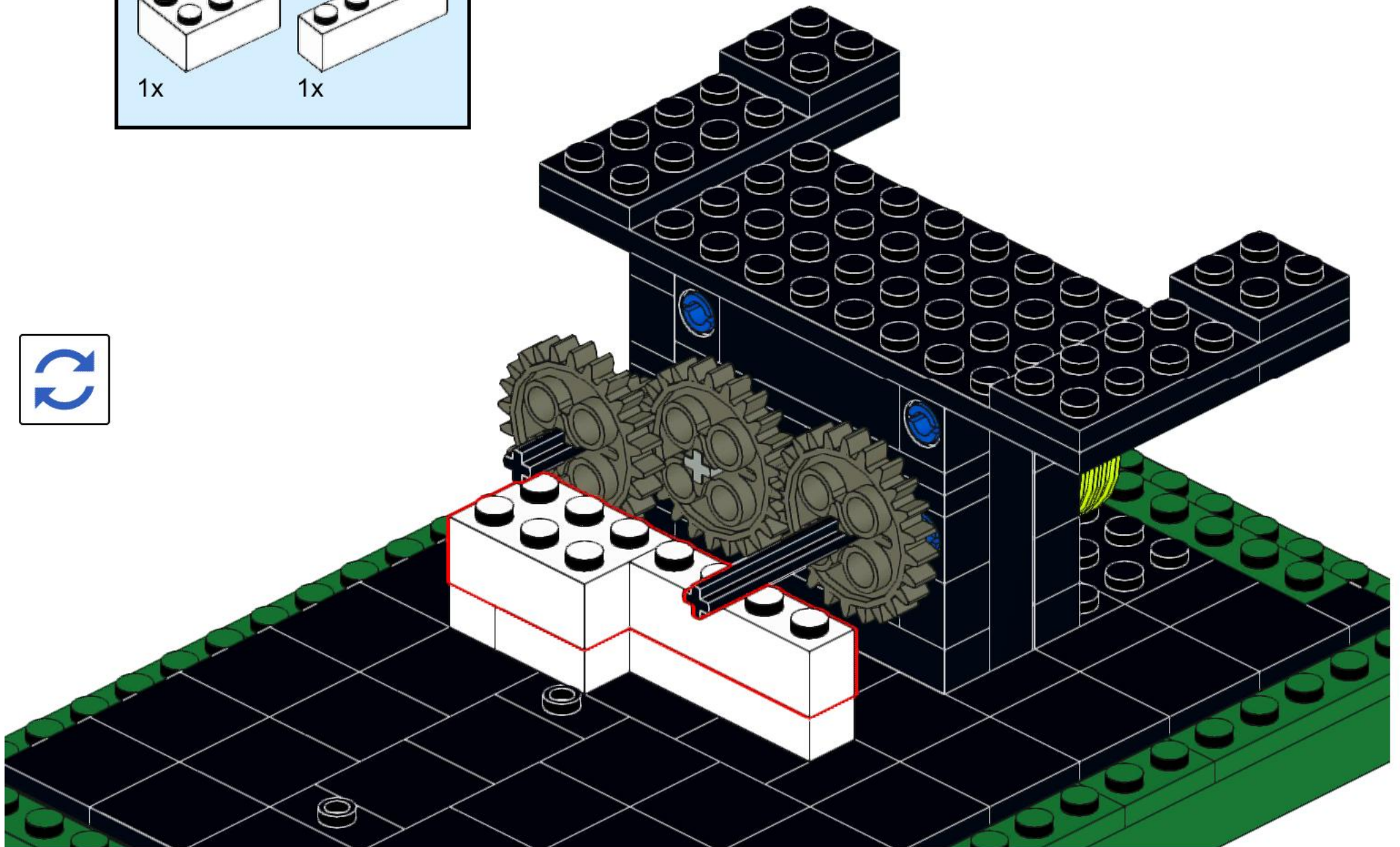
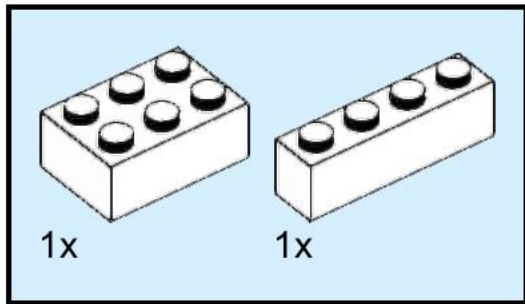




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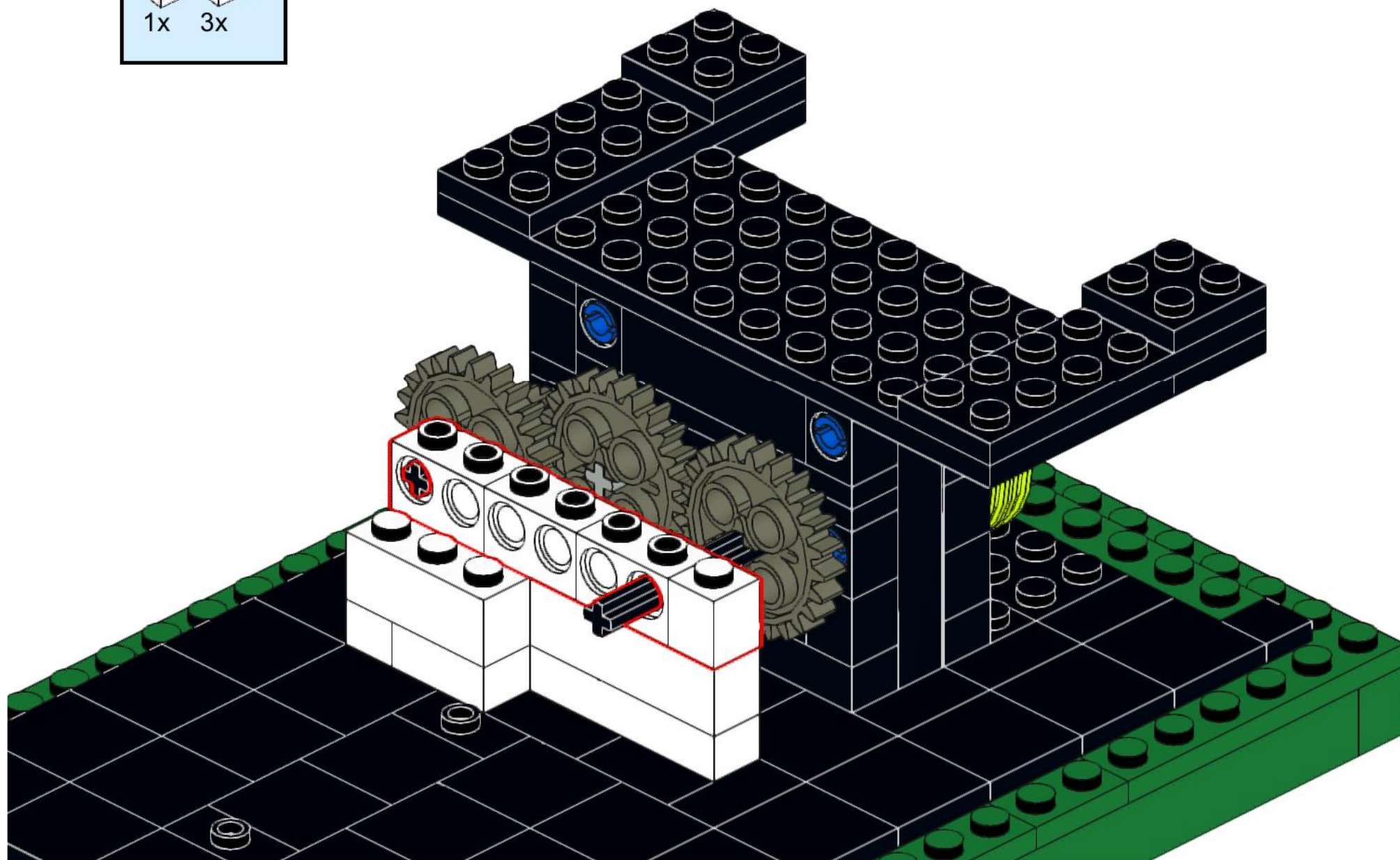
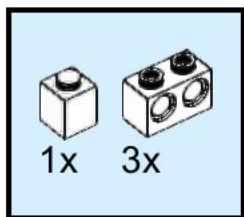


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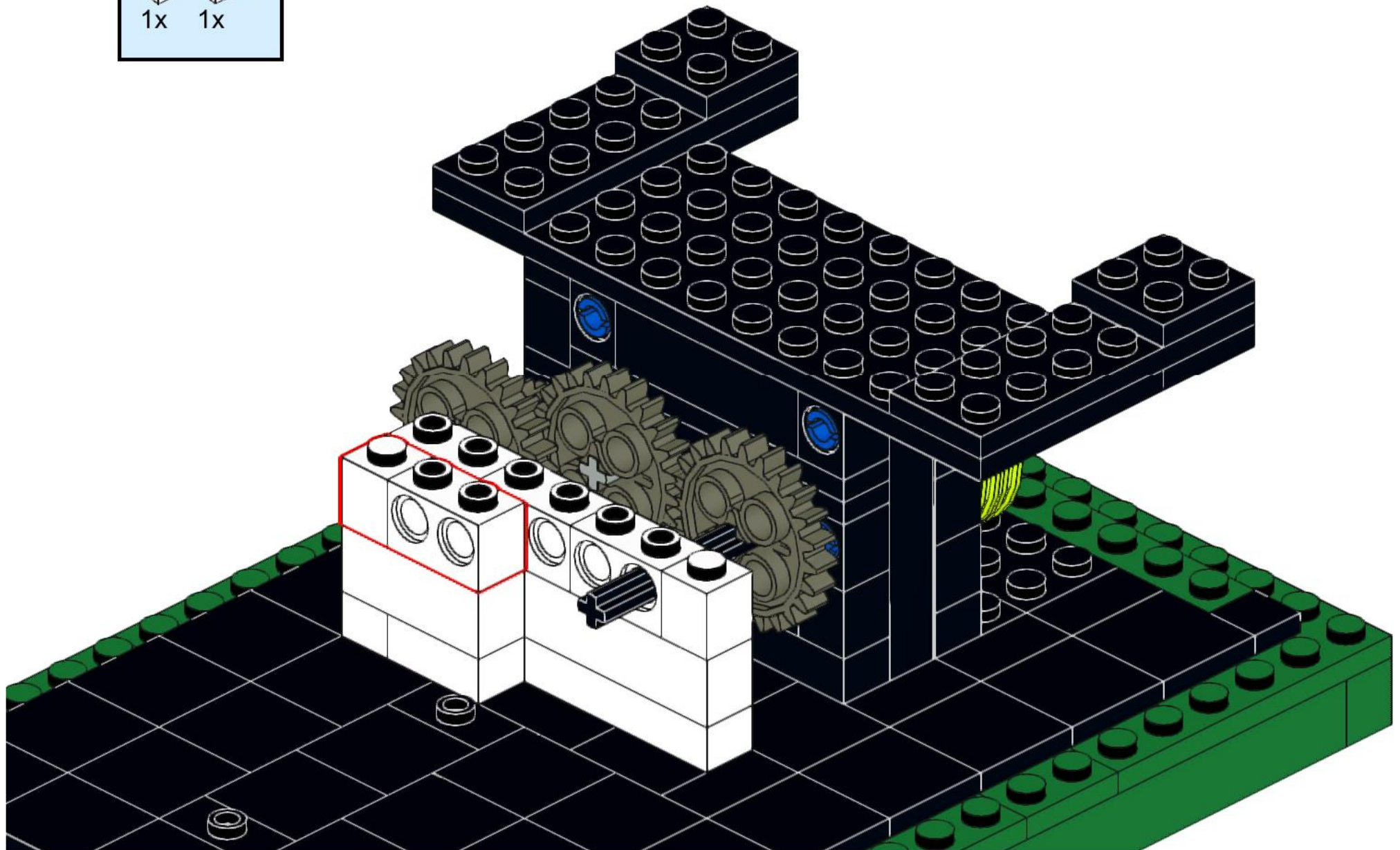
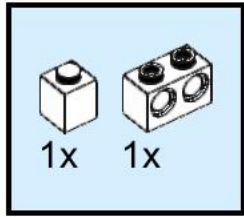


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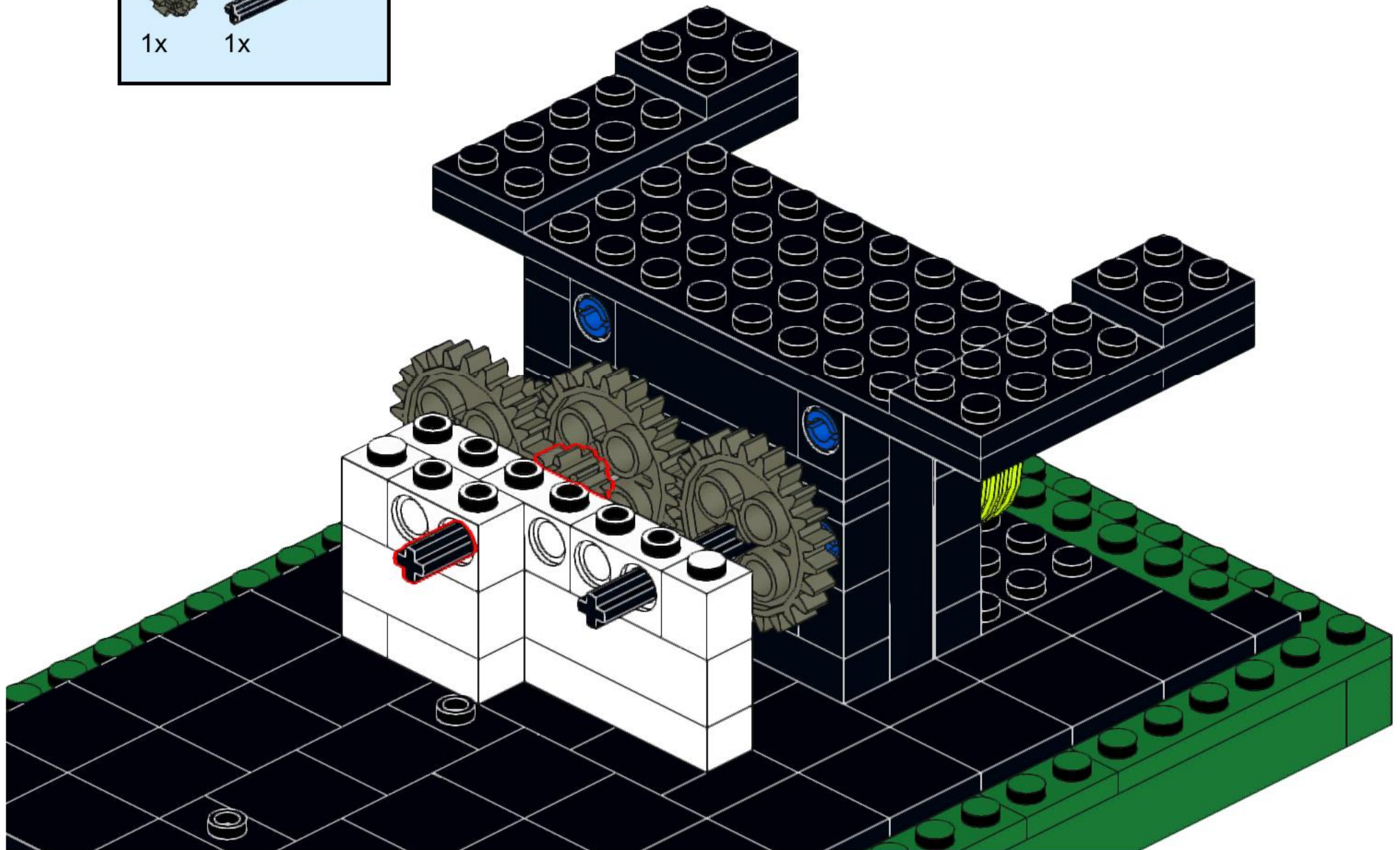
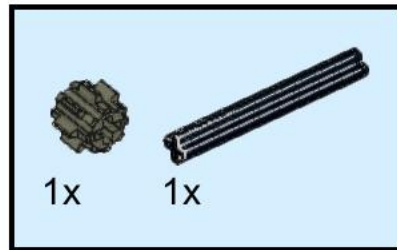




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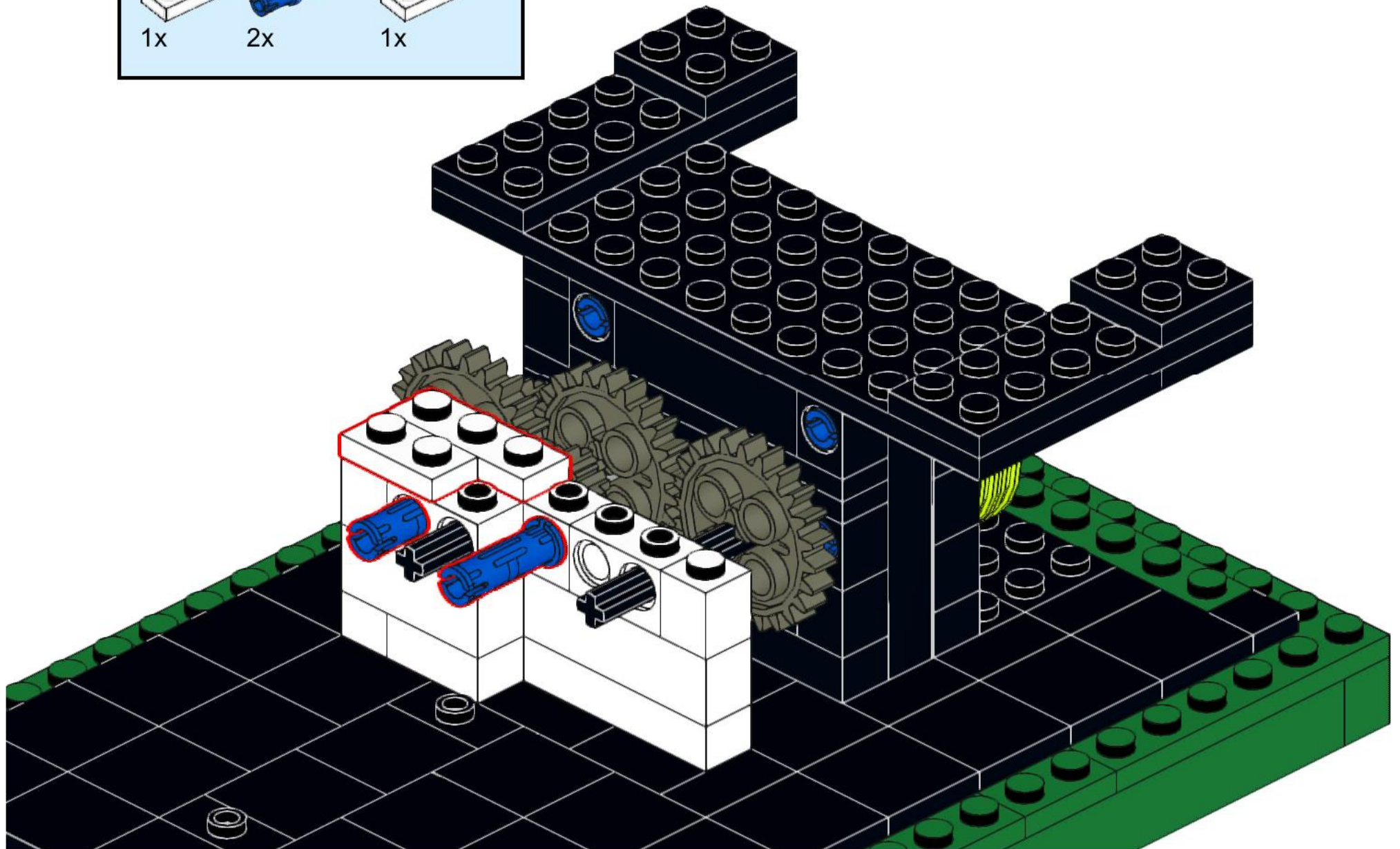
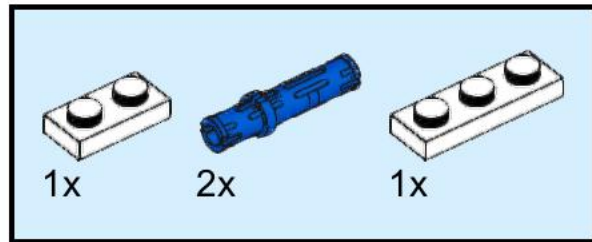


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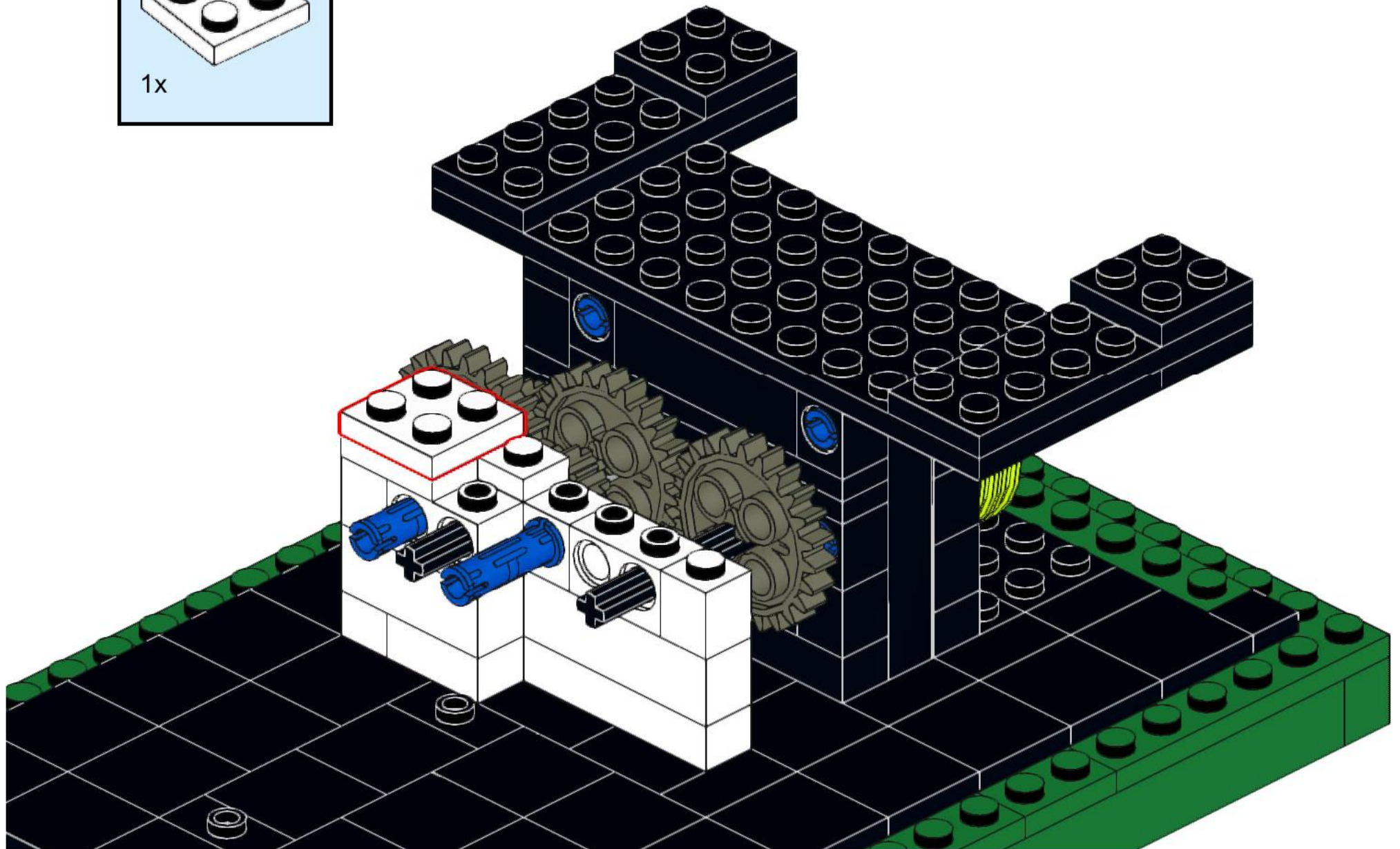
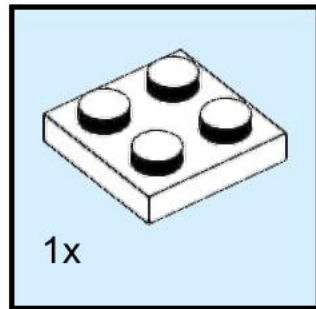


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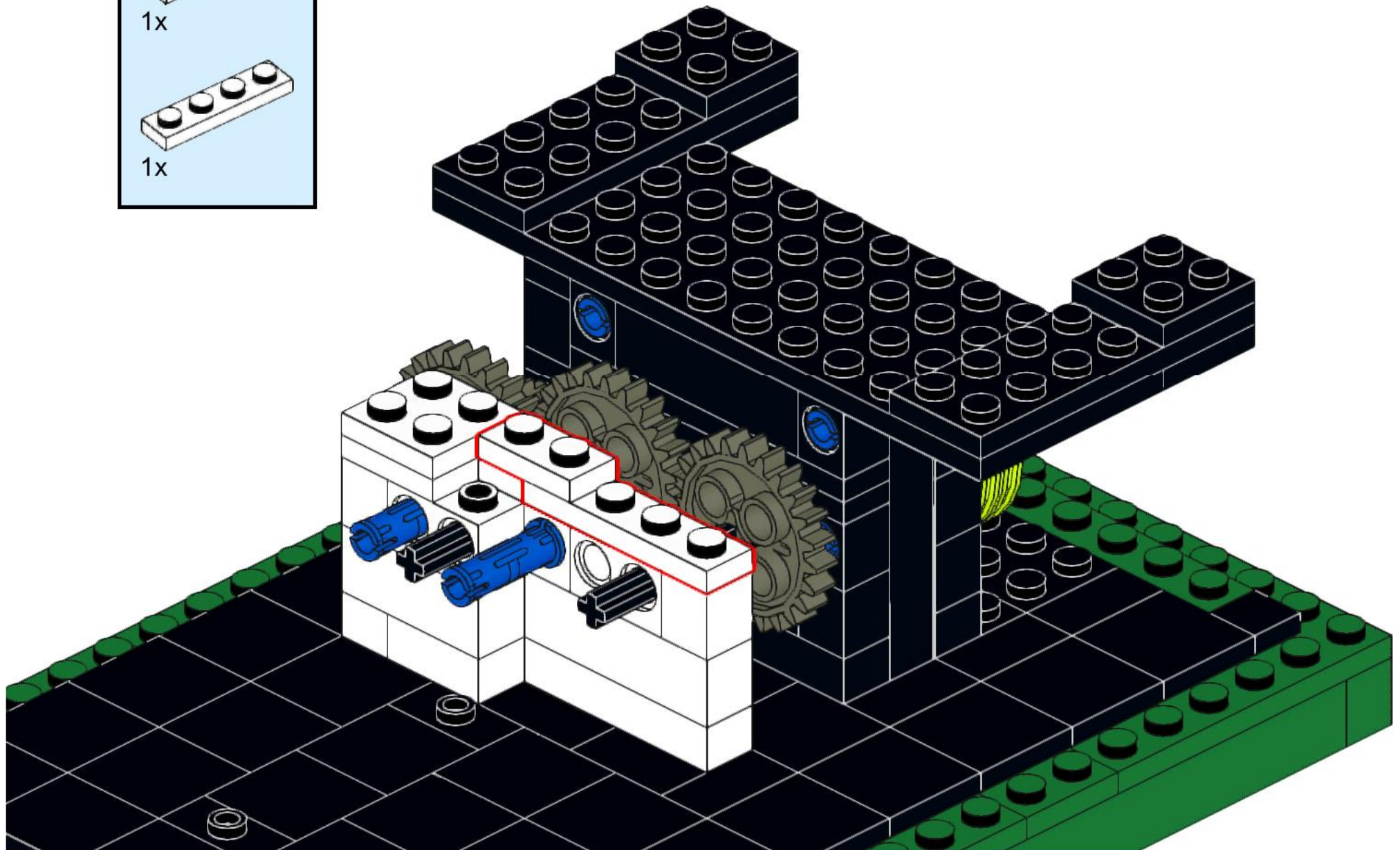
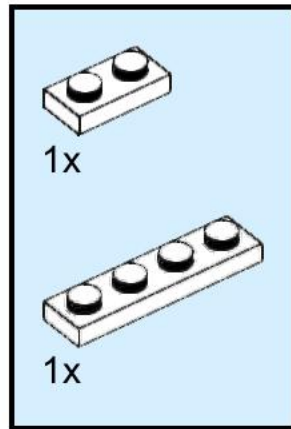




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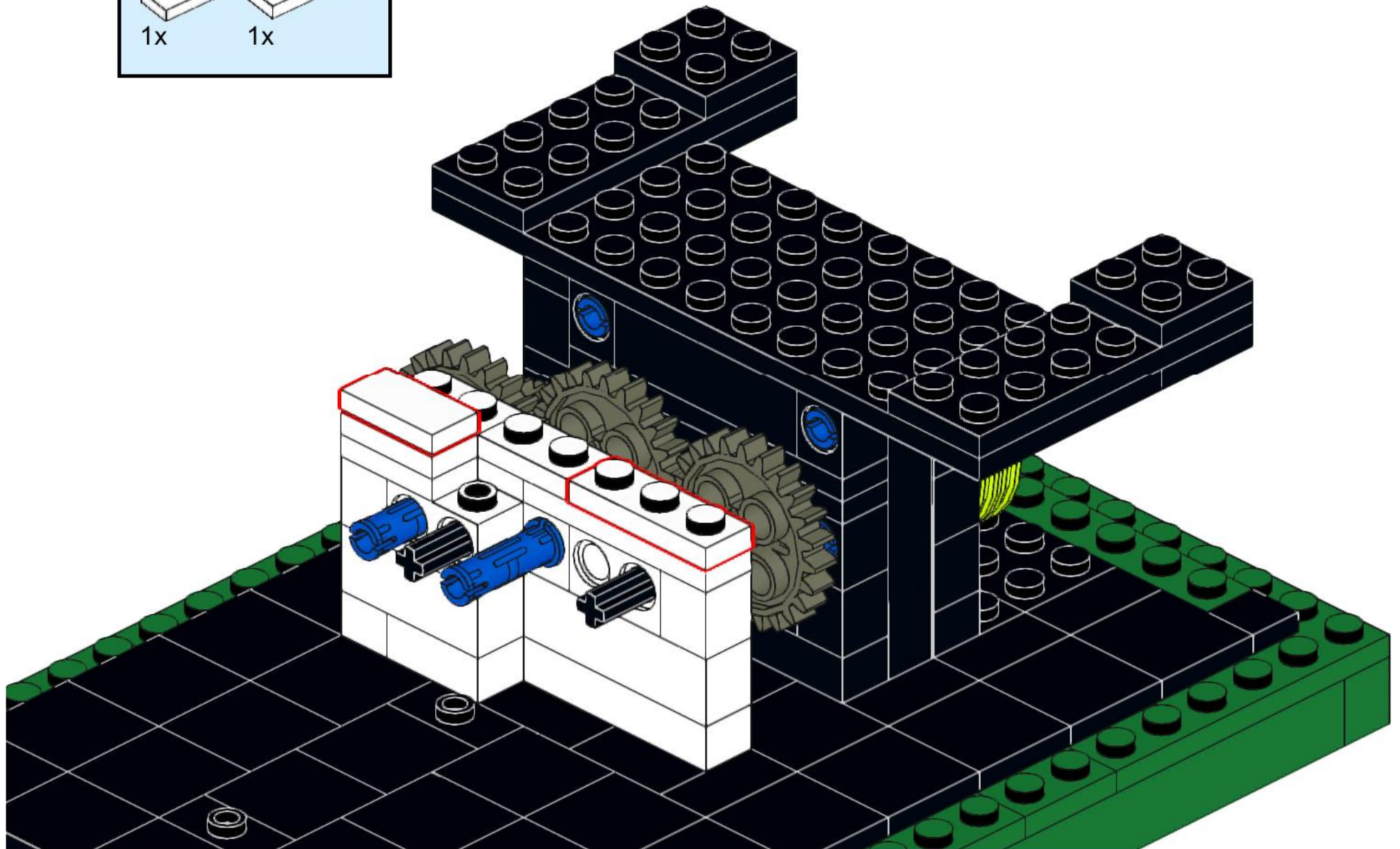
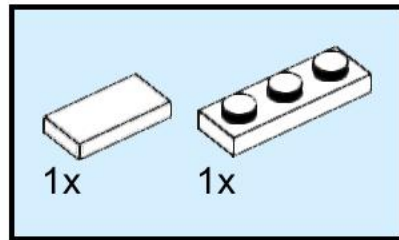


# 54



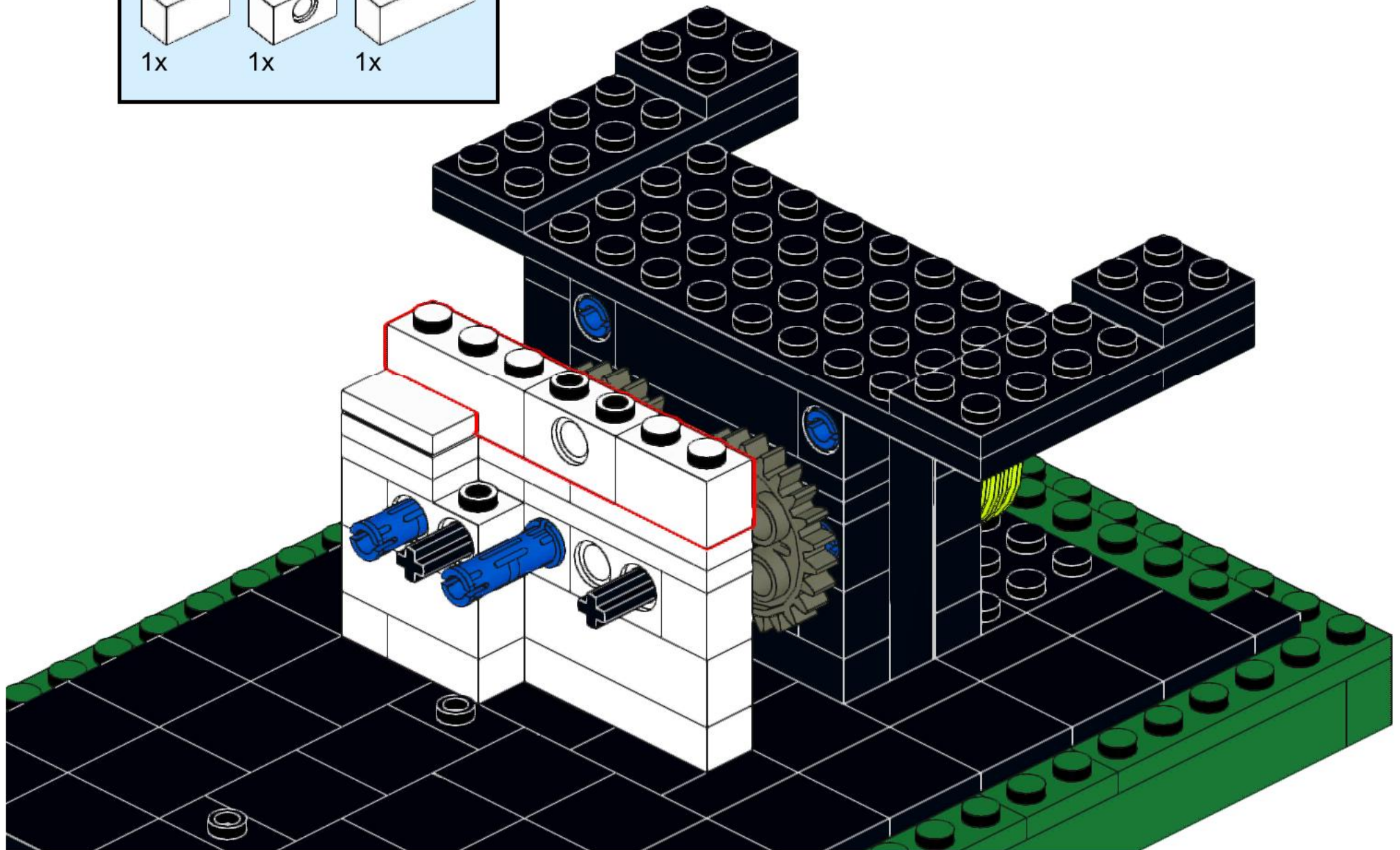
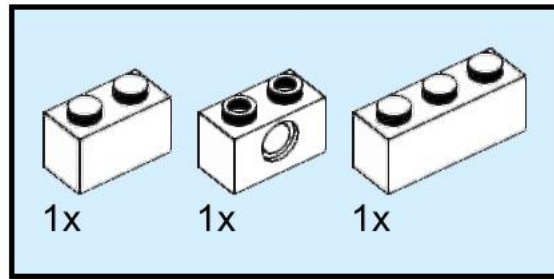


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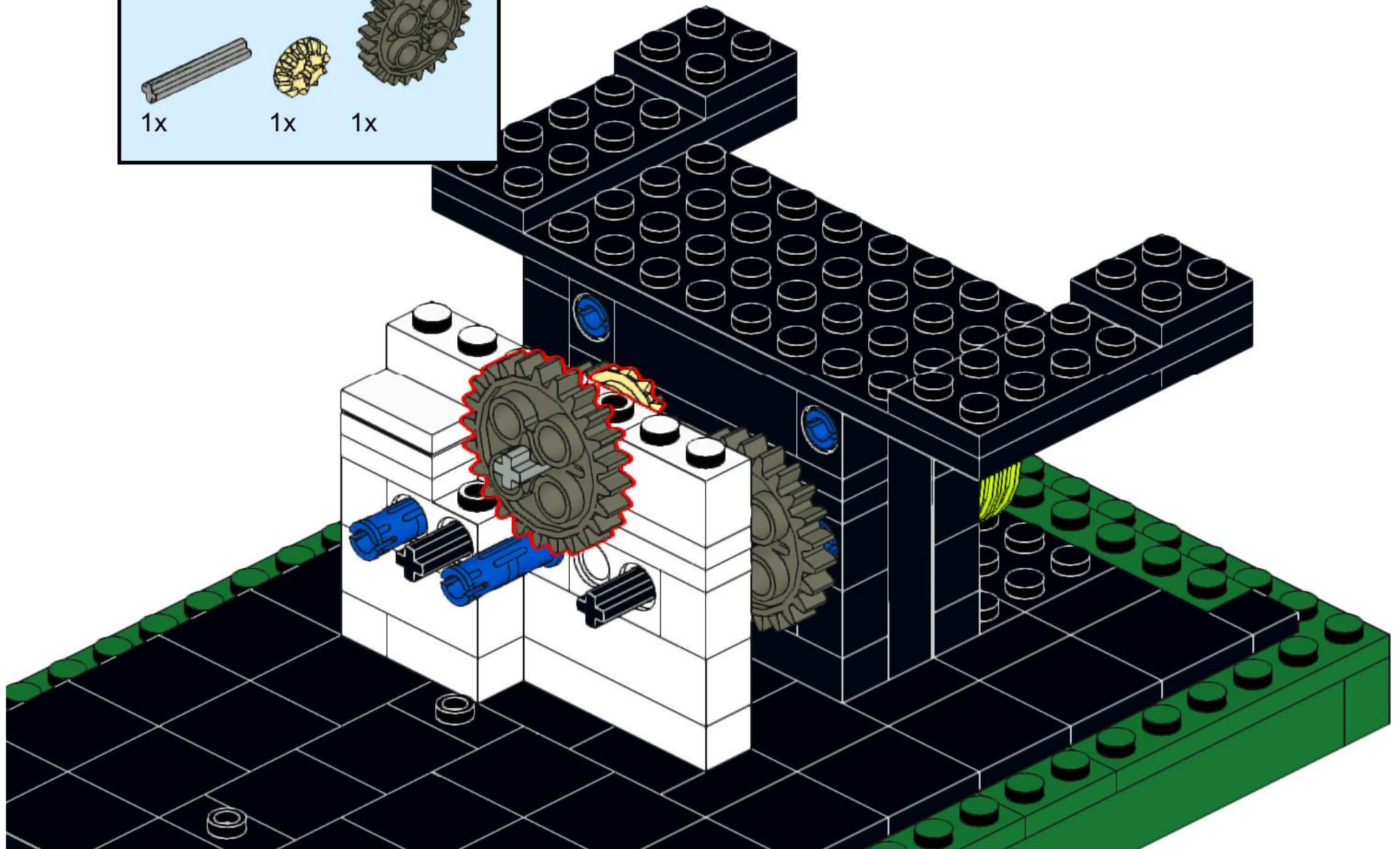
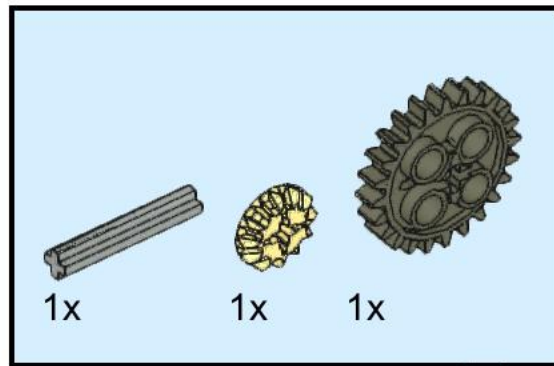




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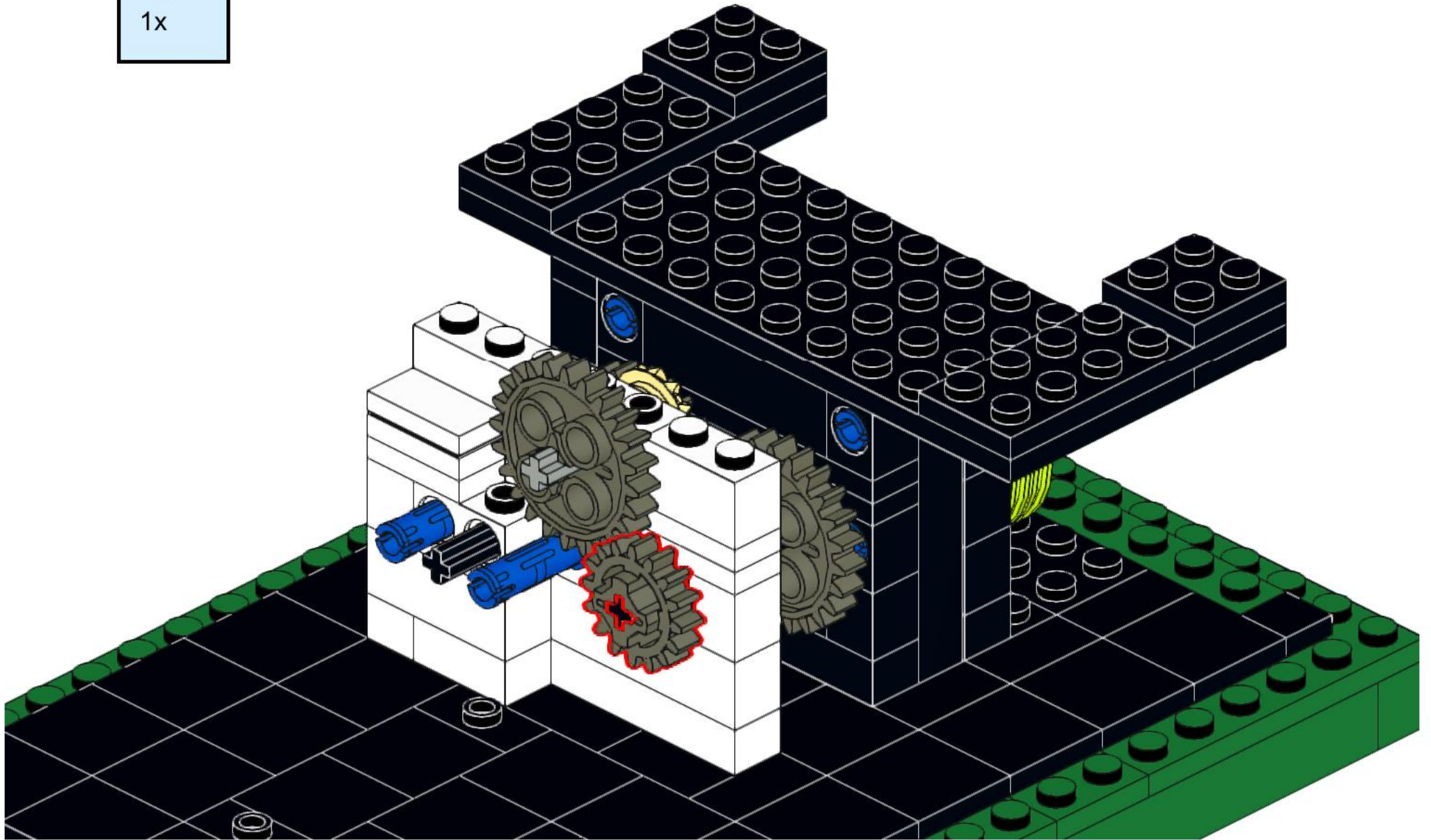
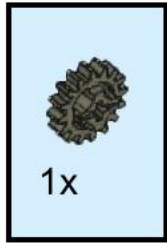


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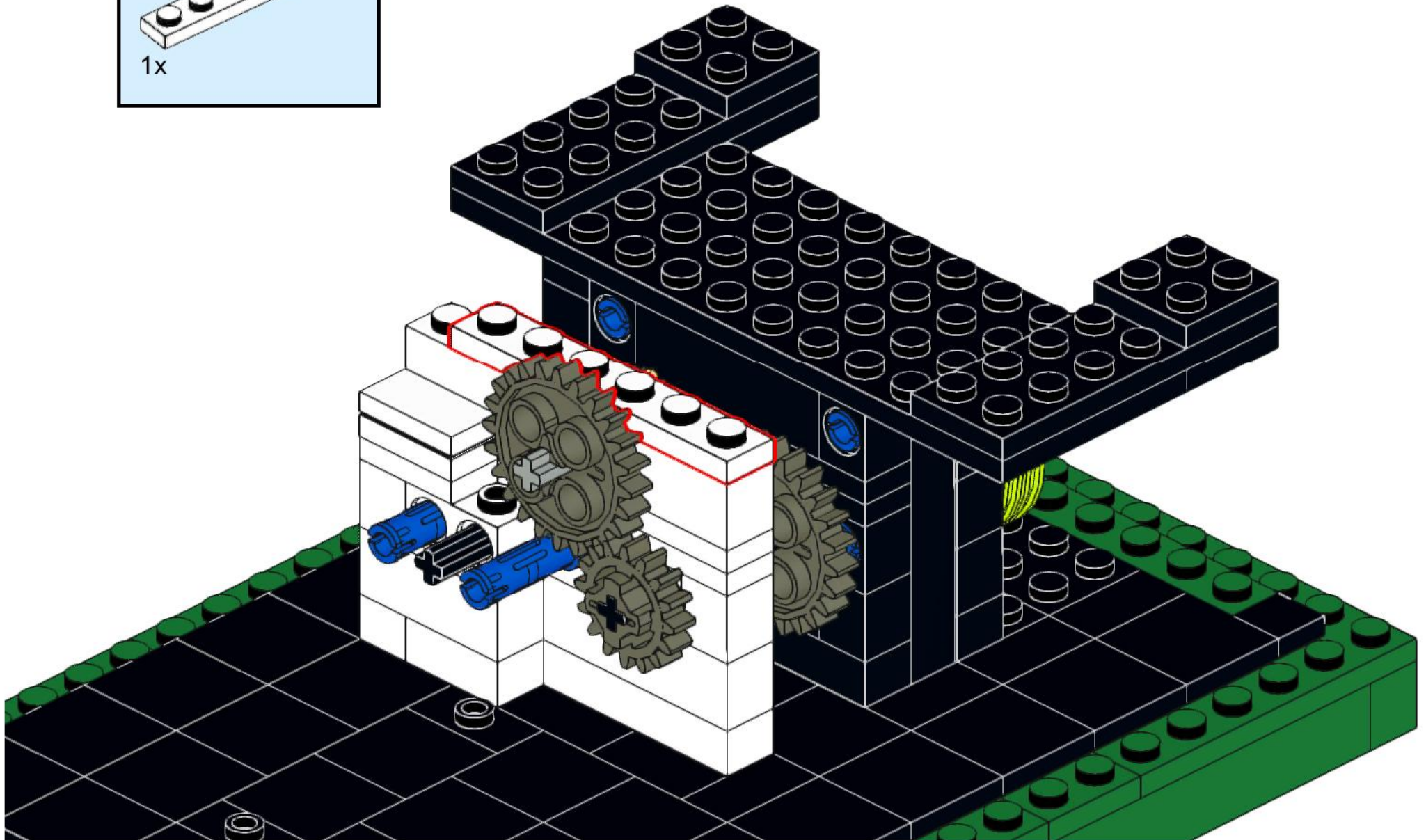
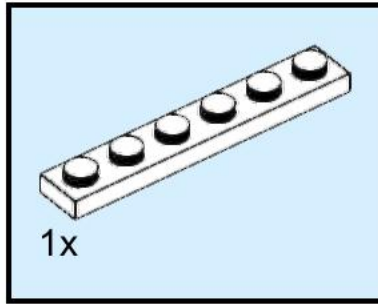


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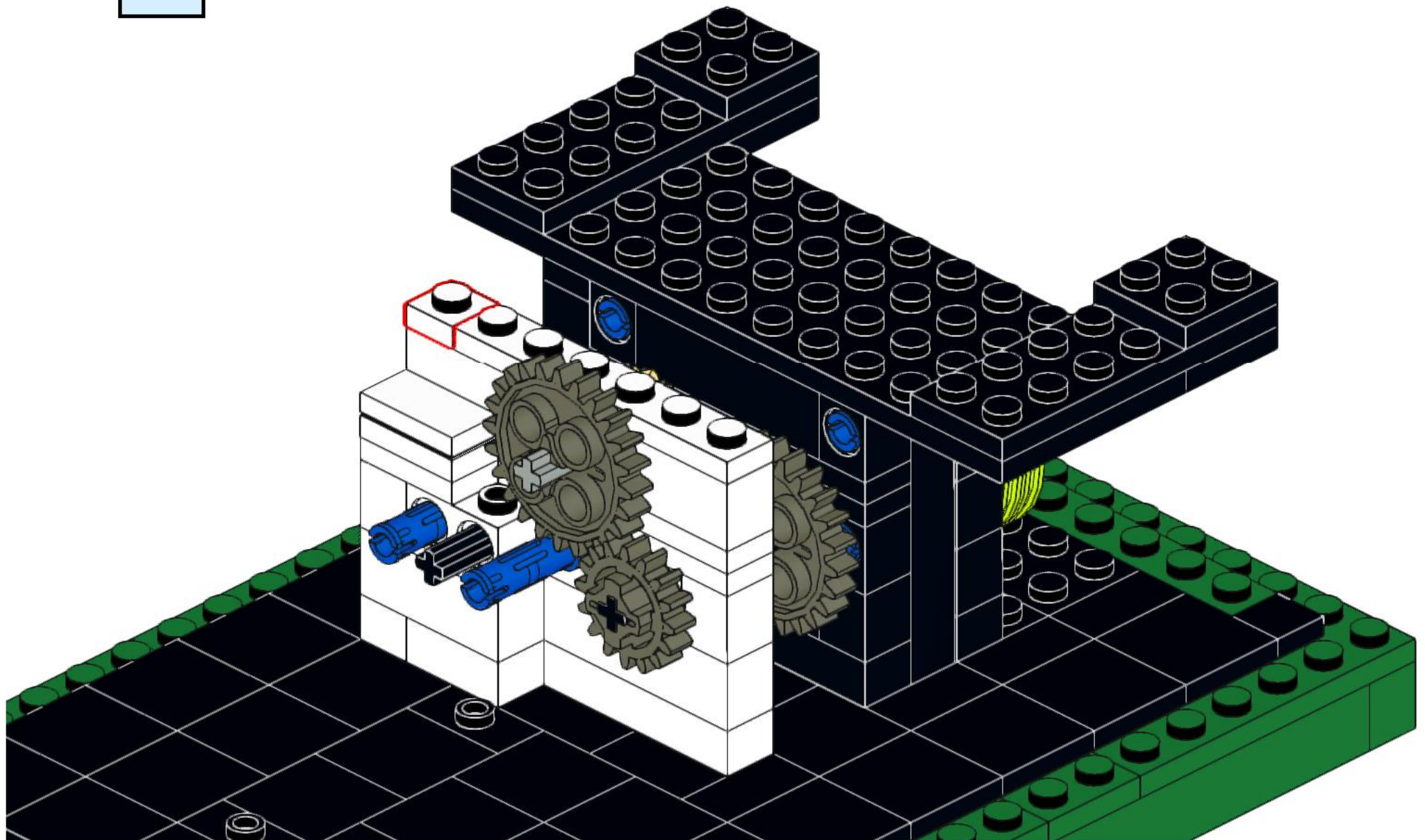
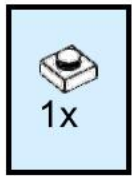




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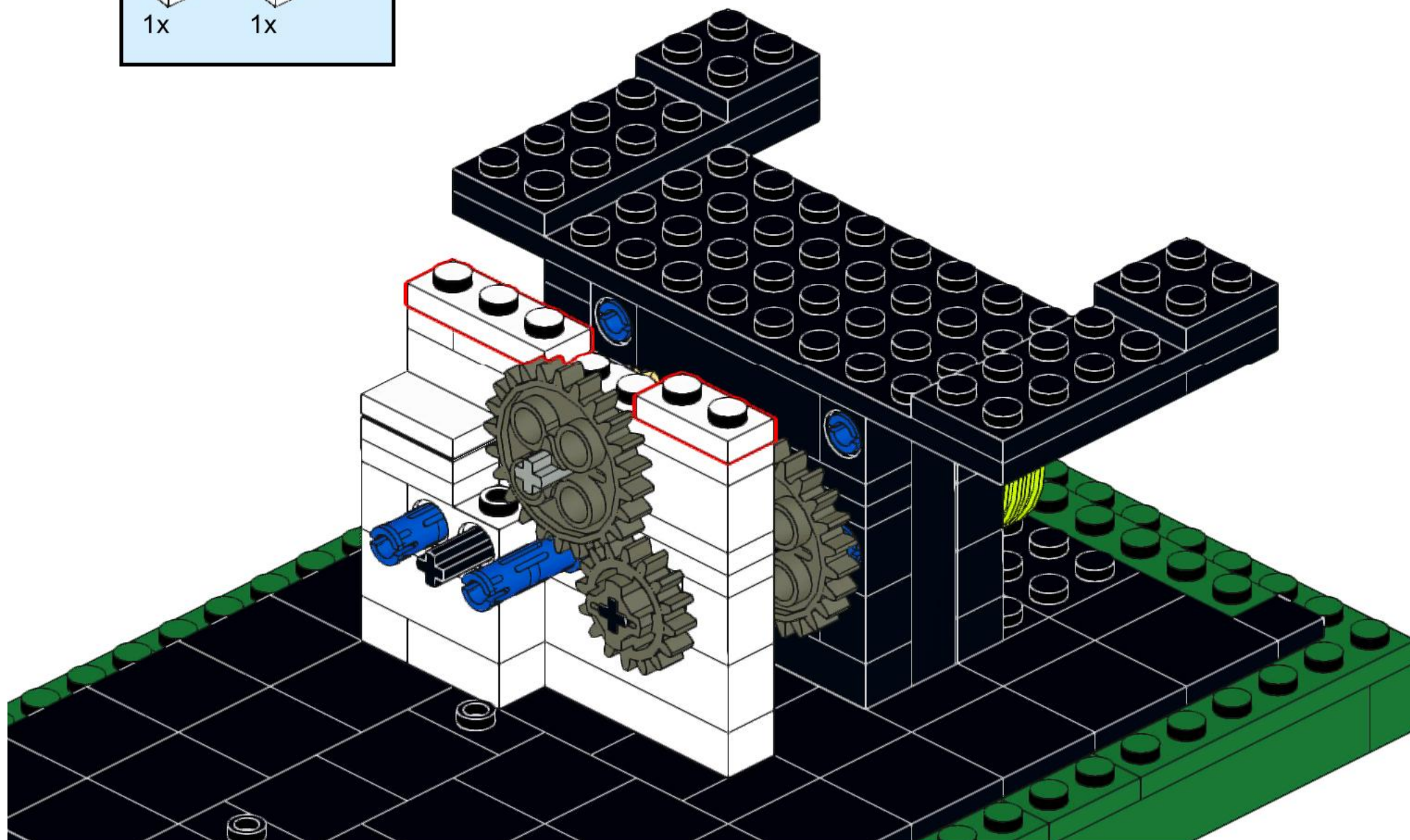
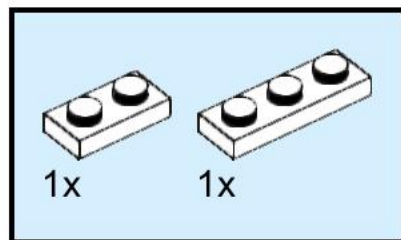


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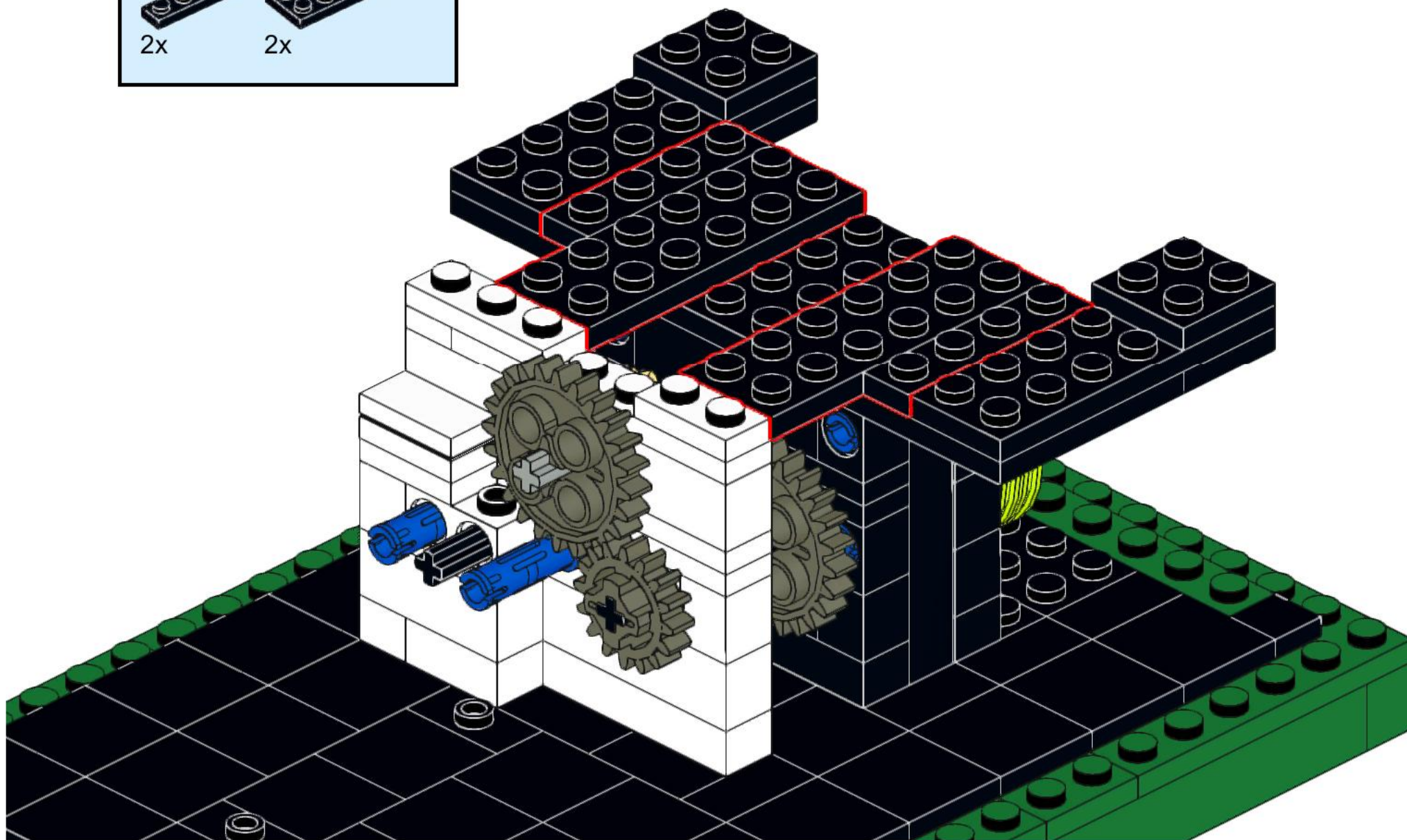
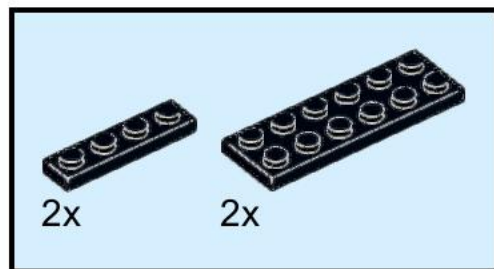


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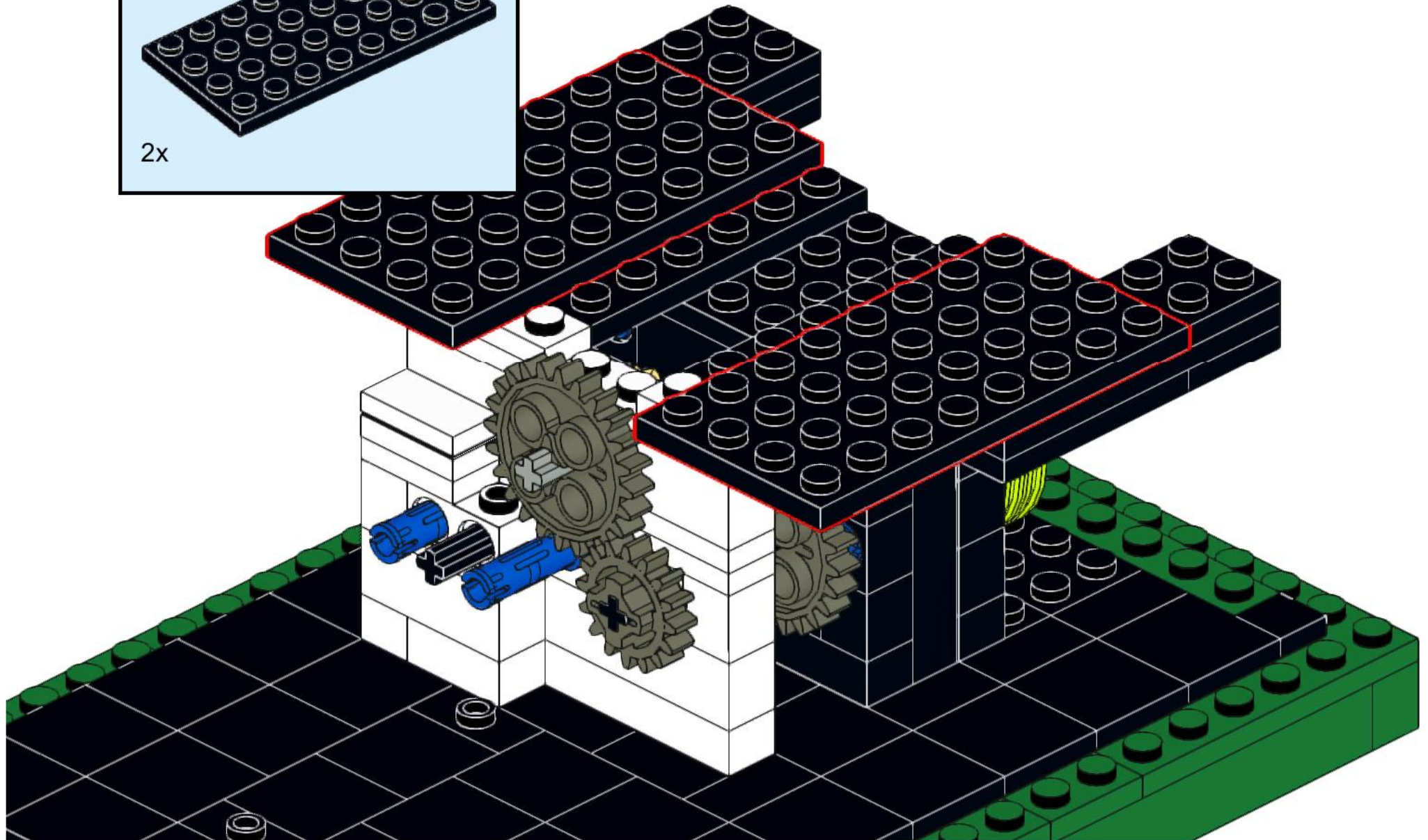
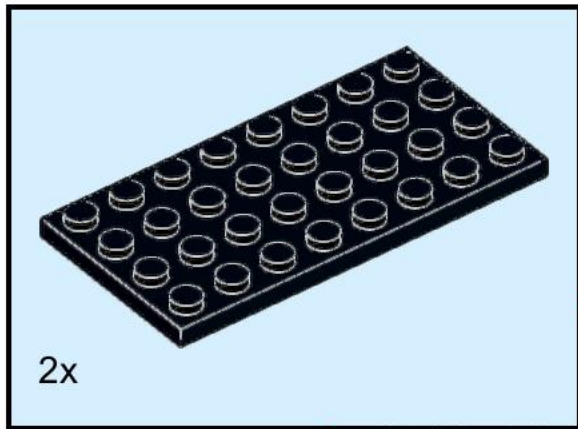




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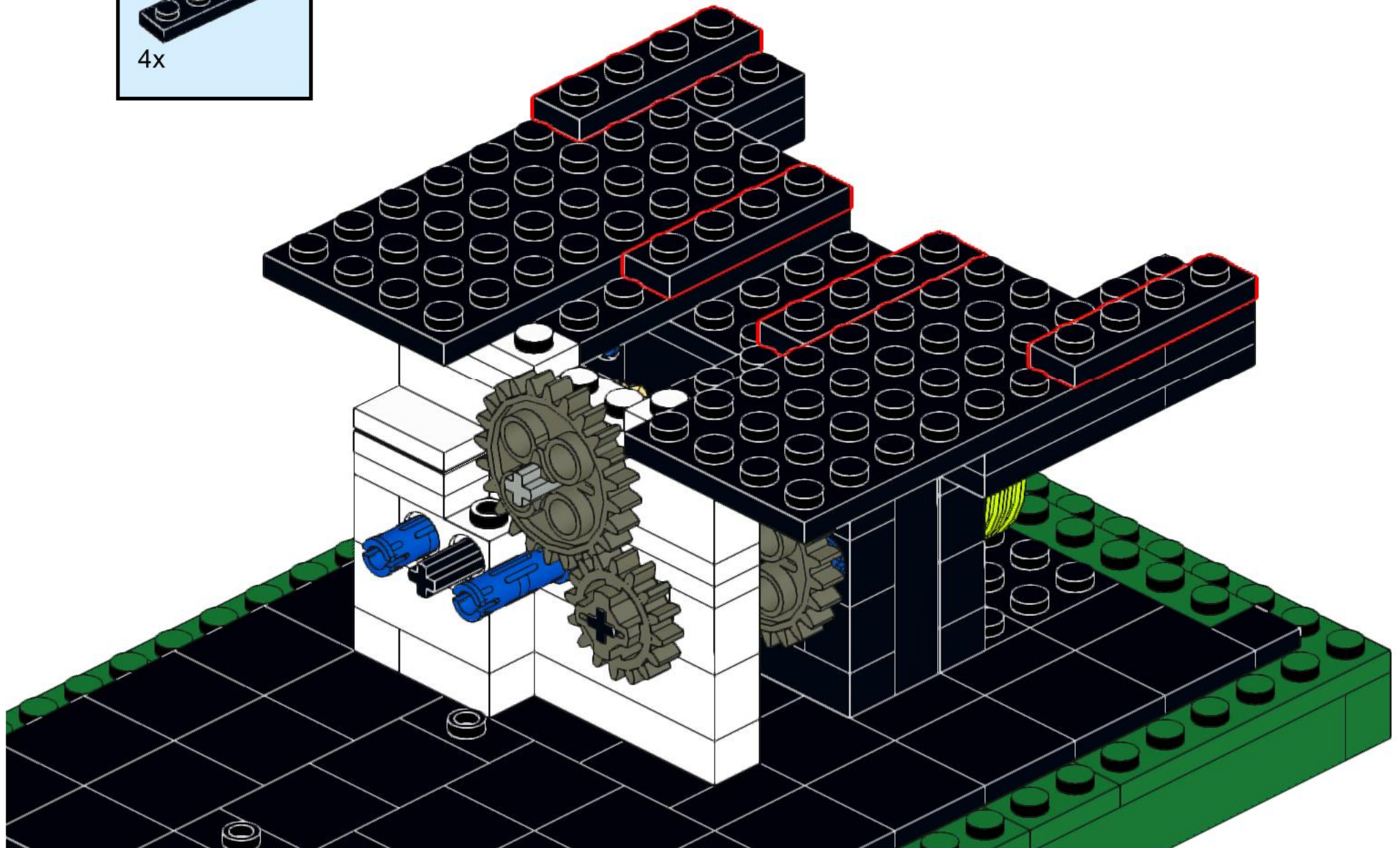


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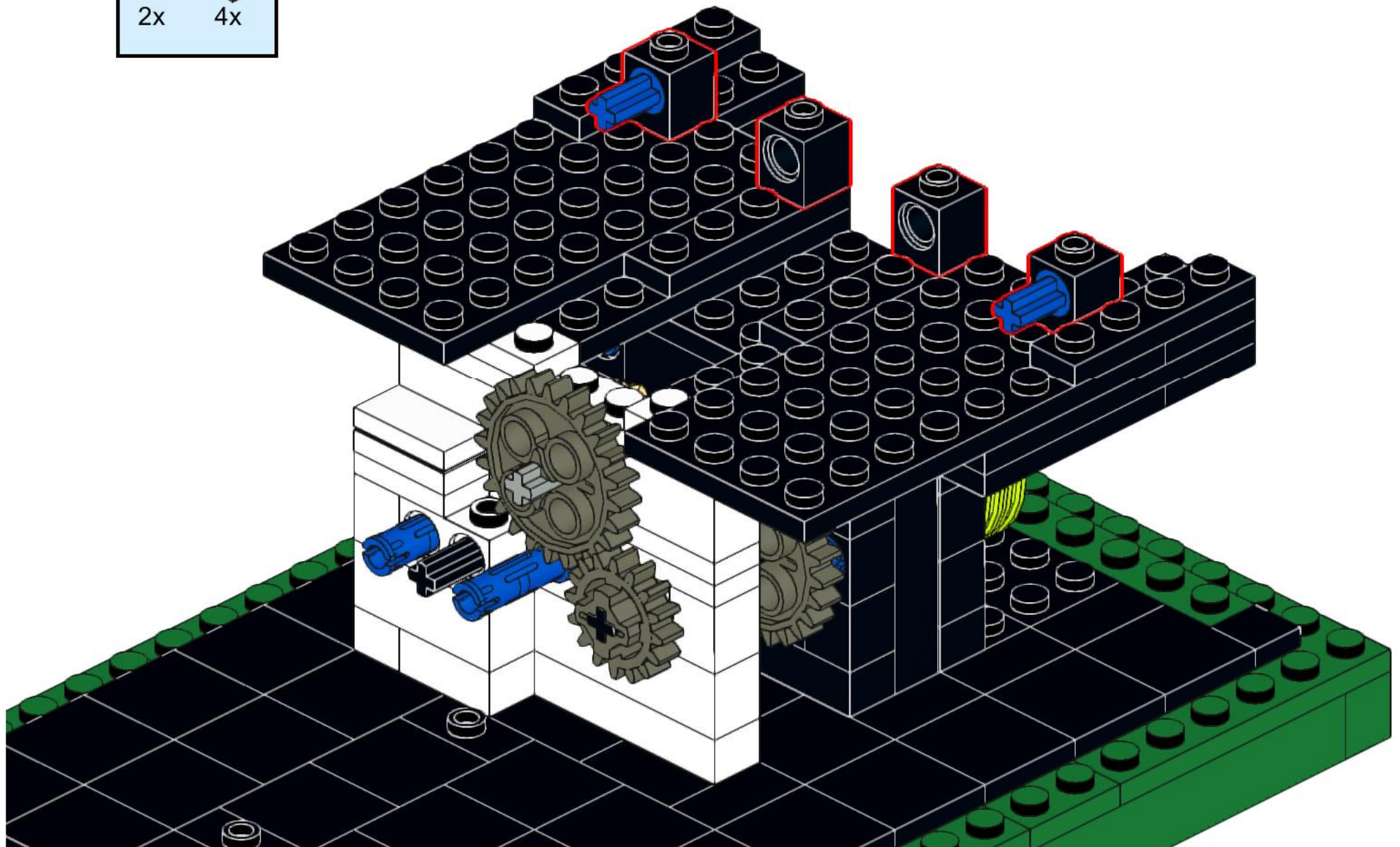


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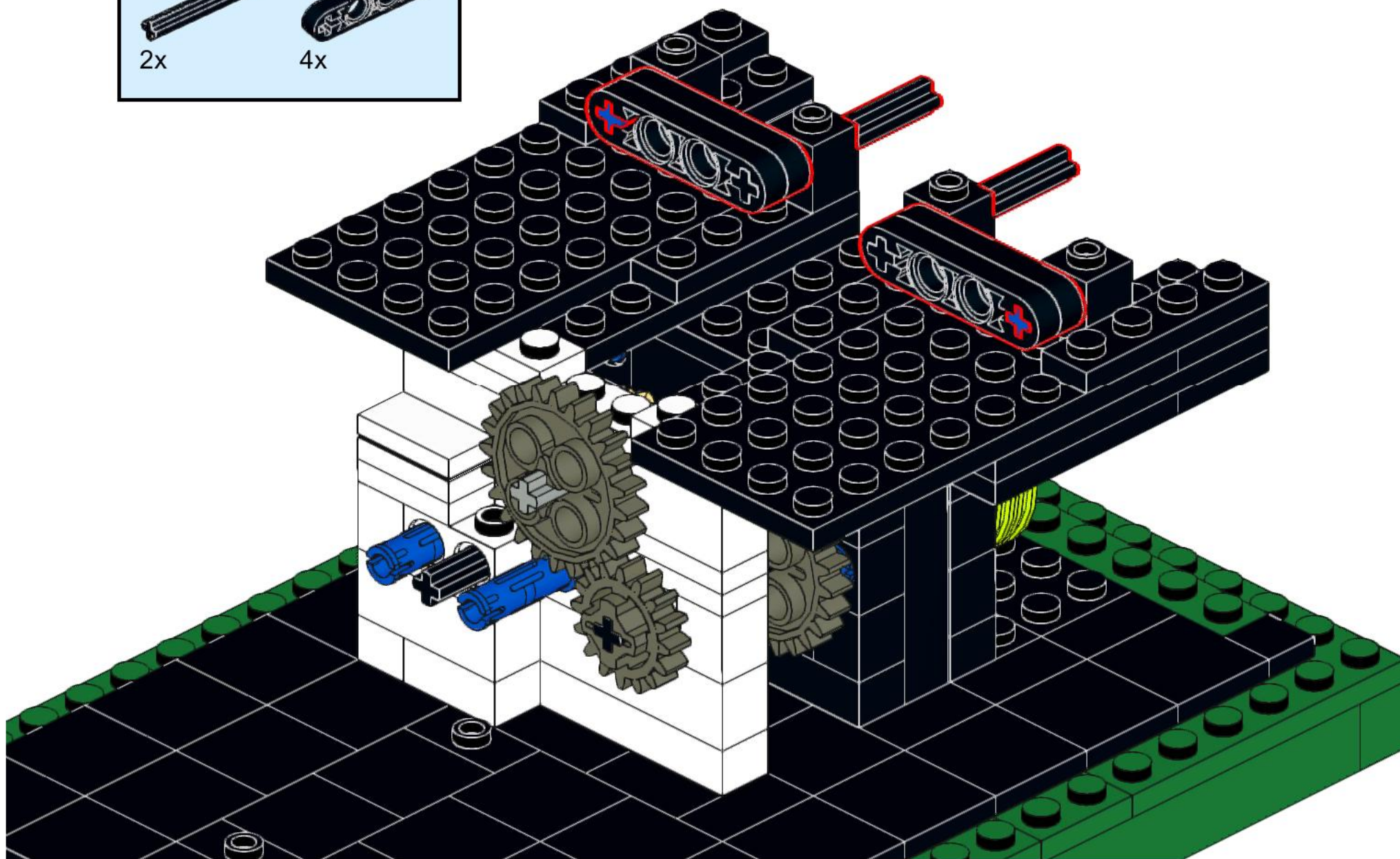
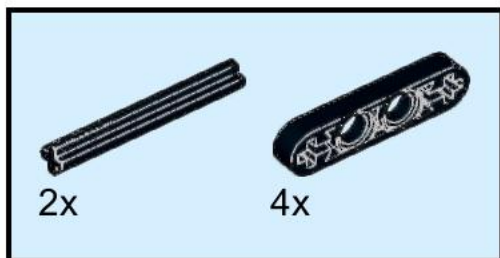




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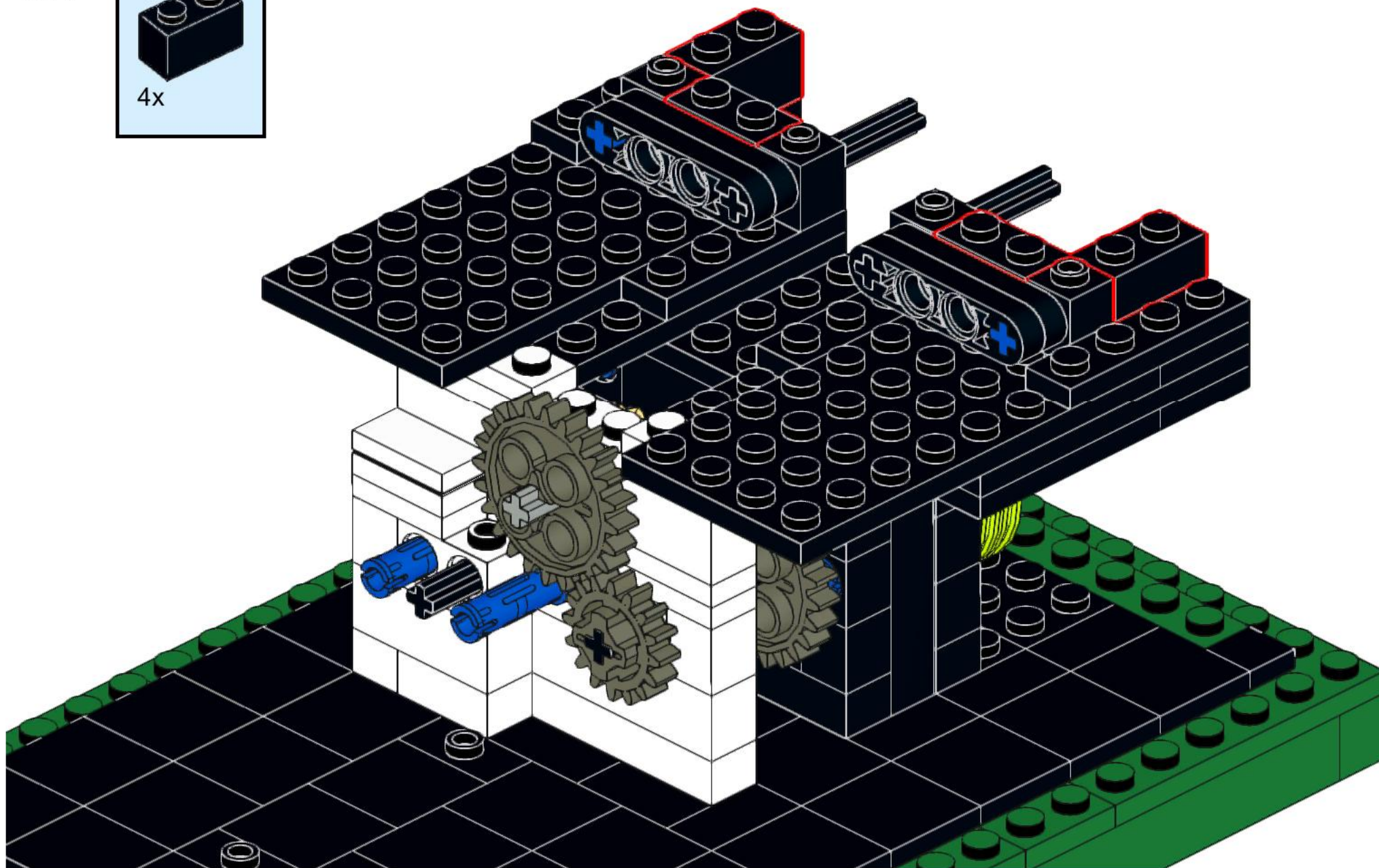
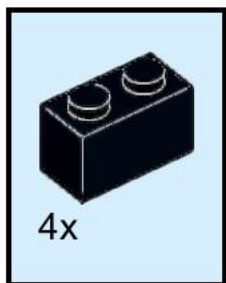


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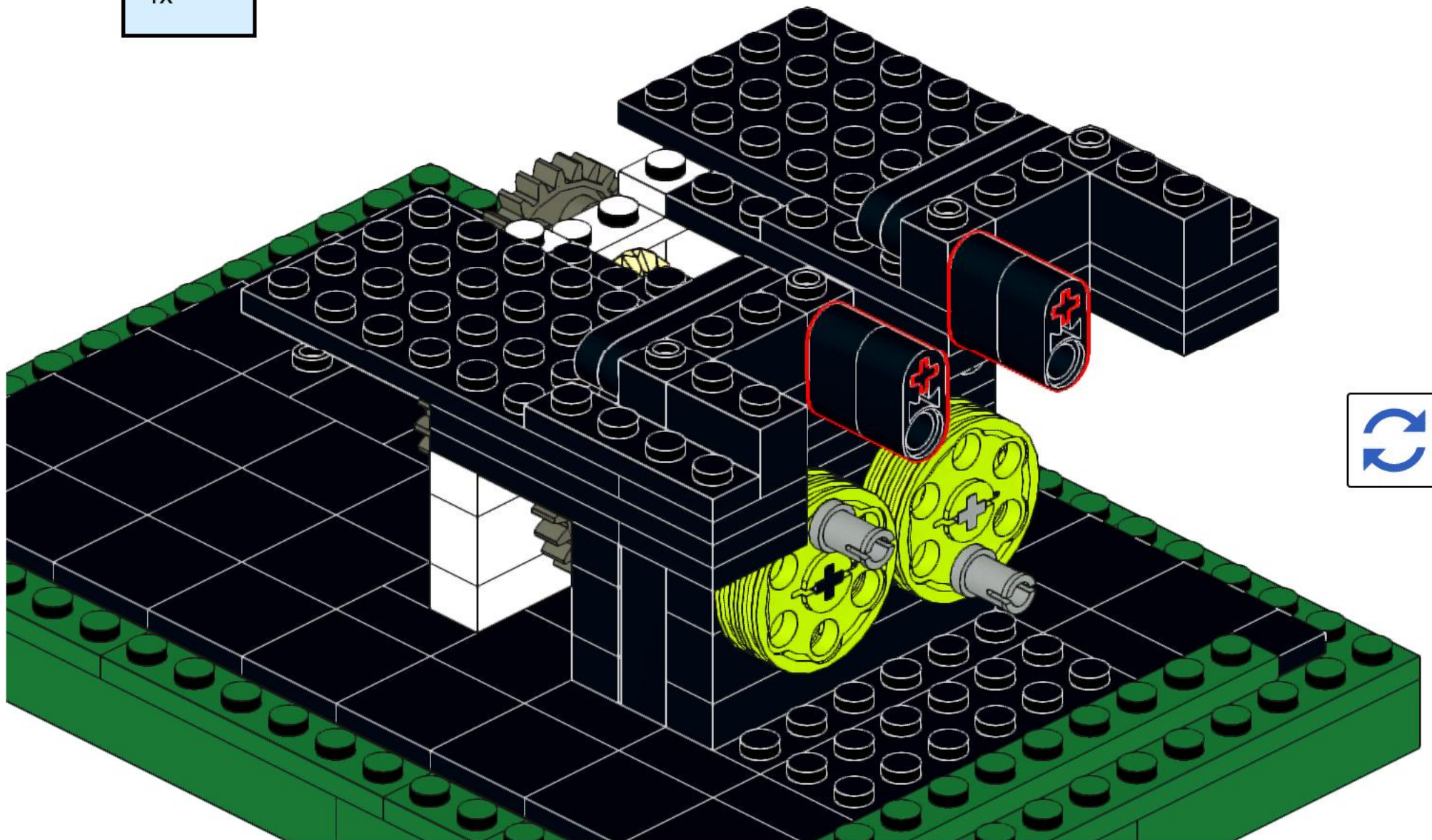


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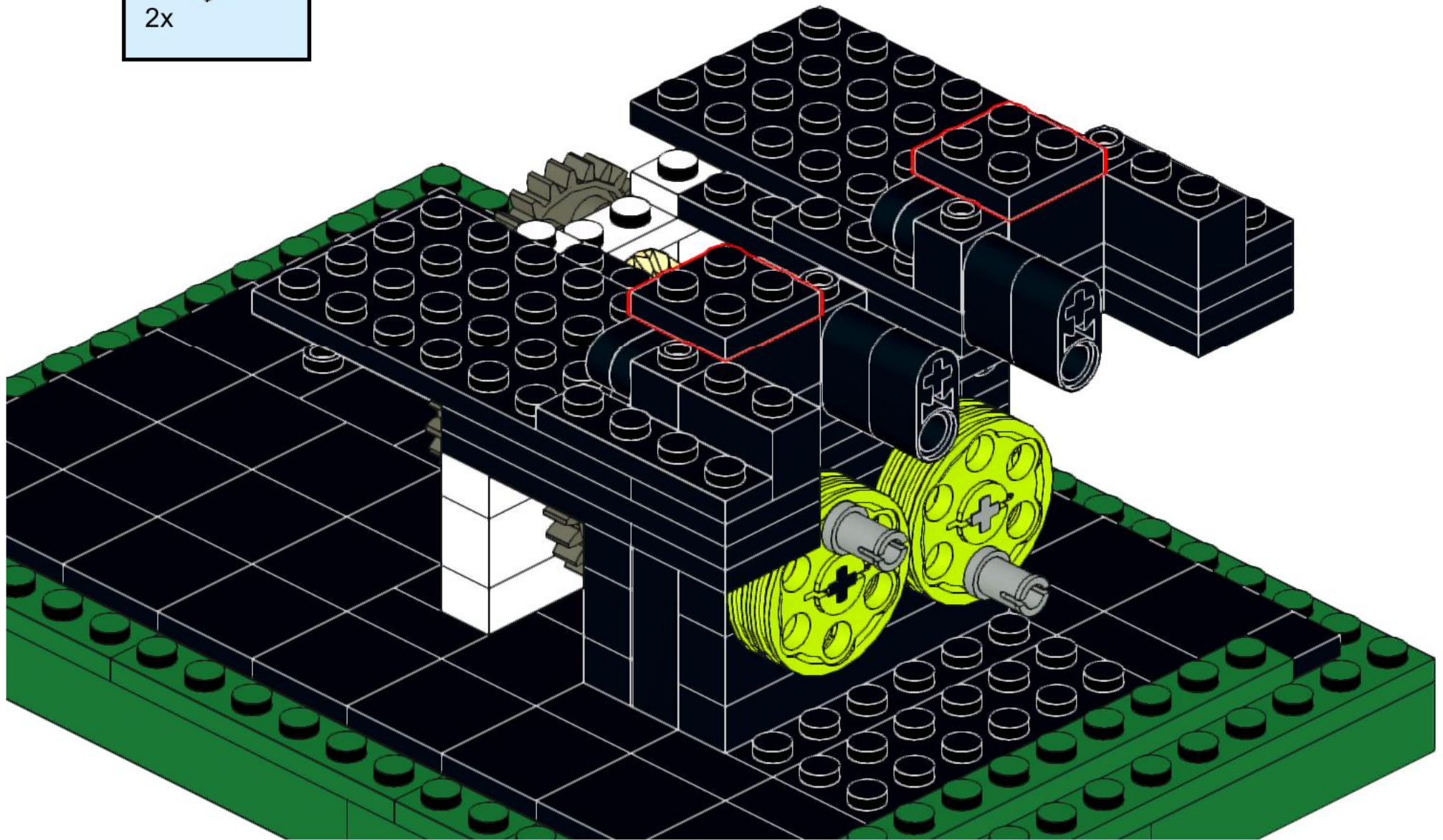
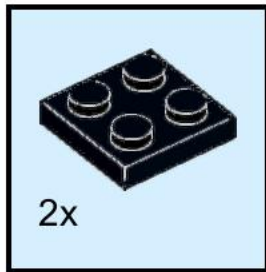




68

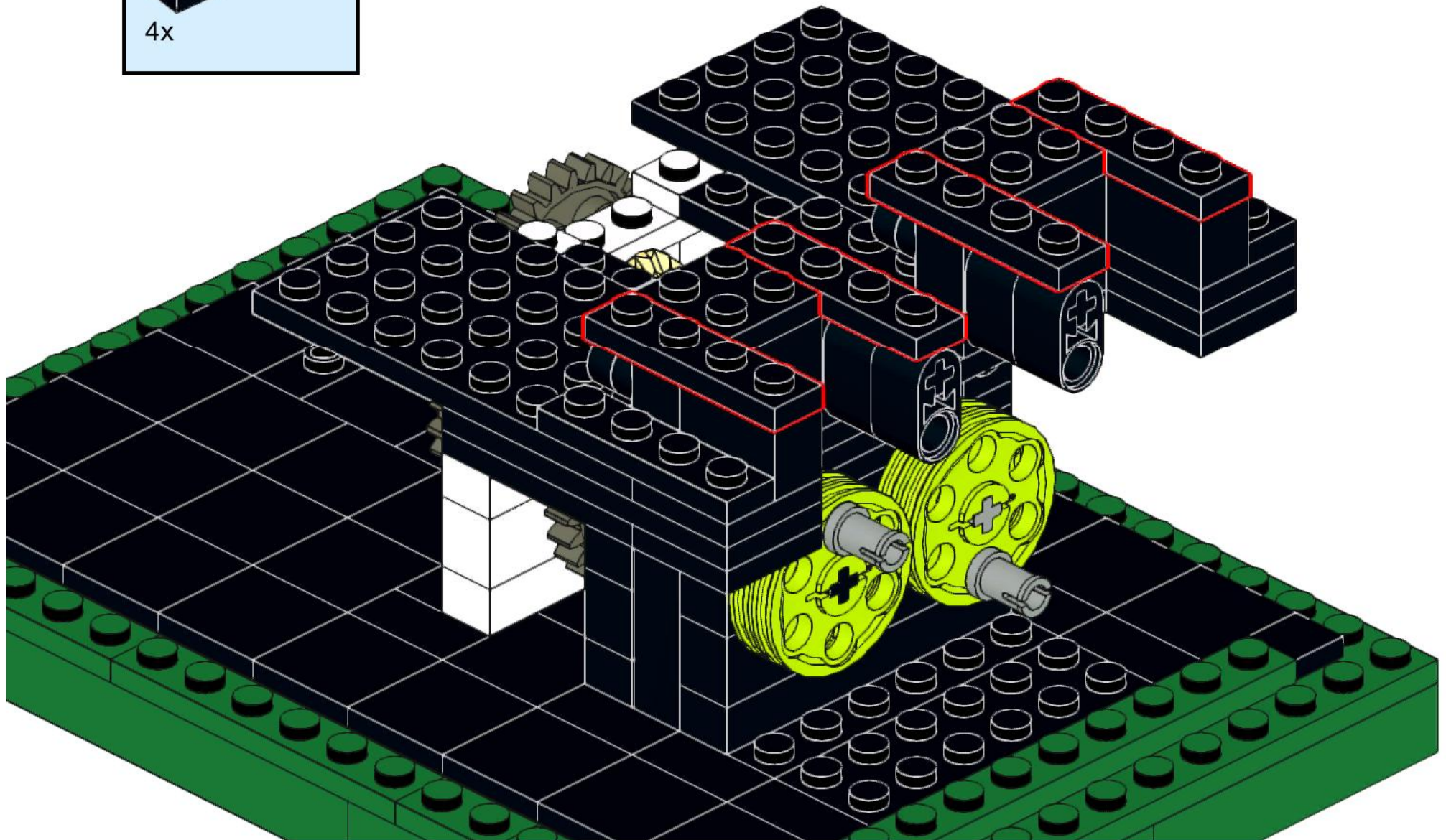
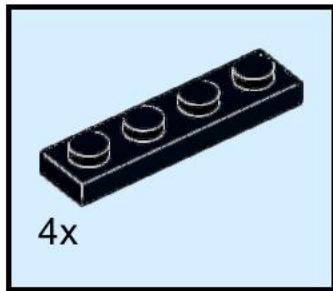


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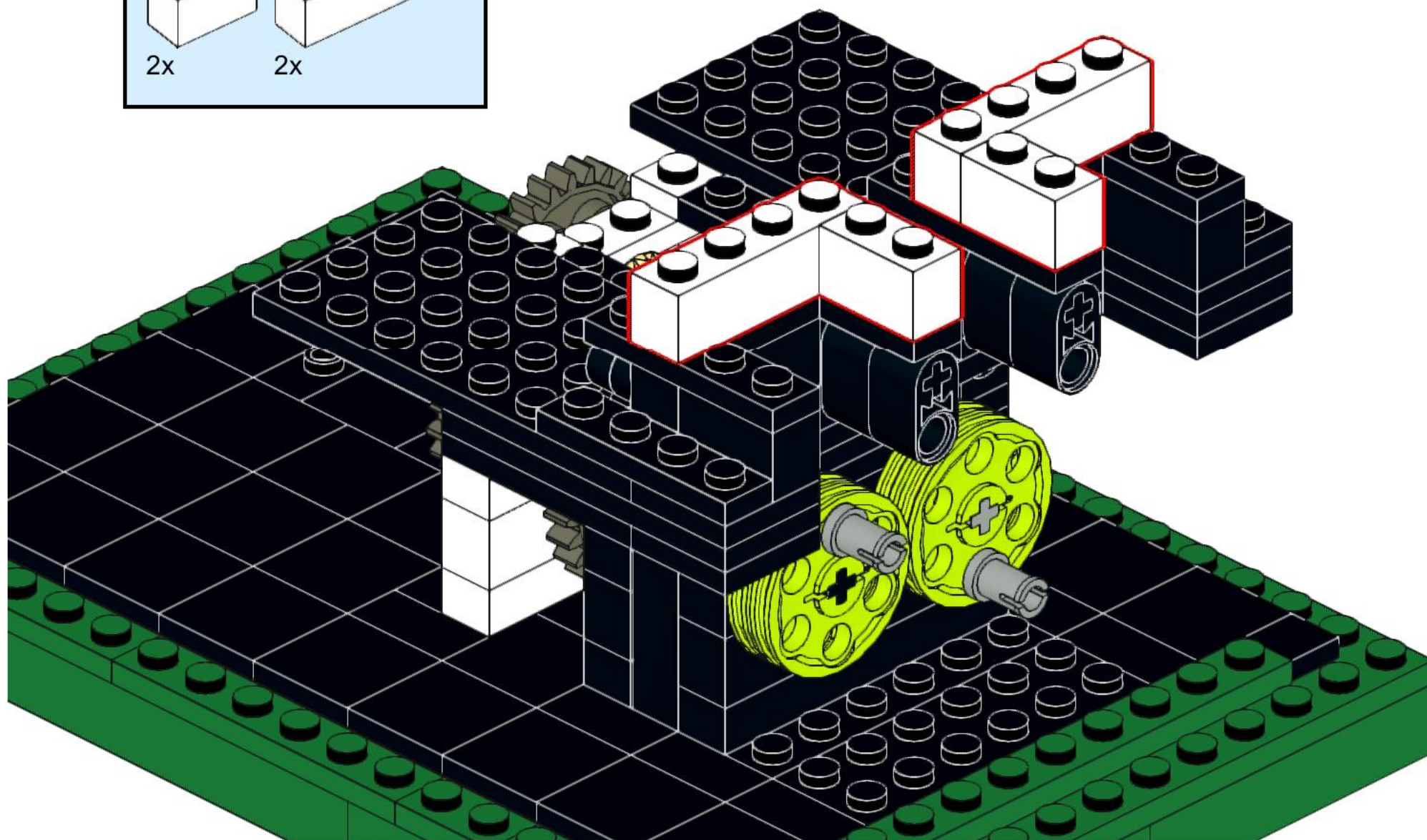
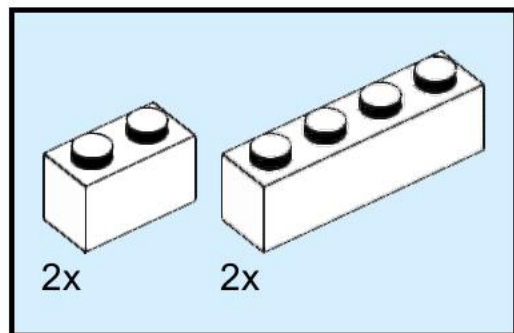




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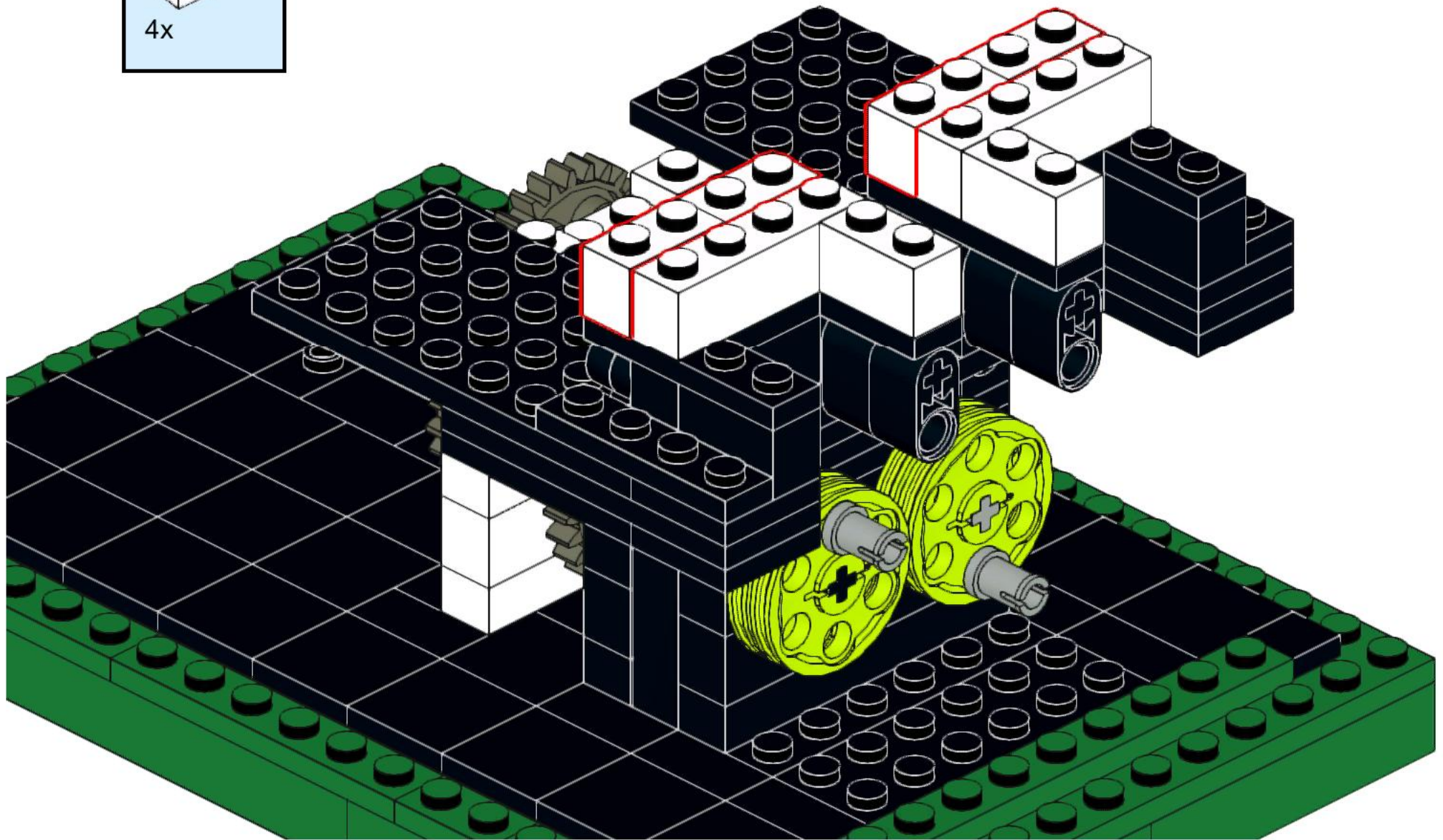
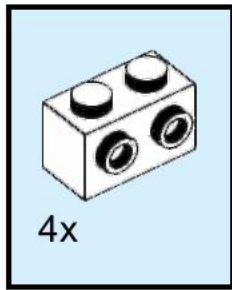


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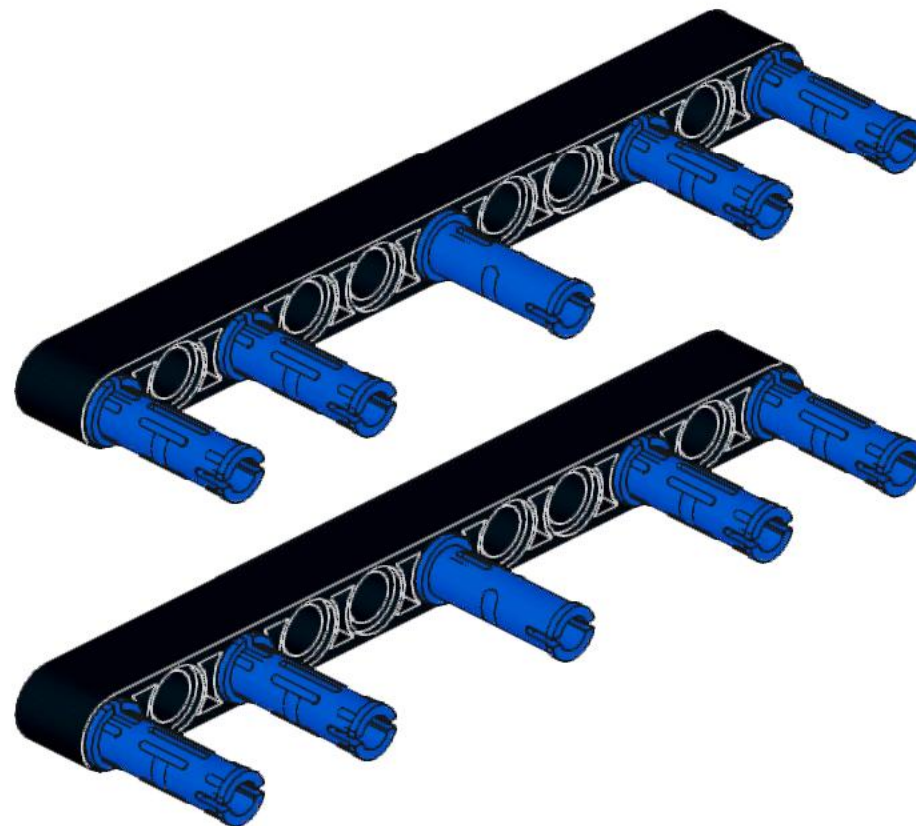
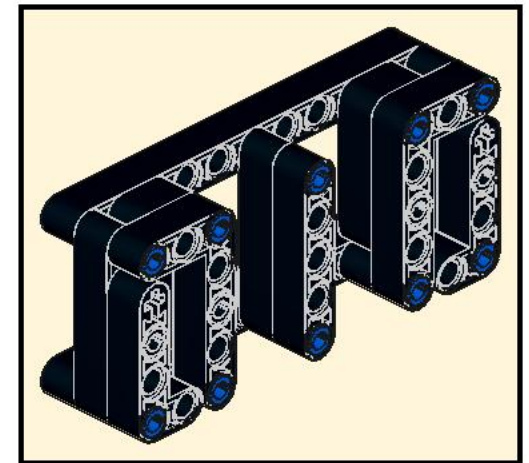
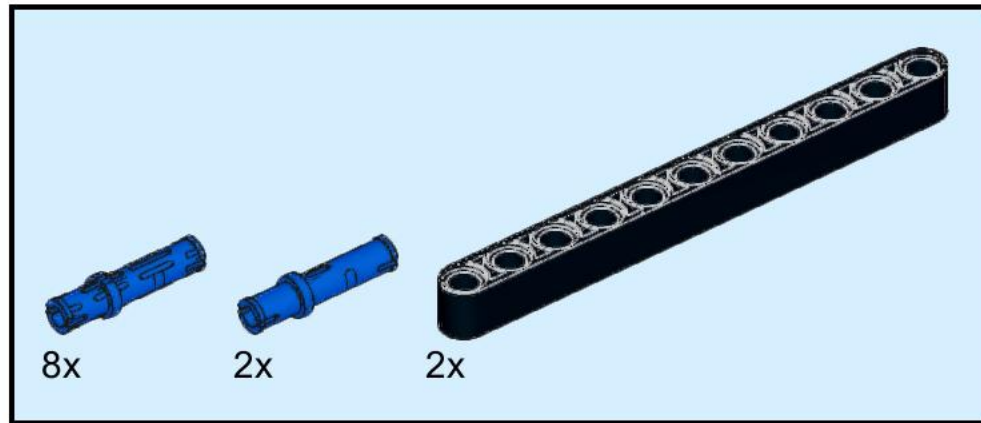




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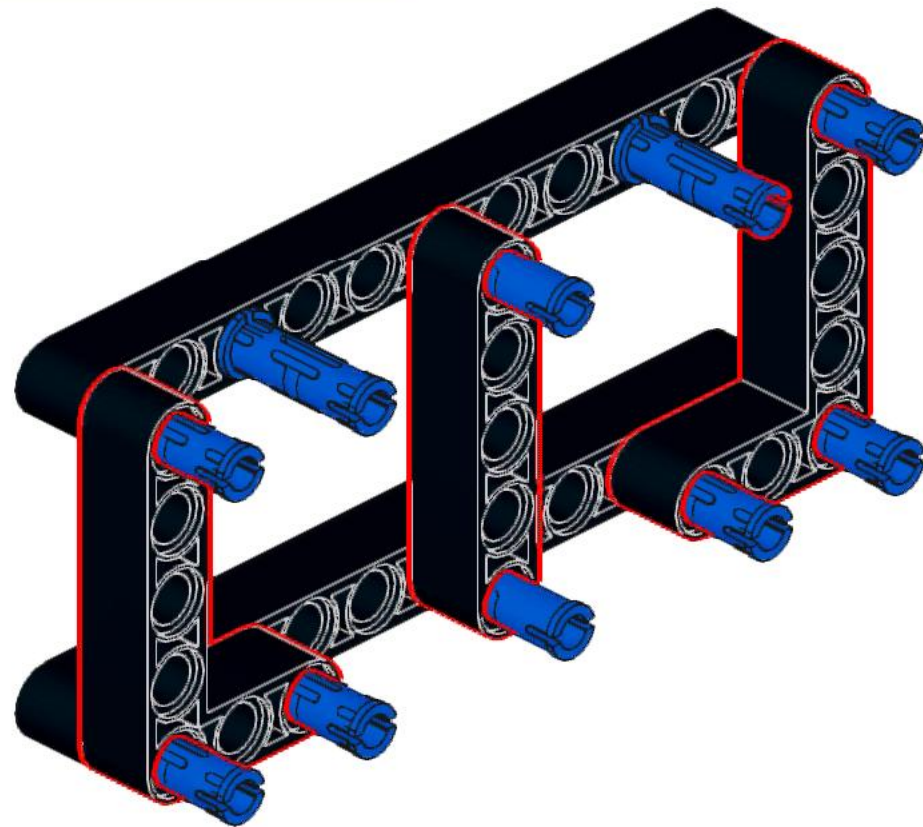
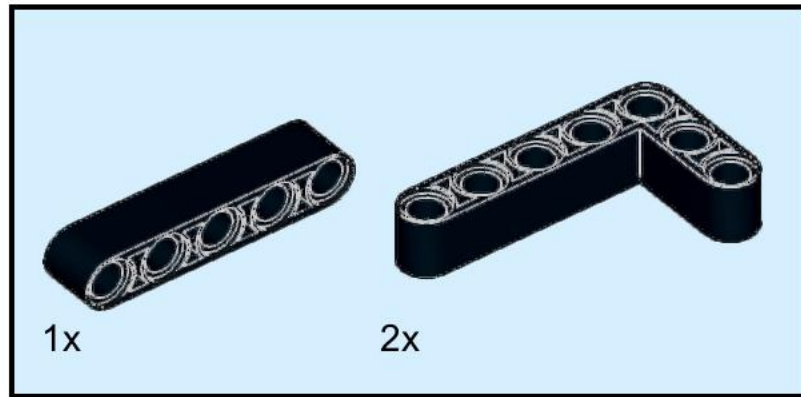


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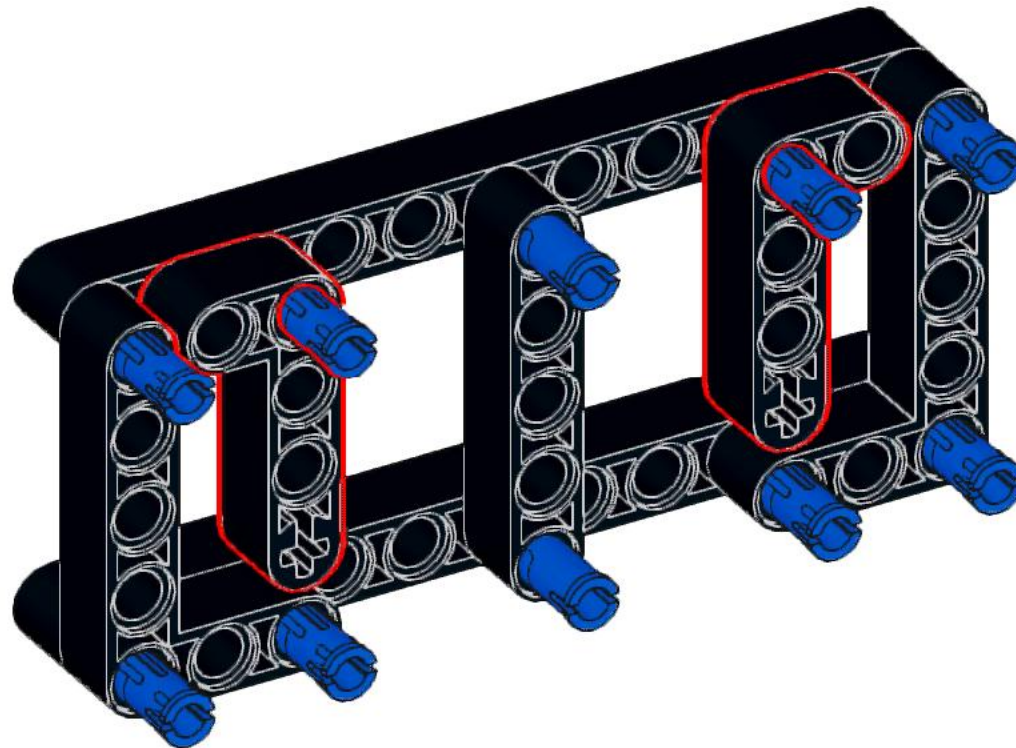
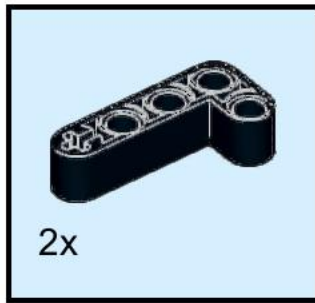




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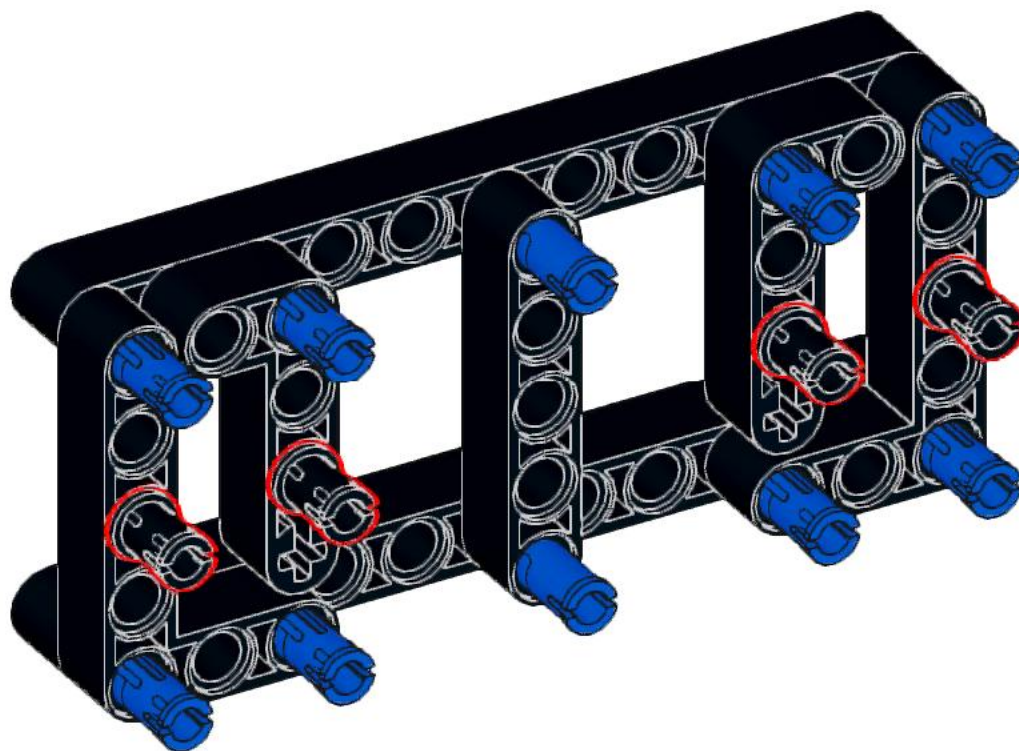
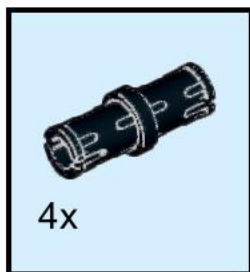


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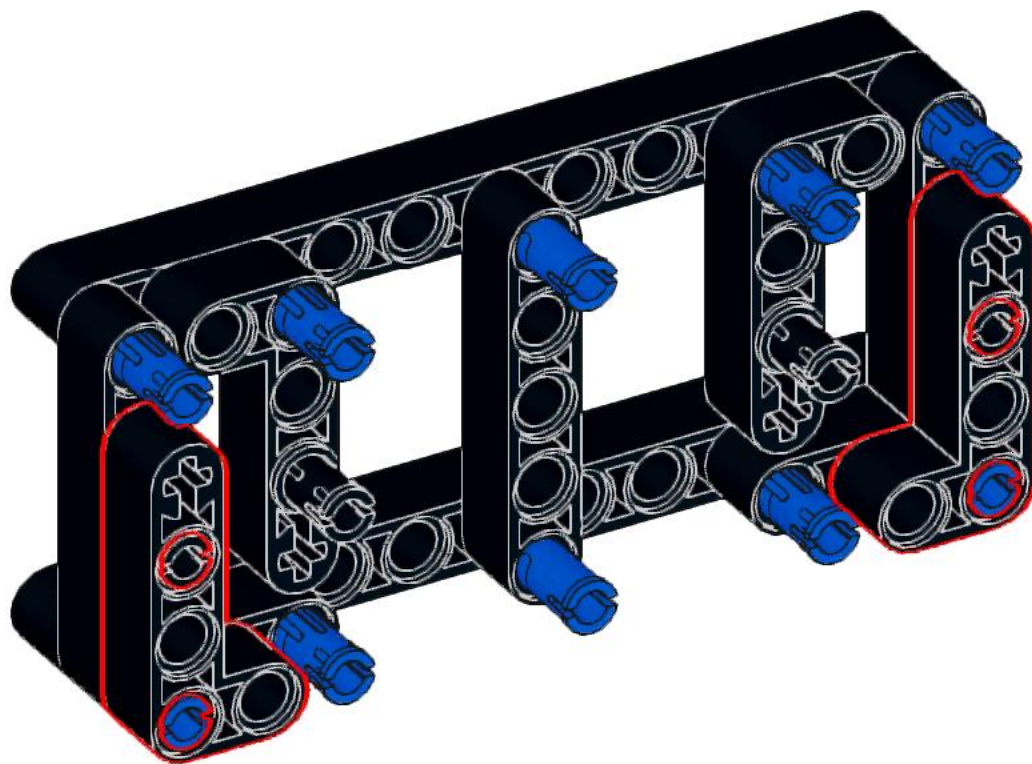
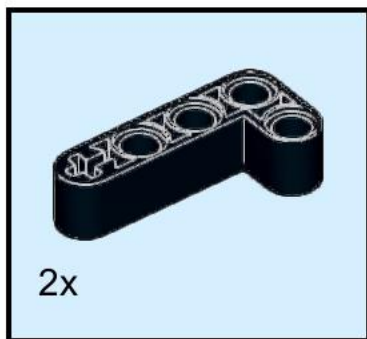




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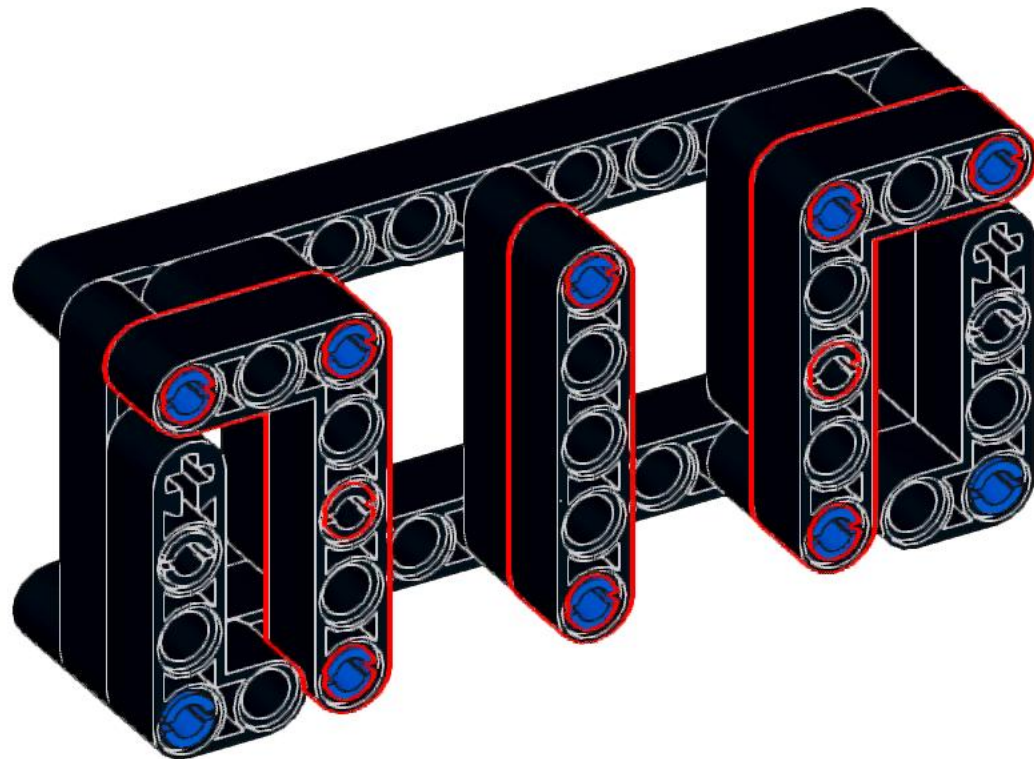
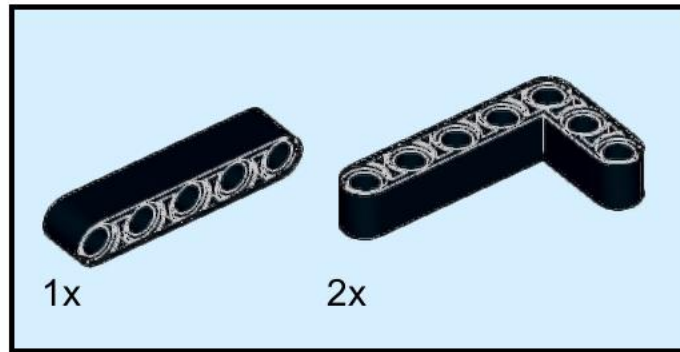


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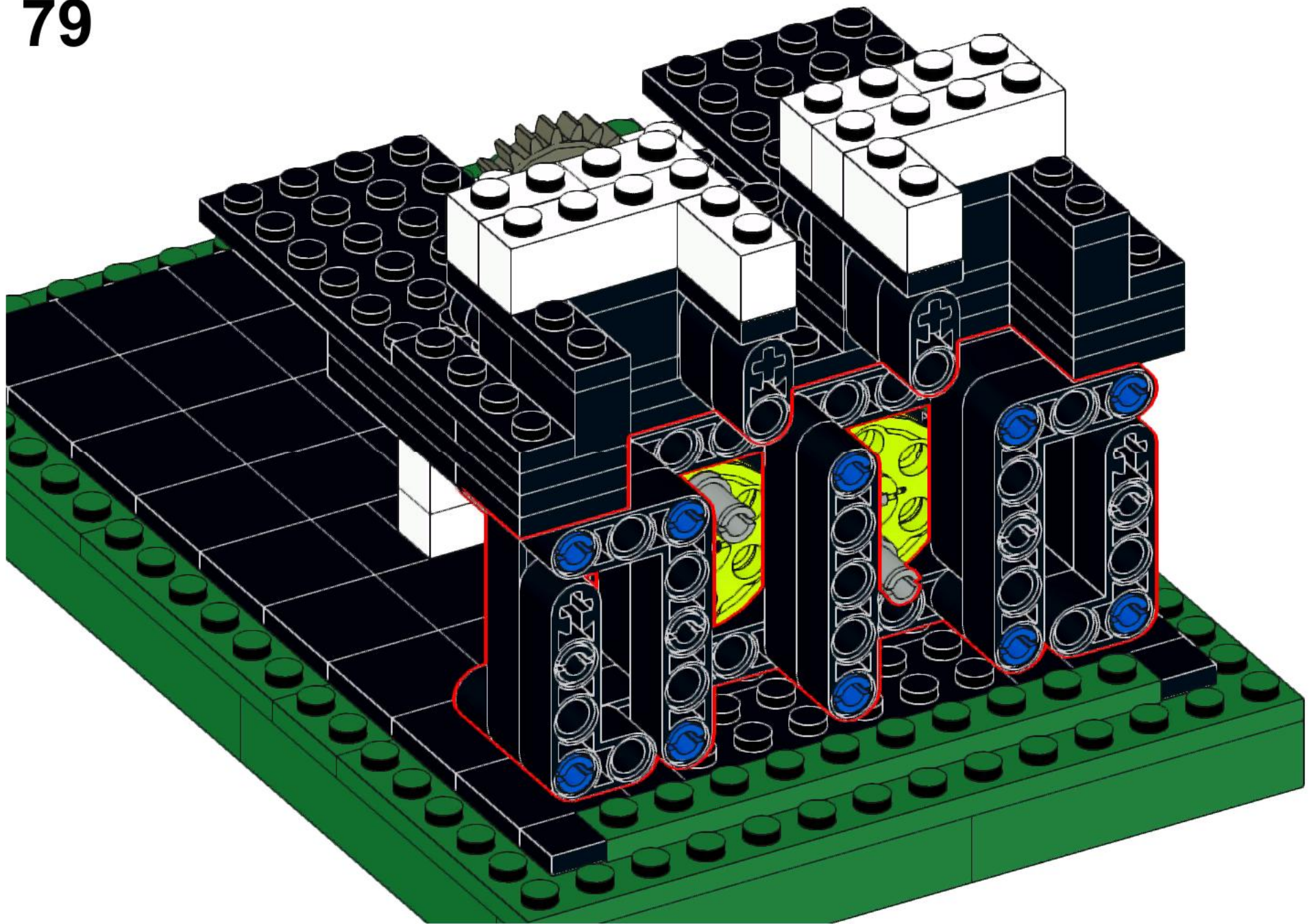




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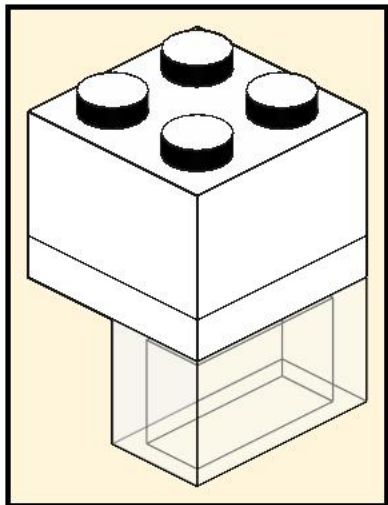


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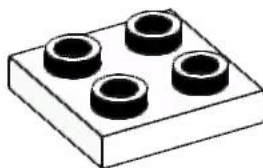
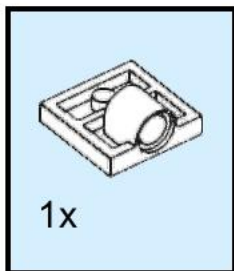




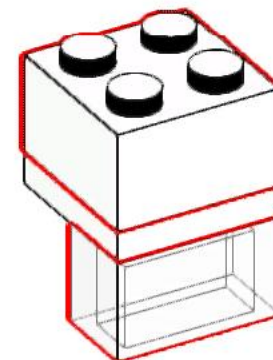
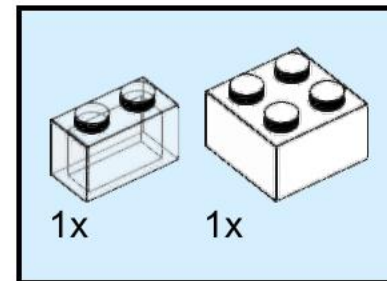
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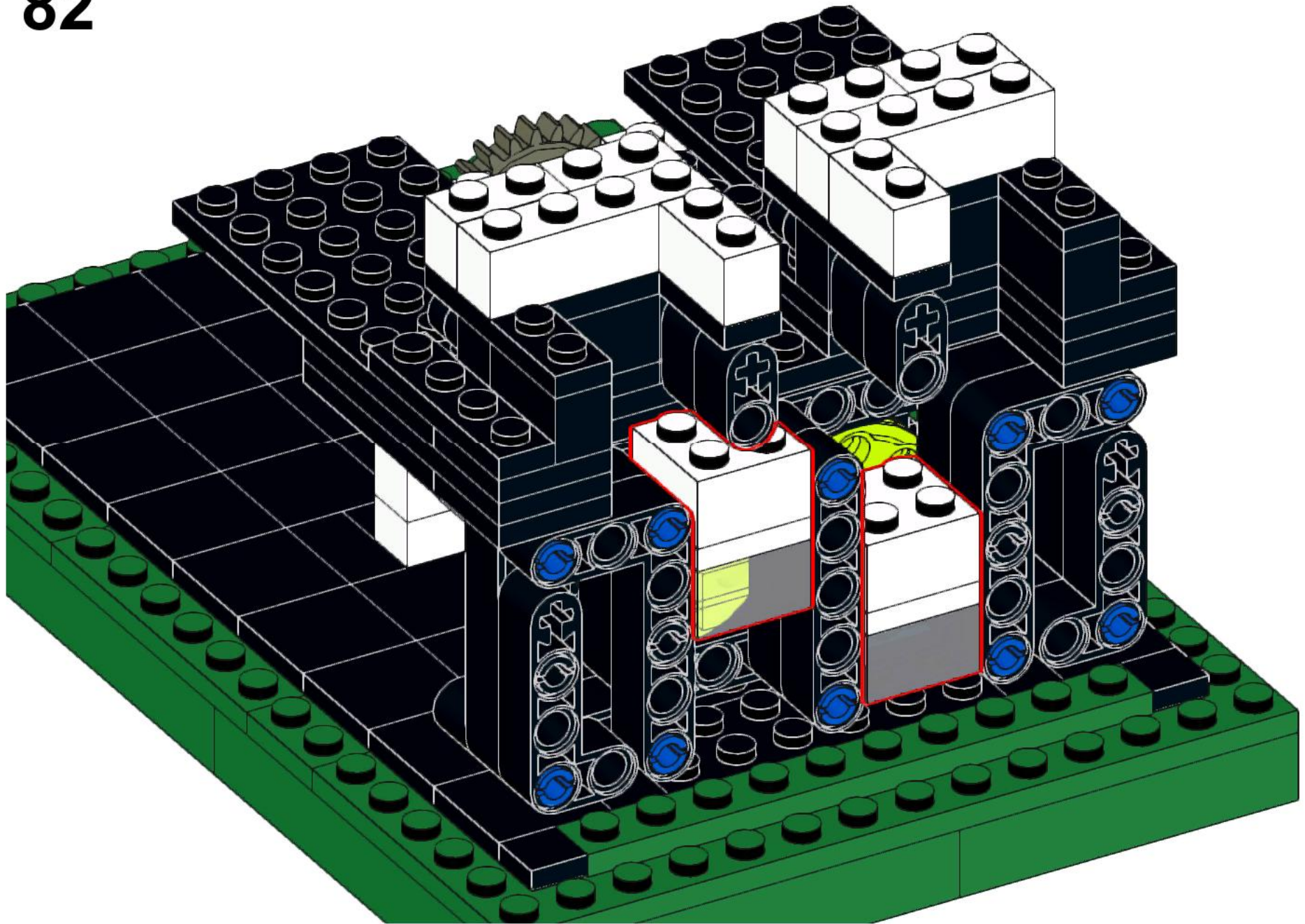
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81

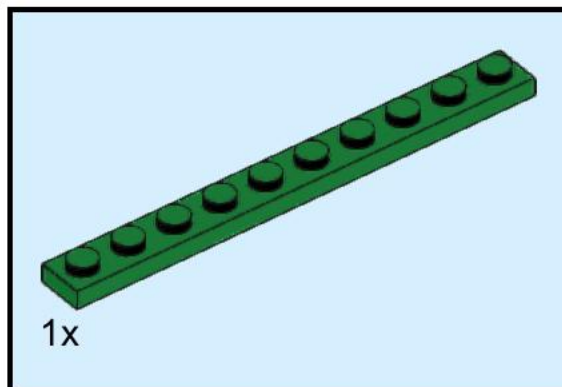
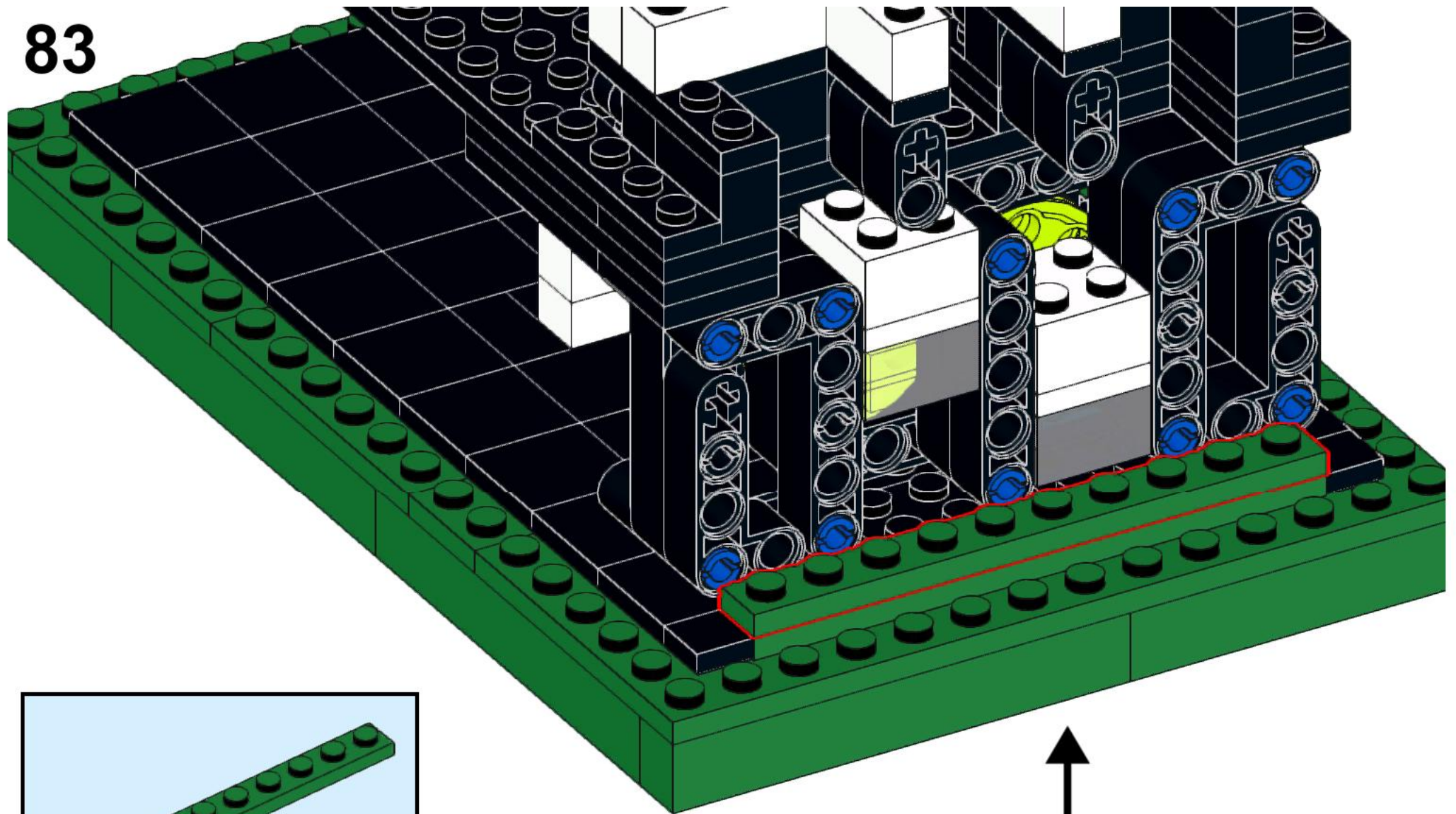


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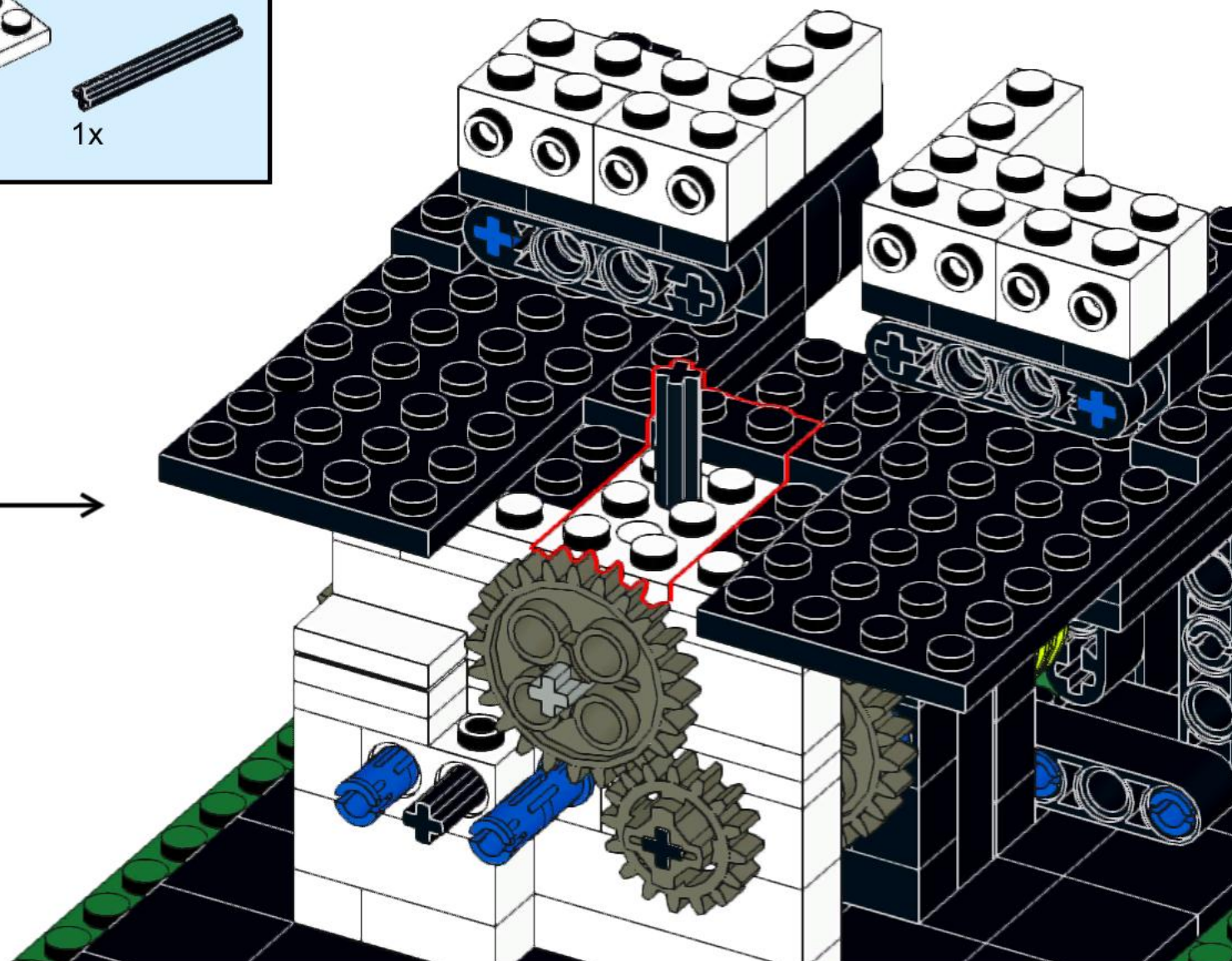
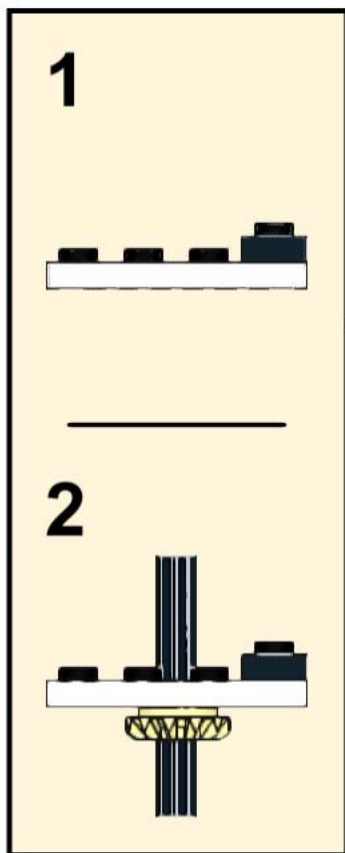
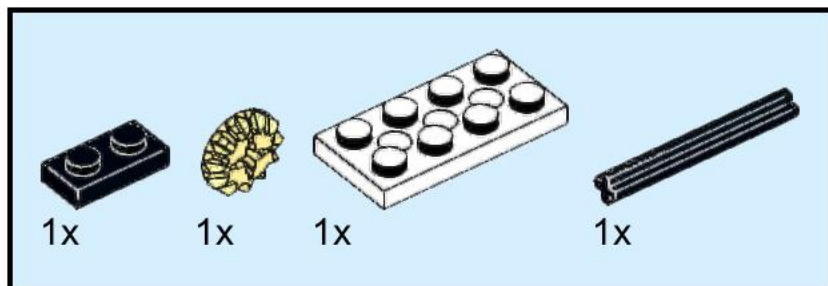




83

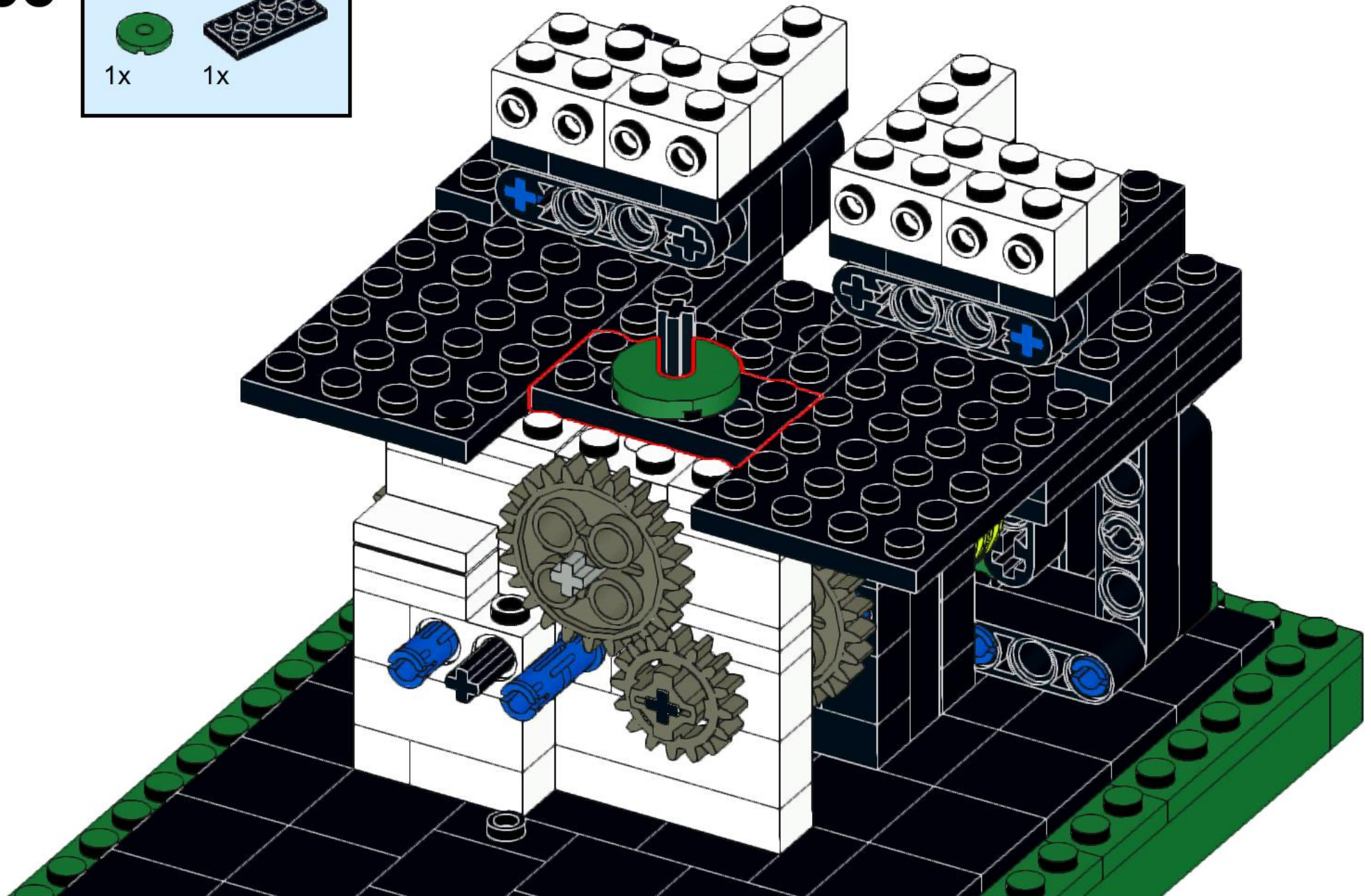
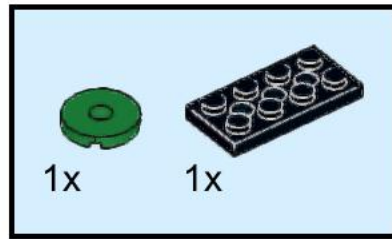


# 84

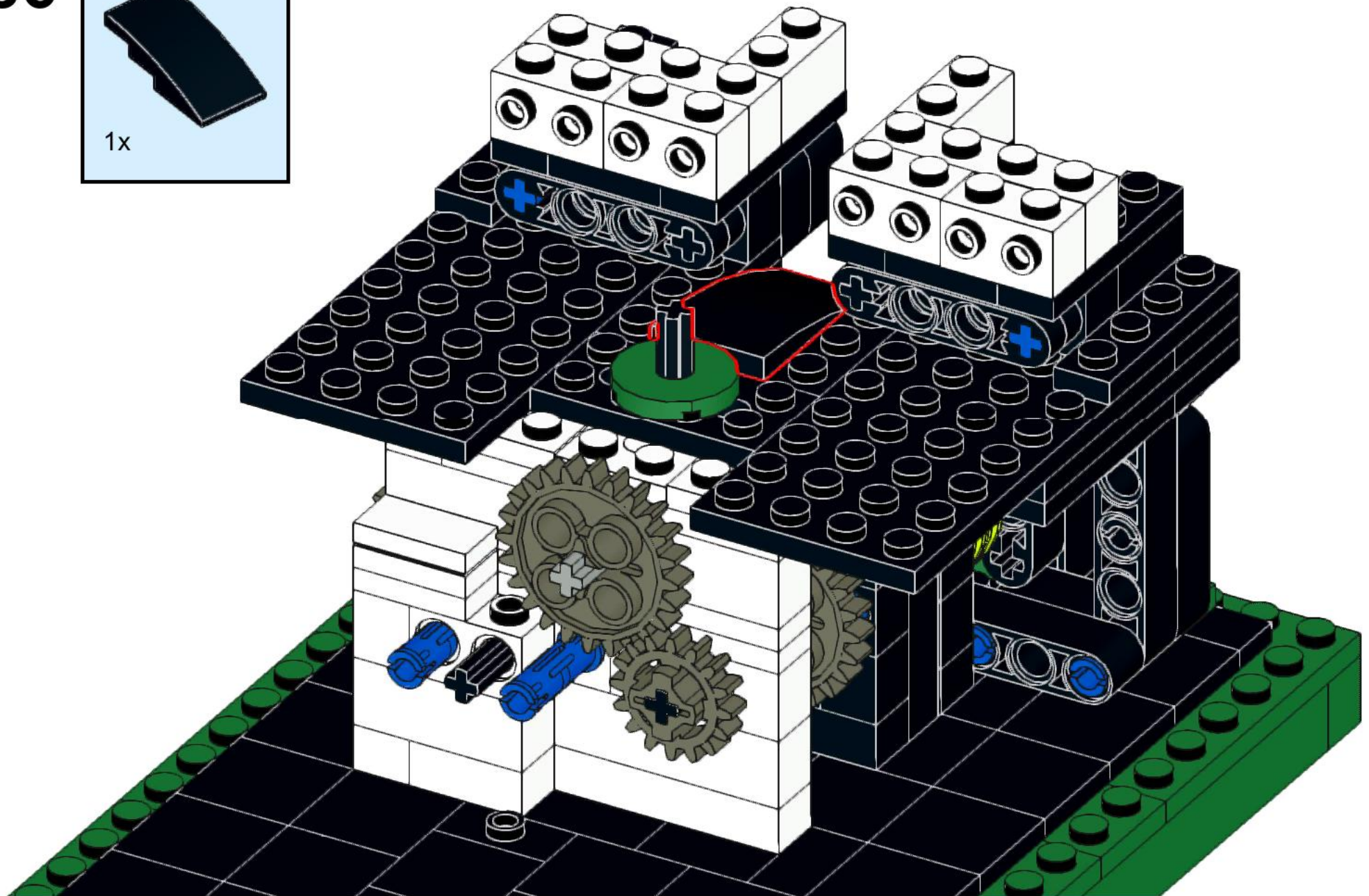
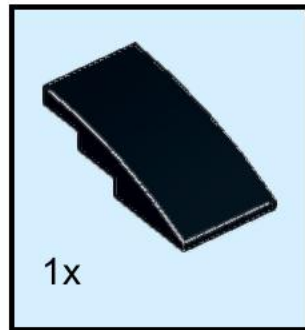




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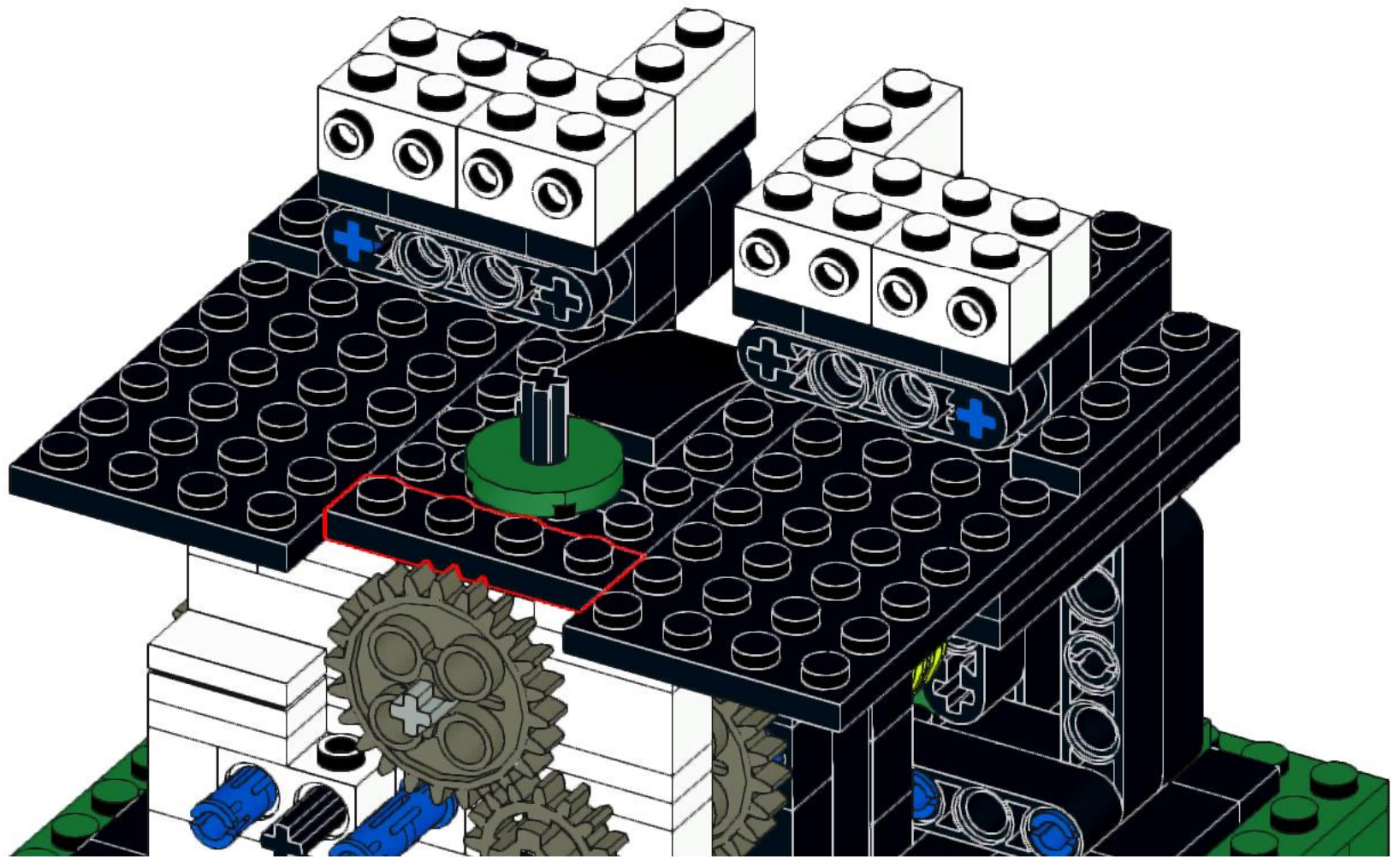
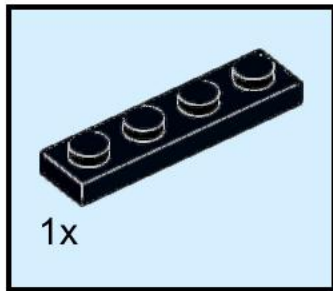


86

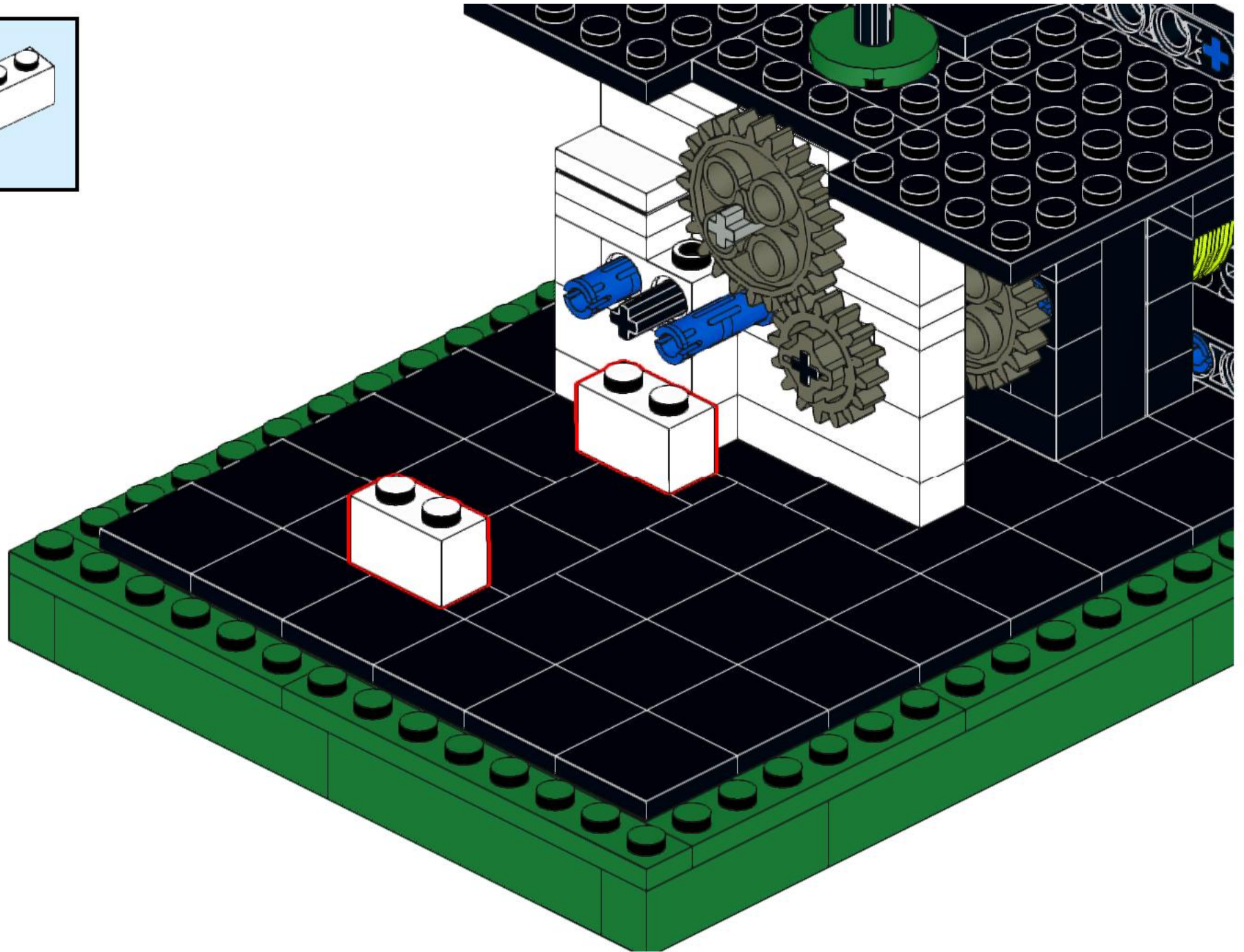
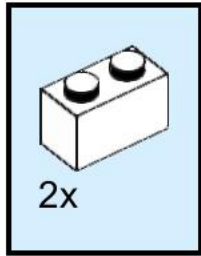




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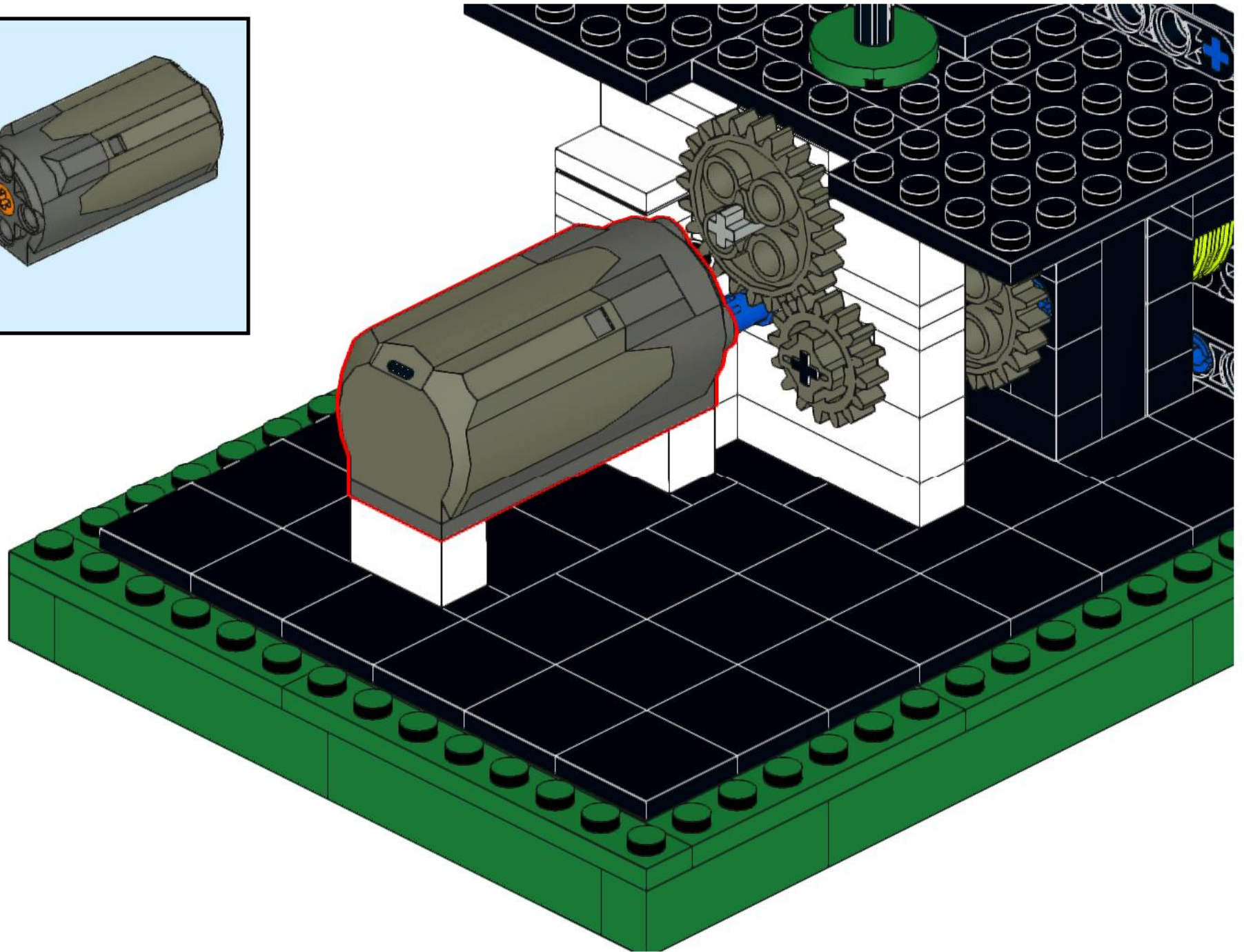
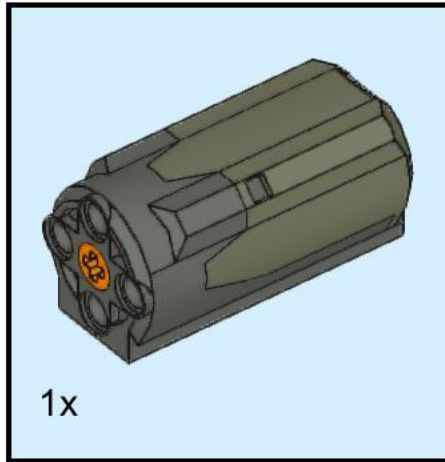


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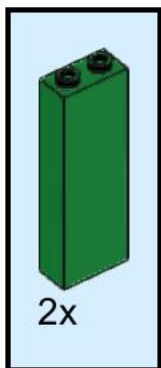
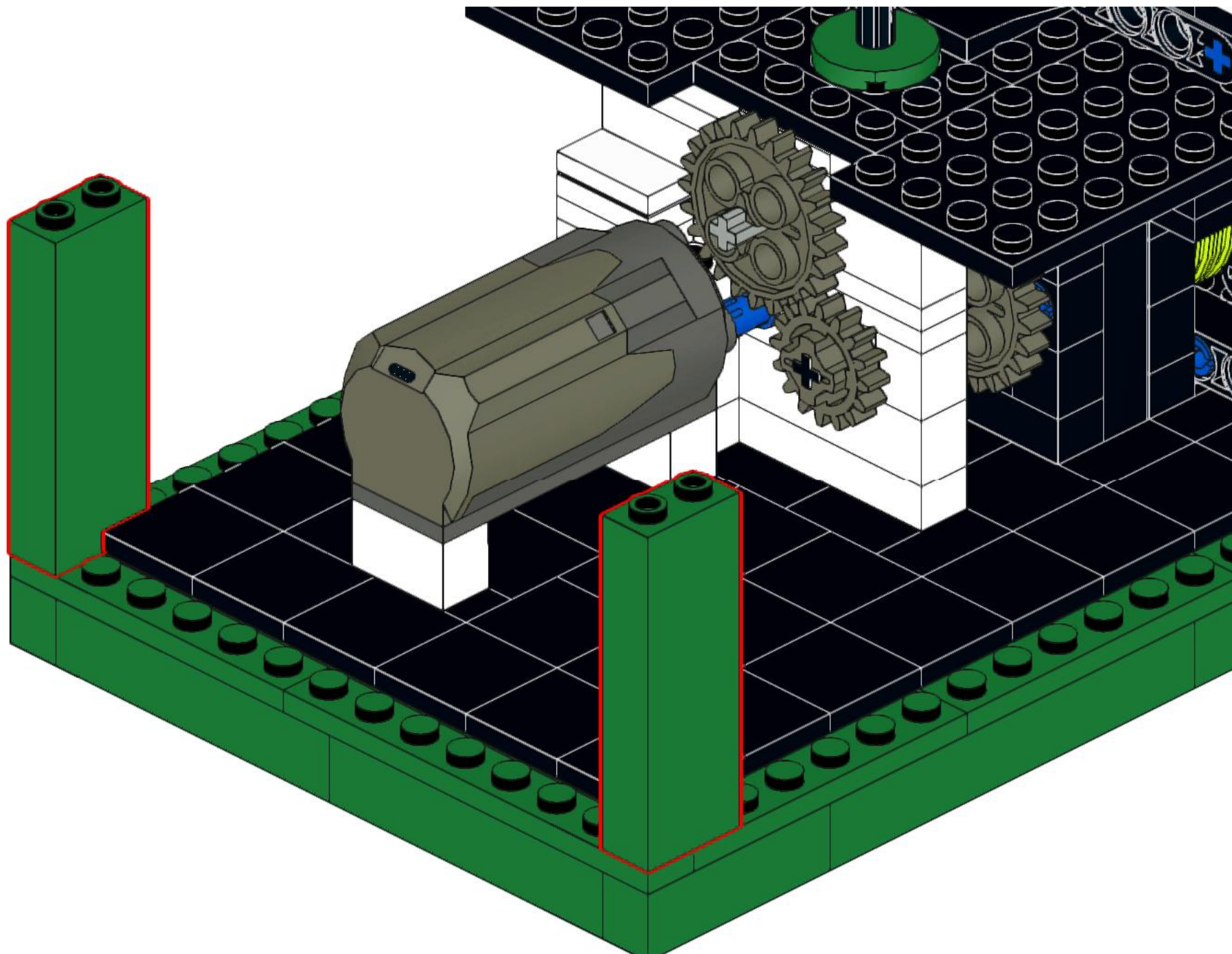




89

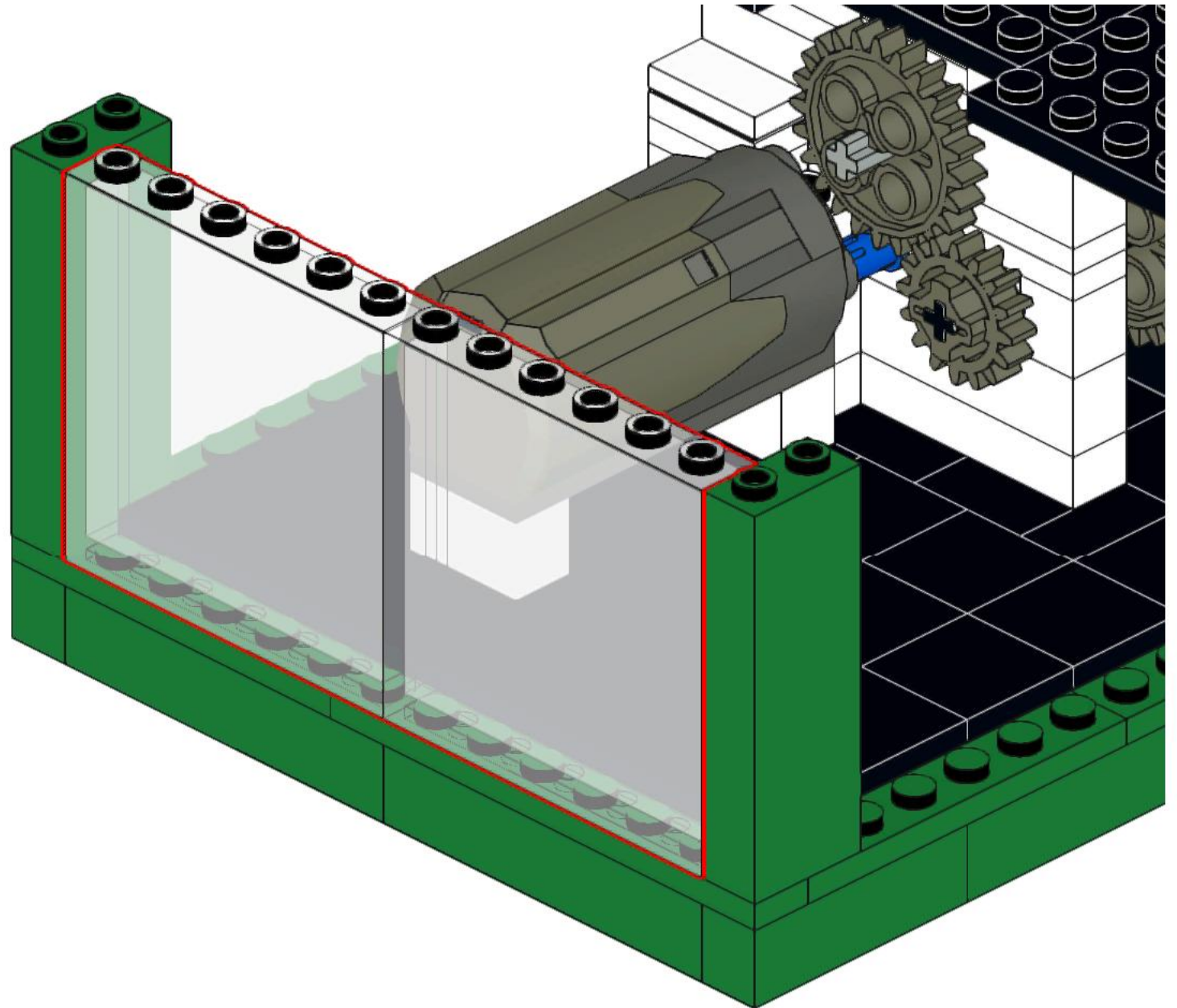
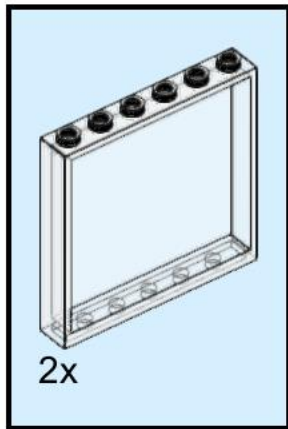


90

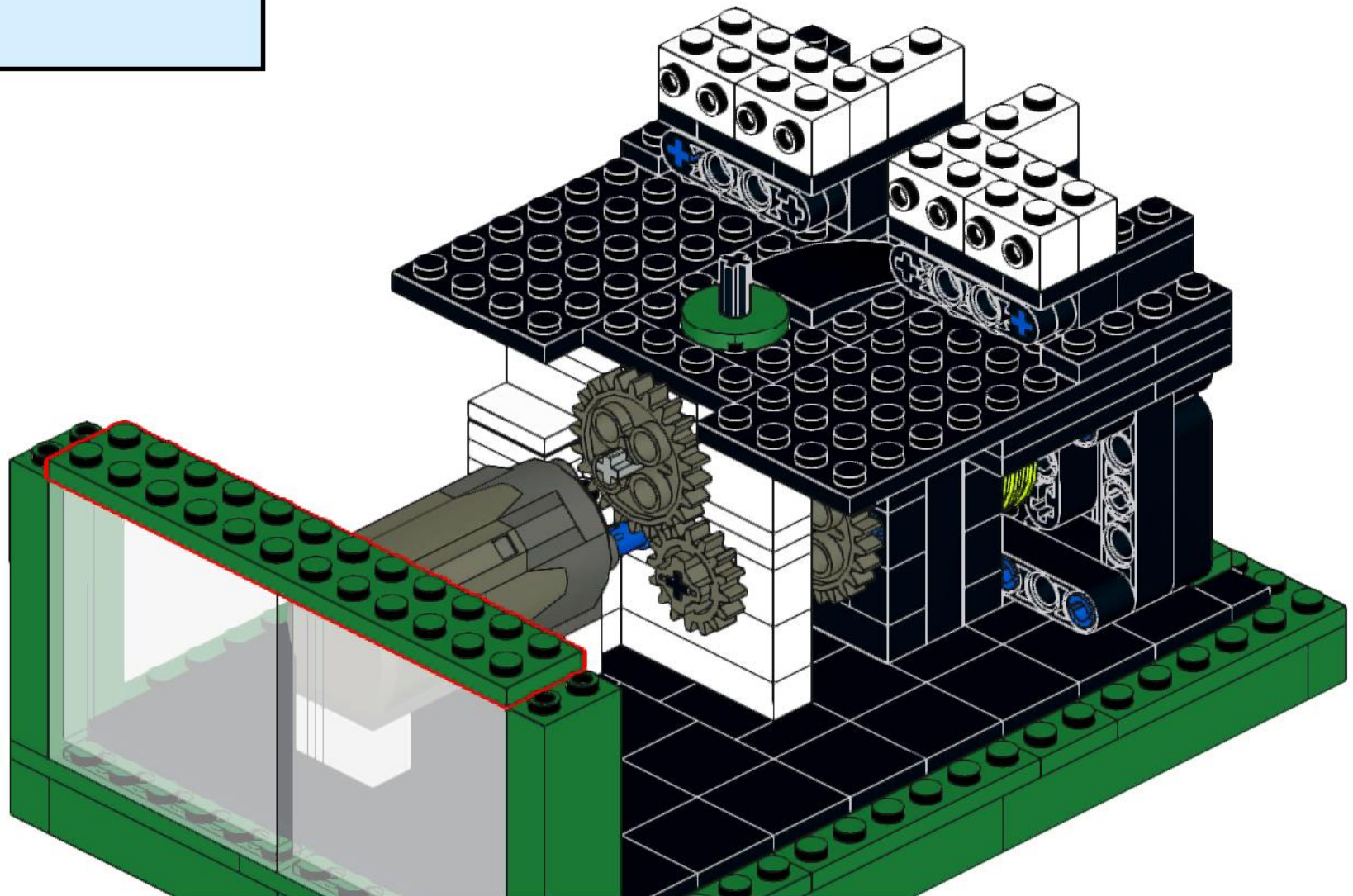
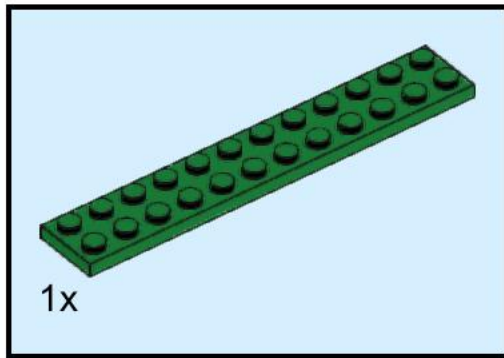




91

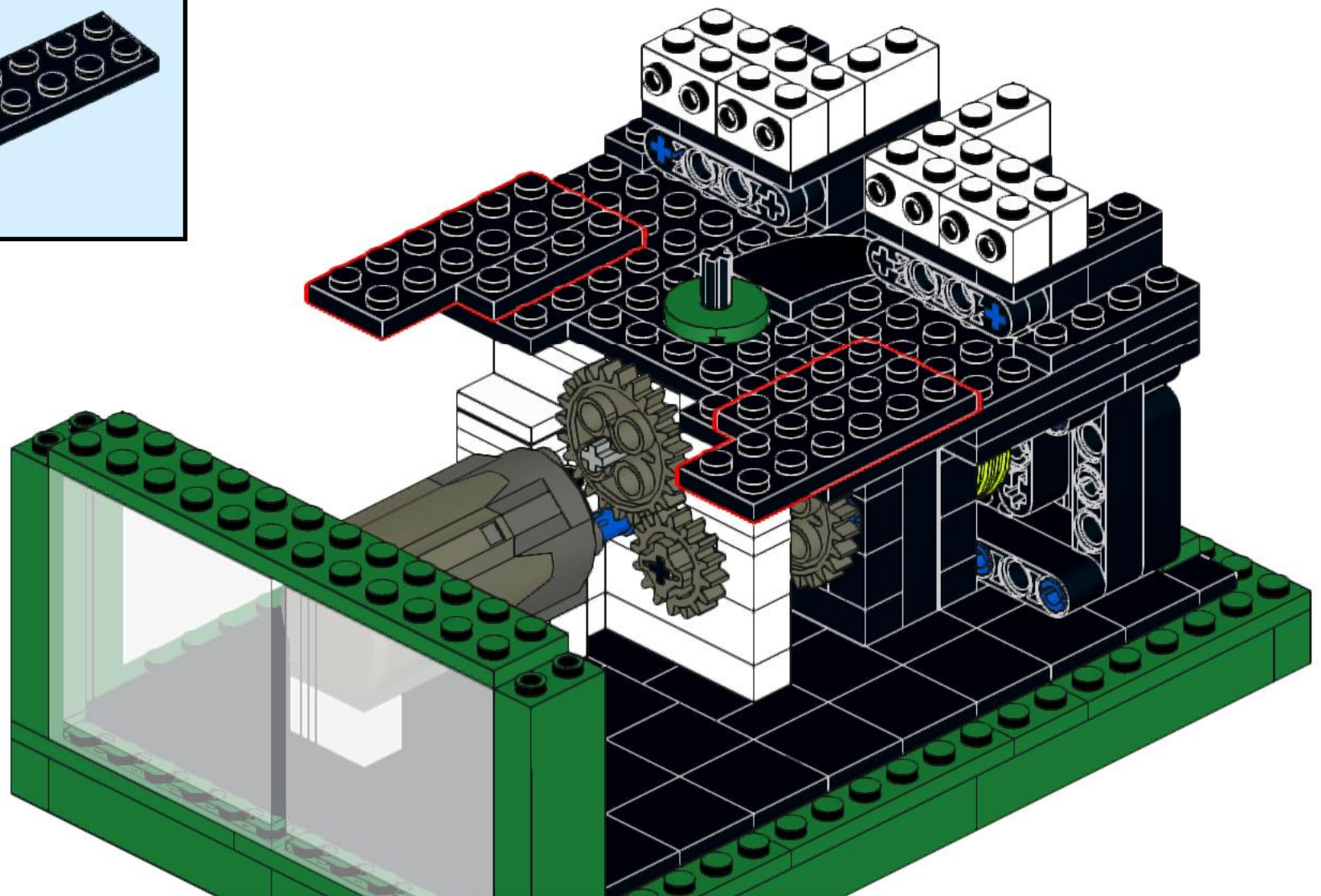
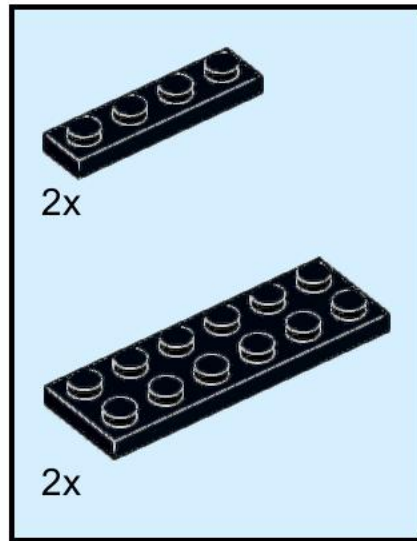


92

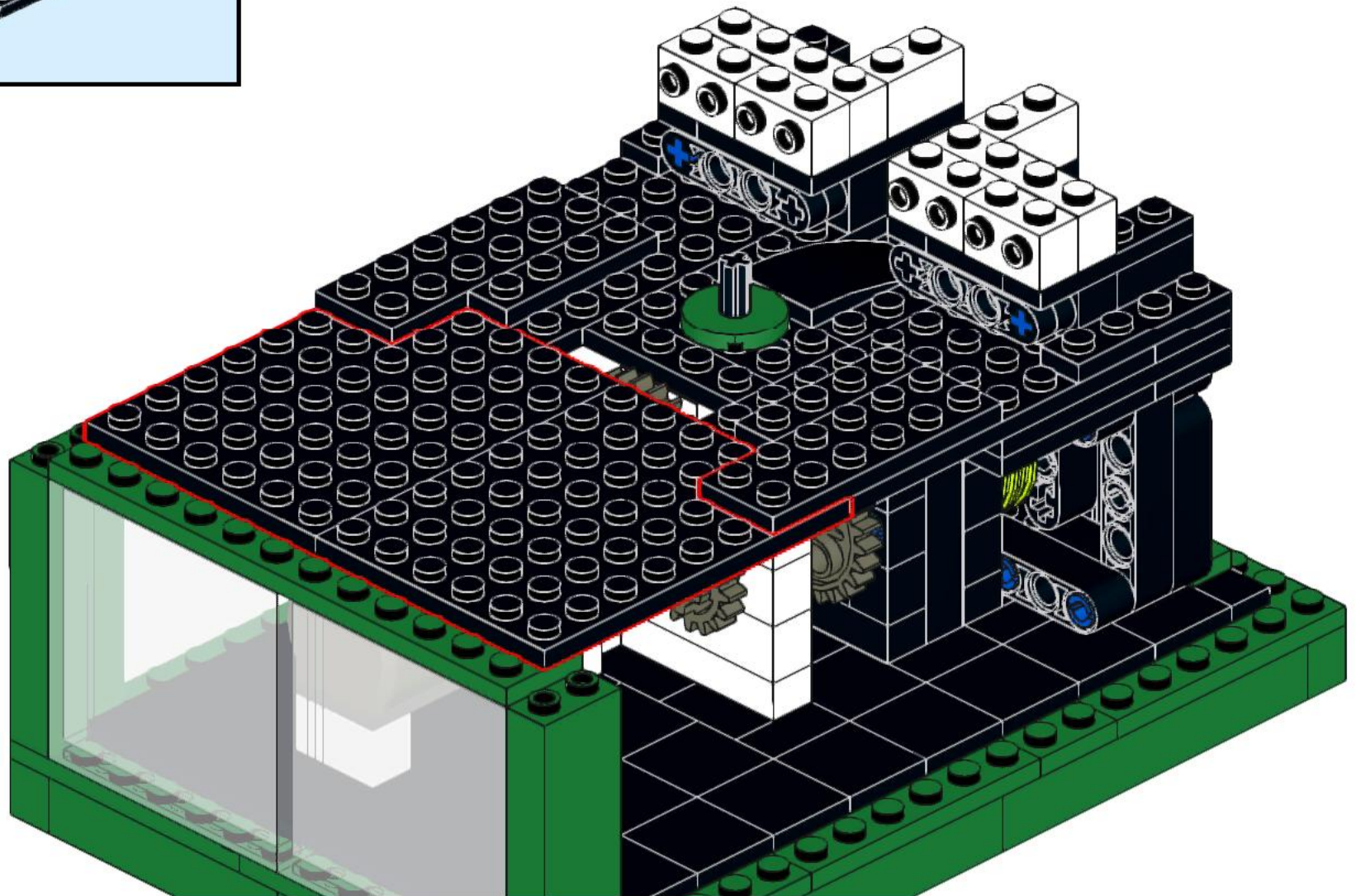
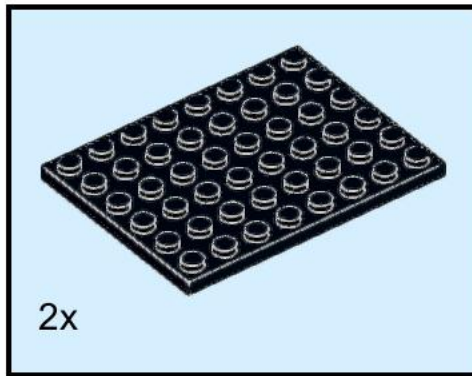




93

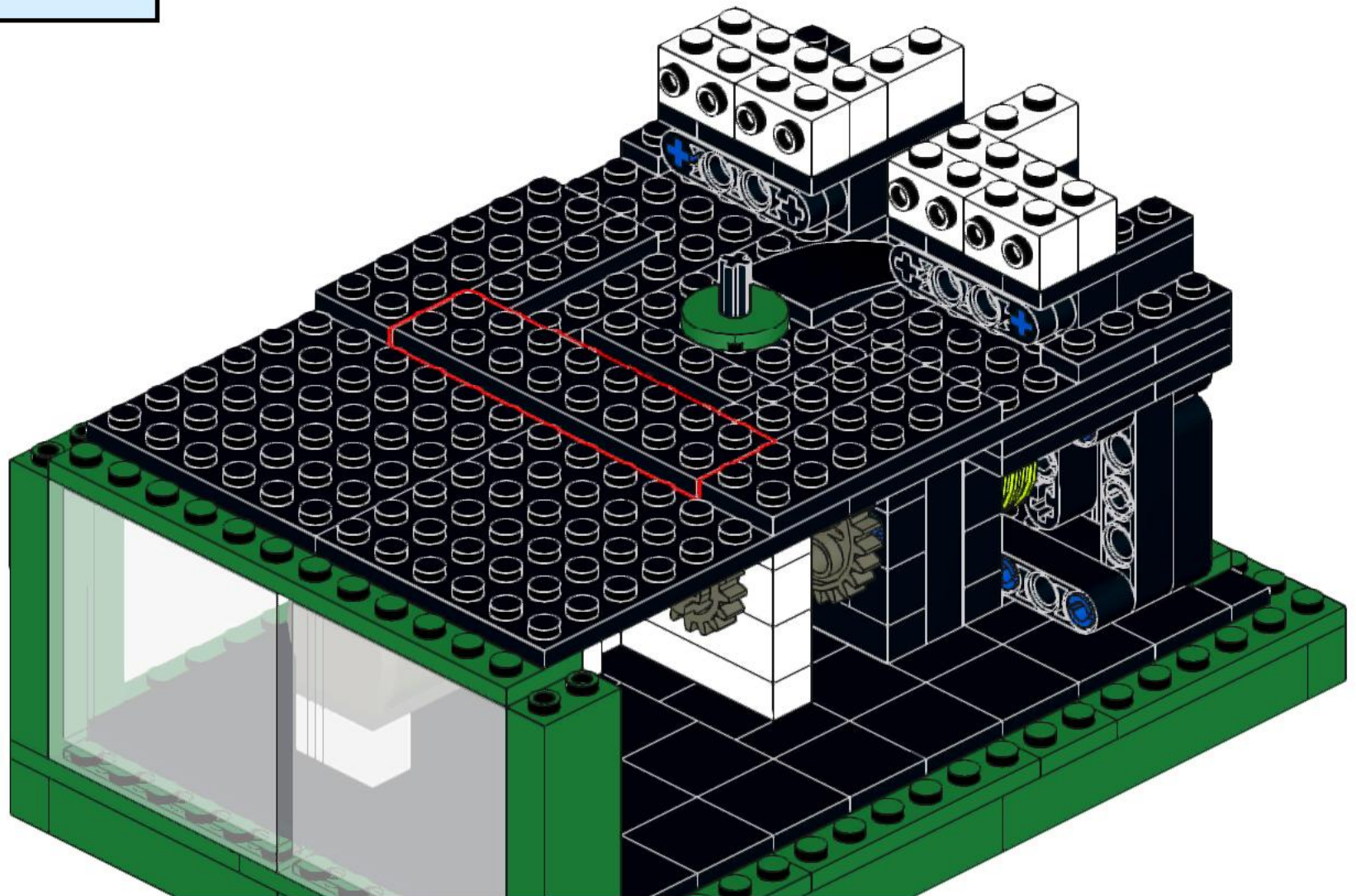
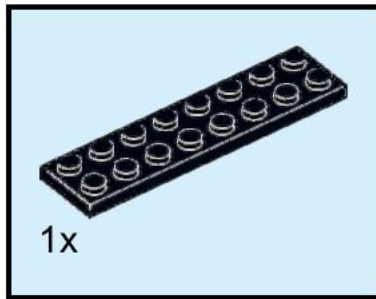


94

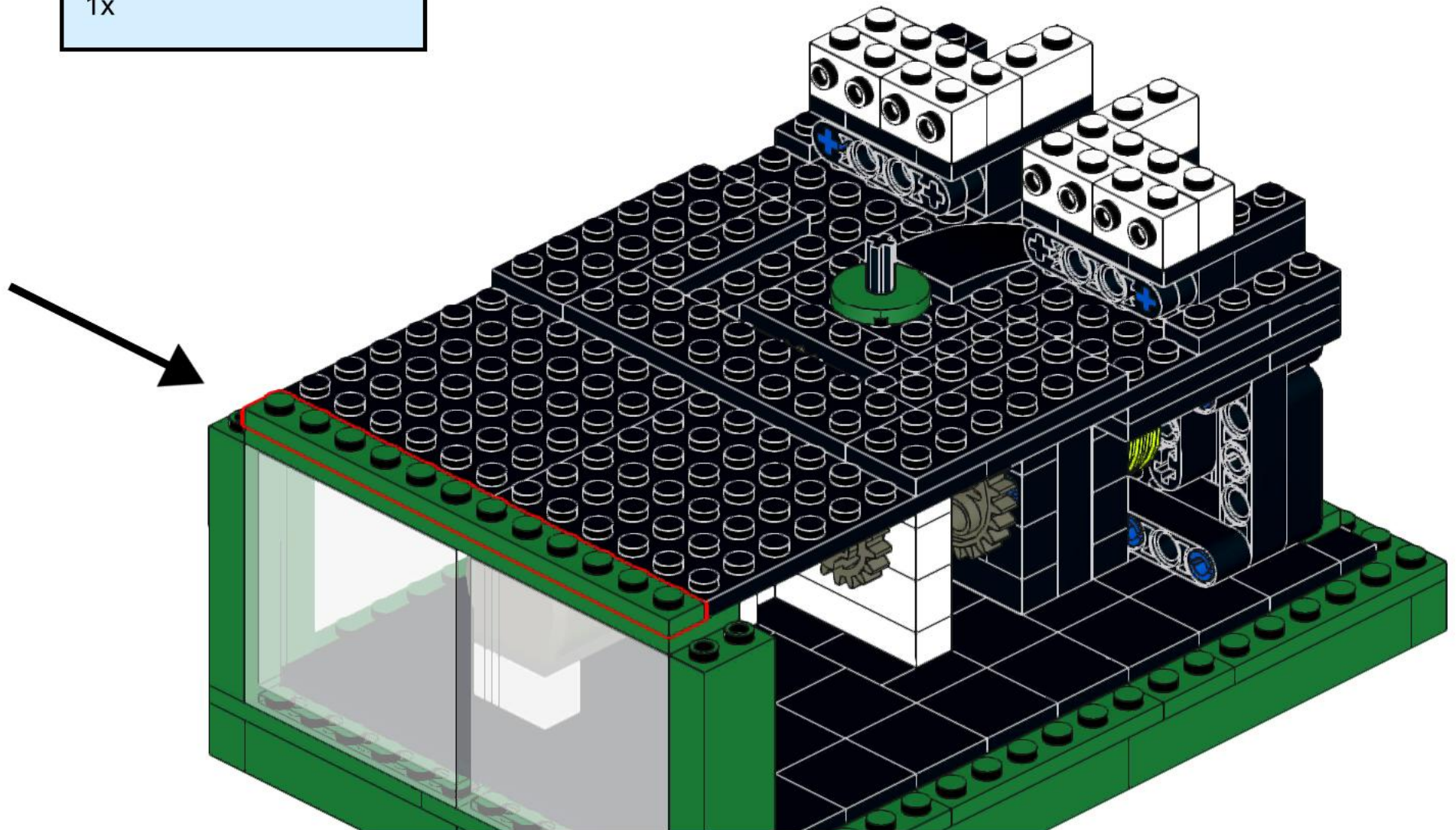
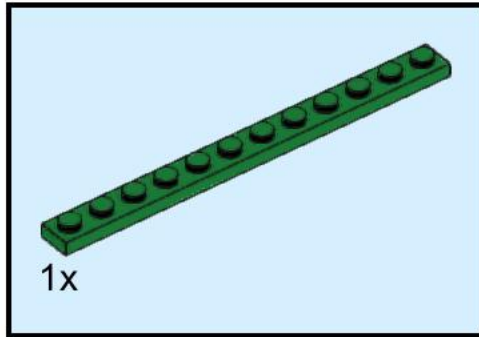




95

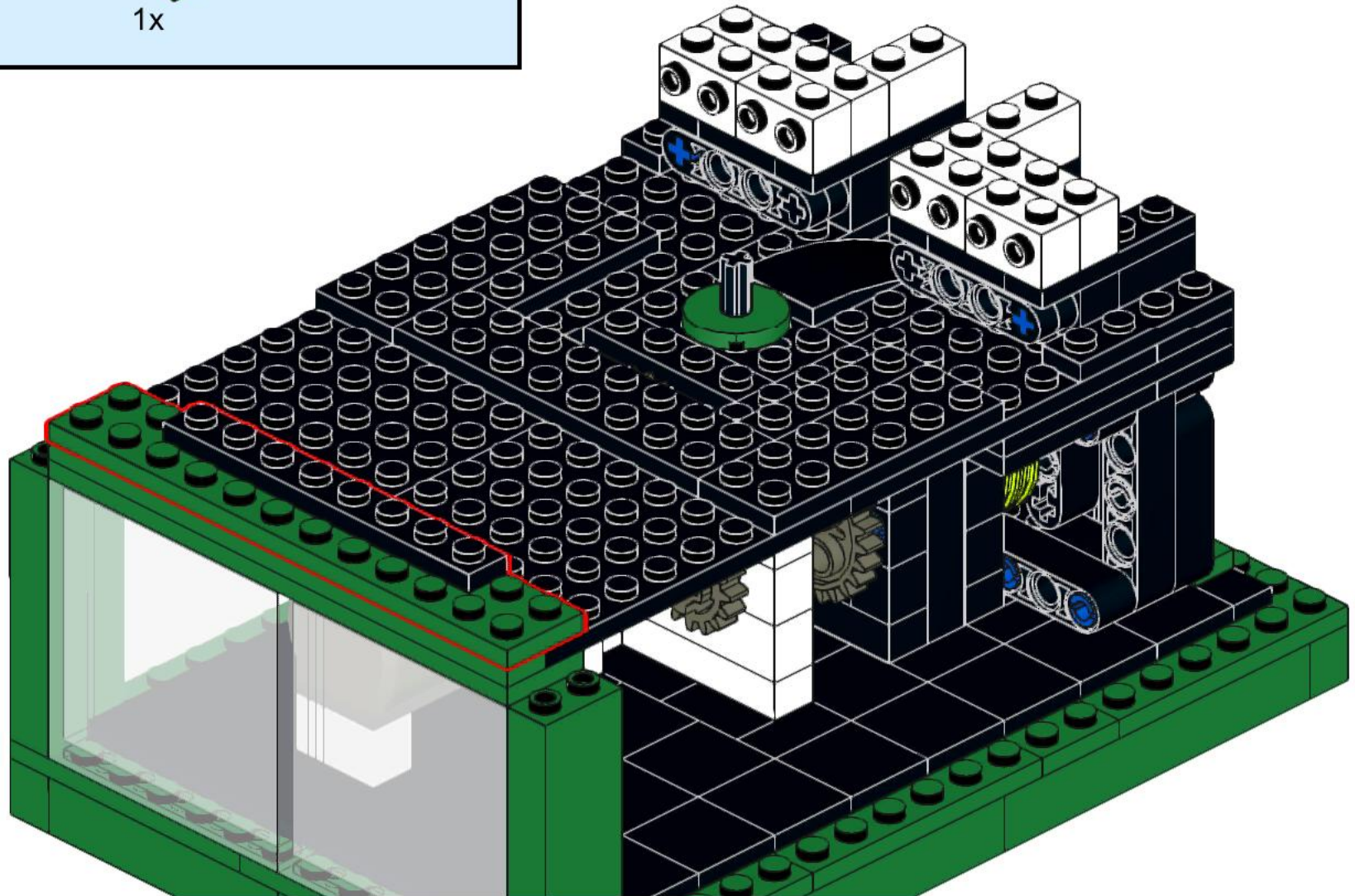
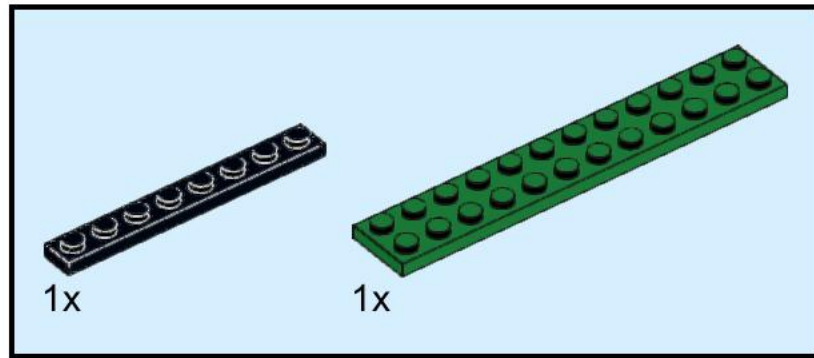


96

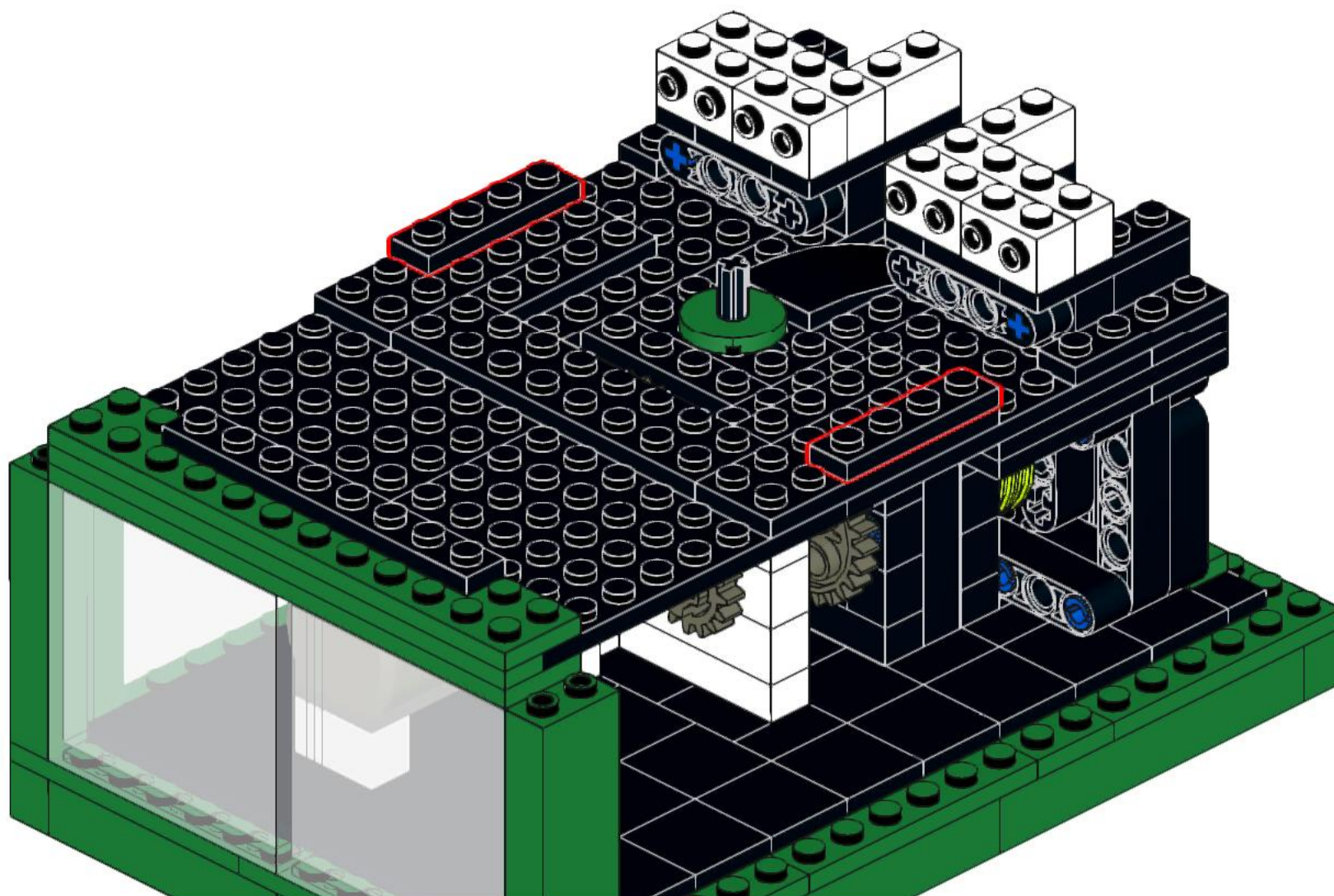
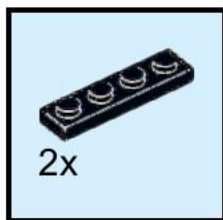




97

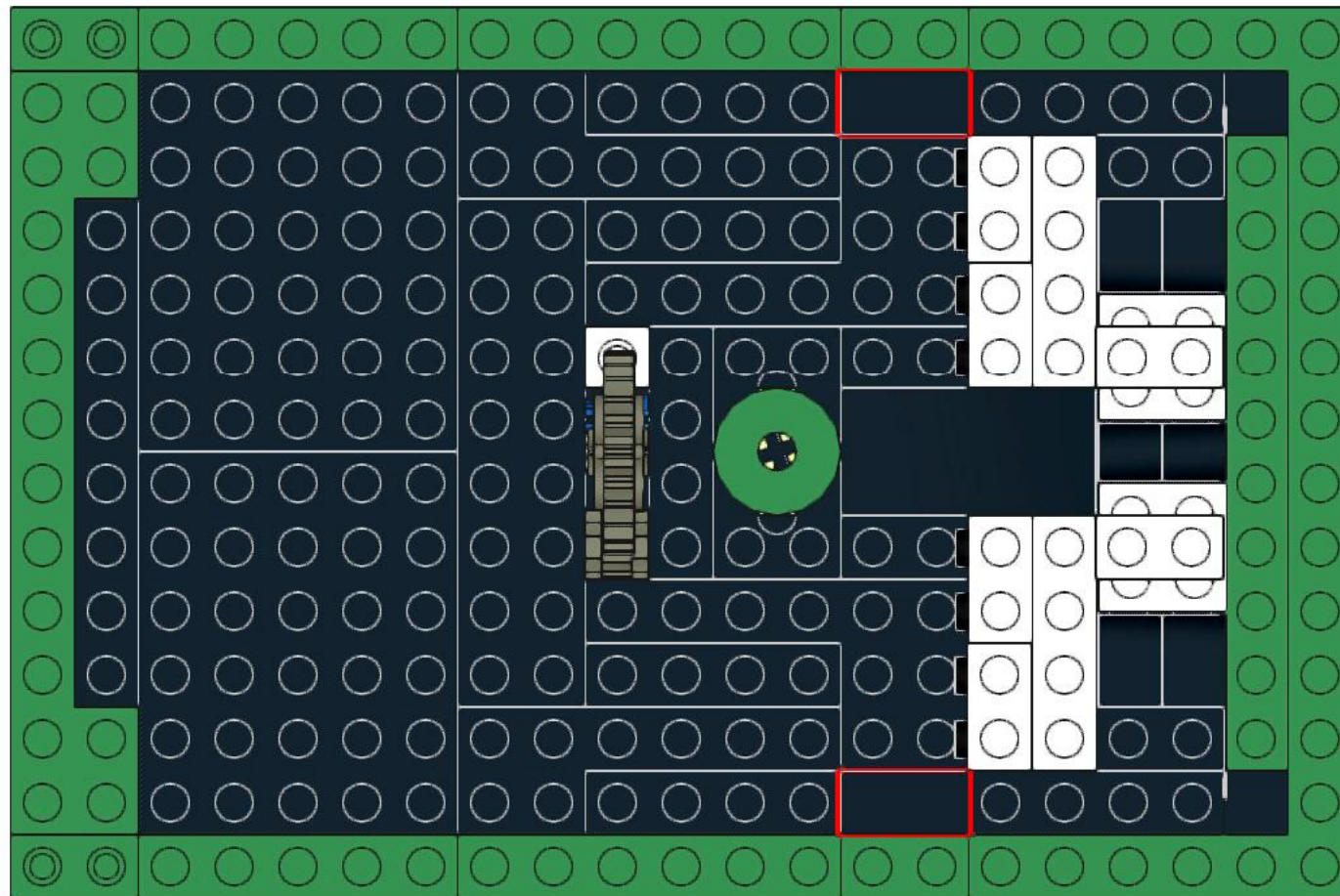
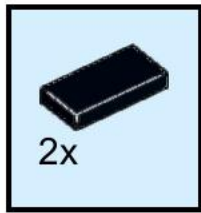


98

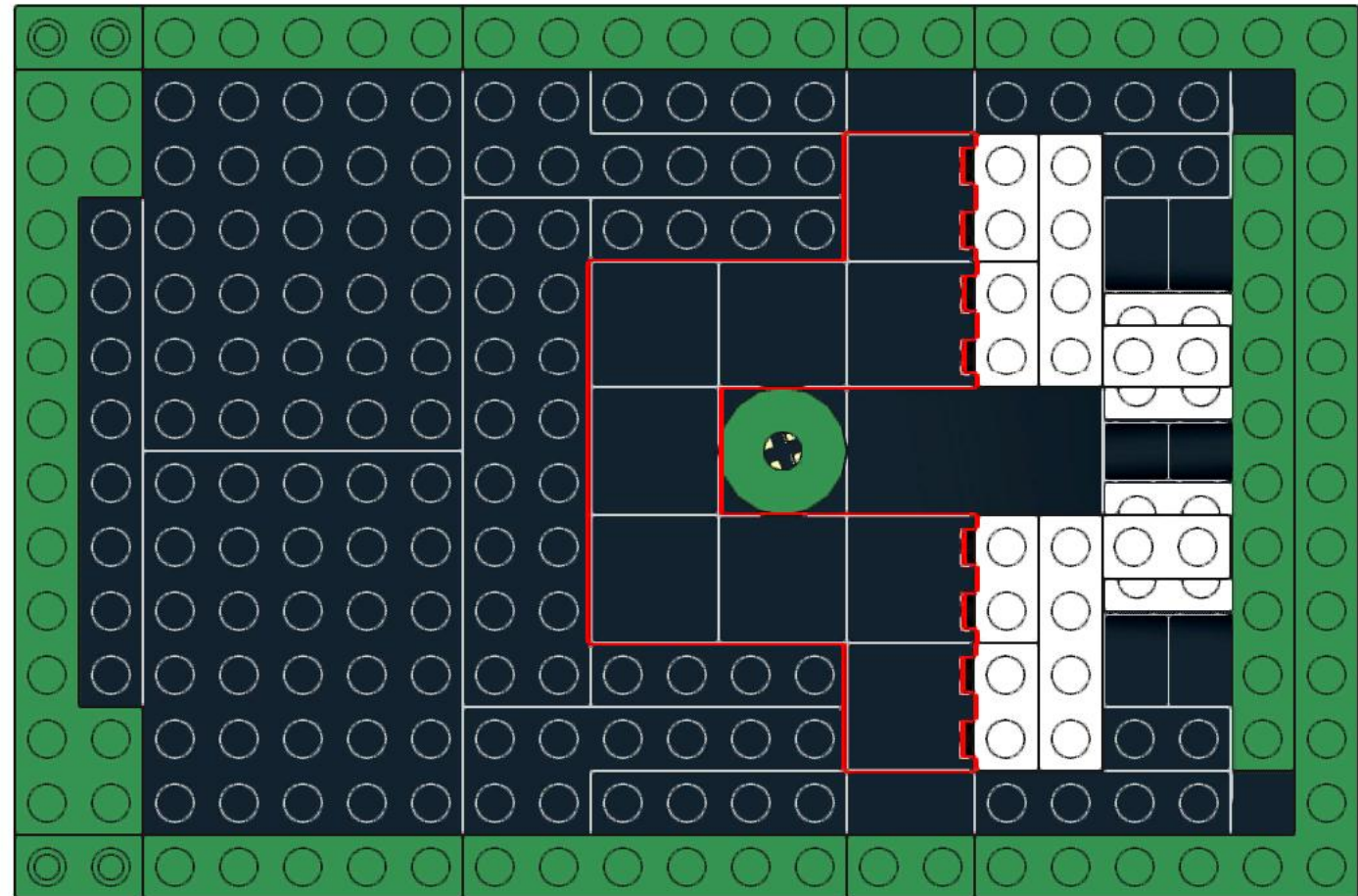
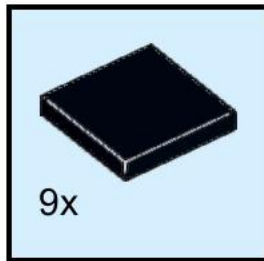




99

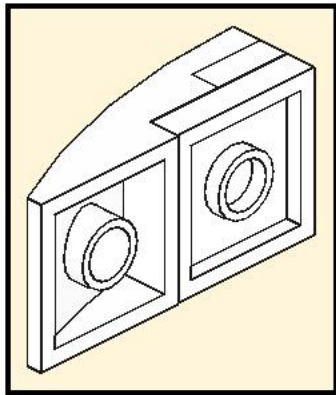


# 100

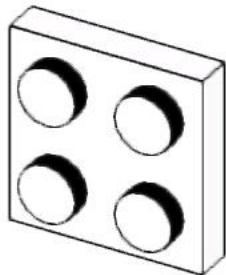
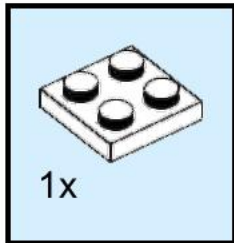




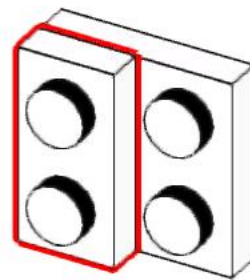
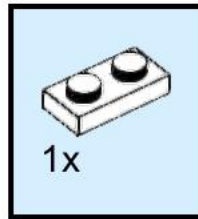
# 101



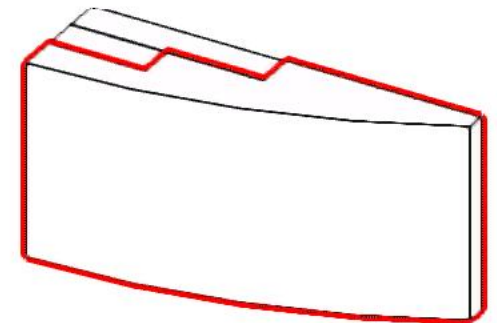
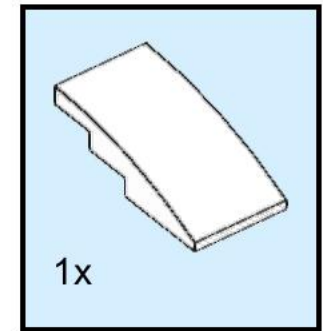
2x



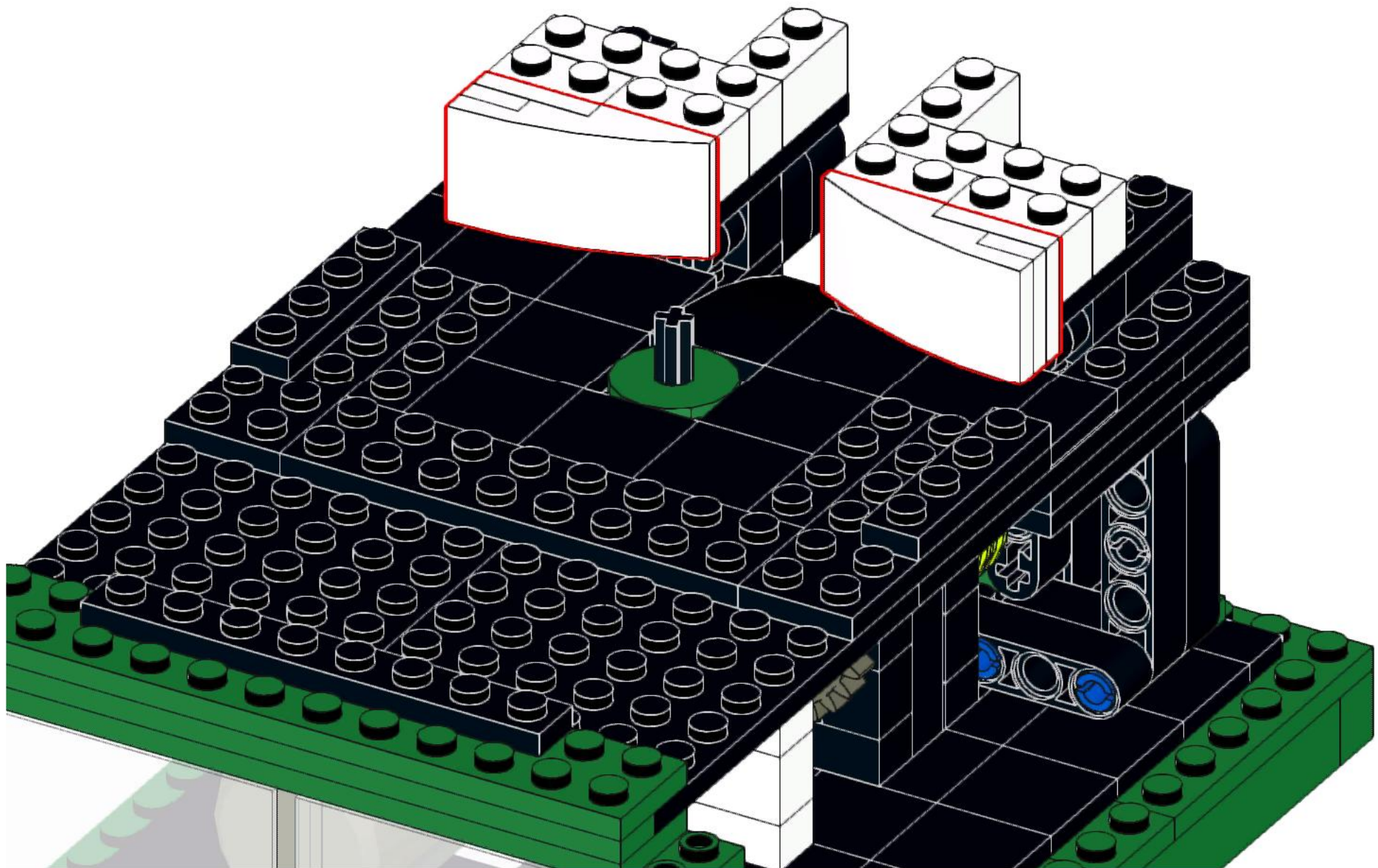
# 102



# 103

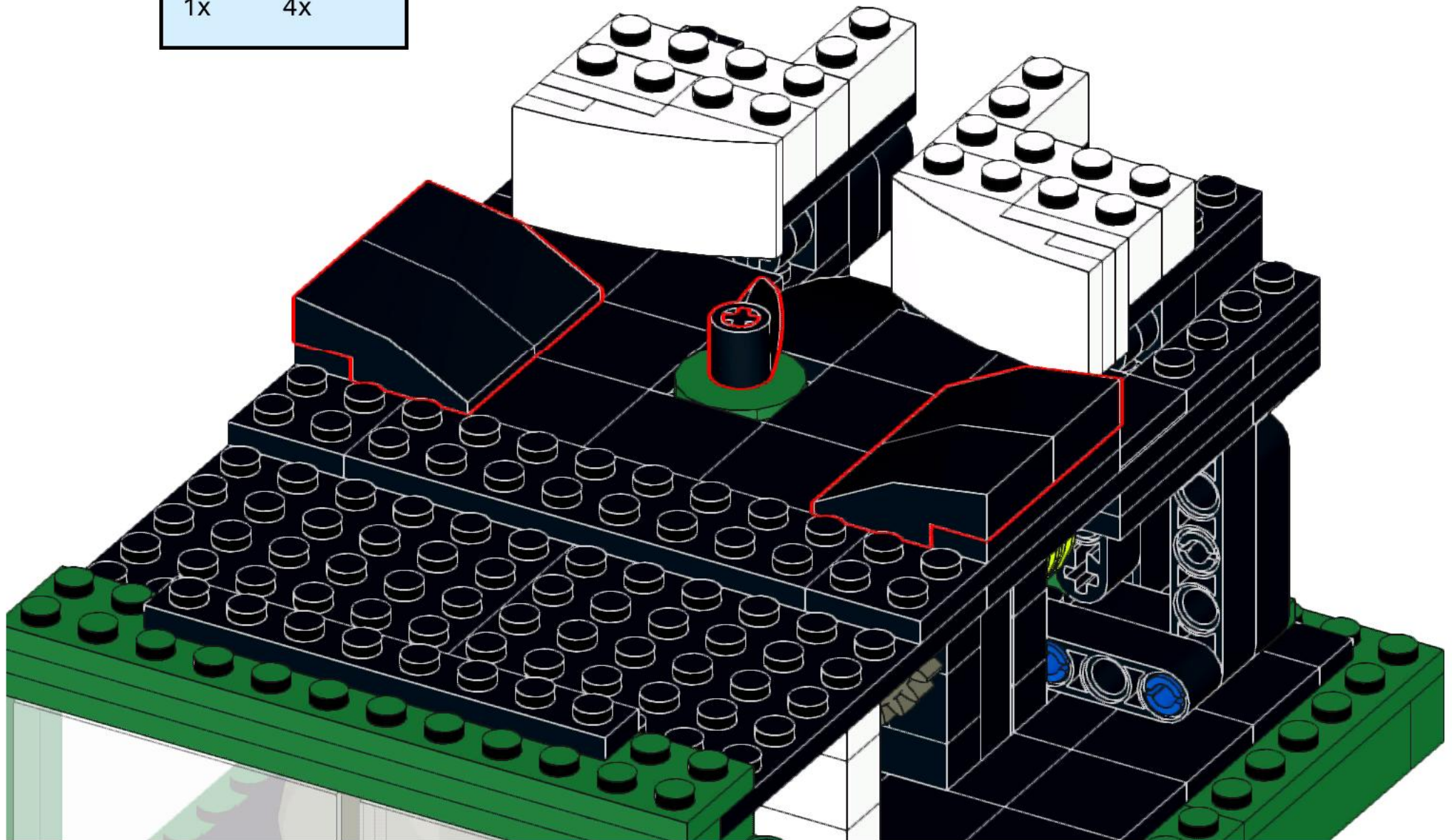
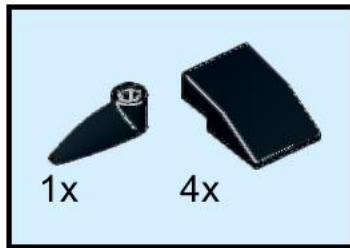


104

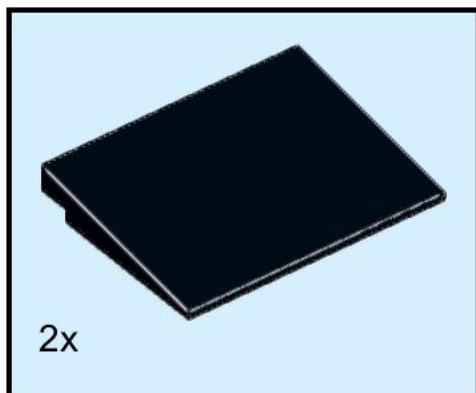




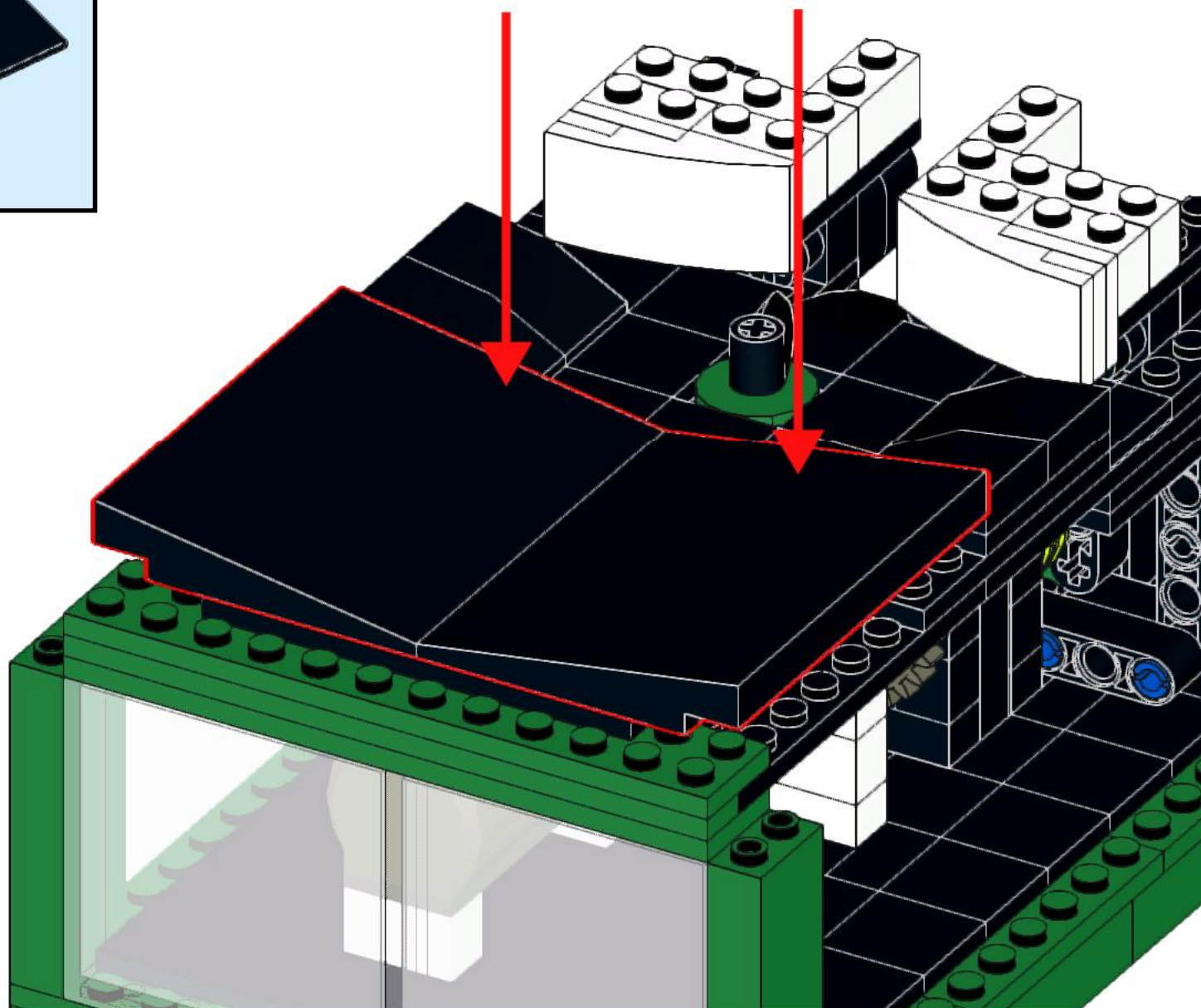
# 105



106

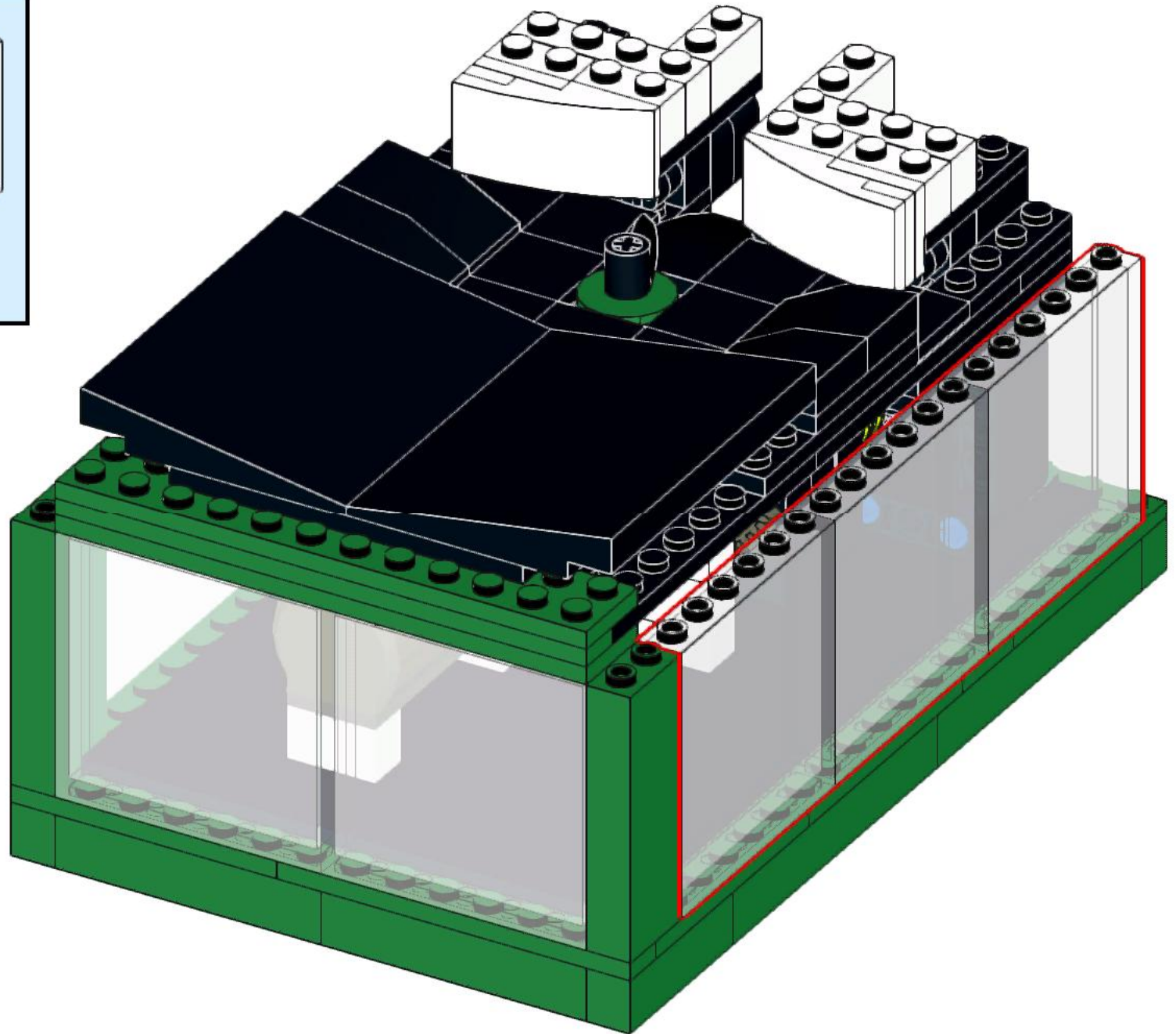
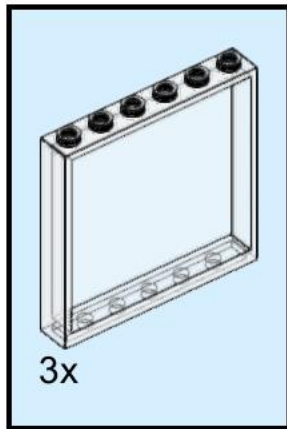


push down for slope

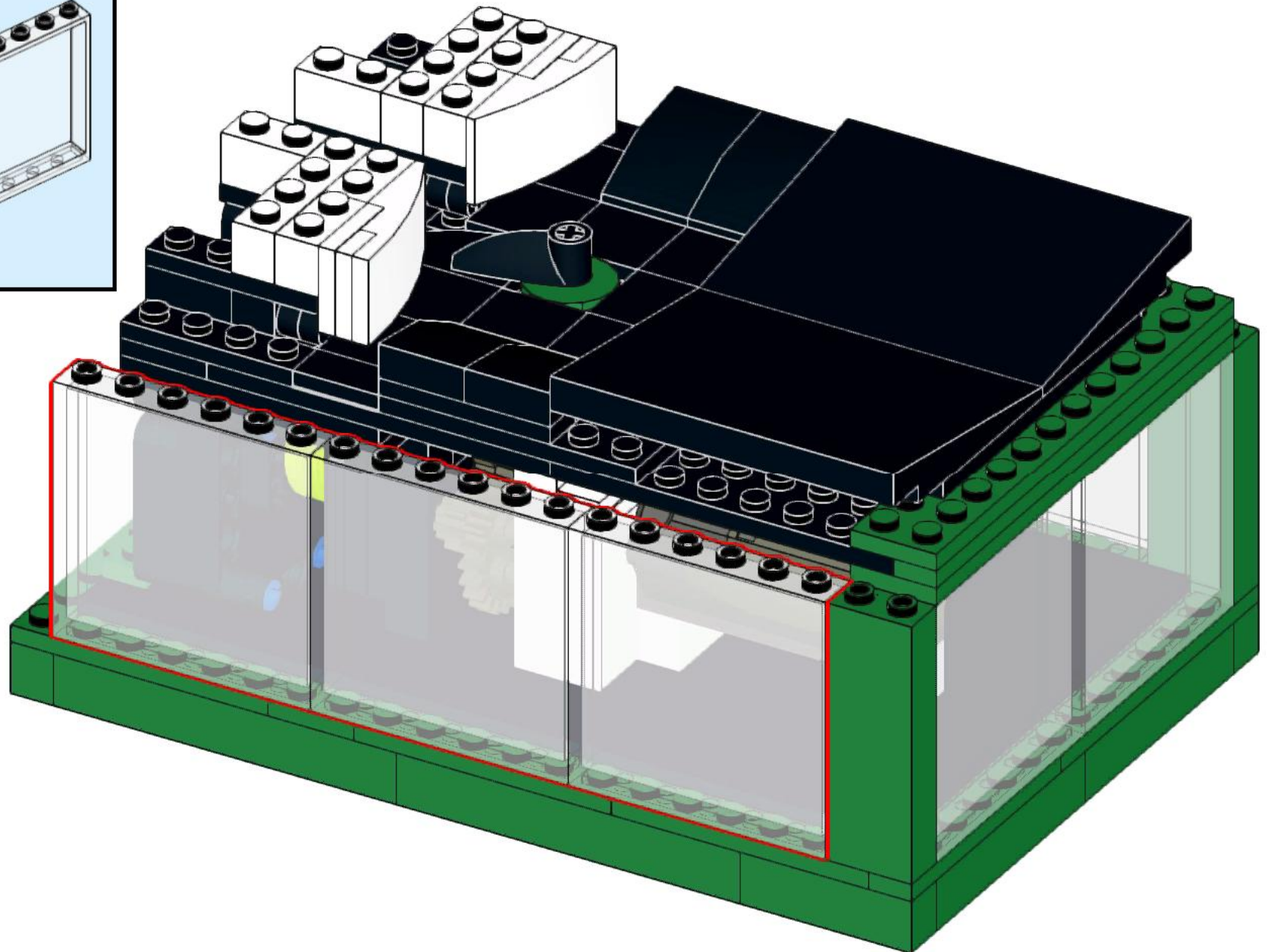
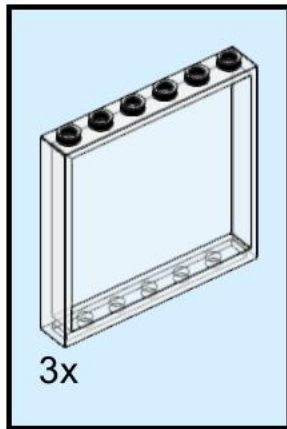




107

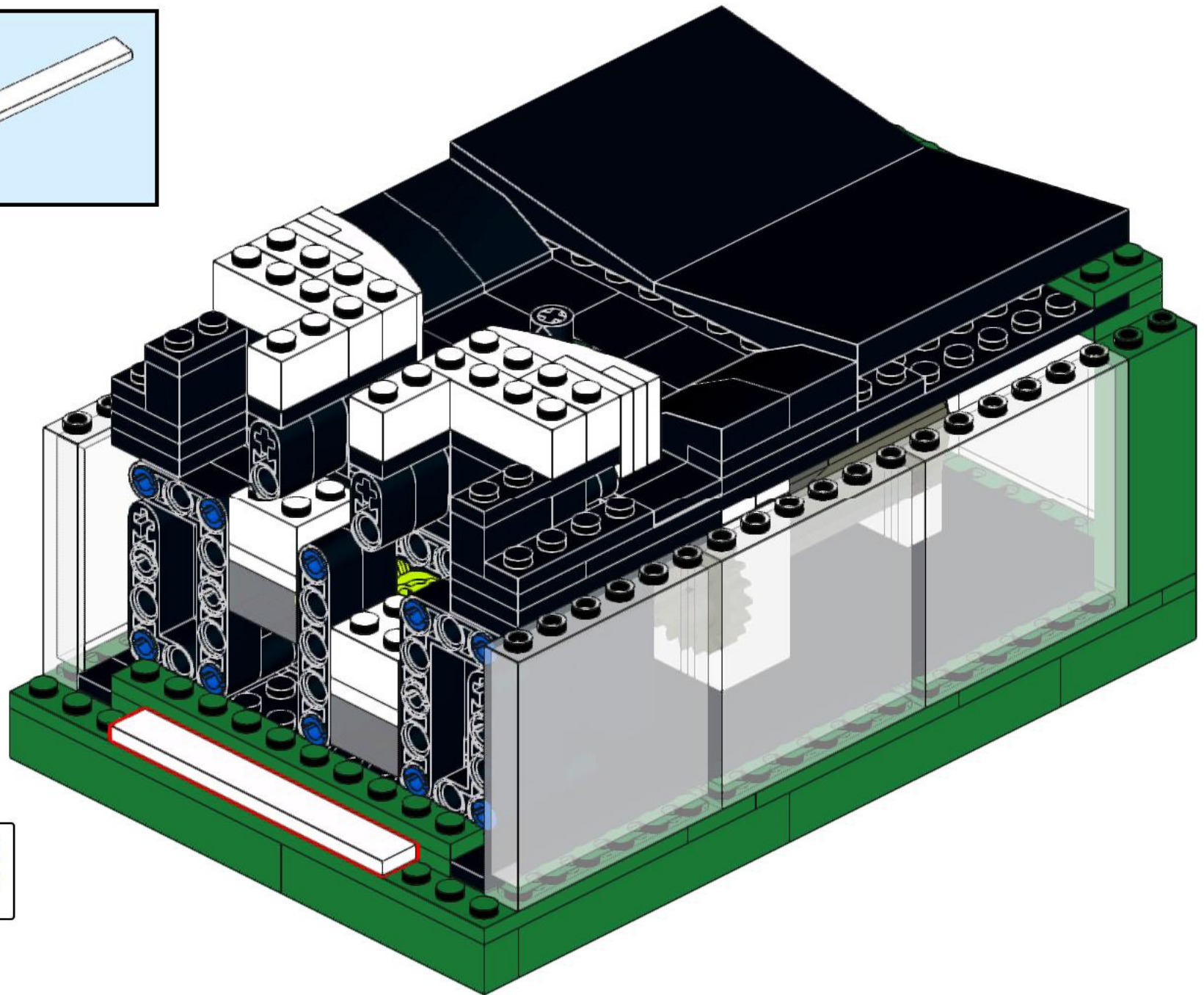
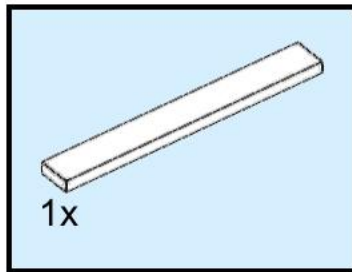


108

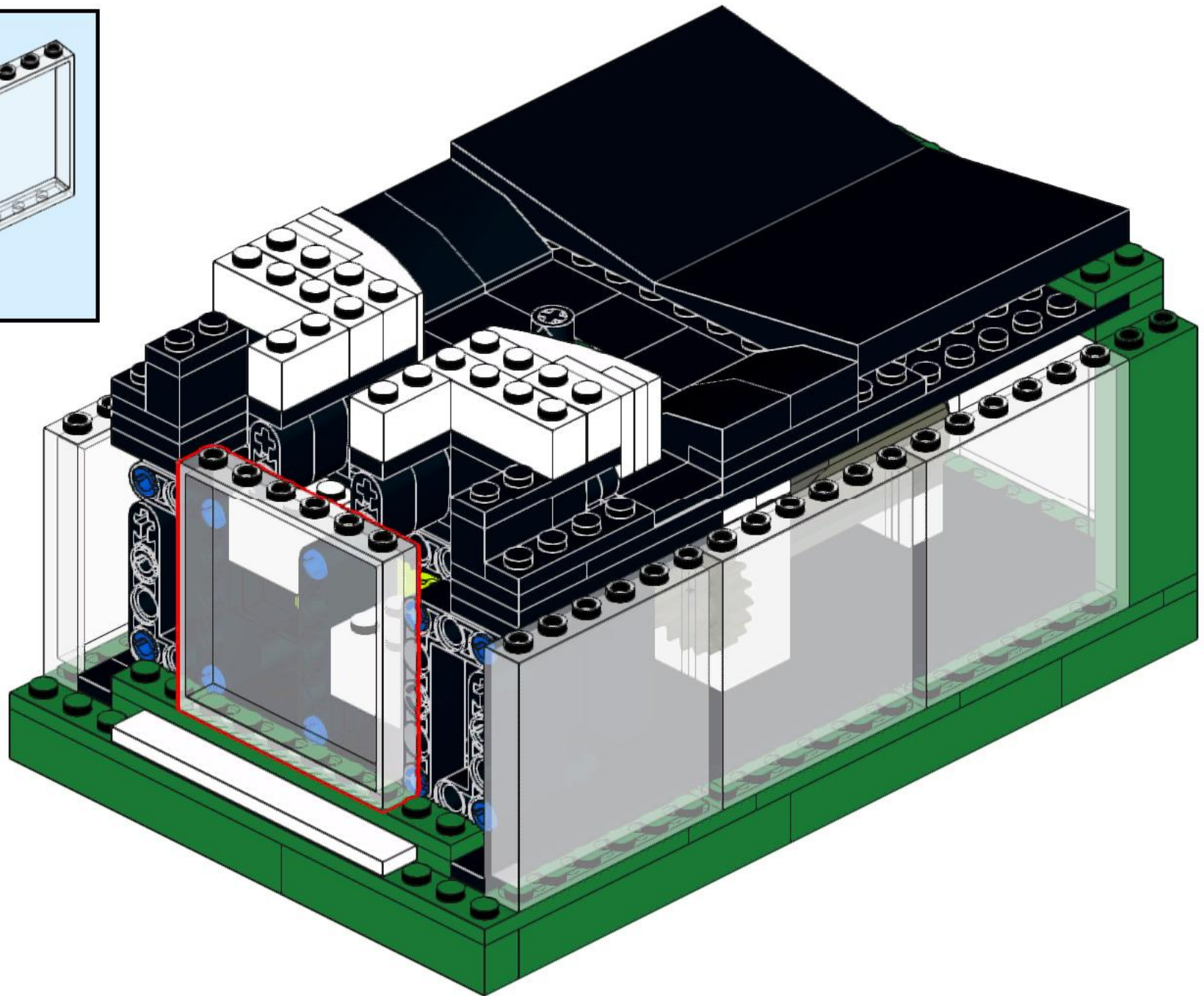
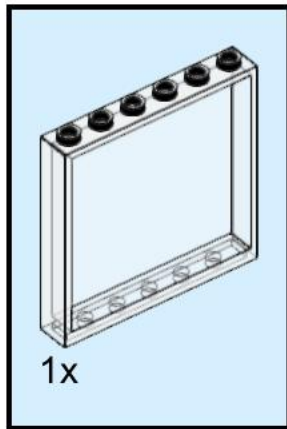




109

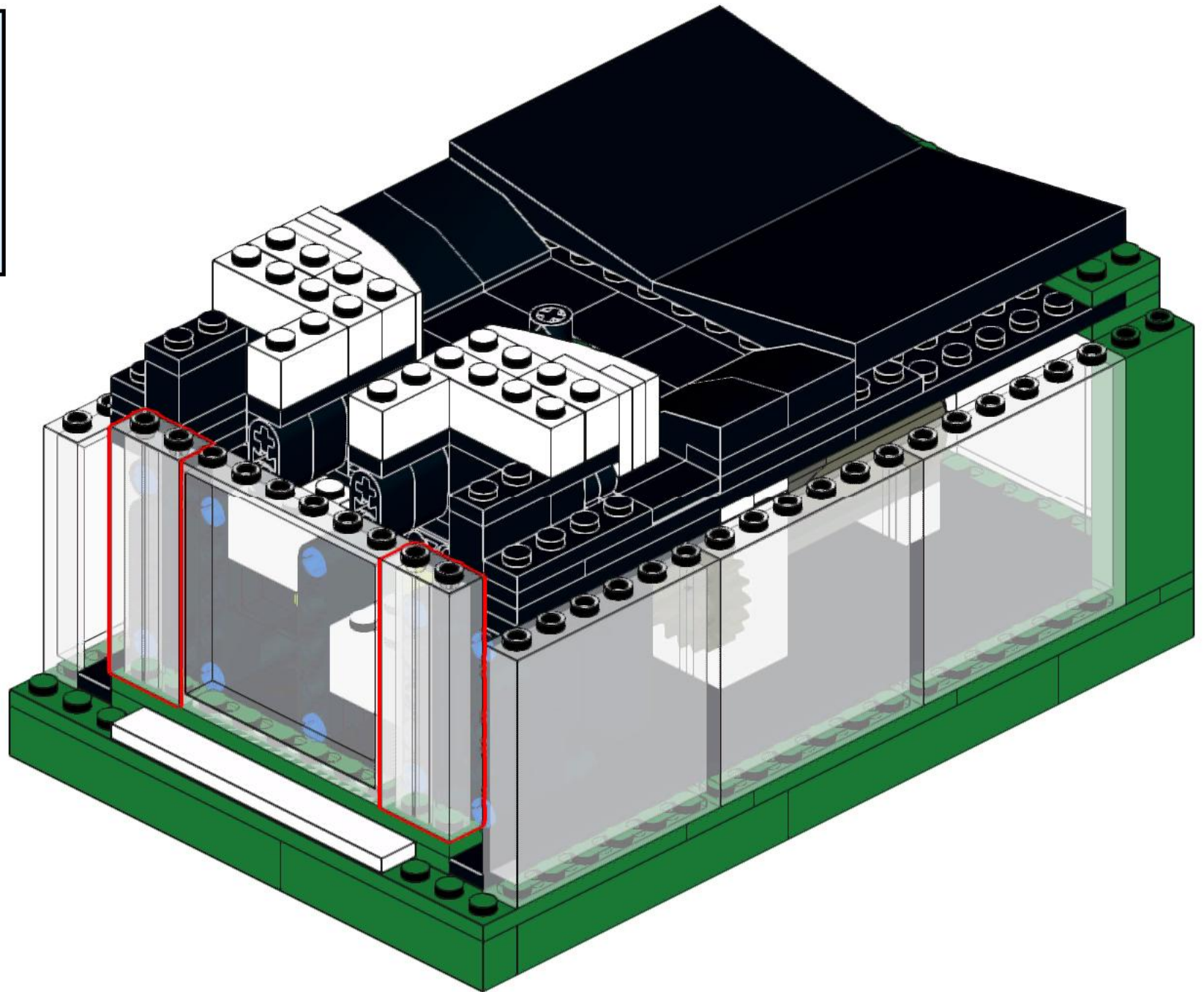
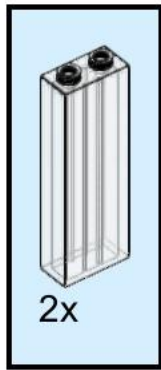


110

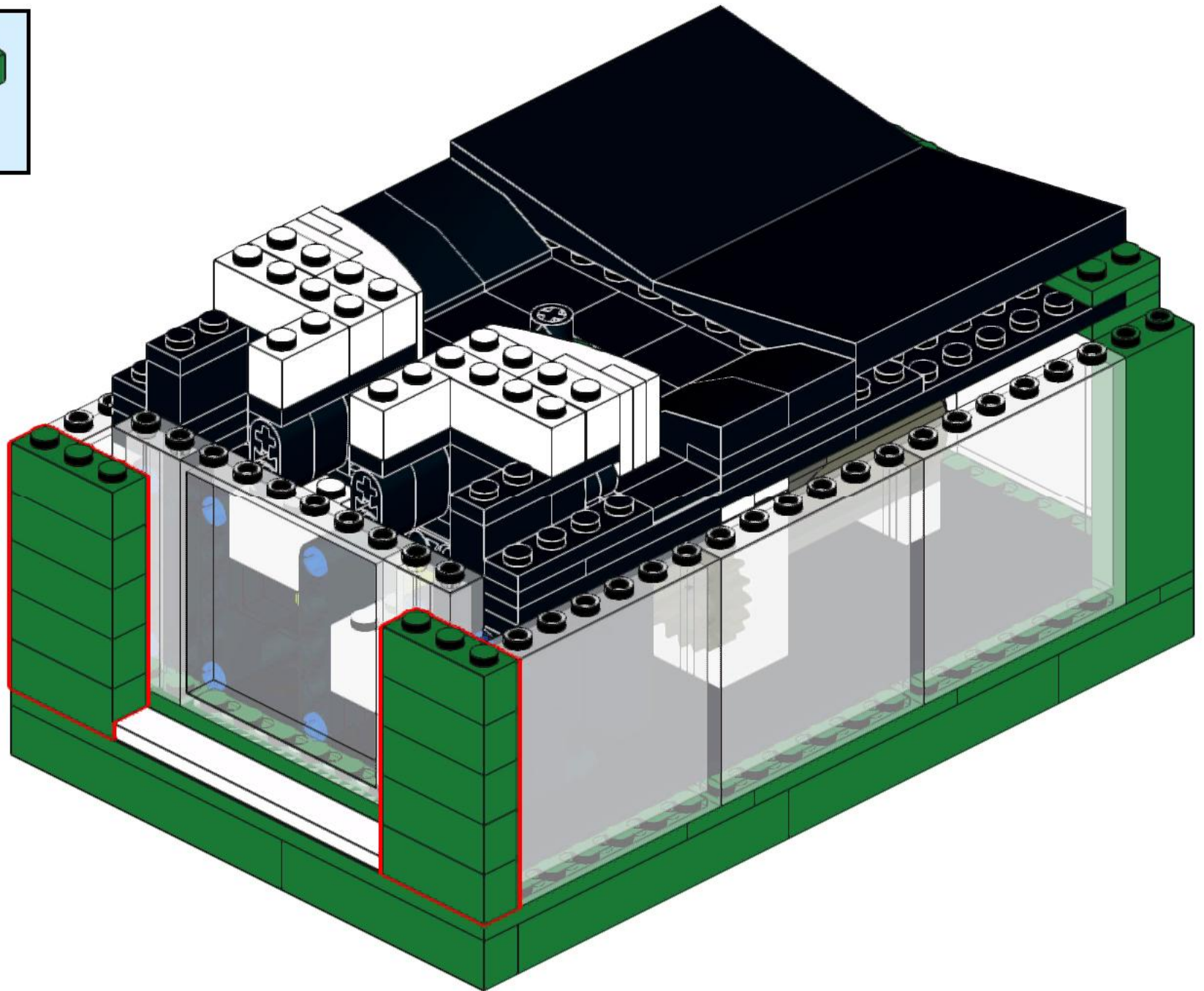
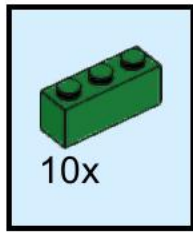




111

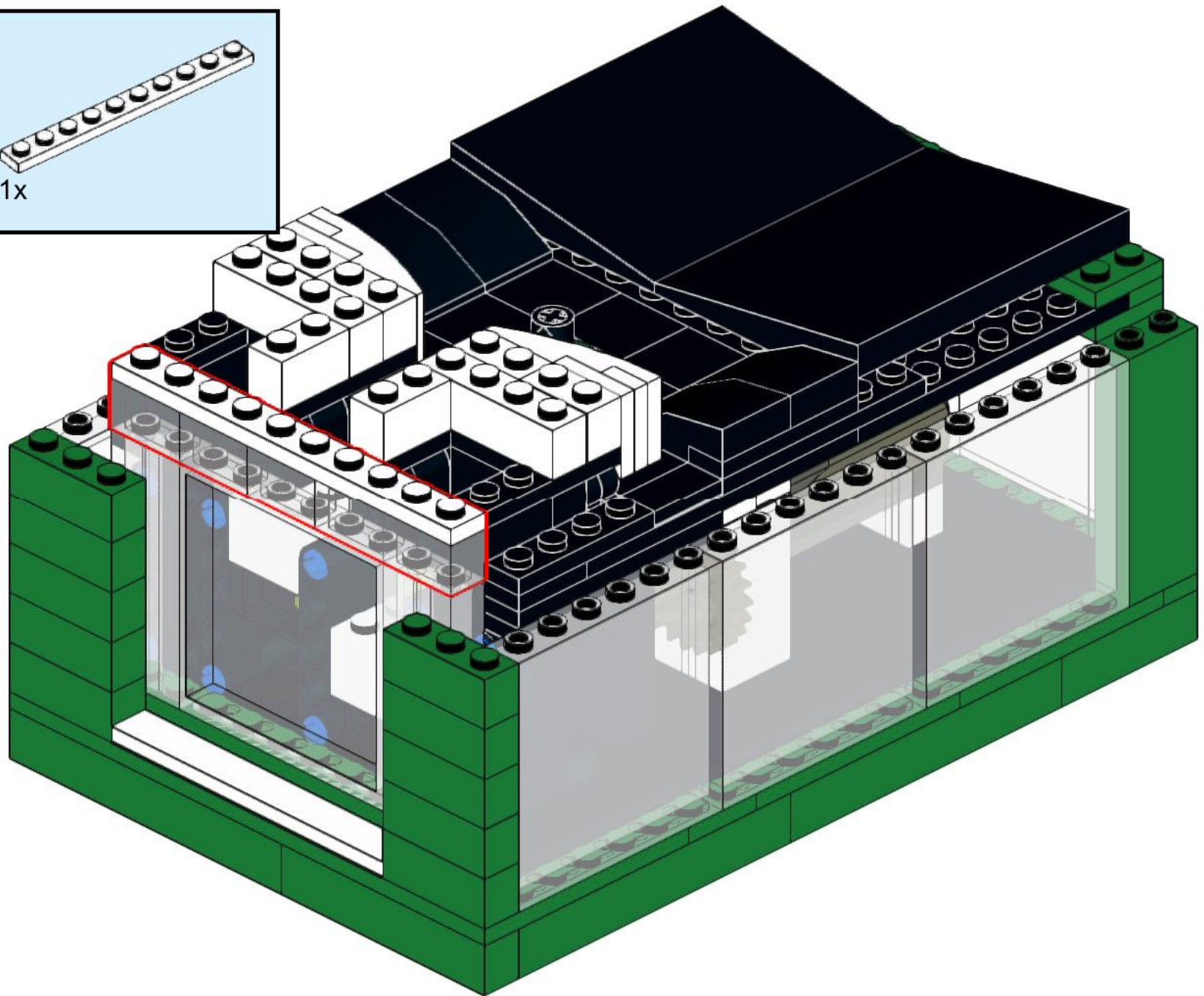
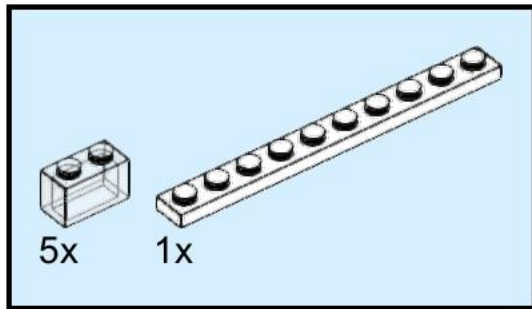


# 112

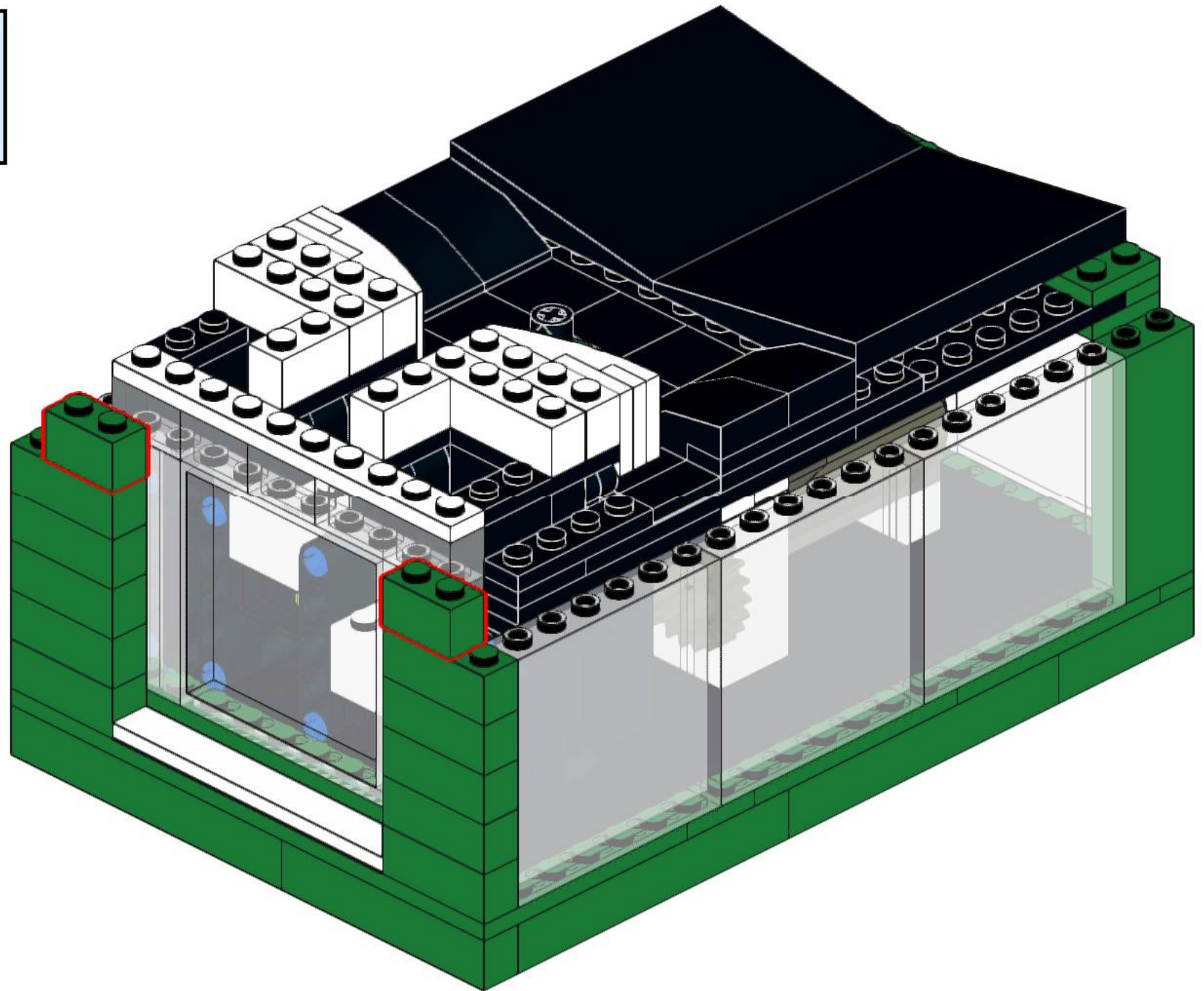
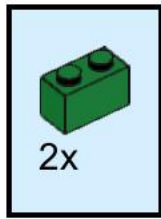




# 113

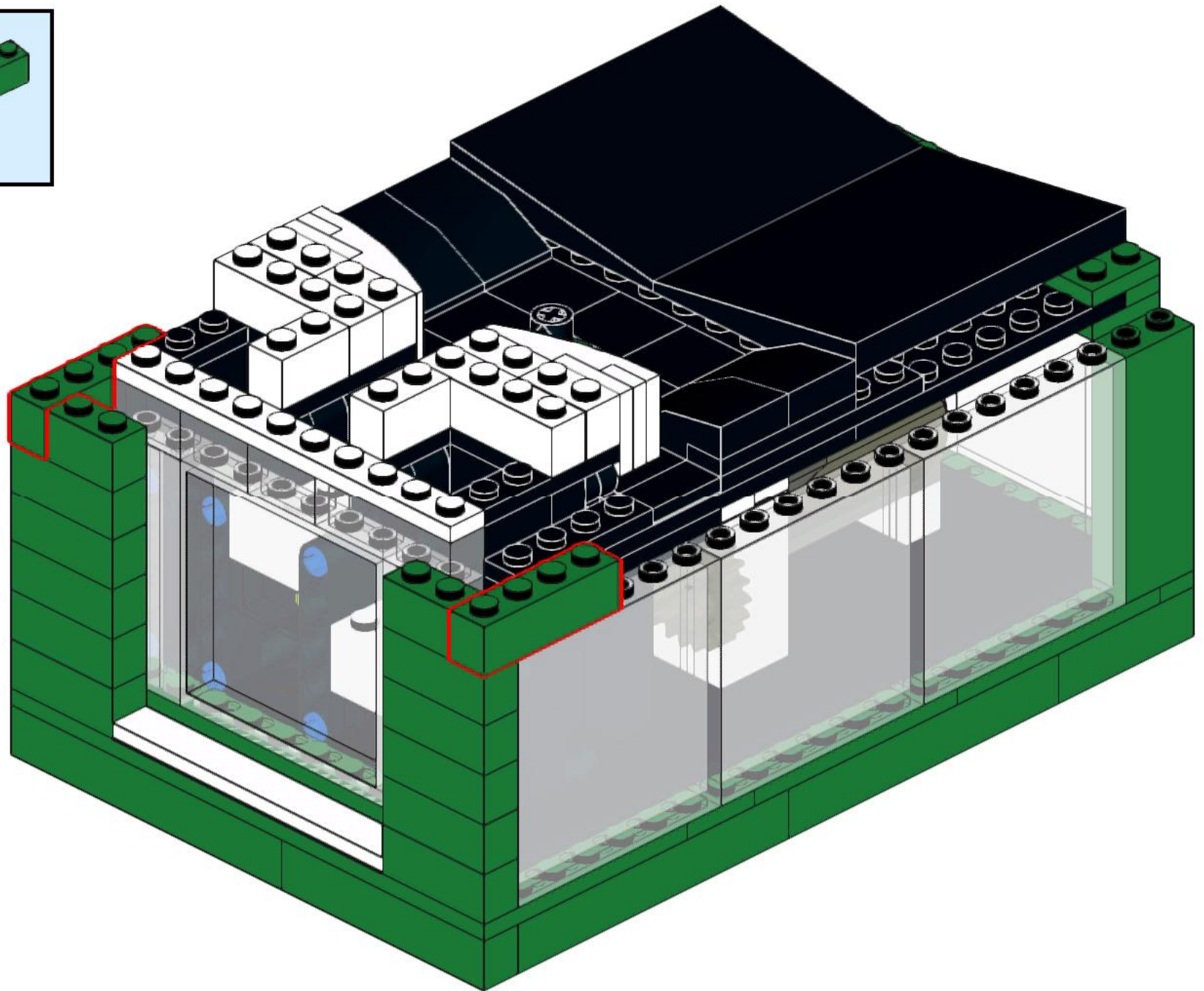
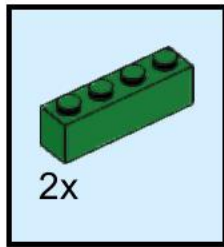


114

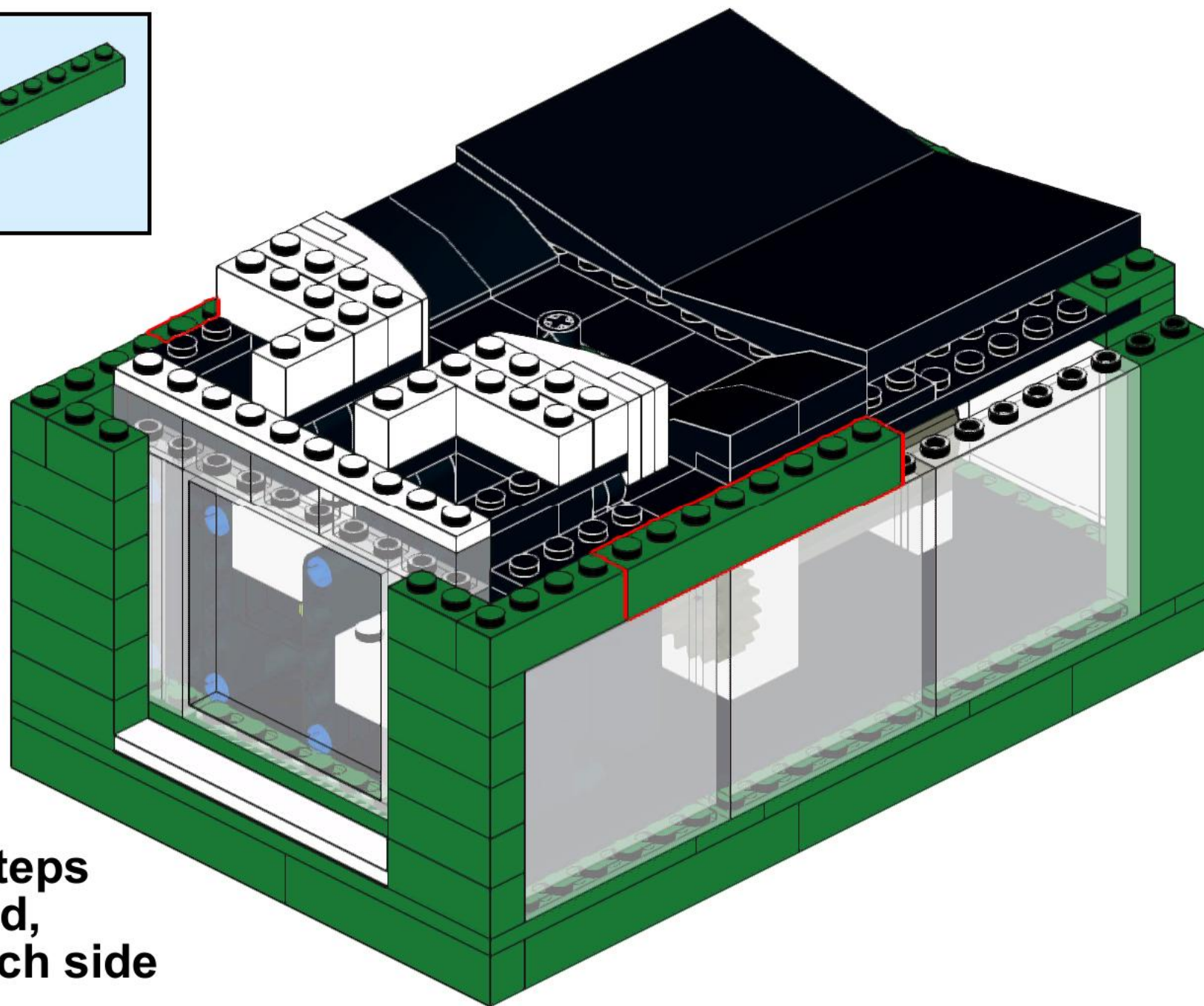
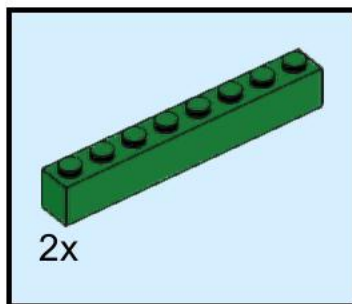




115



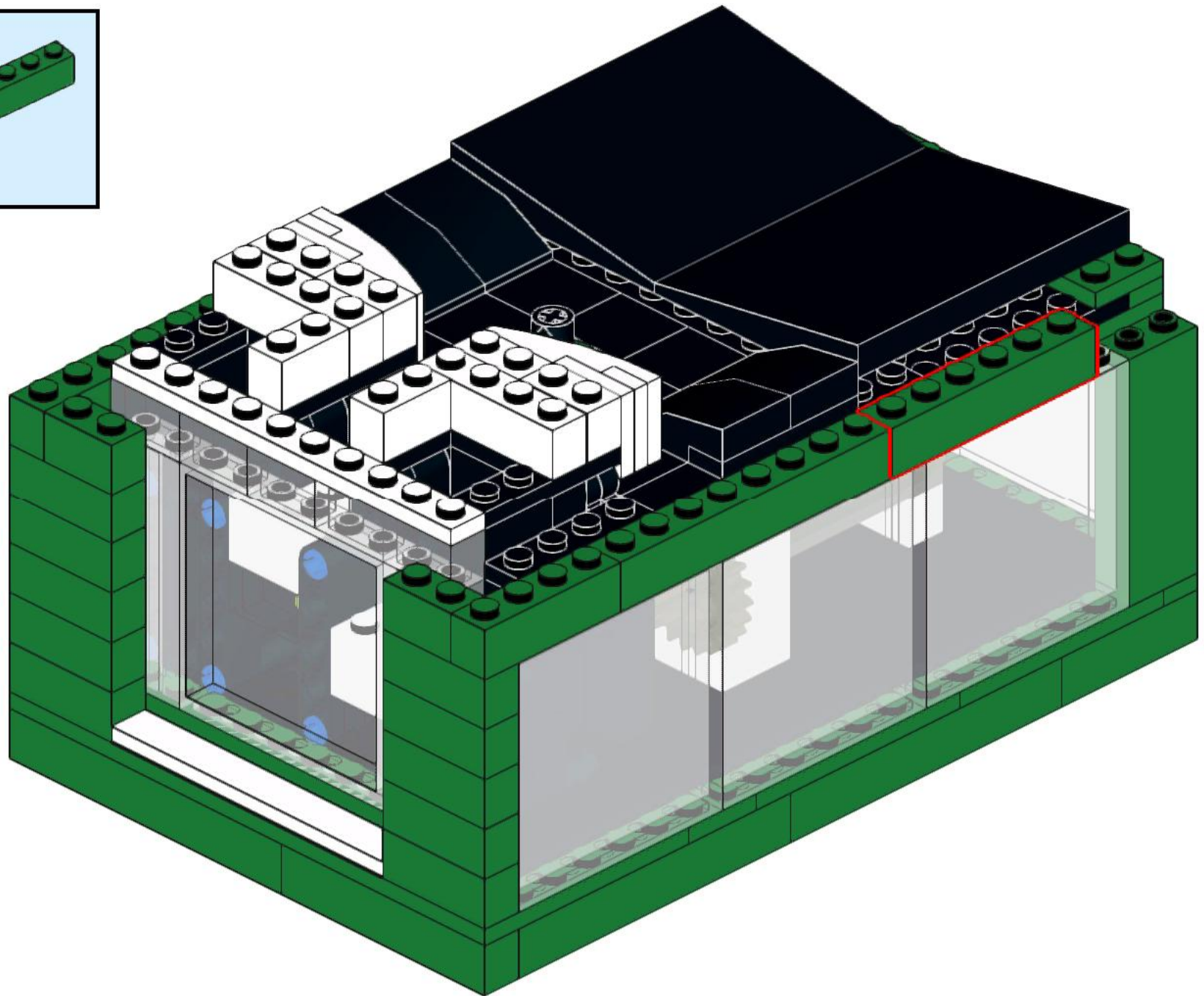
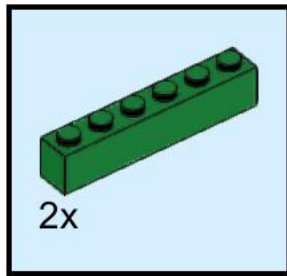
# 116



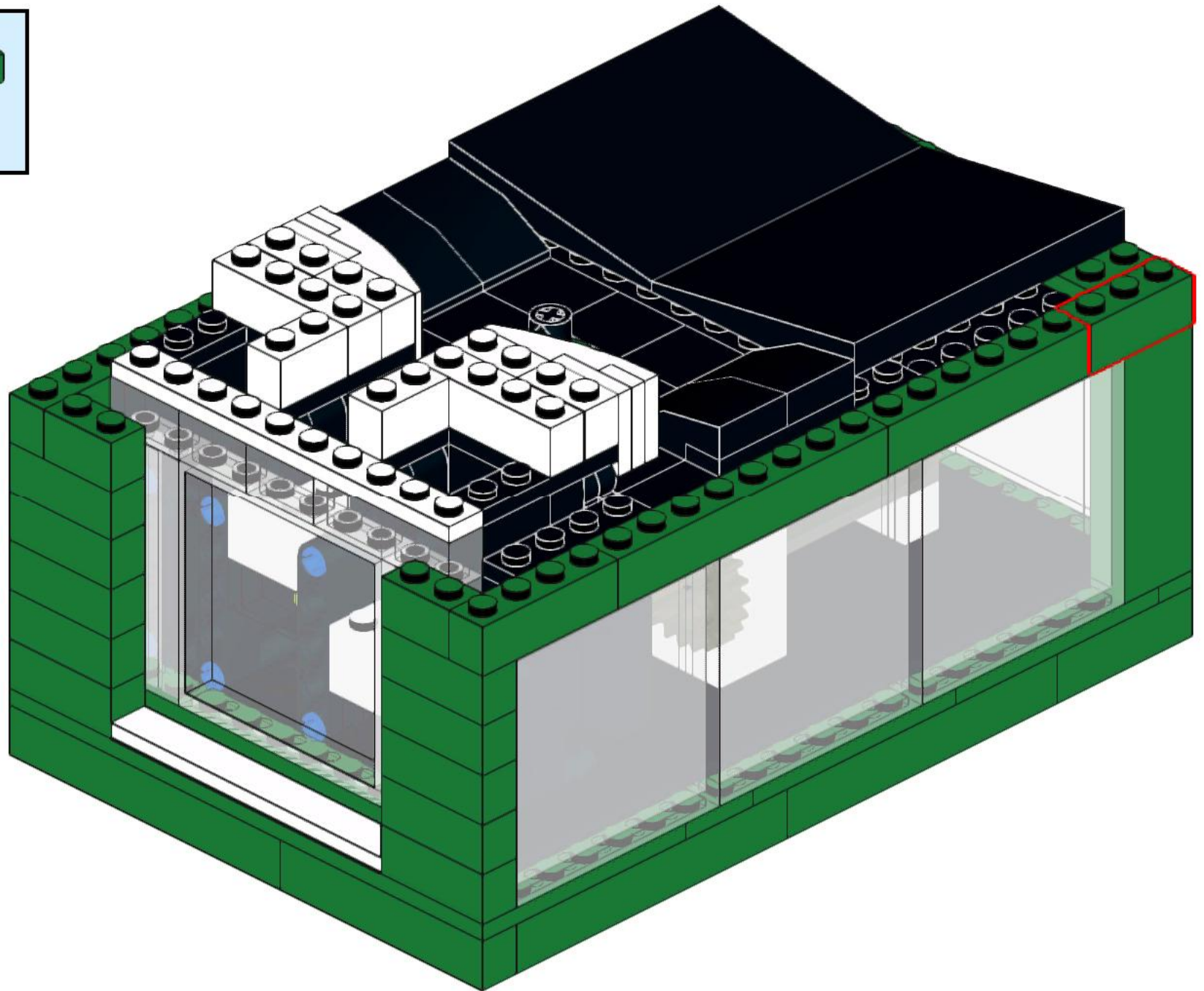
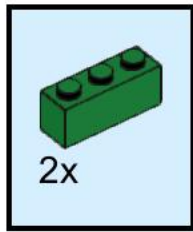
following steps  
are mirrored,  
build on each side



117

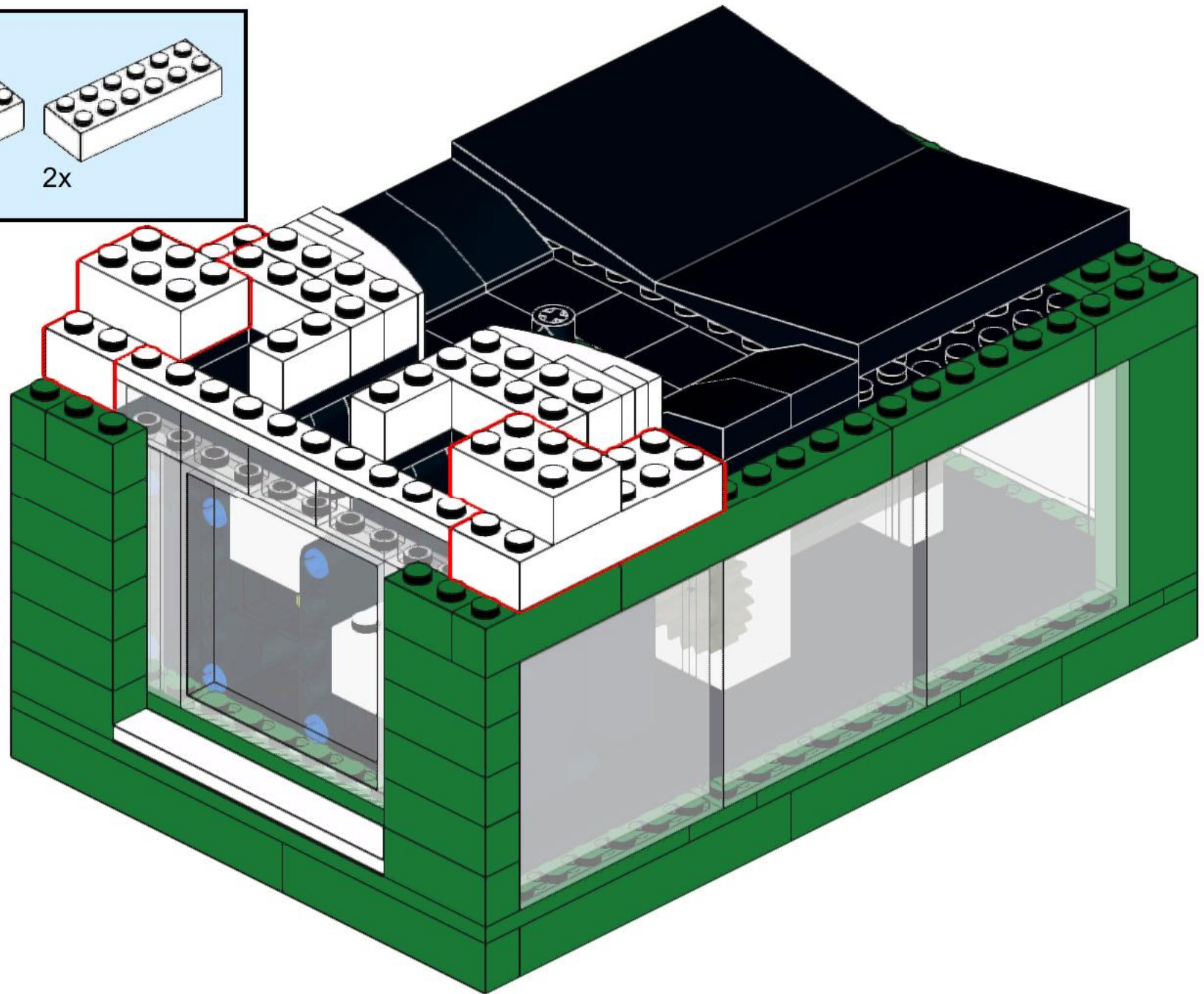
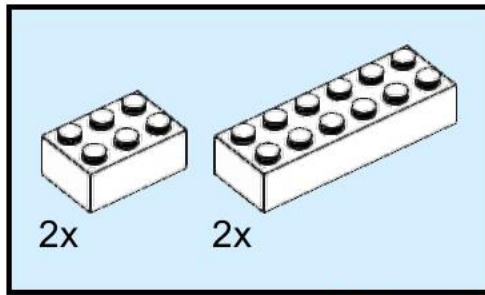


118

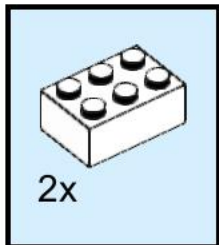
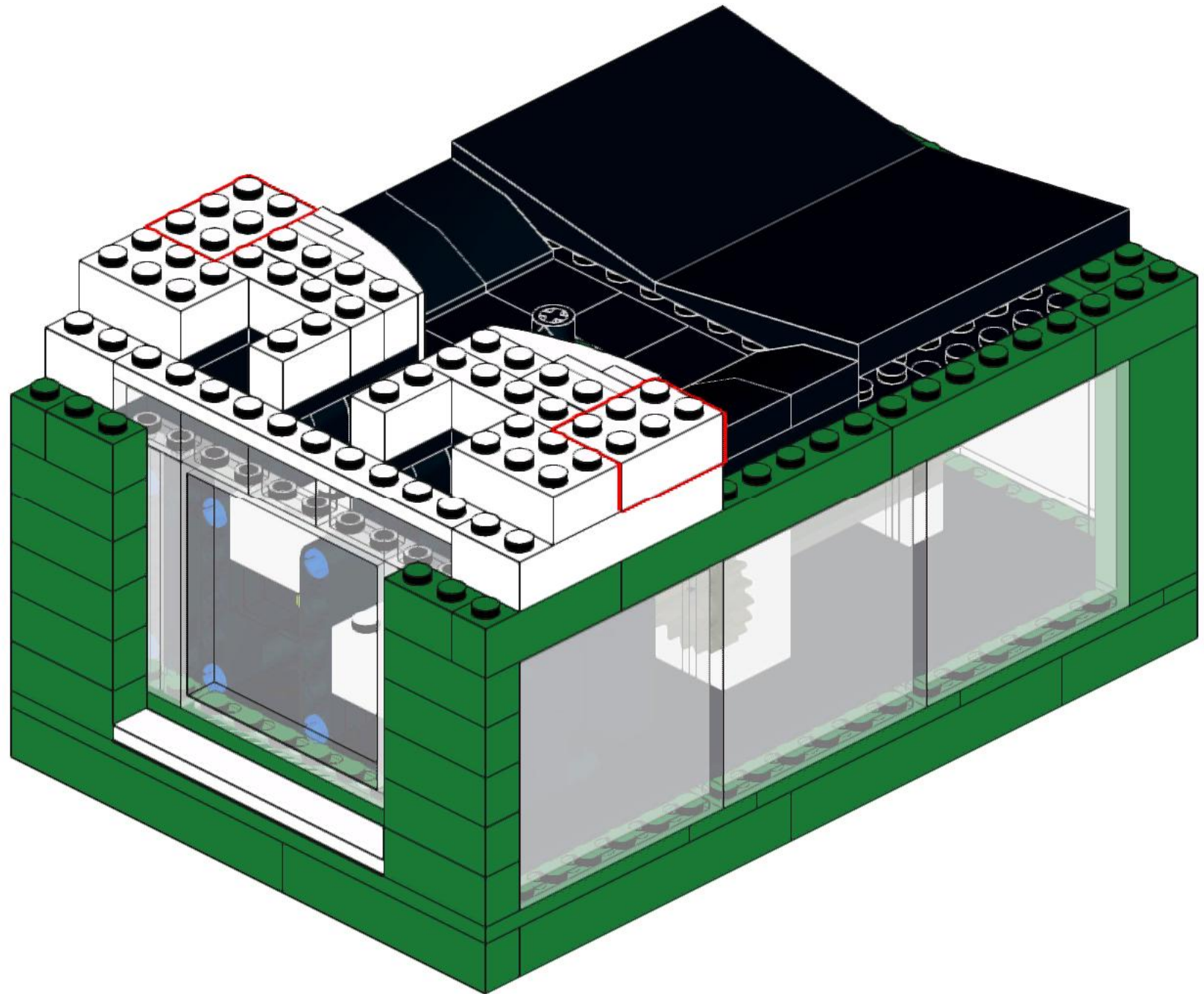




119

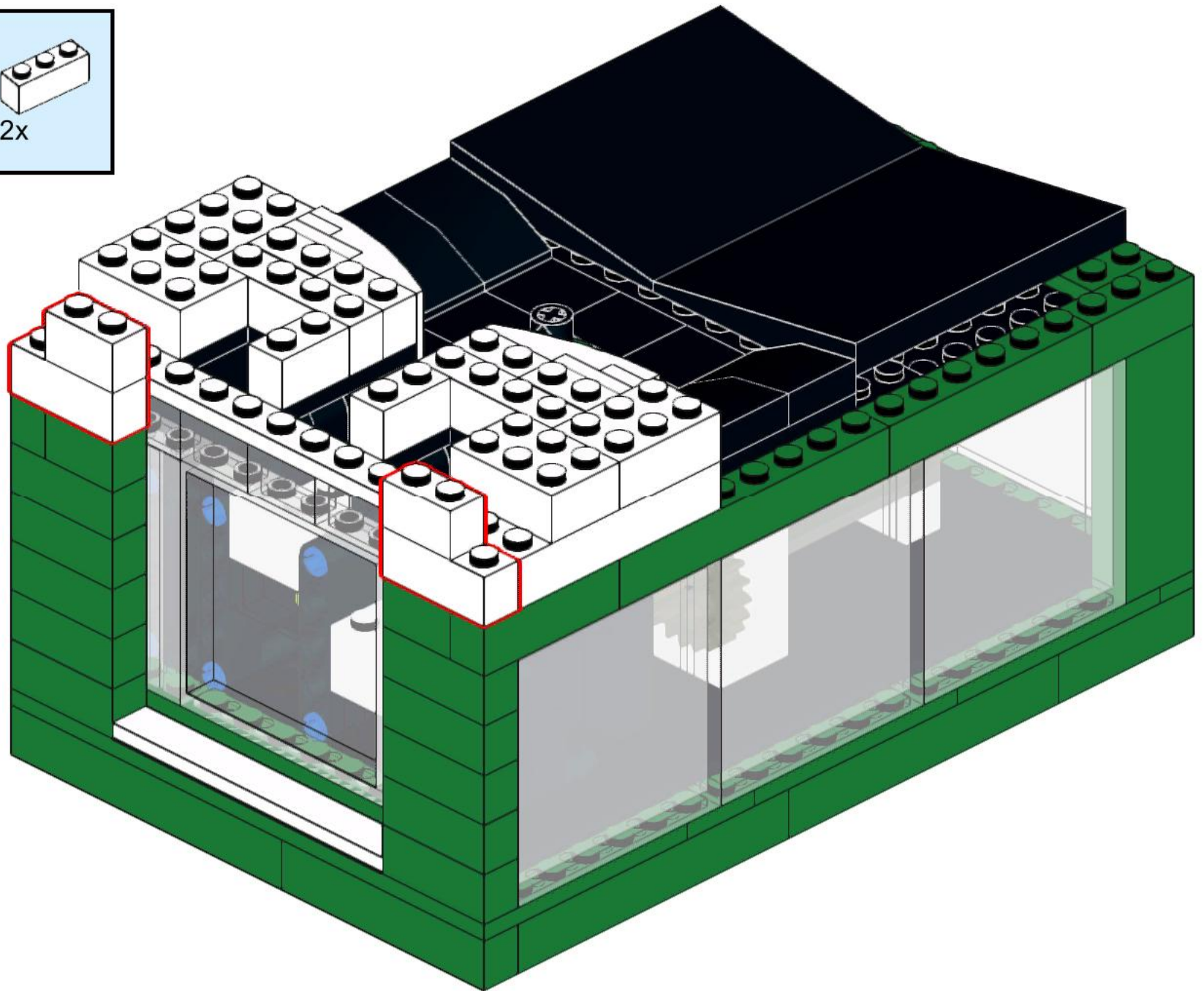
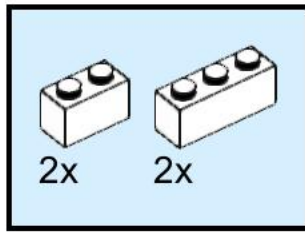


120

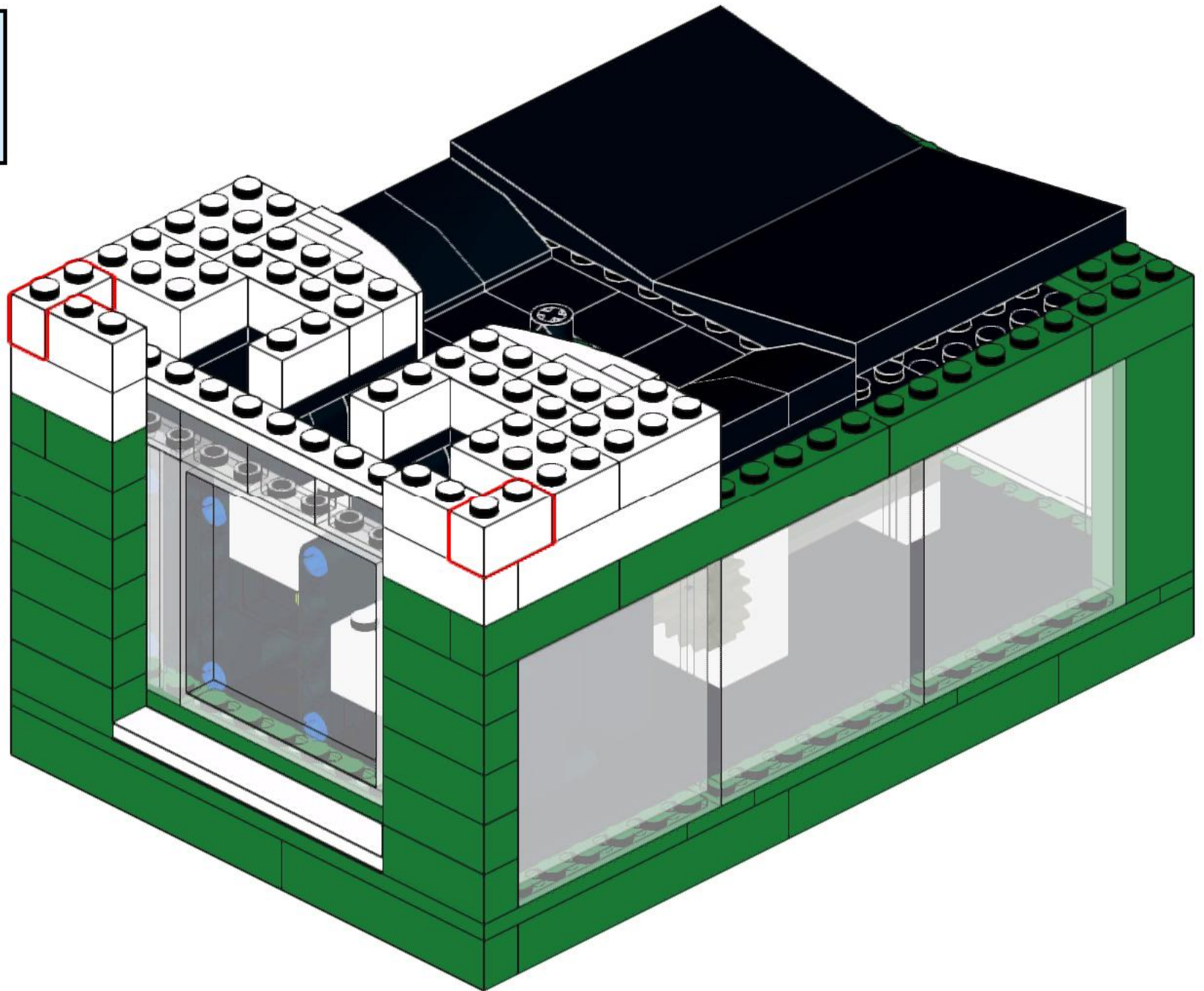
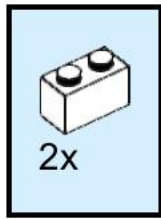




# 121

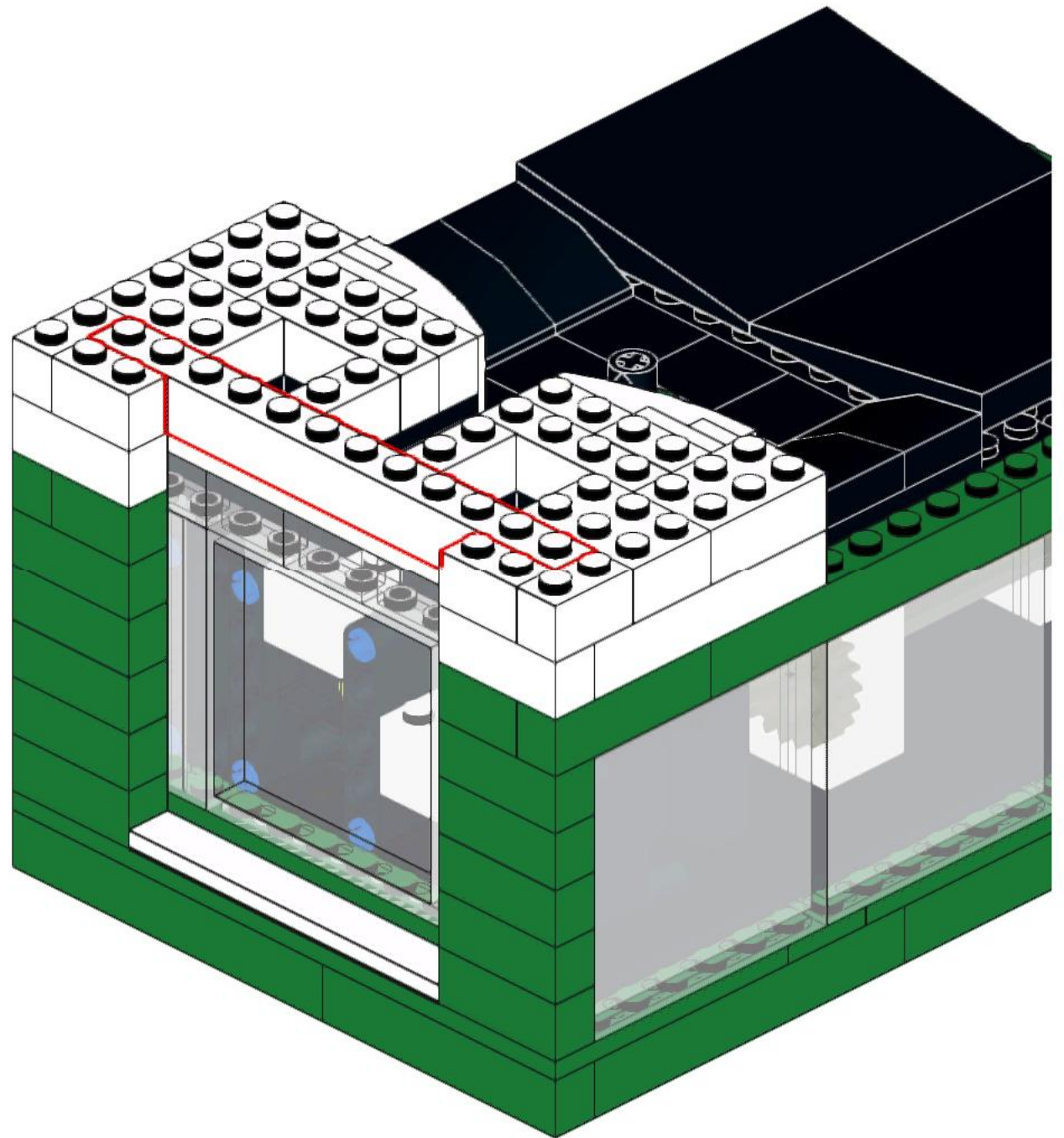
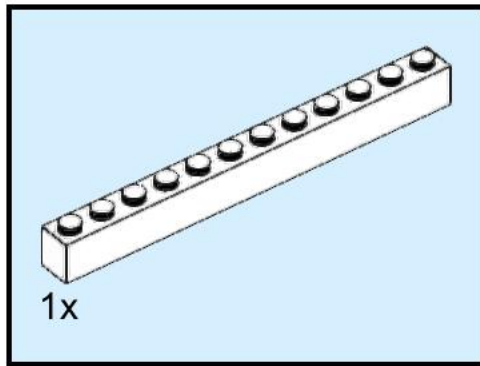


122

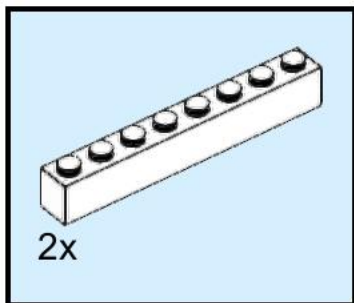
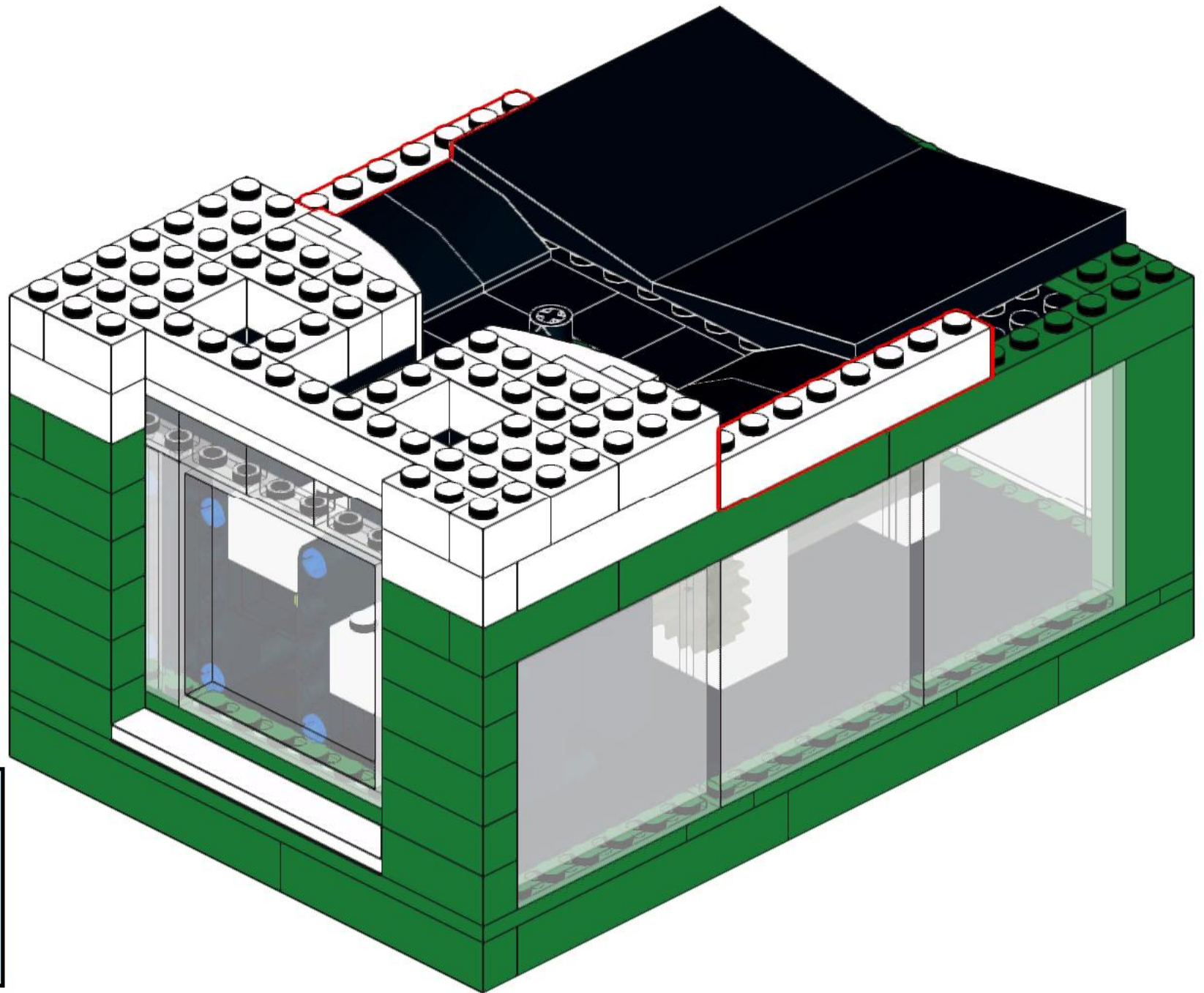




123

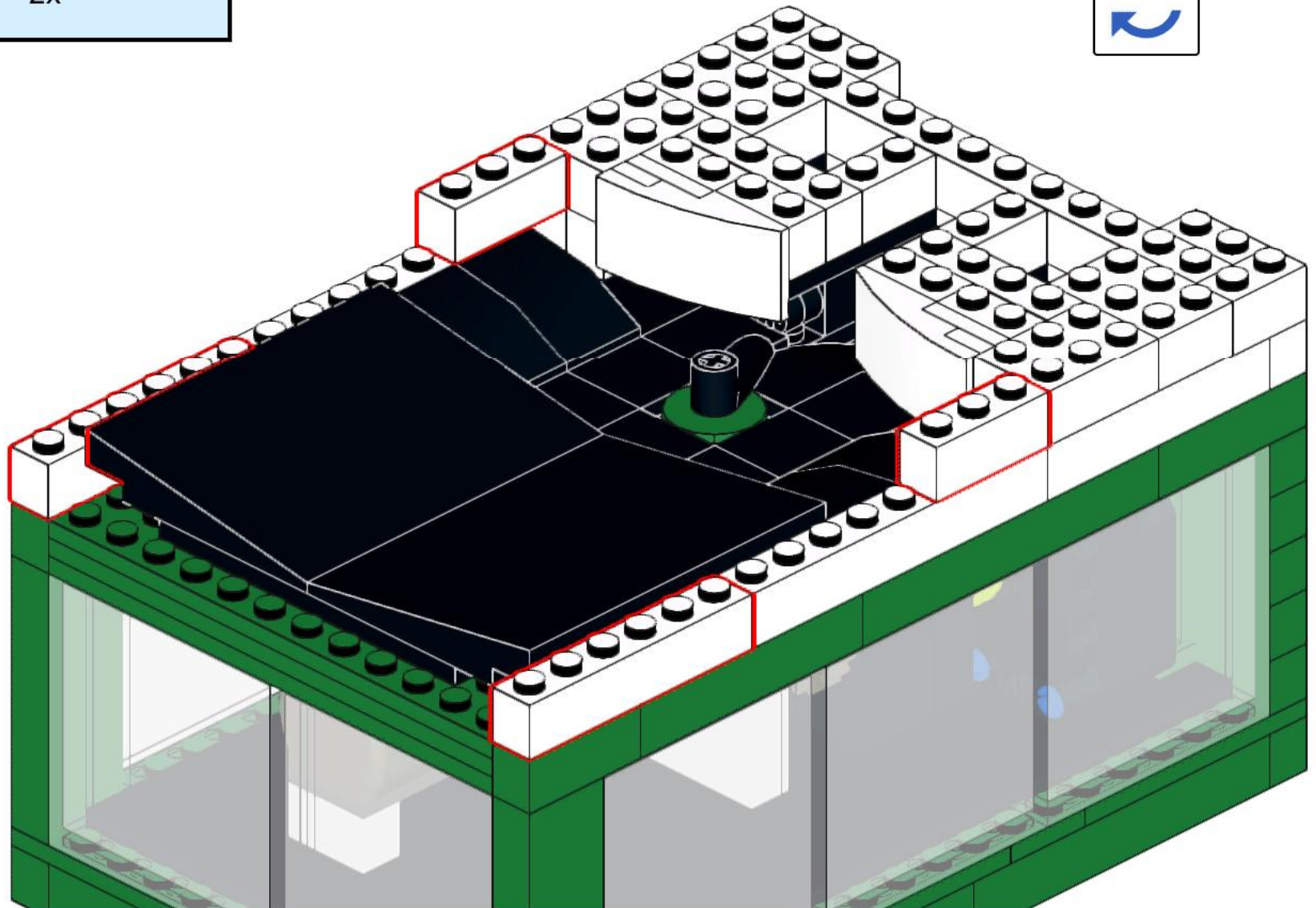
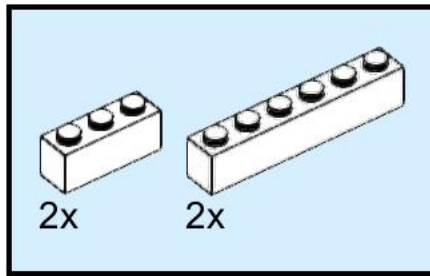


124

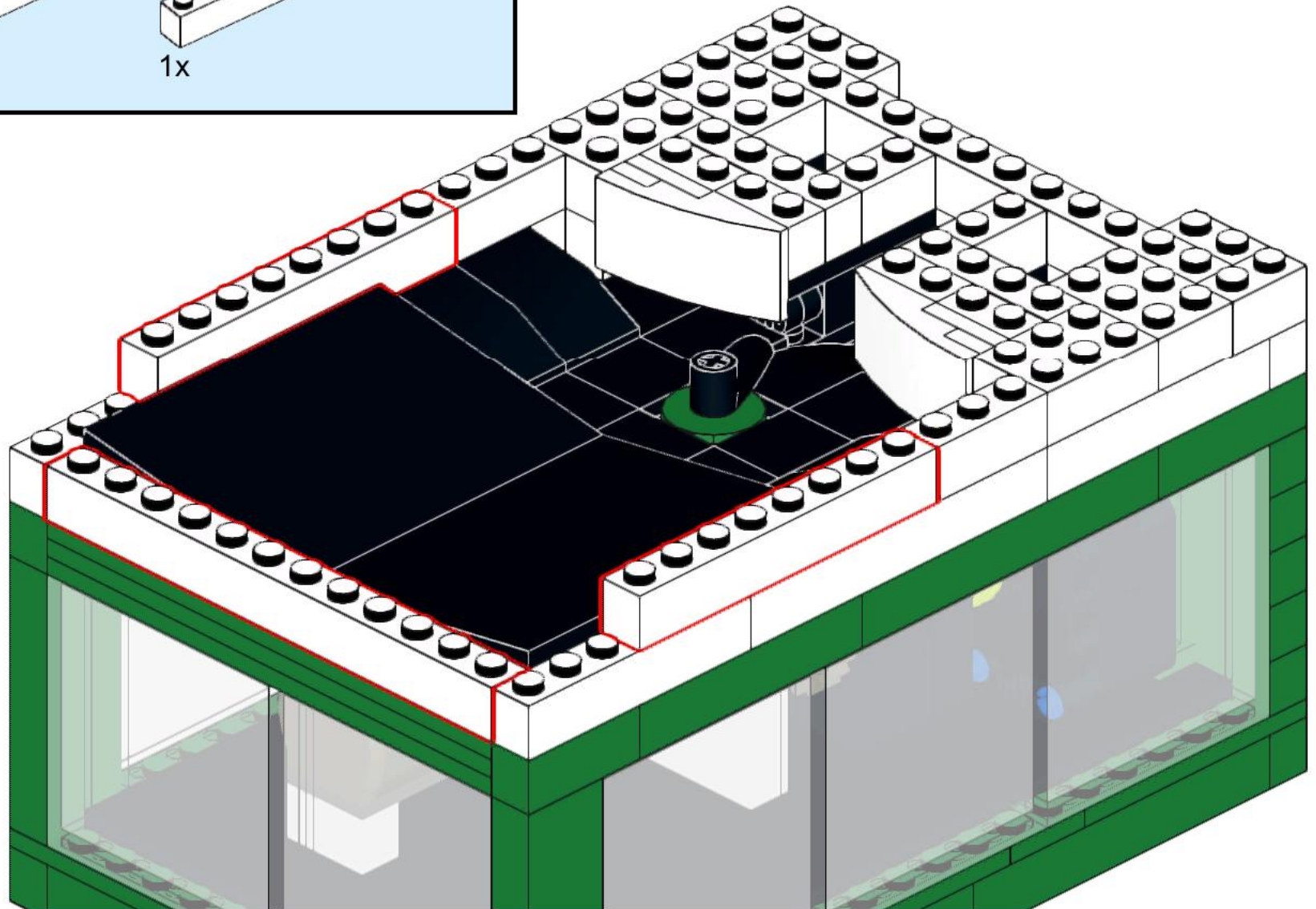
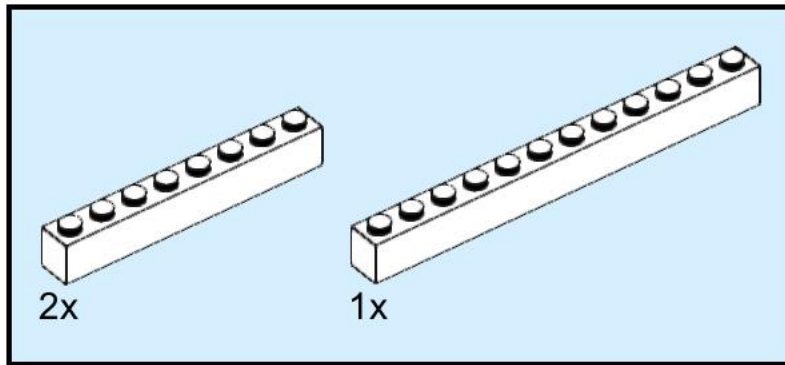




# 125

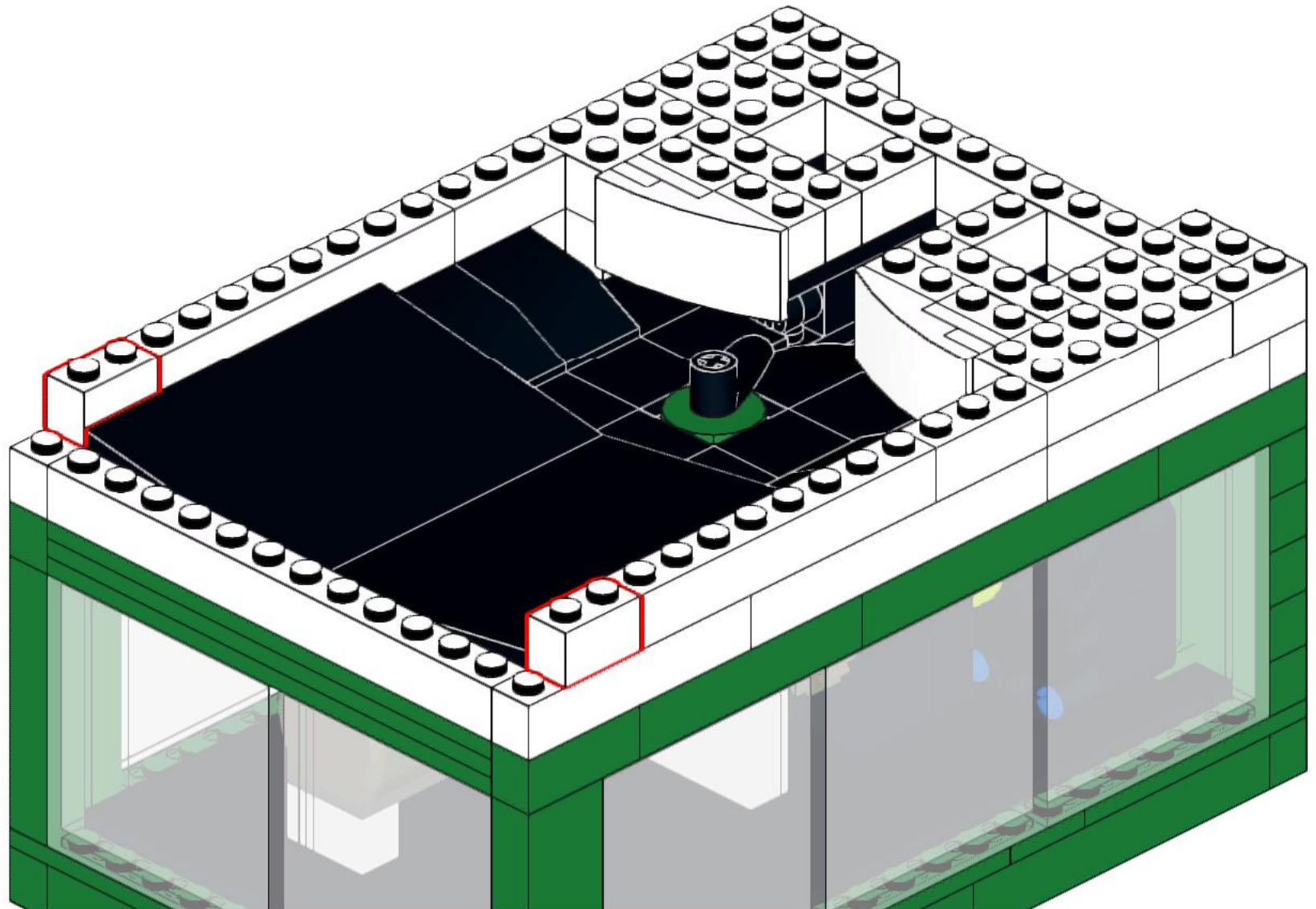
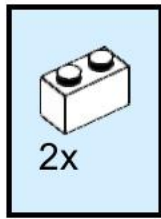


# 126

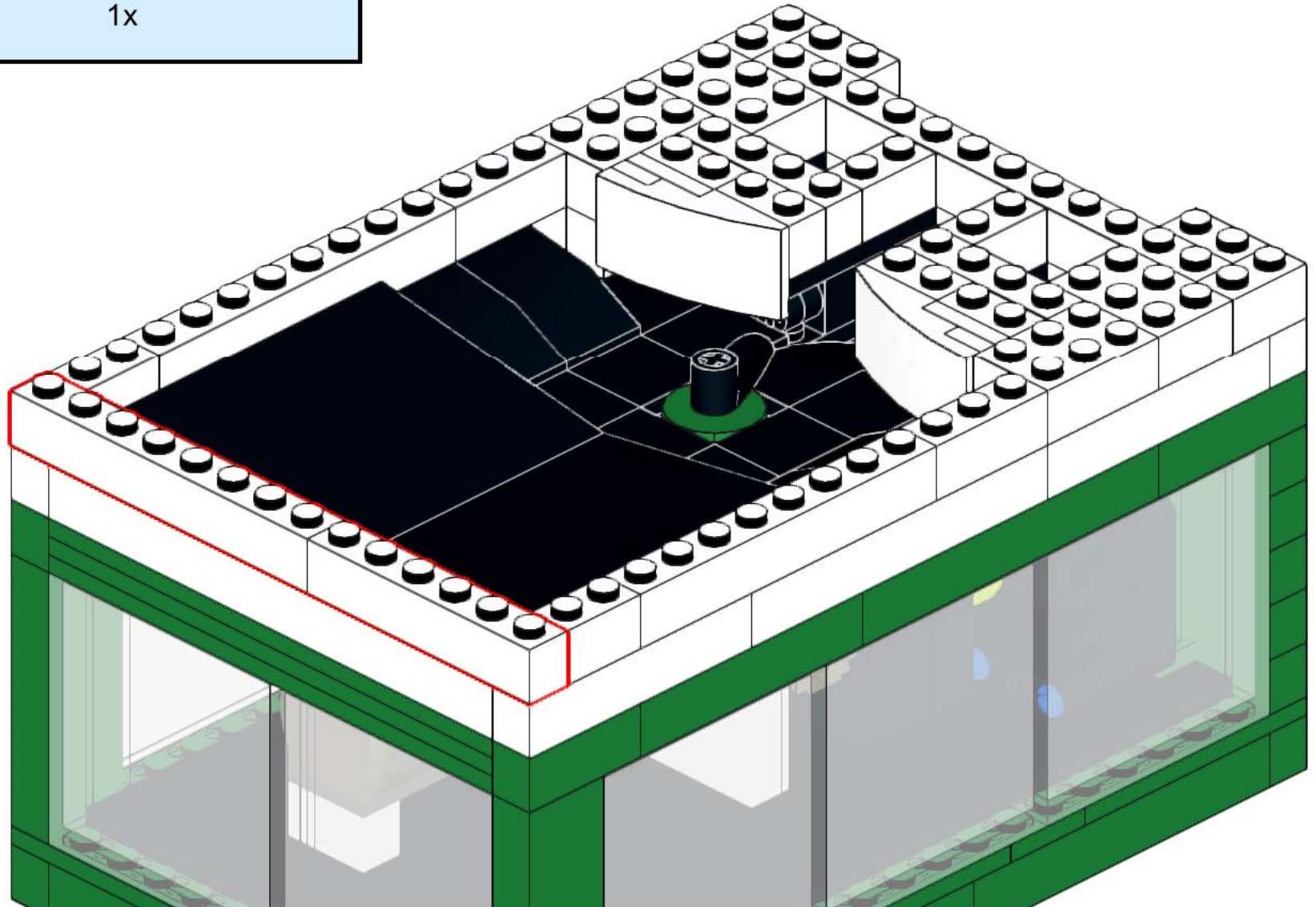
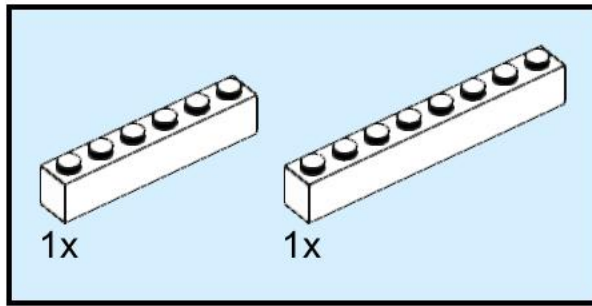




127

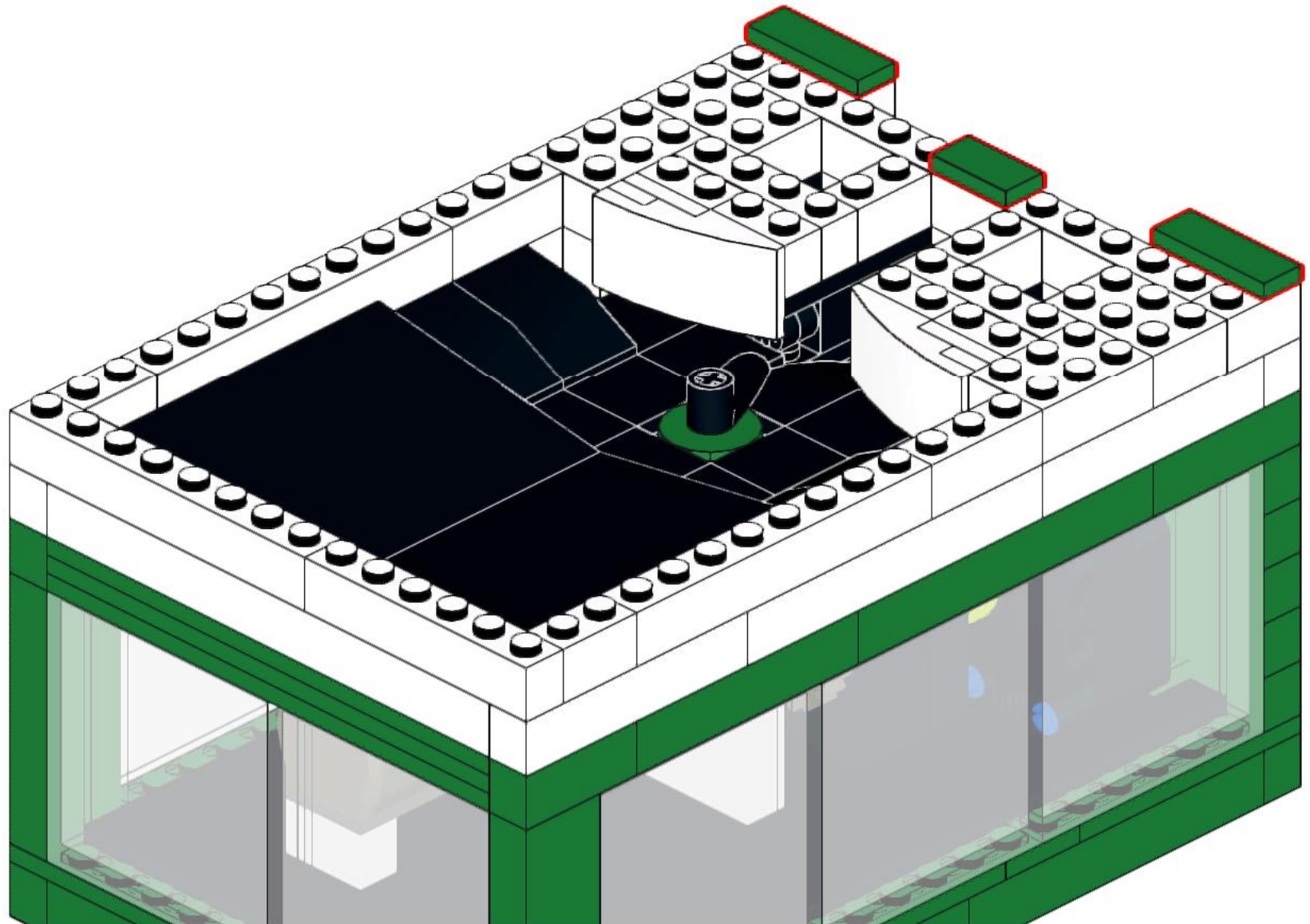
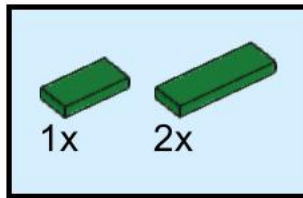


# 128

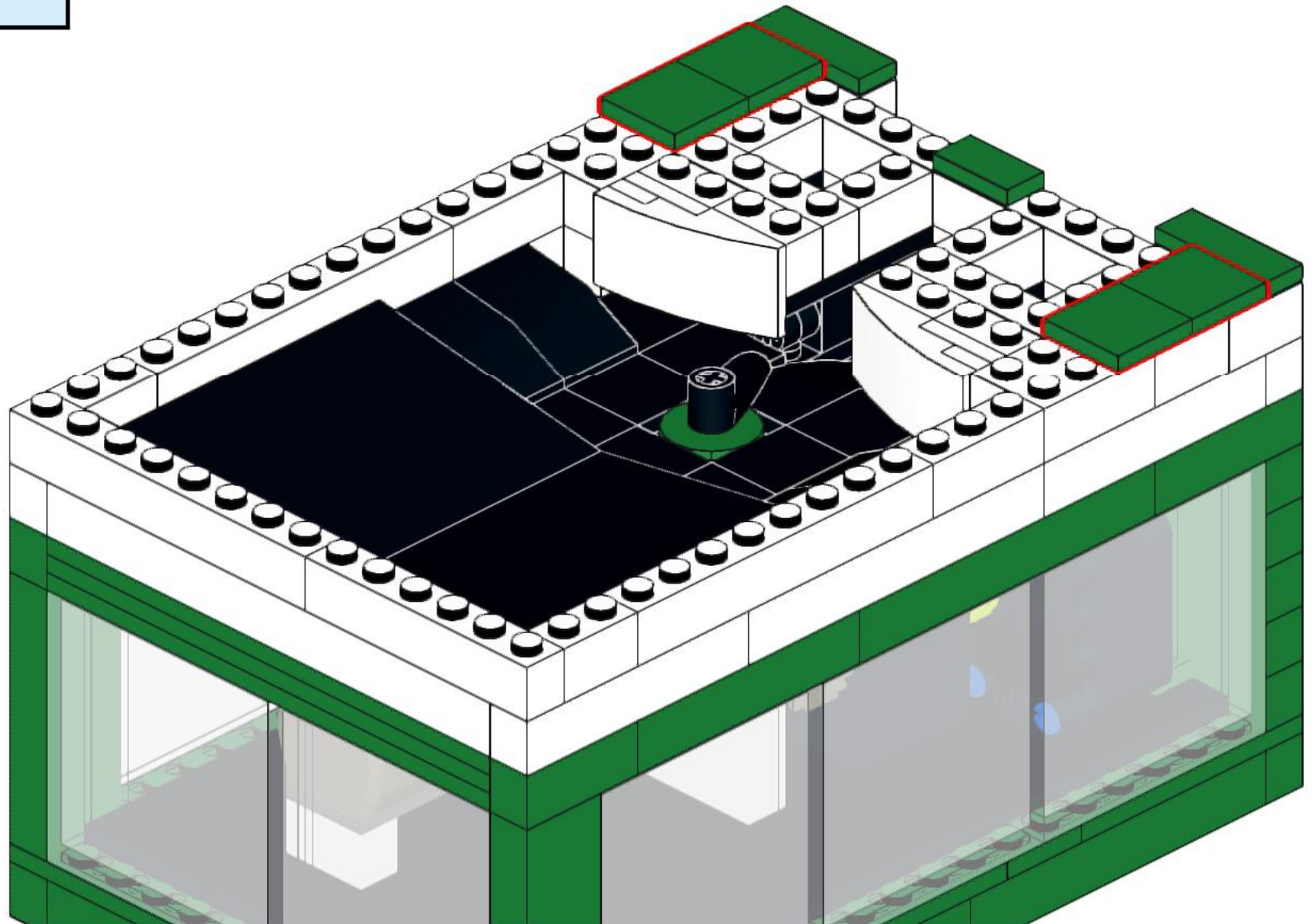
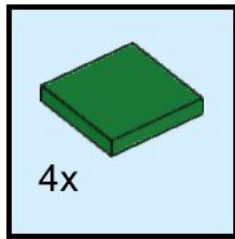




# 129

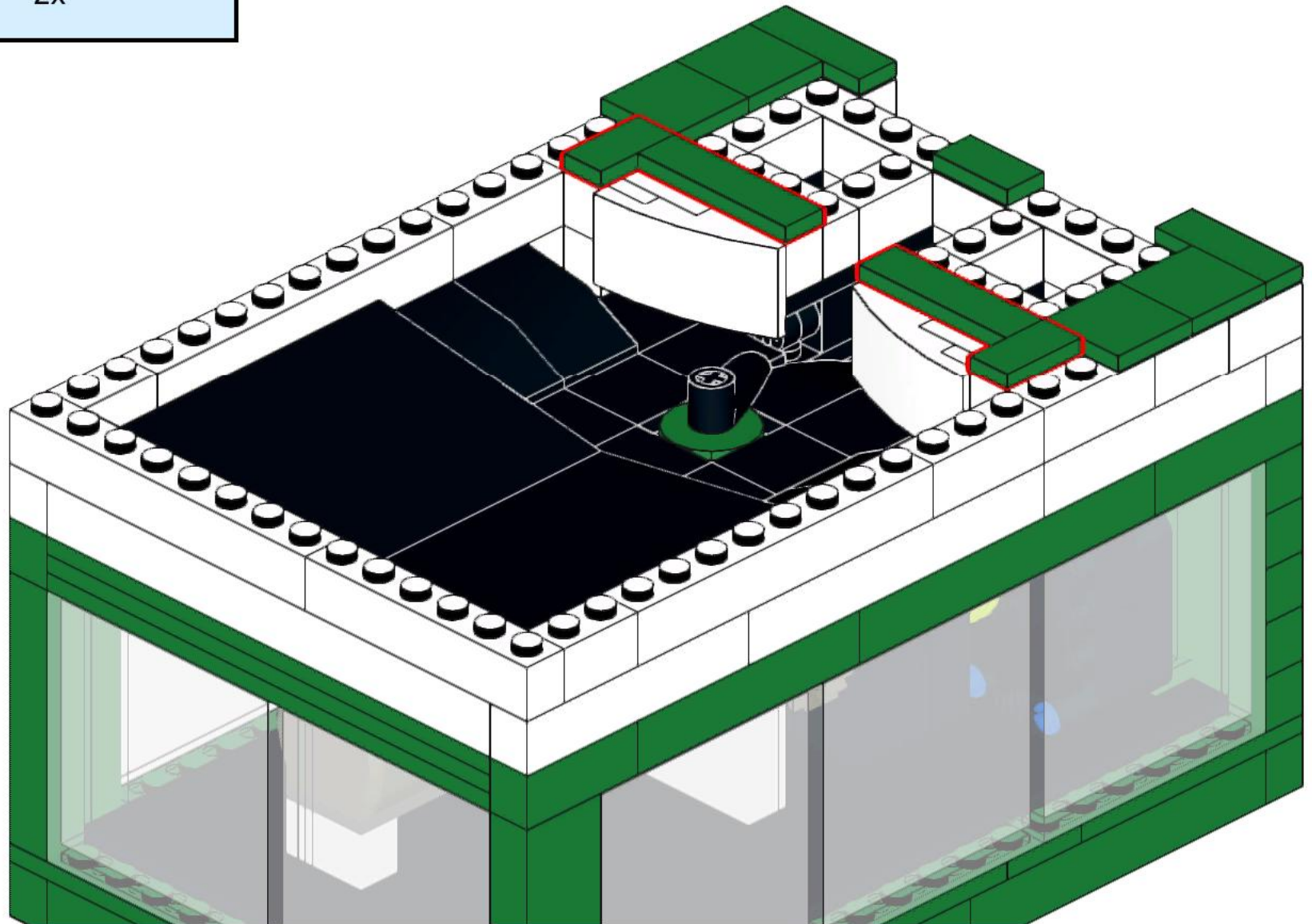
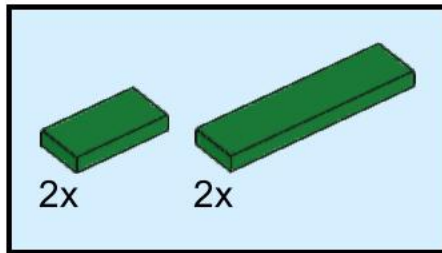


130

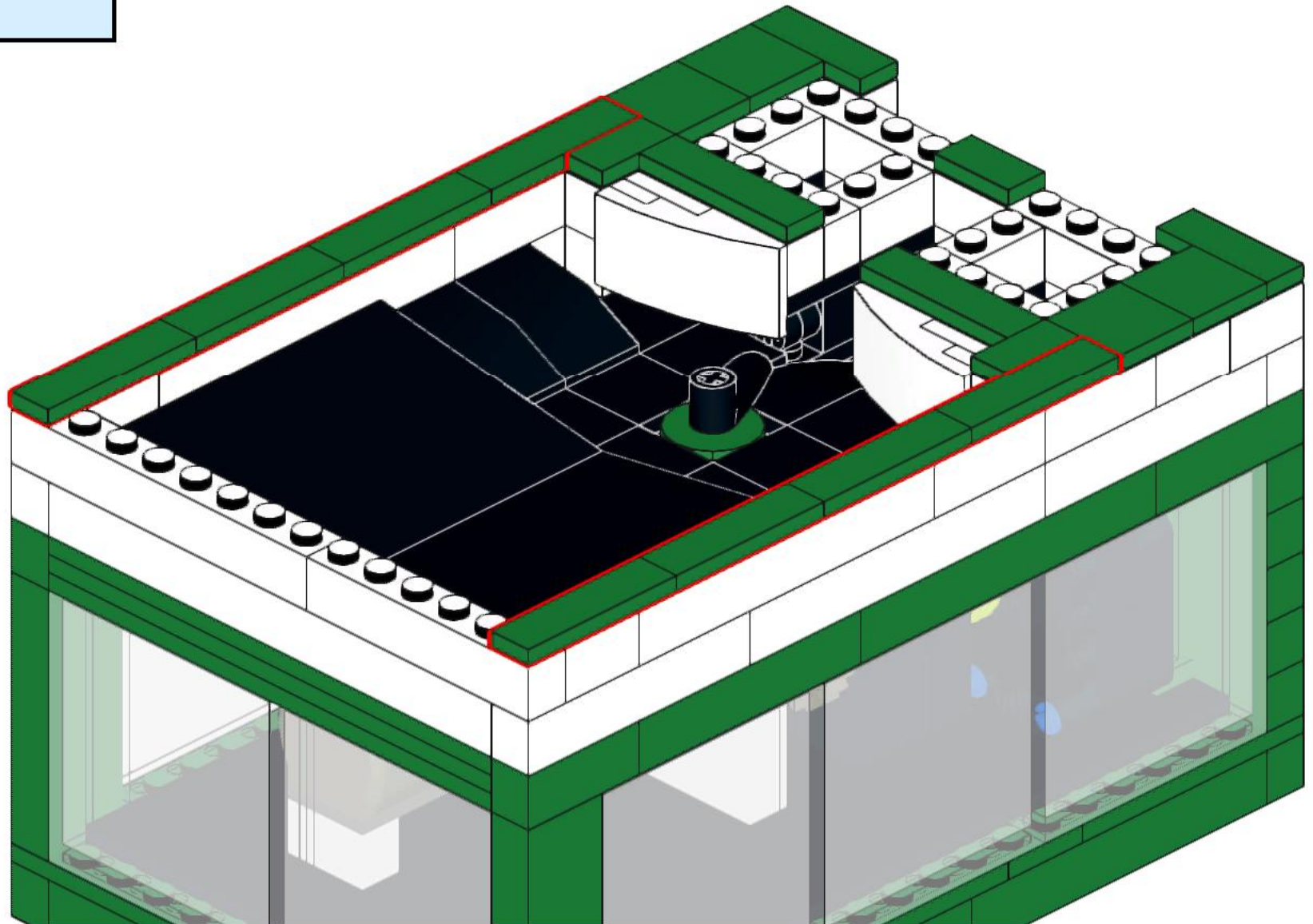
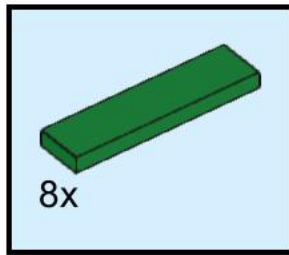




# 131

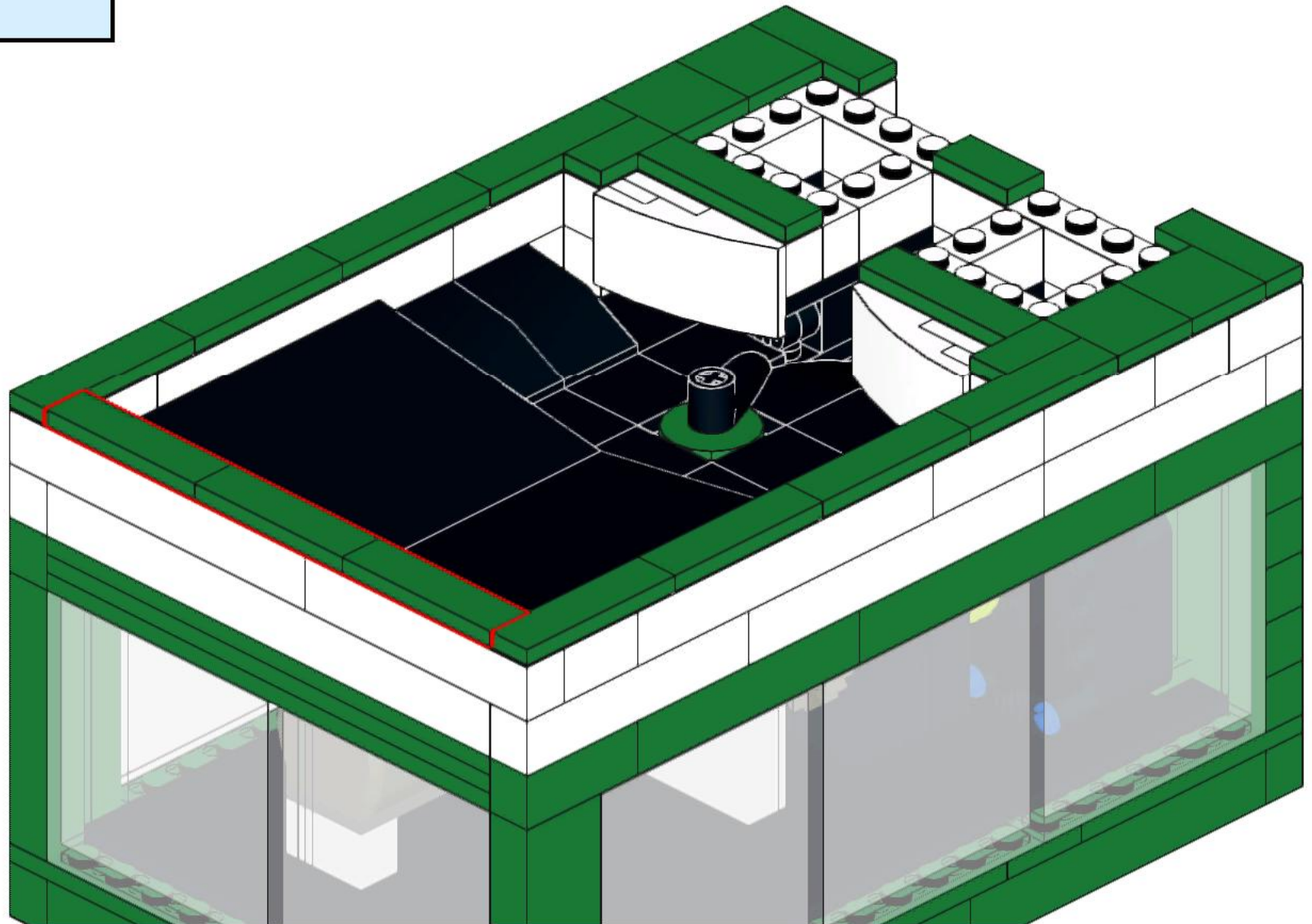
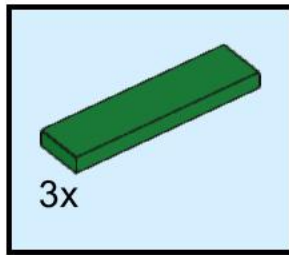


132

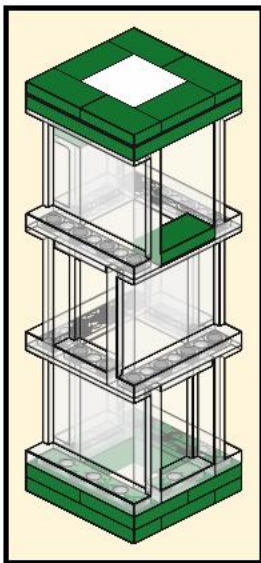




133

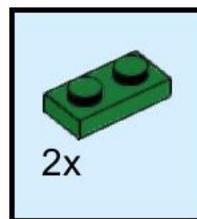


134



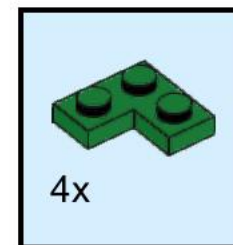
2x

135

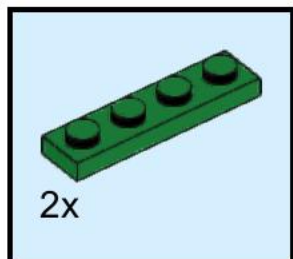
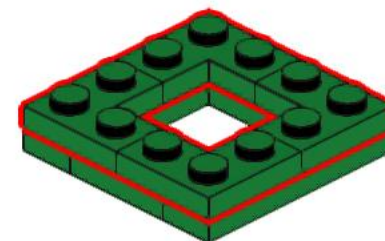
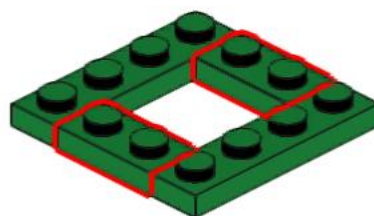
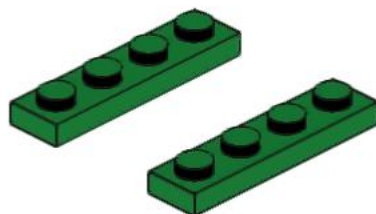


2x

136



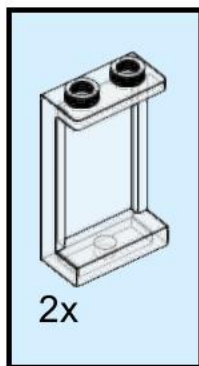
4x



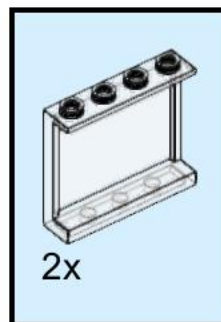
2x



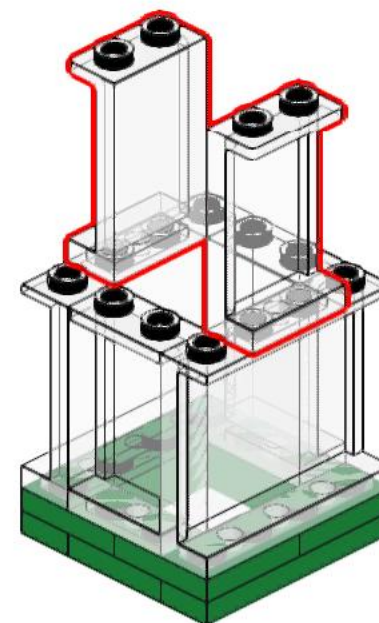
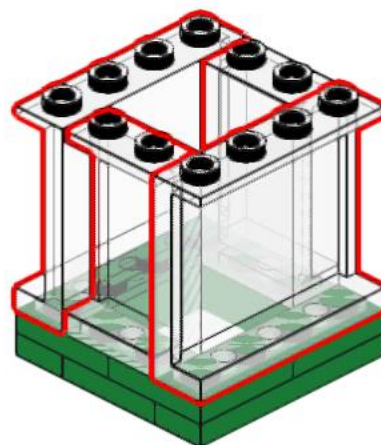
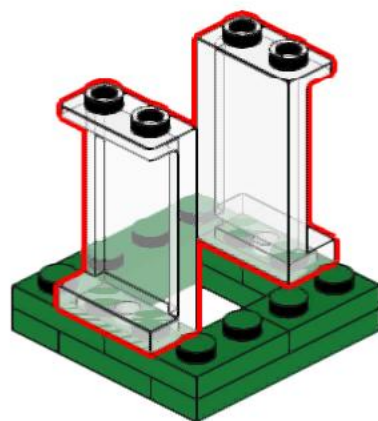
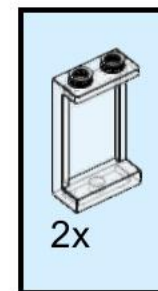
137



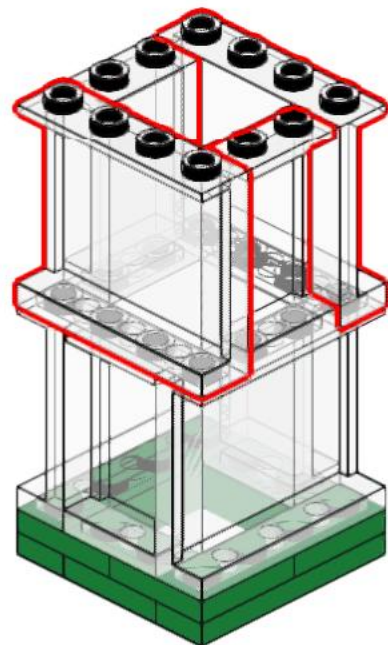
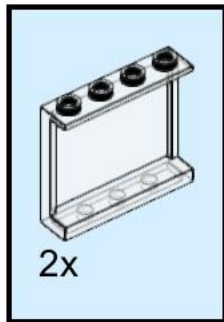
138



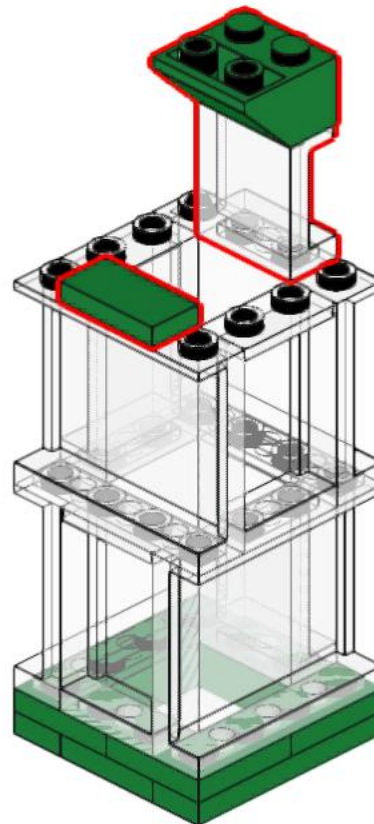
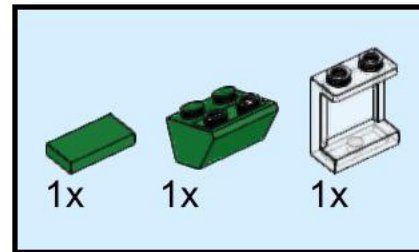
139



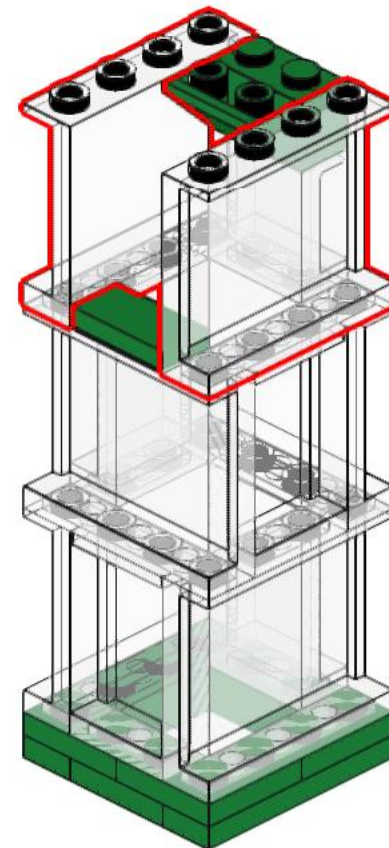
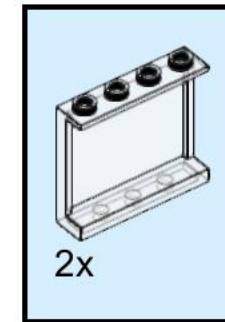
# 140



# 141

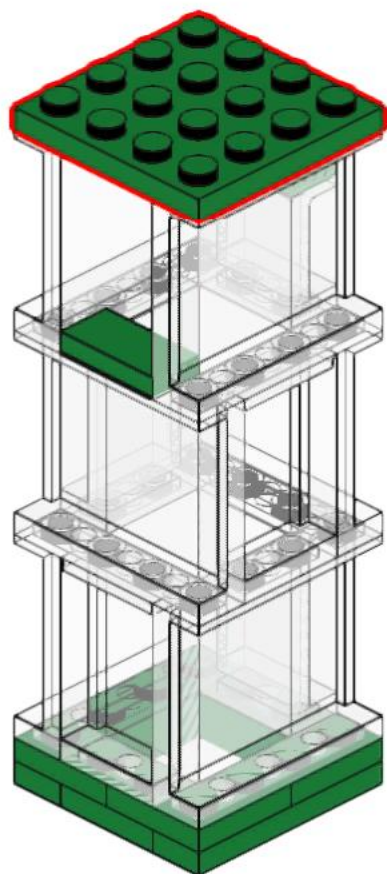
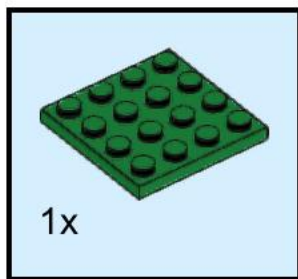


# 142

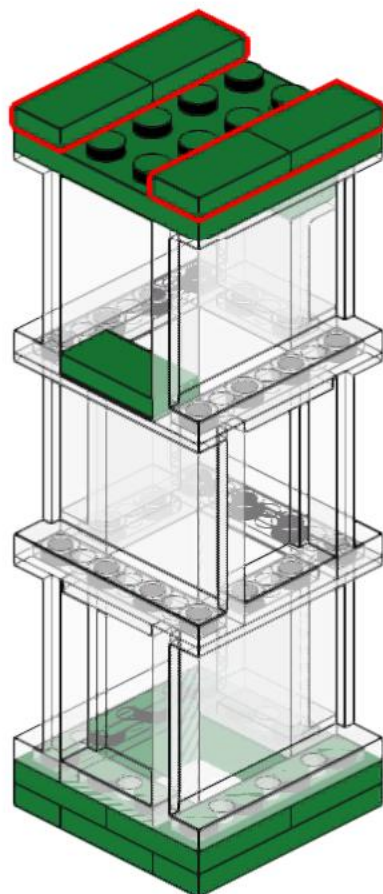
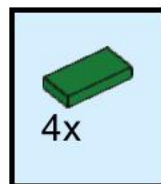




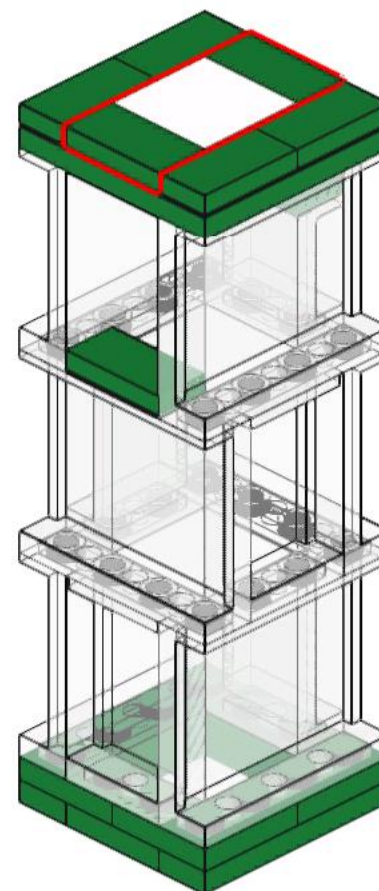
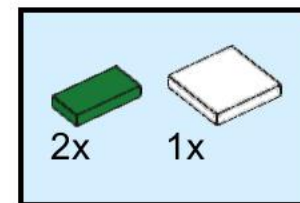
143



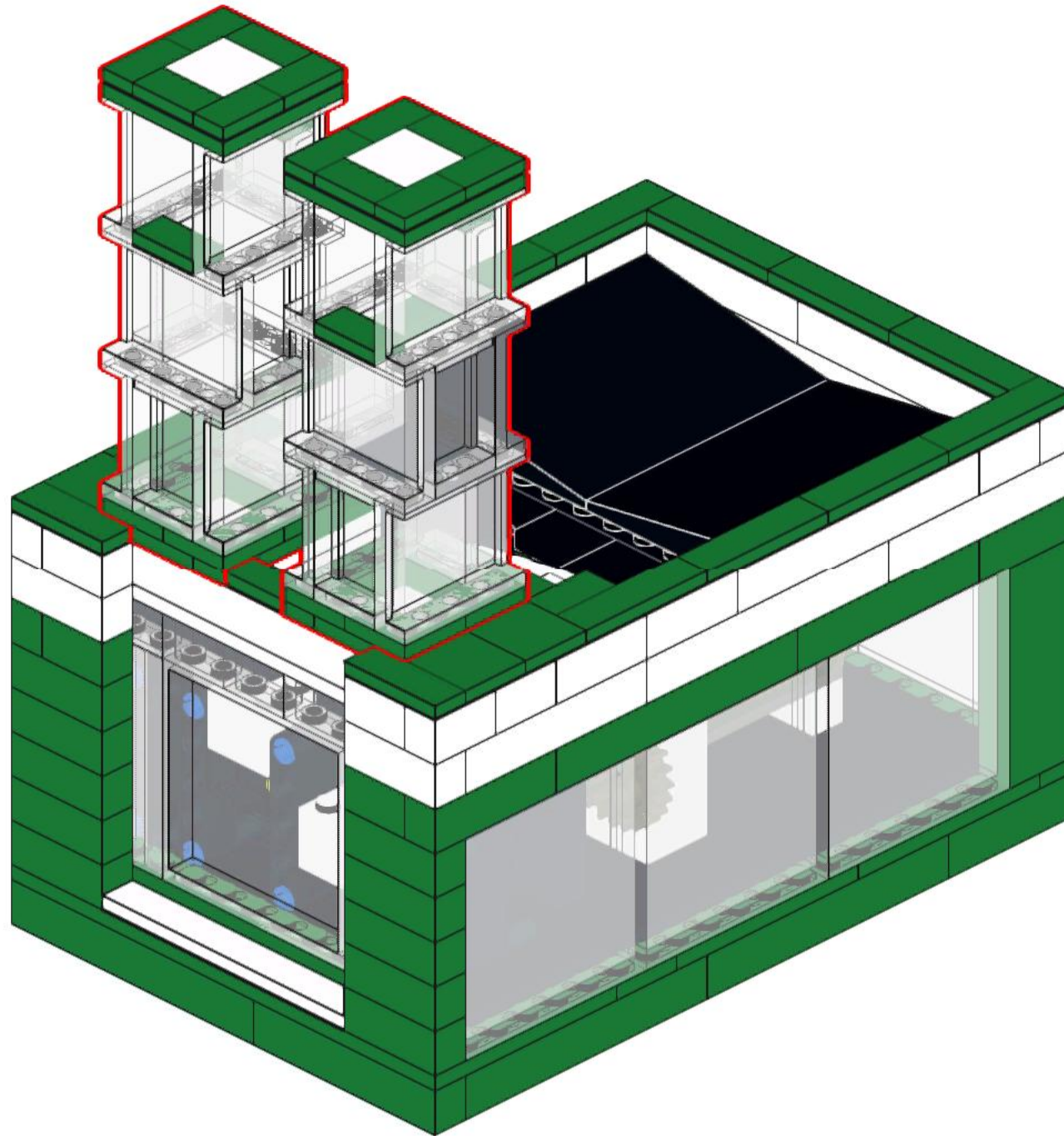
144



145



146







3x  
3070b, 11



4x  
60483, 11



1x  
x346, 11



4x  
32140, 11



5x  
3666, 11



1x  
3460, 11



2x  
3024, 11



4x  
4459, 11



4x  
24309, 11



1x  
3709b, 11



4x  
3009, 11



1x  
3034, 11



3x  
3005, 11



2x  
2780, 11



4x  
32449, 11



1x  
93606, 11



7x  
3795, 11



2x  
3035, 11



9x  
6541, 11



6x  
3004, 11




5x  
3705, 11



2x  
32316, 11



2x  
32524, 11



2x  
3036, 11



1x  
3023, 11



4x  
32000, 11



15x  
3710, 11



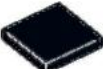
4x  
32526, 11



1x  
3707, 11



2x  
15573, 11



46x  
3068b, 11



2x  
3010, 11



10x  
3069b, 11



6x  
3022, 11



2x  
4515, 11



2x  
32525, 11



1x  
3895, 11



1x  
3029, 11



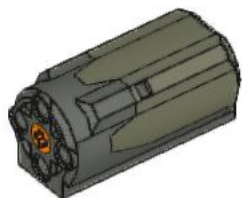
2x  
10928, 10



1x  
94925, 10



4x  
3648, 10



1x  
58120c01, 10



2x  
3673, 9



1x  
4519, 9



1x  
32073, 9



1x  
3024, 1



2x  
3005, 1



5x  
3023, 1



1x  
3069b, 1



1x  
3700, 1



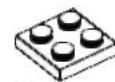
4x  
32000, 1



13x  
3004, 1



4x  
11211, 1



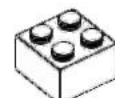
3x  
3022, 1



2x  
3068b, 1



2x  
10247, 1



2x  
3003, 1



3x  
3623, 1



5x  
3622, 1



5x  
3002, 1



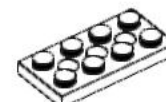
1x  
3710, 1



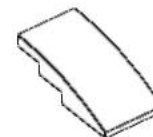
1x  
3010, 1



2x  
3066, 1



1x  
3709b, 1



2x  
93606, 1



1x  
3666, 1



4x  
3009, 1

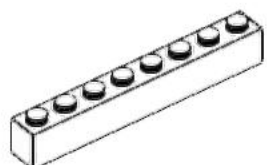


2x  
2456, 1

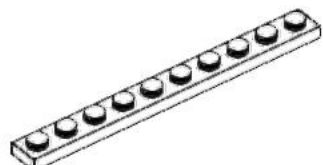




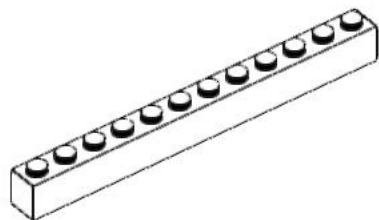
1x  
4162, 1



5x  
3008, 1



1x  
4477, 1



2x  
6112, 1



2x  
32000, 3



2x  
6589, 33



4x  
4185, 34



17x  
3069b, 6



4x  
3023, 6



2x  
3004, 6



4x  
3068b, 6



8x  
2420, 6



1x  
15535, 6



2x  
3660, 6



2x  
63864, 6



12x  
3622, 6



4x  
3710, 6



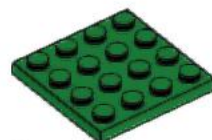
13x  
2431, 6



4x  
3010, 6



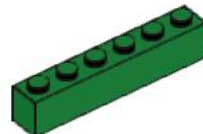
2x  
3020, 6



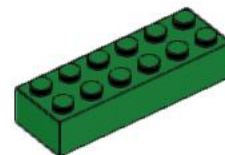
2x  
3031, 6



2x  
3666, 6



5x  
3009, 6



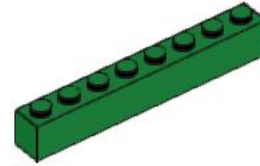
2x  
2456, 6



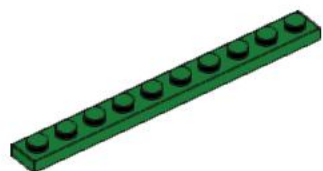
2x  
2454, 6



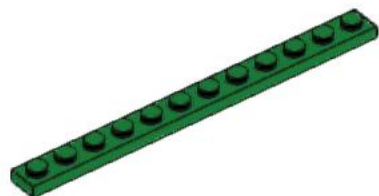
1x  
3460, 6



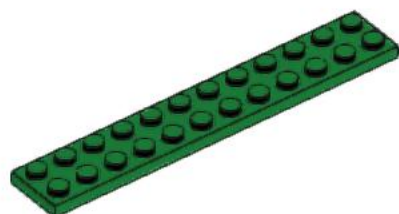
9x  
3008, 6



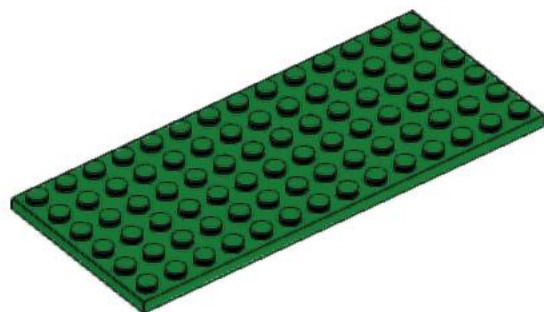
2x  
4477, 6



1x  
60479, 6



2x  
2445, 6



3x  
3456, 6



2x  
43093, 7



6x  
32556, 7



10x  
6558, 7



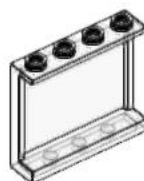
7x  
3065, 12



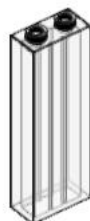
2x  
87552, 12



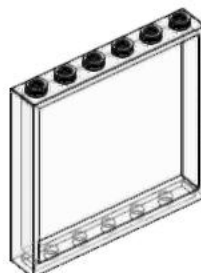
8x  
87544, 12



12x  
60581, 12



2x  
2454, 12



9x  
59349, 12